



Cylindrical/Tubular

KD304A Boring Jig Kit

The KD304A jig kit is made for boring cut-outs in wooden doors for Fed. Spec. 160 and 161 series cylindrical/tubular locksets, doors 1 3/8" to 2 1/4" thick. The KD304A kit includes the boring jig (to drill wood doors for 2 3/8", 2 3/4", 3 3/4", and 5"), a quick-release adaptor for 3/8" drill chuck, a 2 1/8" bit, and a 1" diameter x 9" bit.

The following kit items can also be purchased separately.

KD309 – 2 1/8" bit

KD318 – 1" dia. x 9" bit

KD319 – 3/8", quick release adaptor

To order complete kits specify: KD304A Kit

KD312 and KD315 Face Plate Marking Chisel

KD325 Strike Plate Location Pin

The KD315 face plate marking chisel (which locates the mortising for the face plate) and the KD325 strike locating pin (which centers the strike for proper installation) and is used for Fed. Spec. 161 cylindrical lockset, (1 1/8" x 2 1/4"), and BEST® series 82T & 83T tubular locks. The KD312 face plate marking chisel is available for Fed. Spec. 160 (1" x 2 1/4") preparation.

To order specify:

KD312– face plate marking chisel 1" (160)

KD315– face plate marking chisel 1 1/8" (161)

KD325– strike plate locating pin



KD304A parts



KD304A with case



KD315
(Fed. Spec. 161)



KD325