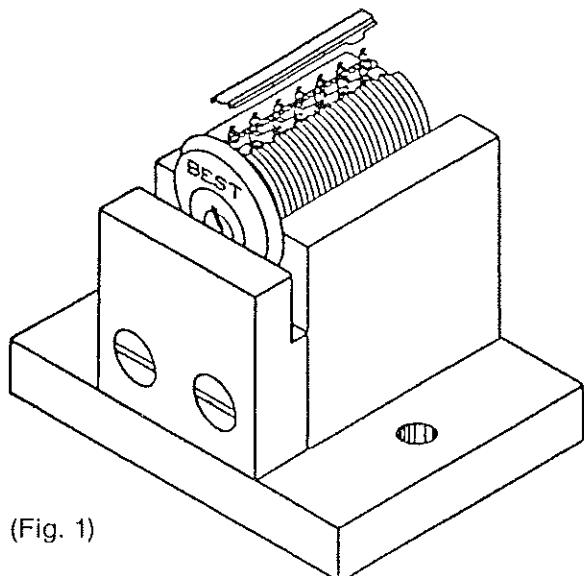
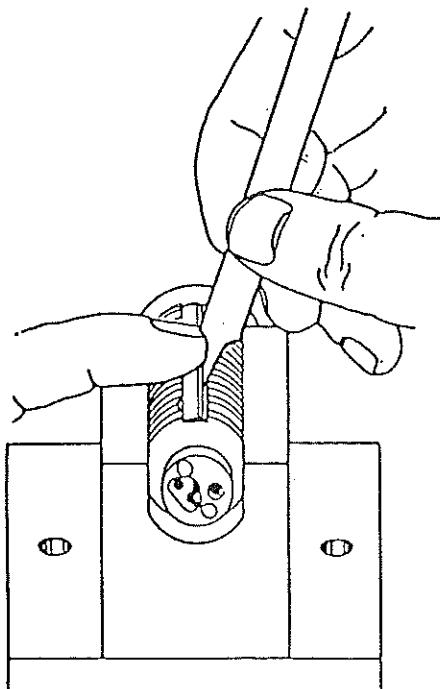


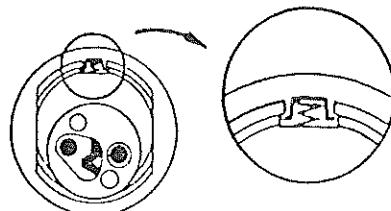
5E CAPPING PROCEDURE



(Fig. 1)



(Fig. 2)



(Fig. 3)

With cylinder in capping block, place a spring (5ES1) in each barrel, then place capping strip (5ECP6-6 Pin or 5ECP7-7 Pin) on top of springs, hollow side down (Fig. 1). Carefully push strip straight down to cylinder compressing the springs and aligning detent on cap with notch in cylinder.

Allow one side of cap to slip down into recess and hold. Position depressor on other edge of capping strip and carefully push down (Fig. 2) until edge of cap snaps into place (Fig. 3).

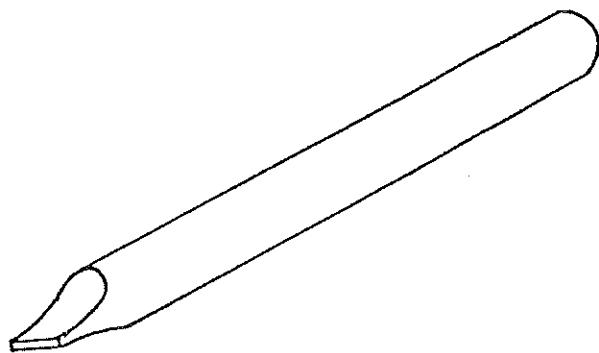
Recombinating/Recapping 5E

1. To uncap, insert a small screw driver or similar tool between end of cap and head of cylinder. Pry to slide cap out of slot till small detent near the outboard end clears the cylinder. Carefully pull the cap and slide it all the way out.
2. Recombine the cap as outlined in combining instructions. It is recommended that a new cap and new springs be used for best results when recombinating.

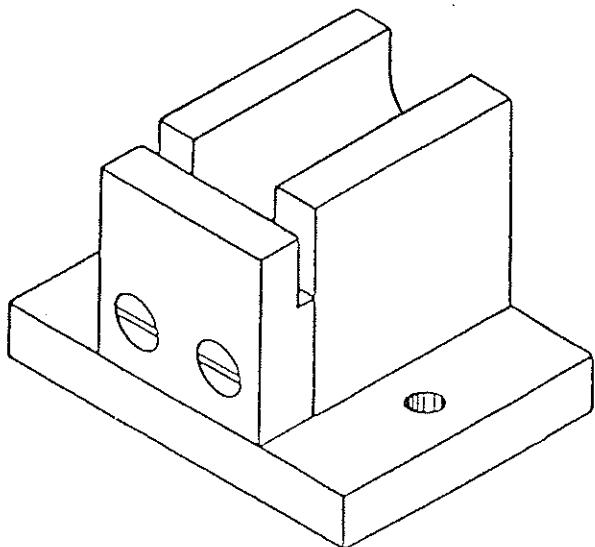
ALTERNATE CAPPING METHOD

With cylinder combined and positioned in Capping Block start round end of capping strip (5ECP6-6 Pin, 5ECP7-7 Pin) into slot at back end of cylinder. Drop (1) spring 5ES1 into first barrel, depress it, and slide cap over top of it. Drop spring into second barrel, depress it, and slide cap over top of it. Continue in same manner for remaining barrels. When ready for last barrel it will be necessary to tap end of strip with small hammer to force detent on cap into slot till it aligns without cutout provided for it. Be careful not to distort springs when sliding cap through slot.

5E CAPPING TOOLS



5ED262 — 5E CAP DEPRESSOR



5ED261 — 5E CAPPING BLOCK