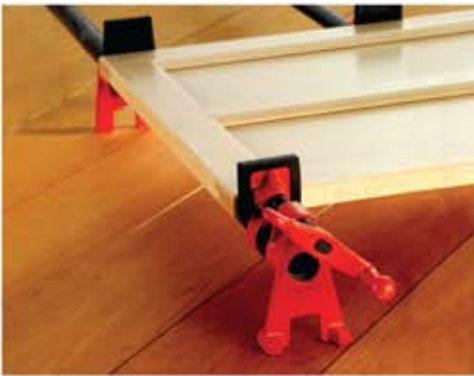


BESSEY® CLAMPS

INNOVATION WITH TRADITION



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BESSEY® means Quality

Precision and durability are at the core of the BESSEY brand. Their tools have always been manufactured from the highest-grade materials. Precision steel rails and spindles are manufactured in their own drawing plant in Germany. All components are tested by experienced technicians and development engineers using ultramodern process control techniques.

BESSEY® means Innovation

"To stop improving is to stop being good." The motto of their company founder Max Bessey remains true today and is the guiding principle of everything they do. New products and product improvements continue to be developed on a long-term basis from innovative ideas.

BESSEY® means Variety

Thanks to their designers' many years of experience and continuous communication with customers, BESSEY has a firm grasp on how to optimize tool ergonomics and efficiency. The result is clamping and cutting tools true to their guiding principle: "BESSEY® Simply better." BESSEY offers a tremendously wide and deep range of items customized to special requirements.

BESSEY® means Service

Reliability, confidence and a sense of responsibility are the backbone of their partnership with the environment and customers. BESSEY has distinguished itself as a service oriented company.



Simply better



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XM Series Steel Spring Clamps

- Available plain or with vinyl tips and handles
- Vinyl tips prevent marring and vinyl handles offer a non-slip grip
- Features a heavy duty spring for a tight fit and nickel plating to prevent corrosion

Item #	Clamping Capacity	Throat Depth
With Vinyl Tips and Handles		
BEXM3	1"	1-1/4"
BEXM5	2"	2-1/4"
BEXM7	3"	3-5/16"
BEXM10	4"	5"
Plain		
BEXM3-NPT	1"	1-1/4"
BEXM5-NPT	2"	2-1/4"
BEXM7-NPT	3"	3-5/16"



S8511 Face Frame Clamp

- Designed to combine the multiple steps of face frame cabinet installation into one easy process
- Works on stiles 1-1/2" to 2" and up to 1/2" thick (each)
- Face frame stiles can be tightened, aligned, pre-drilled and fastened while the clamp is in place
- The clamp holds the individual cabinet edges together while also keeping the faces along the joint flush
- Integrated pilot-hole drilling guide on one end; flips out of the way so you can drive screws connecting the cabinets without removing or repositioning the clamp
- Non-marring felt pads on clamp faces and alignment plate protect and cushion points of contact
- ACME threaded screws

Item #	Clamping Capacity	ThroatDepth	Jaw Width	Clamping Force
BES8511	4"	2"	2"	300 - 600 lbs.

K Body® REVO® Parallel Clamps

Jaws clamp at an accurate 90 degree angle; nominal clamping force of 1500 lbs with large handles and clamping surface. BESSEY® offers both jaws adjustable to optimize clamping set-up. With the push of a button the 'fixed' jaw can be moved to where you want it. Replacement parts available.

- Parallel clamping surface with jaw protection pads – 3 large, removable (for cleaning or replacement) pressure caps are resistant to glue, paint and solvents
- Large ergonomic 2K composite handle - With soft plastic insert for comfort and better grip while working
- Rail protection pieces and Removable end-clip - Work to isolate and elevate the workpiece from the rail
- Moveable 'fixed' jaw - With the push of a button the 'fixed' jaw can be moved to where you want it



Item #	Clamping Capacity	Throat Depth	Clamping Force
BEKR3-512	12"	3-3/4"	1500 lbs.
BEKR3-518	18"	3-3/4"	1500 lbs.
BEKR3-524	24"	3-3/4"	1500 lbs.
BEKR3-531	31"	3-3/4"	1500 lbs.
BEKR3-550	50"	3-3/4"	1500 lbs.



TG Series Malleable Cast Bar Clamps with T-Bar & Profiled Rail

Top selling TG Series clamps with T-Bar handle with rounded ends for simple transfer of force when clamping.

- Integrated anti-slip system – For maximum safety
- Reinforced malleable cast iron jaw and sliding arm – For powerful, rigid clamping
- High quality profiled rail - Acts as a reliable reinforcement against torsional forces, while the serration on six faces additionally prevents the clamp from slipping
- BESSEY® smooth running spindle with Acme thread - More clamping with less effort

Item #	Clamping Capacity	Throat Depth	Clamping Force
BETG3-006-TB	6"	3"	700 lbs.
BETG4-008-TB	8"	4"	880 lbs.
BETG4-510-TB	10"	4-1/2"	1000 lbs.
BETG4-512-TB	12"	5-1/2"	1320 lbs.
BETG4-516-TB	16"	4-1/2"	1000 lbs.
BETG4-524-TB	24"	4-1/2"	1000 lbs.



EZS & EZ Series One-Handed Clamps Clamping and Spreading

Offers a revitalized approach to the one hand clamp market. Engineered from the start to offer clean design lines, comfortable handles, transition smoothly from clamping to spreading.

- Powerful technology - Single-handed clamping and spreading of workpieces up to 445 lb clamping force
- Intelligent release mechanism - upper section can quickly convert from clamping to spreading without tools
- Handle behind the rail - Ergonomic handle positioned behind the rail, enabling a powerful grip
- Soft pressure caps - Soft pressure caps optimize material protection and secure clamping
- Throat depth to the very edge - While all other clamps measure throat depth to the center of the pad, EZ and EZS extend throat depth right to the outside edge of the pads - power spread across the entire pad

Item #	Clamping Capacity	Throat Depth	Clamping Force	Spreading
445 Lbs. Clamping Force				
BEEZS15-8	6"	3-1/2"	445 lbs.	6-1/2" - 14"
BEEZS30-8	12"	3-1/2"	445 lbs.	6-1/2" - 20"
BEEZS45-8	18"	3-1/2"	445 lbs.	6-1/2" - 25-3/4"
BEEZS60-8	24"	3-1/2"	445 lbs.	6-1/2" - 31-3/4"
BEEZS90-8	36"	3-1/2"	445 lbs.	6-1/2" - 43-1/2"
150 Lbs. Clamping Force				
BEEZ15-6	6"	2-3/8"	150 lbs.	5" - 12"
BEEZ30-6	12"	2-3/8"	150 lbs.	5" - 18"



KliKlamp® Series Light Duty Lever Clamps

Innovative, high-tech, KliKlamp® lever clamp is extremely lightweight, the smallest weighs a tiny 0.53 lbs. Ideal for assembly work or where several clamps are used at once. Pressure builds easily - ratchet mechanism can achieve a huge 260 lbs of clamping force quickly - with just 2 fingers.

Quick, easy & gentle!

- Sturdy magnesium - The surface-coated fixed and sliding arms are made from sturdy magnesium, lightweight and strong
- Multi-stage ratchet mechanism - Easy to operate, vibration-resistant, and can be released quickly
- Secure hold - The fixed arm with crossed v-grooves holds round, pointed or angular components firmly in place
- Ergonomically shaped clamping arm - Made from breakproof fibreglass-reinforced polyamide

Item #	Clamping Capacity	Throat Depth	Clamping Force
BEKLI3-004	4"	3"	260 lbs
BEKLI3-008	8"	3"	260 lbs
BEKLI3-012	12"	3"	260 lbs
BEKLI3-016	16"	3"	260 lbs



GSCC Series Clutch Style Bar Clamps, Wood Handle

BESSEY® Clutch style bar clamps are a popular regular-duty clamp used by cabinet makers and woodworkers across North America. These easy-to-use clamps are suitable for "close quarters" clamping.

- Cast iron jaws - Durable powder coated cast-iron fixed and sliding jaws
- Safety by design - Nickel plated, drawn and serrated rail
- Secure - 2 piece slip-clutch plates keep the jaw sturdy and in place
- Protective pads - Non-marring pads on the top and bottom jaws

Item #	Clamping Capacity	Throat Depth	Clamping Force
600 Lbs. Clamping Force			
BEGSCC2-506	6"	2-1/2"	600 lbs
BEGSCC2-512	12"	2-1/2"	600 lbs
BEGSCC2-518	18"	2-1/2"	600 lbs
BEGSCC2-524	24"	2-1/2"	600 lbs
BEGSCC2-530	30"	2-1/2"	600 lbs
BEGSCC2-536	36"	2-1/2"	600 lbs
1100 Lbs. Clamping Force			
BEGSCC3-506	6"	3-1/2"	1100 lbs
BEGSCC3-512	12"	3-1/2"	1100 lbs.
BEGSCC3-518	18"	3-1/2"	1100 lbs
BEGSCC3-524	24"	3-1/2"	1100 lbs
BEGSCC3-536	36"	3-1/2"	1100 lbs.



PC-2 & PC-DR Series Pipe Clamp, Traditional Style

Large clamping surface. ACME threaded screw. Hex head on spindle. High base improves clearance from the work surface. An economical alternative to the bar clamp. Virtually limitless clamping capacity determined by the length of pipe used (*not included).

Item #	Black Pipe Diameter *	Throat Depth
Standard Reach		
BEPC12-2	1/2"	2-1/8"
BEPC34-2	3/4"	2-3/8"
Deep Reach		
BEPC34-DR	3/4"	3-1/8"



BPC Series Pipe Clamp, H Style

"H" shape foot assembly stabilizes clamp in two dimensions giving dual-axis stability. Extra high base offers clearance between the handle and the work surface. An economical alternative to the bar clamp. Virtually limitless clamping capacity determined by the length of pipe used (*not included).

Item #	Black Pipe Diameter *	Throat Depth
BEBPC-H12	1/2"	1-1/2"
BEBPC-H34	3/4"	2-1/8"



Edge Clamp, Adjustable

The lightweight construction makes the EKT a perfect tool to secure edge banding with just one hand. Try one!

- Unique twin spindle - Outer spindle acts on the clamping jaws inner spindle applies pressure to the front edge. Impact resistant plastic handle for one-handed use
- Large jaws - Two large non-slip, opposing, gentle jaws for positive grip
- Swivel pressure plate - The large pressure plate swivels to apply pressure on demand, removable protective cap
- Light aluminum housing - Lightweight, corrosion-resistant aluminum housing designed for high static stress load for convenient, one-handed edge clamping. The perfect tool for egebanding!

Item #	Clamping Capacity	Throat Depth	Clamping Force
BEEKT55	2-1/8"	3"	500 lbs



PS Series Seaming Clamps

Get the perfect seam using the right tools for the job - BESSEY®

- Vacuum cups - Twin vacuum cups secure the PS units to any smooth, non-porous material or solid surface such as granite, marble, corian, p
- Vacuum operating button - Activates and locks the vacuum seal on the work surface, (BEPS130 only).
- Steel spindle - Smoothly draws the seams together with just the right pressure.
- Guide rails - Create a solid, rigid frame for supporting vacuum cups
- Leveling Toggles - Ensure smooth surface joint, reduces grinding, sanding and finishing

Item #	Size	Clamping Capacity	Cup Diameter	Clamping Force
BEPS55	Standard	2-1/8"	4-3/4"	48 lbs
BEPS130	Extra Large	3-1/8"	8-1/4"	265 lbs

BEPS55



BEPS130



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Pewaukee, WI

Strap Clamp

Some projects defy a simple clamping solution... chair legs, odd angles, really long glue-ups. The strap clamp can surround the project and apply pressure evenly to most corners with the help of the Vario Corner Clip (4 included).

- The strap is drawn in on both sides - Strap draws simultaneously from both sides ensuring pressure is applied equally on all corners without distortion
- Integrated coiling mechanisms - Integrated rewind mechanism is operated with a crank handle which eliminates tangling and damage to the strap
- Practical Vario corners - Vario clip corners with twin-tilting pressure pads auto-adjust from 60° to 180° for easy assembly of most multi-angle projects
- Extremely resistant - The special woven polyester band provides high resistance to tearing, and a clamping range of 23 ft. The steel wire loop opens quickly and simply to adjust or release glue-up
- BESSEY® comfort handle - The 2K composite handle with comfort insert comes standard

Item #	Description	Clamping Capacity	Range of Angle
BEVAS-23PLUS2K	Strap Clamp with 6 Vario Corner Clips	Up to 23 feet	60° to 180°
BEVAC-6	Vario Corner Clips	-	60° to 180°



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