

Baron
Steel Doors & Frames

ASSA ABLOY



Baron Door and Frame Service Center Program

Your One Stop for Service and Value



ASSA ABLOY, the global leader
in door opening solutions

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Door Series

Baron's complete line of steel doors for commercial, institutional and industrial applications satisfies your requirements durability, security, aesthetics or fire protection. Stocked at the Southeast Service Center with NAAMM and Steelcraft locations, these doors are cold rolled or galvanneal and prime painted at the price you need.

Available Features:

- Gauge: 18 / 20 gauge cold rolled steel or 18 gauge galvanneal
- Core: Honeycomb / Polystyrene
- Listing: 3 Hour fire rating (18 gauge) and 1-1/2 hour fire rating (20 gauge) standard (ITS/WHI)
- Sizes: From 2'0" x 6'8" to 4'0" x 8'0"
- Options: Available with a wide range of glass lights, louvers, and hardware preps
6-Panel design available
- Hinge Location: NAAMM locations (5-10 equal; 38" strike center line) - handed
Steelcraft locations - non-handed

Door Construction:

Inverted Top and Bottom Channels for additional stability and protection

Interlocking Seam enhances structural rigidity and durability

Beveled Lock Edge – the contractor's preference for easy field installation (handed doors)

Non-handed - square hinge and lock edge

Heavy Gauge Closer Reinforcement in all doors exceeds the Steel Door Institute recommendations

Hinge reinforcements with dimpled construction provides easy conversion from standard weight to heavy weight hinges

Code Compliance and Physical Performance:

Level 'A' grade in tested in accordance with ANSI A250.4 test procedures

Meets or exceeds ANSI/SDI A250.6

Meets the requirements of ANSI A250.8

Listed for fire door installations requiring positive or negative pressure testing (UBC-7-2-97, UL10B, and UL 10C) in sizes to 4080 singles and 8080 pairs



Frame Series

Baron steel frames are manufactured to provide value to any job regardless of size. Stocked at the Southeast Service Center with NAAMM and Steelcraft locations, our drywall frames are cold rolled. Standard for masonry frames are galvaneal. Both are prime painted at the price you demand.

Features:

Gauge:	16
Profiles:	Masonry-Standard Profile (A40 galvaneal) Drywall - Cold Rolled Steel
Strike Prep:	4-7/8"
Anchors:	Wood Stud, Steel Stud, Masonry, Existing Openings
Hinge Location:	NAAMM/Steelcraft
Unequal rabbet design	
Prime Painted	
1-1/2 Hour rating - drywall (ITS/WHI)	
3-Hour fire rating - masonry (ITS/WHI)	

Frame Construction:

Depth:	Masonry: 5-3/4", 7-3/4", 8-3/4" Drywall: 4-3/4", 5-5/8", 5-7/8", 7-1/8", 8-1/4"
Jamb:	6'8", 7'0", 8'0"
Head:	2'0", 2'4", 2'6", 2'8", 3'0", 3'4", 3'6", 3'8", 4'0", 6'0"
Face:	2", 4"

Knock Down for easy installation

Service Center welding available if needed

Hinge reinforcements with dimpled construction provides easy conversion from standard weight to heavy weight hinges

ASSA ABLOY Southeast Service Center



The Southeast Team

Jerry Kratsas - General Manager
770-941-9012

Rodney Williams - Customer Service
770-941-9012

Carolyn Elsberry -
Customer Service-Wood Doors
770-941-9012

Doss Buckalew -
Customer Service-Hollow Metal
770-941-9012

Nancy Skinner - Operations Supervisor
770-941-9012

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

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SESC - 9/8/11

Service Center Capabilities

- High volume wood door capabilities
- Large welding and fabrication capabilities
- 2 day turnaround on stock/pull shop orders
- Special crating and packaging
- Custom modifications to doors and frames
- Borrowed lites and sidelites
- Large metal stock inventory
- Licensed with Underwriters Laboratories with Warnock Hersey procedures
- Next day shipping zones
- Hollow metal shop 2-7 day lead time
- Wood door shop 2-5 day lead time

ASSA ABLOY Southeast Service Center

825 Riverside Parkway, Suite 100 • Austell, GA 30168

Phone: 770-941-9012

Fax orders to: 770-941-9123

Email orders to: dgsc.austell@assaabloy-sc.com

Office Business Hours : (Eastern Time)

Monday through Friday
7:30 am - 11:45 am
12:30 pm - 4:00 pm

Shipping, Receiving and Shop Hours:

Monday through Friday
7:30 am - 3:30 pm