

BALDWIN

IMPORTANT: READ CAREFULLY

Baldwin hinges are extruded from the finest quality brass and individually machined to close tolerances. The leaves from each half-pair are not interchangeable with those of any other half-pair. To ensure smooth operation and prevent binding, do not mix hinge leaves during installation.

Hinges are supplied with brass screws to ensure proper matching of finish.

To prevent damage to the screws during installation follow the steps below:

1. Caution: If you are using power tools, do not use high torque settings to install brass screws.

- Most tool and equipment manufacturers publish torque recommendations--these must be followed.
- Results may vary due to unique conditions.

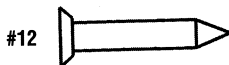
2. Use drilled pilot holes.

- Installation of brass screws requires drilling of pilot holes. Refer to chart below for proper pilot hole size for your application.

3. Use proper lubrication for the screw threads.

- We recommend soap, petroleum jelly, or paraffin (candle wax), be applied to the screw threads before installation into hardwoods.

Hinge Catalog Number	Screw Size	Pilot Drill Size for Hardwoods	Pilot Drill Size for Softwoods
1030; 1035 1135; 1140 1435; 1440	#10	5/32"	1/8"
1040; 1041 1045; 1046 1050; 1051	#12	3/16"	5/32"



Consumer Help Line 1-800-566-1986

Visit www.baldwinhardware.com for a complete warranty statement.

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