

Amesbury Sealing Products

Catalogs 2017



AMESBURY FOAM-TITE®

C2 Sealing Products

The Trusted Name In Window And Door Protection

www.amesbury.com

C2 seals are Amesbury Foam-Tite's second generation of continuous cornering foam weatherstrip. Although it was initially designed for casement window applications, creatively it can be used in a variety of other compression applications.

The C2 series was engineered specifically to eliminate air and water infiltration while maintaining excellent compression force and recovery properties.

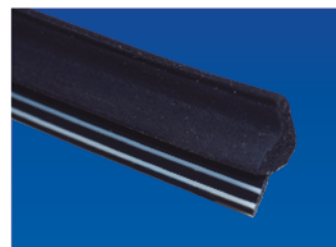
Typically casement windows utilize four pieces of mitered weatherstrip. The C2 seal eliminates the need for mitered end cuts; eliminating the problems associated with them.

C2 products are manufactured using a patented process and are comprised of the same time tested TPV materials that are utilized to produce the standard Foam-Tite® products.

The C2 series of products can be spooled, allowing for more convenient use in your manufacturing process and eliminating the need for stocking numerous cut lengths; reducing your labor installation costs.

The unique multi-durometer configuration allows for a completely rigid stem. This enables easy insertion and excellent retention that differentiates us from the competition.

Manufactured in a variety of standard profile shapes and sizes, the C2 series can also be customized to meet the needs of custom applications. Special features such as SEBS sealing fins can be incorporated to meet your design challenges.



C2 Products

12300	12298	12290	12312
Reach: .405"	.200" Bulb	Reach: .320"	Reach: .405"

57 S. Hunt Rd. Amesbury, MA 01913

www.amesbury.com

Tel: 800-217-5757 Fax: 800-289-6699

AMESBURY FOAM-TITE® C2 Sealing Products

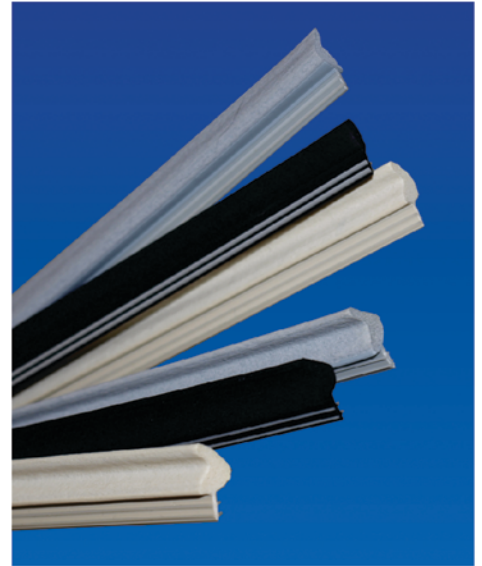
The Trusted Name In Window And Door Protection

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Why Use C2?

- Reduces air and water infiltration
- Eliminates the need for welding or sealing mitered joints
- Reduces inventory
- Reduces operating force
- Reduces labor installation and costs
- Easy insertion, excellent retention
- UV stable

Available In 3 Colors



C2 Features:

C2 Benefits:

Reduces Air and Water Infiltration at Corners	Soft compliant seal material combined with carefully designed geometry allows continuous corner applications to be seamless.
Sealing Fins	Optional SEBS sealing fins enhance the sealing performance.
TPV Low Compression Foam	Soft TPV foam allows the seal to be easily compressed to form a tight seal in window corners.
Reduce Labor-Increase Throughput	No need for cutting precise lengths or miters for an interference corner fit or messy welding. C2 seals form a continuous seal all the way around the frame in one easy installation step.



NPMINC 0811

57 S. Hunt Rd. Amesbury, MA 01913

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Tel: 800-217-5757 Fax: 800-289-6699

AMESBURY FOAM-TITE® CladFT Sealing Products

The Trusted Name In Window And Door Protection




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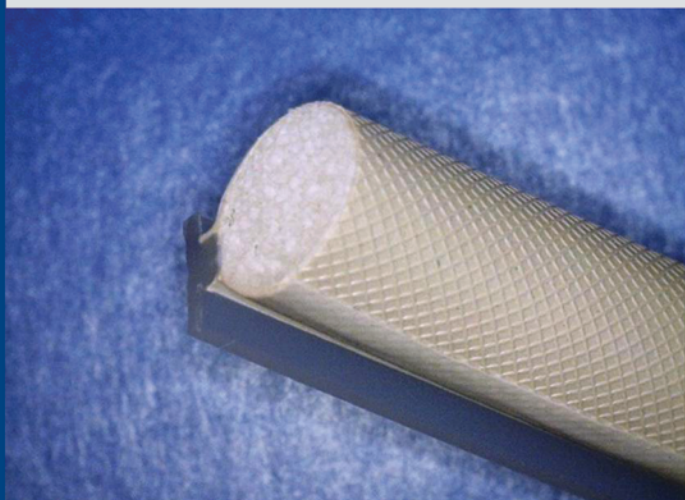
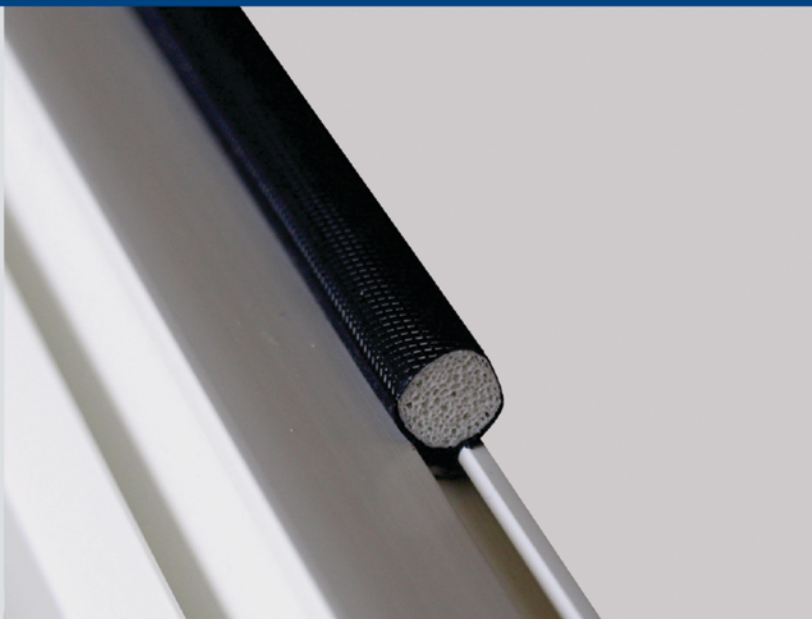
Amesbury's Foam-Tite® facility has developed a patented process that allows for the application of a high quality embossed polyethylene film liner to the surface of their TPV foam weatherstrip profiles. These products, referred to as CladFT, provide several enhanced properties to the fenestration industry.

CladFT was engineered with an embossed polyethylene liner specifically to provide low coefficient of friction properties. The liner material is attached in such a way that allows the foam to move freely beneath it which yields the added benefits of superior compression set resistance and easy compressibility. This combination of features makes CladFT profiles a good fit for many sliding and compression applications.

CladFT was patented in 2010 under US. Patent #7,718,251. It can only be purchased directly from Amesbury and their authorized representatives.

Available In 3 Colors

	White
	Black
	Beige



Kerf Mount CladFT Products

12802



.200" Bulb

12804



.250" Bulb

12806



.300" Bulb

.187" Backer CladFT Products

32821



Reach: .300"

32804



Reach: .250"

32806



Reach: .300"

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AMESBURY FOAM-TITE® CladFT Sealing Products

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A patented product allowing an embossed polyethylene film to be applied to the surface of TPV foam weatherstrip profiles.

Why CladFT?

Low Friction Surface

Low Compression Force

Excellent Recovery

UV Stable

Available on Spools or as Lineals

Effectively Closed Cell Structure



CladFT Features:

CladFT Benefits:

Low Coefficient of Friction	Provides low operating force in sliding applications.
Low Compression Load Deflection	Low operating force in compression applications.
Superior Compression Set Resistance	Remains resilient and pliable.
UV Stable to 1500 hours in Q-Panel UV Condensation Tester	Meets or exceeds AAMA 702 standard for replaceable weatherstrip products with an "A" rating.
Environmentally Responsible Water Blown Foam Process	Creates the tightest cell structure available in foam weatherstrip products on the market today. Is safe to manufacture and is environmentally friendly.



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Kerf Mount

12079	12267	12196	12132	12003	12150
Reach: .250"	Reach: .320"	Reach: .360"	Reach: .270"	Reach: .320"	Reach: .385"

12120	12100	12207	12238	12142	12234	12274
Reach: .300"	Reach: .360"	Reach: .400"	Reach: .310"	Reach: .360"	Reach: .315"	Reach: .360"

Kerf Mount Bulbs

12069	12021	12034	12252	12253	12205	12167
.155" Bulb	Reach: .250"	.300" Bulb	.380" Bulb	Reach: .200"	.230" Bulb	.300" Bulb
12032	12172	12058	12022	12246	12249	12202
.205" Bulb	.255" Bulb	.300" Bulb	Reach: .375"	.200" Bulb	.255" Bulb	.300" Bulb
12020	12033	12027	12035			
Reach: .200"	.255" Bulb	Reach: .300"	.380" Bulb			

C2 Products

12300	12290	12290
Reach: .400"	.200" Bulb	Reach: .320"

Kerf Mount CladFT

12802	12804	12806
.200" Bulb	.250" Bulb	.300" Bulb
Patent Number 7,718,251		

.187 Backer CladFT

32821	32804	32806
Reach: .300"	Reach: .250"	Reach: .300"
Patent Number 7,718,251		

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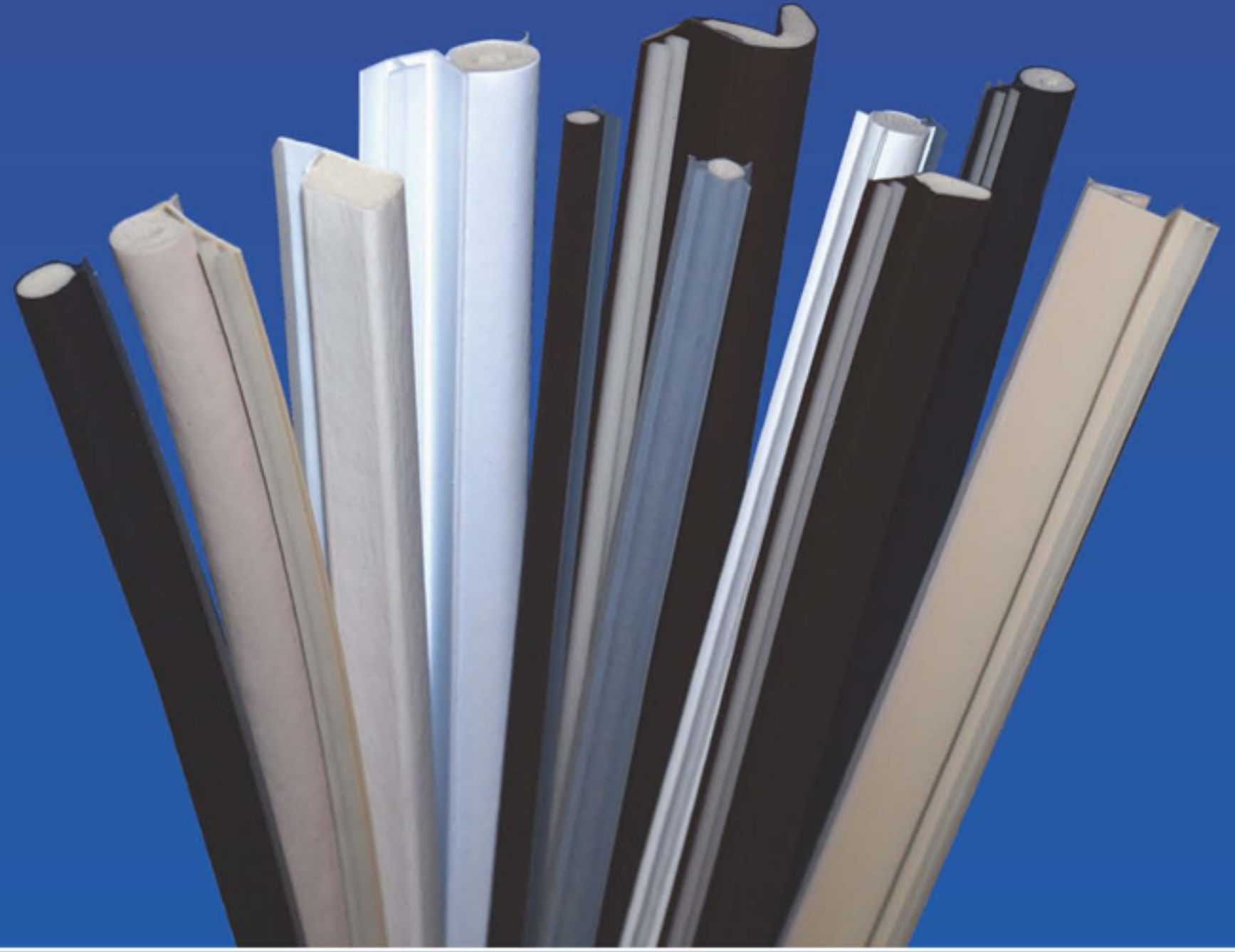
Foam-Tite Selection Guide



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Door Seals

12041	12103	12002	12112	12083	12001
.380 reach	.500 reach	.500 reach	.600 reach	.625 reach	.650 reach

Pocket Seals

52031	52028	52020	52033	52044	52019
.180" Bulb	Reach: .265"	Reach: .350"	.200" Bulb	.275" Bulb	Reach: .370"
52041	52029	52046	52311	52032	52047
.225" Bulb	Reach: .350"	Reach: .390"	.255" Bulb	Reach: .350"	Reach: .390"

Upright .187" Backer

32005	32007	32316	32001	32390	32002	32014	32082
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"	Height: .560"	Height: .250"
32026	32083	32010	32019	32016	32375	32021	32381
Height: .350"	Height: .275"	Height: .375"	Height: .605"	Height: .275"	Height: .405"	Height: .605"	Reach: .315"
32371	32331	32368	32387	32324	32388	32365	32033
Reach: .350"	Reach: .320"	Reach: .450"	Reach: .380"	Reach: .500"	Reach: .330"	Reach: .530"	Reach: .415"

Off-Set .187" Backer

32680	32690	32695	32682	32687	32696
.200" Bulb	Reach: .300"	.250" Bulb	.250" Bulb	Reach: .350"	.300" Bulb
32684	32692	32697	32686	32688	32655
.300" Bulb	Reach: .400"	.350" Bulb	.350" Bulb	Reach: .400"	Reach: .400"
32689	In-Line Insertion Examples				
	These are all custom parts designed for specific applications				
Reach: .450"					

Off-set .187" Snap in Backer

32701	32705	32708
Reach: .240"	Reach: .310"	Reach: .400"

Upright .270" Backer

32006	32008	32309	32003	32097	32004
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"
32013	32009	32027			
Height: .275"	Height: .375"	Height: .605"			

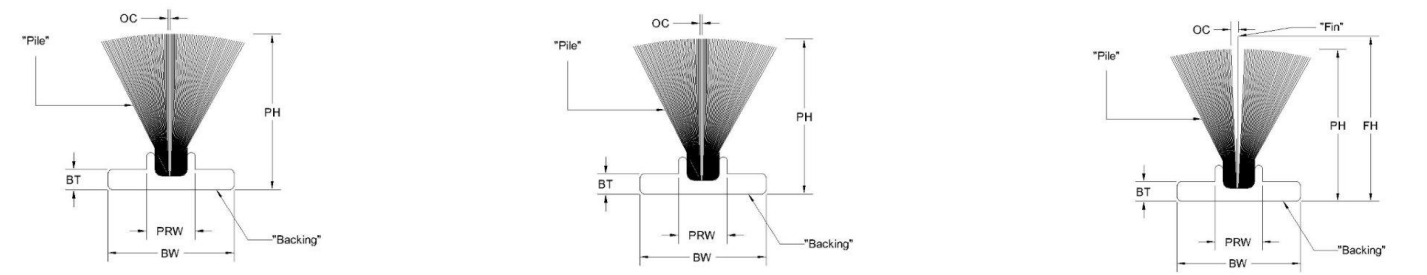
G2 (Extruded) Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics • Effective barrier against air infiltration and water penetration
- Rigid flat back • Easy Insertion • Available with 1, 2, or 3 fins
- Pile is silicone treated to resist water • Pile fibers resist acid, alkaline, mold, mildew and corrosion

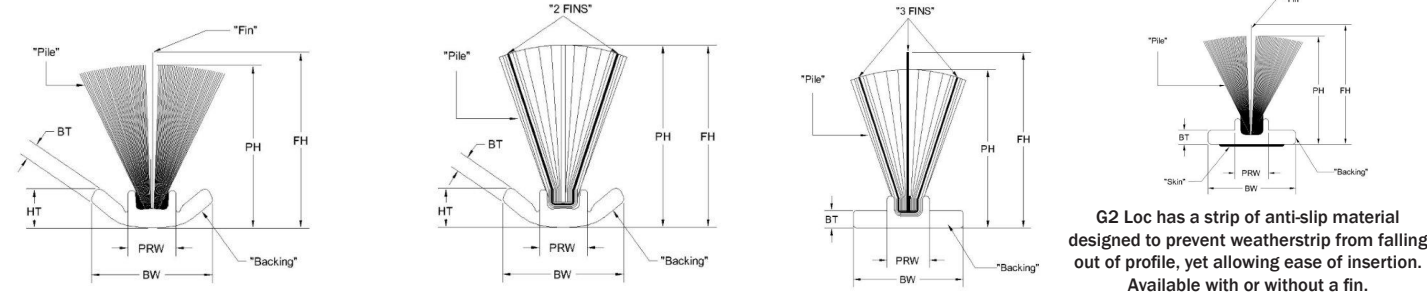
Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Available in pile heights .140" to .500" in .010" increments
Available in White, Beige, Gray, Black, Brown and Clay.

*FIN IS OPTIONAL

G2 Pile 30 Series Density G2 Pile 45 Sries Density G2 Fin 45 Series Density



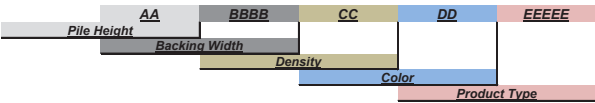
G2 Fin 45 Series Density Springback G2 Double Fin G2 Triple Fin G2 Loc



G2 Loc has a strip of anti-slip material designed to prevent weatherstrip from falling out of profile, yet allowing ease of insertion. Available with or without a fin.

Code Specification Chart for G2 G2 Product Number Breakdown EcoBan

Ref	Description	Dimension	Tolerance
PH	Pile Height	As Specified .140 - .500	+.010 -.005
BW	Backing Width	.187 / .270	±.005
BT	Backing Thickness	.030	±.002
OC	Off Centerness	Centerline	±.003
PRW	Pile Row Width	.080	±.005



The entire part number is limited to 15 characters.

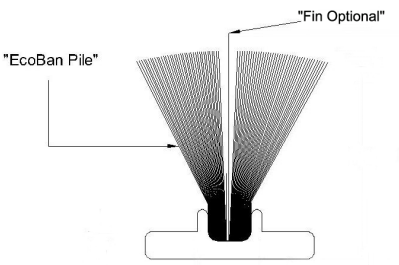
Pile Height: Referencing Pile Height in .010 increments from .15 (15) to .60 (60)

Backing Width: Referencing Backing Width as 0.000
Flat Back: .187, .270
Spring Back: .187, .250, .270
Example: .187" Wide = 0187

Density: Referencing Density
30 = Light
45 = Medium

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
GP = G2 Pile
G2 = G2 Clear Fin
GB = G2 Q-Fin Black
GW = G2 Q-Fin White
E=EcoBan
D = G2 Double Fin (Used as suffix to other Product Types)
T = G2 Triple Fin (Used as suffix to other Product Types)
L = G2 Loc (Used as suffix to other Product Types)
SB = Spring Back (Used as suffix to other Product Types)
S = Special Instruction (Used as suffix to other Product Types, always the last digit)



EcoBan is an anti-microbial weatherstrip which is resistant to mold, mildew and fungi in conjunction with superior sealing and compression in all types of application. EcoBan is available in both the woven and G2 product lines.

Textile Selection Guide



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Statesville, NC 28625

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Statesville, NC 28625

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WOVEN Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics
- Effective barrier against air infiltration and water penetration
- Pile fibers move independently - sealing against uneven surfaces
- Low friction - will not stick or bind
- Pile is silicone treated to resist water
- Pile fibers resist acid, alkaline, mold, mildew and corrosion

Recommended compression for pile is 15% - 20% and fin is 10% - 15%

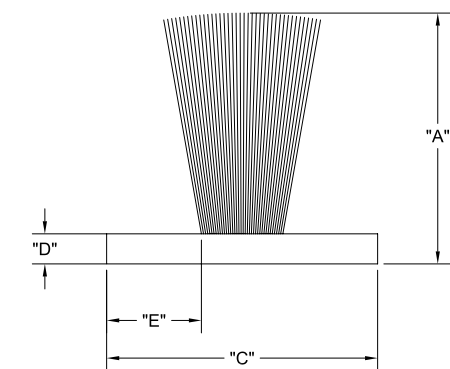
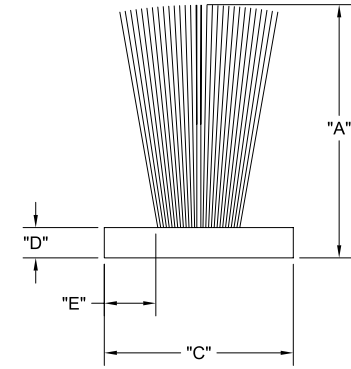
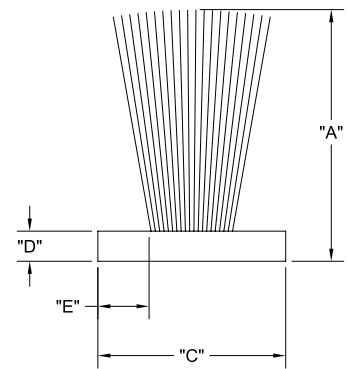
Minimum pile height .120” to .600” for pile and .130” to .500” for fin all in .010” increments

Available in White, Beige, Gray, Black, Brown and Clay.

WOVEN Pile 30 Series Density

WOVEN Pile 45 Series Density

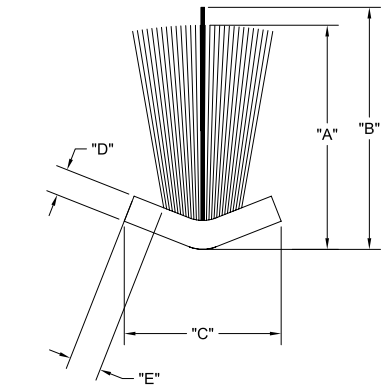
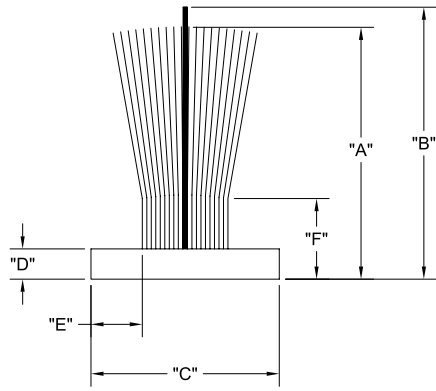
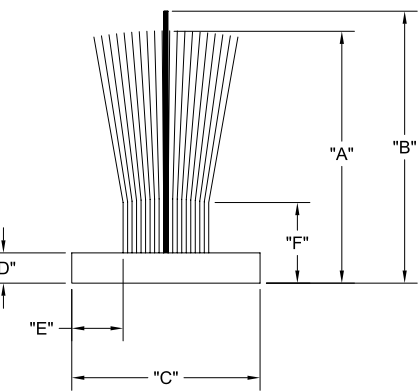
WOVEN Pile 75 Series Density



WOVEN Fin 30 Series Density

WOVEN Fin 45 Series Density

WOVEN Fin 45 Series Density Springback



Code Specification Chart for Pile

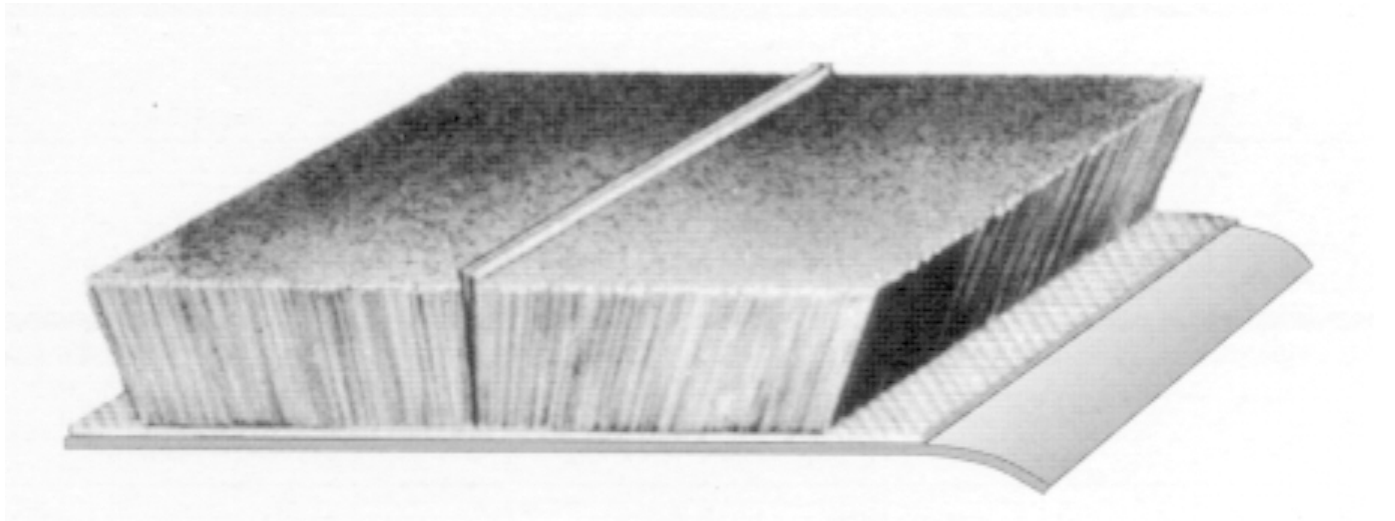
Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	

Code Specification Chart for Fin

Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"B"	Fin Height	Specified Pile Height +.020	+/--.010
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	
"F"	GlideFit	.100	Reference

Specialty Pile Seals

Specialty pile seals: Woven backing with several options in both backing width and pile height. Offered reeled, chopped or kiss cut as well as options such as: hot melt adhesive, tape adhesive, and foam backing (also referred to as cushion backing). Pile Heights .110—.500” with fin and to .600” without fin. We customize to fit your requirements.



Woven Product Part Number Breakdown

AA	BBBB	CC	DD	EEEE
Pile Height	Backing Width	Density	Color	Product Type

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Heights in .010 increments from .10 (10) to .60 (60)
Max pile height with fin is .50

Backing Width: Referencing Backing Widths as 0.000
.140, .155, .170, .187, .200, .210, .230, .250, .270, .290, .350, .375, .437
.140 available as WPSR only
Contact plant for other options

Example: .187" Wide = 0187

Density: Referencing Densities
30 = Light
45 = Medium
75 = Extra Heavy (Available in Gray and Black Only)

Color: Referencing Colors
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Types
FF = Flush Fin
GF = GlideFit (Used for fin products with backing .187 or below)
HF = High Fin
QB = Q-Fin Black
QW = Q-Fin White
SB = Spring Back
WF = Windo-Fin (used for fin products with backing over .187")
WP = Windo-Pile
WPSR=Windo-Pile Single Row Weave
E=EcoBan
AB=Standard Hot Melt Adhesive
TB=2 Sided Tape Adhesive
CB=2 Sided Foam Adhesive 1/32" thick
S = Special Instruction (Used as suffix to other Product Types, always the last digit)

Examples: 25018745WHWP
25018745WHGF
25018745WHQW/SB
25018745WHQBHF
25018745WHGFE
25018745WHAB
25018745WHTB

Speciality Product Part Number Breakdown

AA	BBBB	CC	DDD	EEEE	F
Pile Height	Backing Width	Color	Product Type	Cut Length	Special Instructions

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Height in .010 increments from .10 (10) to .60 (60)

Backing Width: Referencing Backing Width as 0.000 from 0.250" to 2.650"
(contact plant for specific backing options)

Example: 1.25" Wide = 1250

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
Where there is a " " below - insert one of the following codes:
A=standard hot melt adhesive
T= 2 sided tape adhesive
C=2 sided foam adhesive (1/32" thick)
*D = Adhesive Dust Plug
*DB = Adhesive Dust Plug - Boat Cut
*F = Adhesive Finned Dust Plug
*FB = Adhesive Finned Dust Plug - Boat Cut
*K = Adhesive Dust Plug - Kiss Cut
*FK = Adhesive Finned Dust Plug - Kiss Cut
DP = Dust Plug - No Adhesive
FD = Finned Dust Plug - No Adhesive

Cut Length: Referencing the cut length as 0.000 from 0.250 to 6.000

Example: 2" long = 2000

Special Instructions: Designated by an "S" that the part has special manufacturing instructions or over 15 digits

Part No. Example: .250" high x 1.25" wide, gray with fin and tape adhesive, kiss cut 2"long

251250GYTFK2000

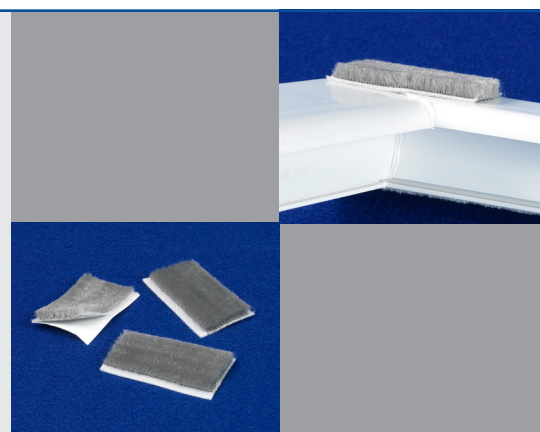


Flexible Dust Pad

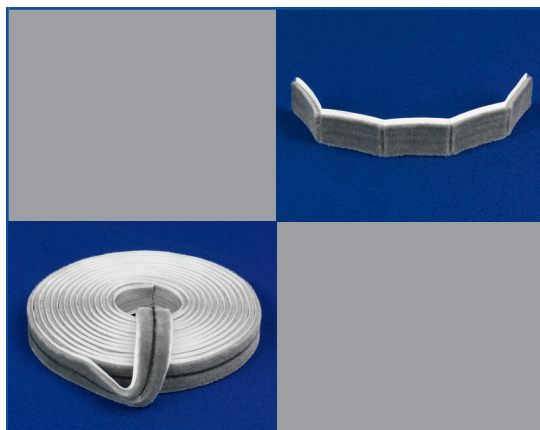
Amesbury Flexible Dust Pad has a new proprietary backing which allows conformance to uneven or slightly curved surfaces for greater adhesion without sacrificing performance.

Features:

- Flexible backing.
- Available with or without fin.
- Several adhesive options: hot melt, pressure sensitive tape, foam.
- Available in multiple pile heights, backing widths and colors.
- Product offered reeled, chopped, kiss cut or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Allows greater adhesion to irregular surfaces without curling.
- Various Options available, depending on your own unique application
- Shapes and sizes customized to meet your needs.
- Customization for your exact requirements.



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SEALING PRODUCTS

*Reliable Resource.
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Schlegel® AN AMESBURY COMPANY *Reliable Resource. Superior Solutions.*

Soft-Back Dust Pad

With a water-based coating, this allows the most flexible option for severe curves or severely uneven surfaces without sacrificing performance.

Features:

- Very flexible, able to make 90 degree turns.
- Available with or without a fin.
- Available in multiple pile heights, backing widths and colors.
- Available with or without hot melt, pressure sensitive and foam tapes.
- Product offered reeled, chopped, kiss cut, or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Being the most flexible of dust pad material, it allows adhesion to the most extreme curved surfaces without curling.
- Many options for severely irregular surfaces.
- Customized to your specific application.



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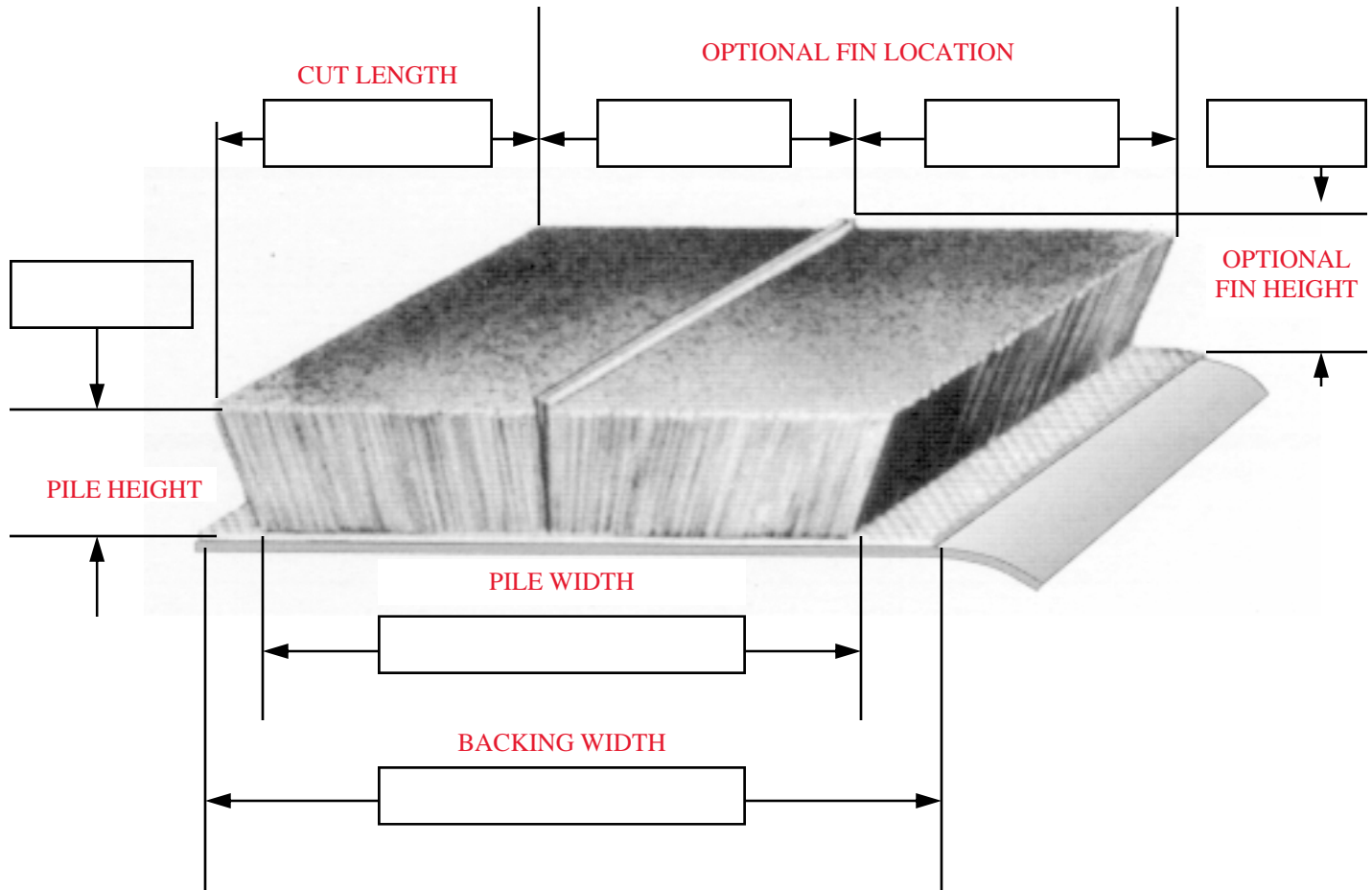
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www.amesbury.com

The Amesbury QUIKSEAL Design Guide



Additional Design Information:

Color _____
Other _____

Please sketch special shape or multi-fin requirements:

Our Customer Service Department is ready to act quickly to supply samples and additional information. Please contact us as follows:

Email: gswank@amesbury.com or wcranford@amesbury.com

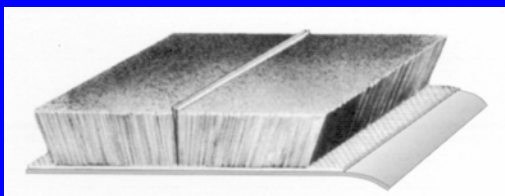
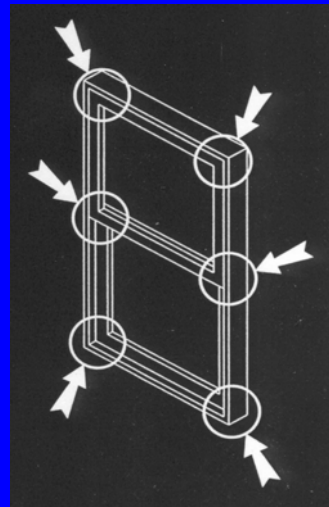
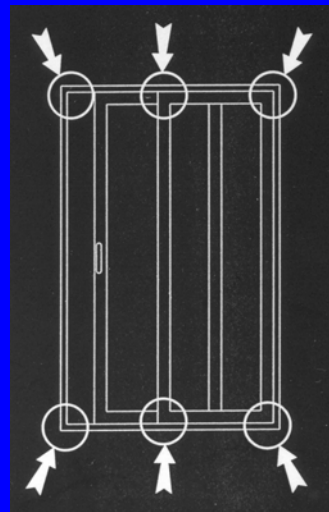
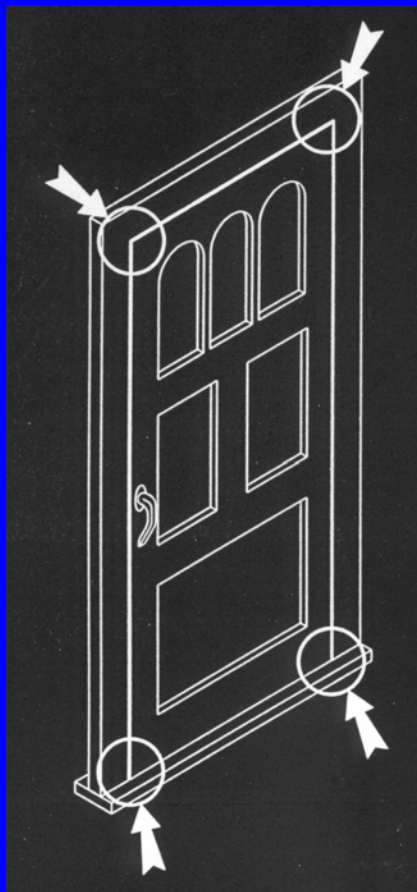
Toll Free No.: 888-275-0051 Toll Free Fax: 888-787-0107

Your Account Rep: Glenda Swank 704-878-6884, Wendy Cranford 704-878-9858



Amesbury *QUIKSEAL* is the most versatile, easiest to use sealing product you can buy.

Pre-cut *QUIKSEAL* is ideal for eliminating the gaps created in door and window manufacturing.



QUIKSEAL'S easy to remove backing makes installation fast and easy.

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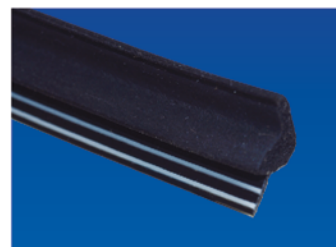
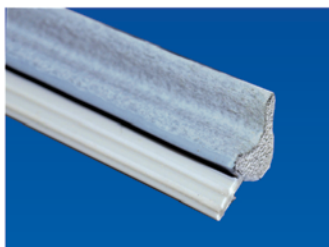
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AMESBURY FOAM-TITE® C2 Sealing Products

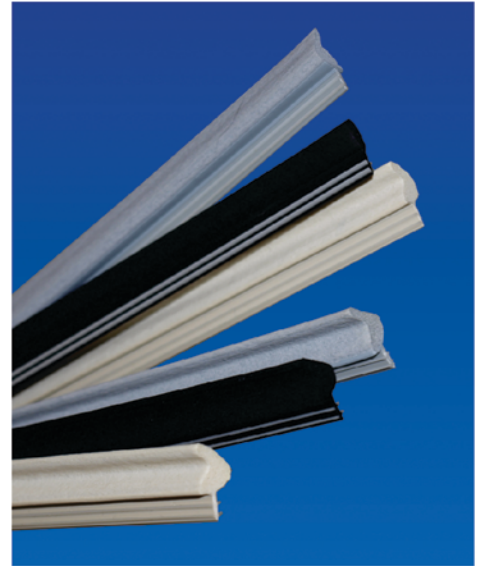
The Trusted Name In Window And Door Protection

www.amesbury.com

Why Use C2?

- Reduces air and water infiltration
- Eliminates the need for welding or sealing mitered joints
- Reduces inventory
- Reduces operating force
- Reduces labor installation and costs
- Easy insertion, excellent retention
- UV stable

Available In 3 Colors



C2 Features:

C2 Benefits:

Reduces Air and Water Infiltration at Corners	Soft compliant seal material combined with carefully designed geometry allows continuous corner applications to be seamless.
Sealing Fins	Optional SEBS sealing fins enhance the sealing performance.
TPV Low Compression Foam	Soft TPV foam allows the seal to be easily compressed to form a tight seal in window corners.
Reduce Labor-Increase Throughput	No need for cutting precise lengths or miters for an interference corner fit or messy welding. C2 seals form a continuous seal all the way around the frame in one easy installation step.



NPMINC 0811

57 S. Hunt Rd. Amesbury, MA 01913

www.amesbury.com

Tel: 800-217-5757 Fax: 800-289-6699

Kerf Mount

12079	12267	12196	12132	12003	12150
Reach: .250"	Reach: .320"	Reach: .360"	Reach: .270"	Reach: .320"	Reach: .385"

12120	12100	12207	12238	12142	12234	12274
Reach: .300"	Reach: .360"	Reach: .400"	Reach: .310"	Reach: .360"	Reach: .315"	Reach: .360"

Kerf Mount Bulbs

12069	12021	12034	12252	12253	12205	12167
.155" Bulb	Reach: .250"	.300" Bulb	.380" Bulb	Reach: .200"	.230" Bulb	.300" Bulb
12032	12172	12058	12022	12246	12249	12202
.205" Bulb	.255" Bulb	.300" Bulb	Reach: .375"	.200" Bulb	.255" Bulb	.300" Bulb
12020	12033	12027	12035			
Reach: .200"	.255" Bulb	Reach: .300"	.380" Bulb			

C2 Products

12300	12290	12290
Reach: .400"	.200" Bulb	Reach: .320"

Kerf Mount CladFT

12802	12804	12806
.200" Bulb	.250" Bulb	.300" Bulb
Patent Number 7,718,251		

.187 Backer CladFT

32821	32804	32806
Reach: .300"	Reach: .250"	Reach: .300"
Patent Number 7,718,251		

Amesbury - Sealing Products
57 South Hunt Road
Amesbury, MA 01913

WWW.AMESBURY.COM

Toll Free: (800) 217-5757

Foam-Tite Selection Guide

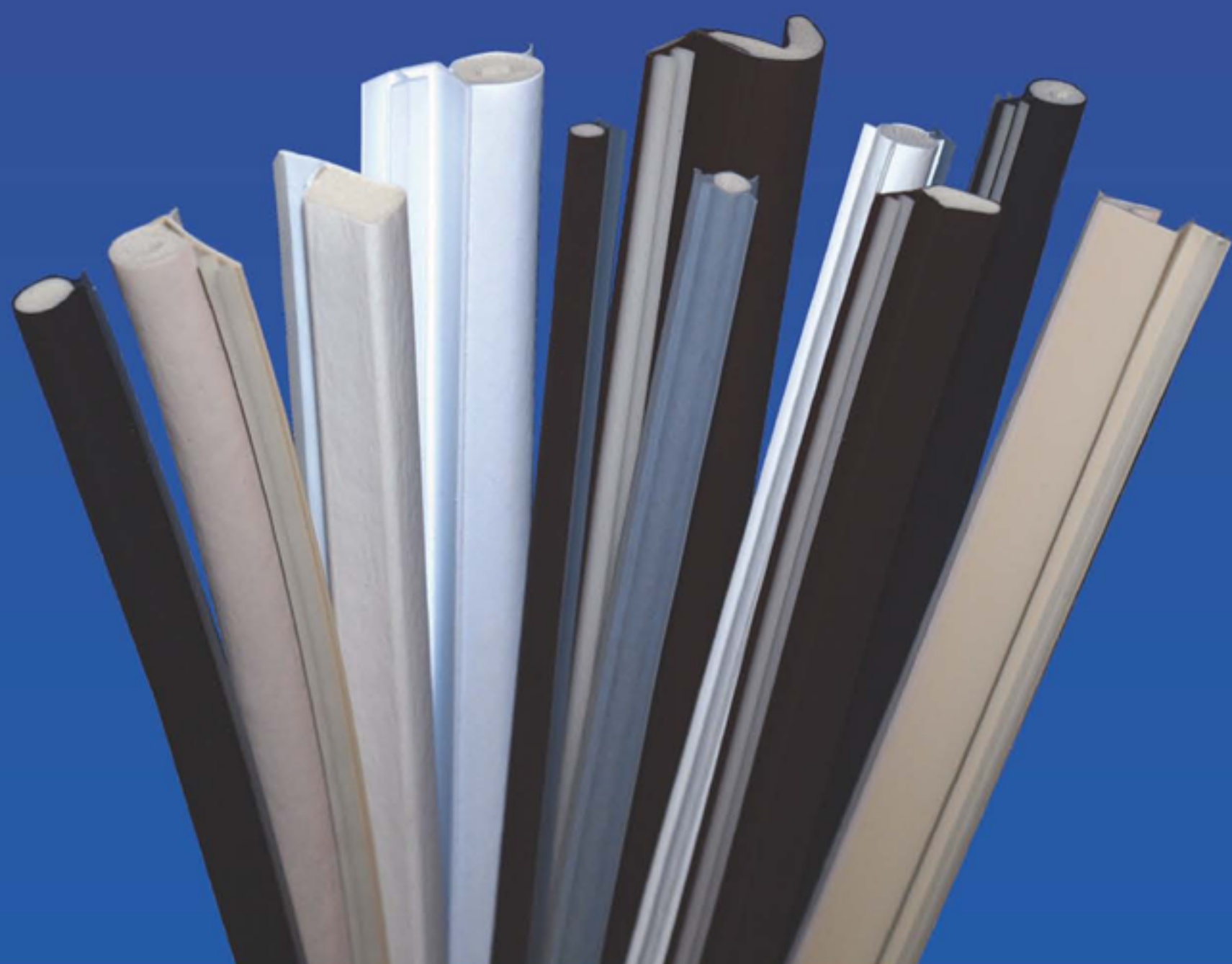


AMESBURY
SEALING PRODUCTS

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Amesbury, MA 01913

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Door Seals

12041	12103	12002	12112	12083	12001
.380 reach	.500 reach	.500 reach	.600 reach	.625 reach	.650 reach

Pocket Seals

52031	52028	52020	52033	52044	52019
.180" Bulb	Reach: .265"	Reach: .350"	.200" Bulb	.275" Bulb	Reach: .370"
52041	52029	52046	52311	52032	52047
.225" Bulb	Reach: .350"	Reach: .390"	.255" Bulb	Reach: .350"	Reach: .390"

Upright .187" Backer

32005	32007	32316	32001	32390	32002	32014	32082
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"	Height: .560"	Height: .250"
32026	32083	32010	32019	32016	32375	32021	32381
Height: .350"	Height: .275"	Height: .375"	Height: .605"	Height: .275"	Height: .405"	Height: .605"	Reach: .315"
32371	32331	32368	32387	32324	32388	32365	32033
Reach: .350"	Reach: .320"	Reach: .450"	Reach: .380"	Reach: .500"	Reach: .330"	Reach: .530"	Reach: .415"

Off-Set .187" Backer

32680	32690	32695	32682	32687	32696
.200" Bulb	Reach: .300"	.250" Bulb	.250" Bulb	Reach: .350"	.300" Bulb
32684	32692	32697	32686	32688	32655
.300" Bulb	Reach: .400"	.350" Bulb	.350" Bulb	Reach: .400"	Reach: .400"
32689	In-Line Insertion Examples				
	These are all custom parts designed for specific applications				
Reach: .450"					

Off-set .187" Snap in Backer

32701	32705	32708
Reach: .240"	Reach: .310"	Reach: .400"

Upright .270" Backer

32006	32008	32309	32003	32097	32004
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"
32013	32009	32027			
Height: .275"	Height: .375"	Height: .605"			

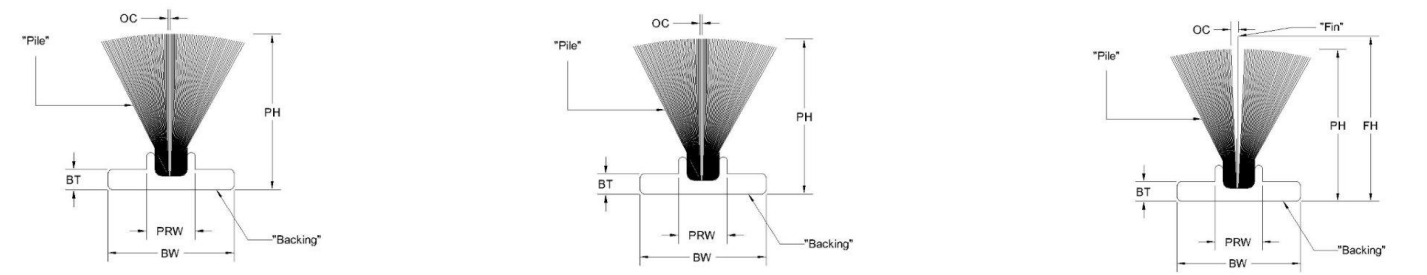
G2 (Extruded) Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics • Effective barrier against air infiltration and water penetration
- Rigid flat back • Easy Insertion • Available with 1, 2, or 3 fins
- Pile is silicone treated to resist water • Pile fibers resist acid, alkaline, mold, mildew and corrosion

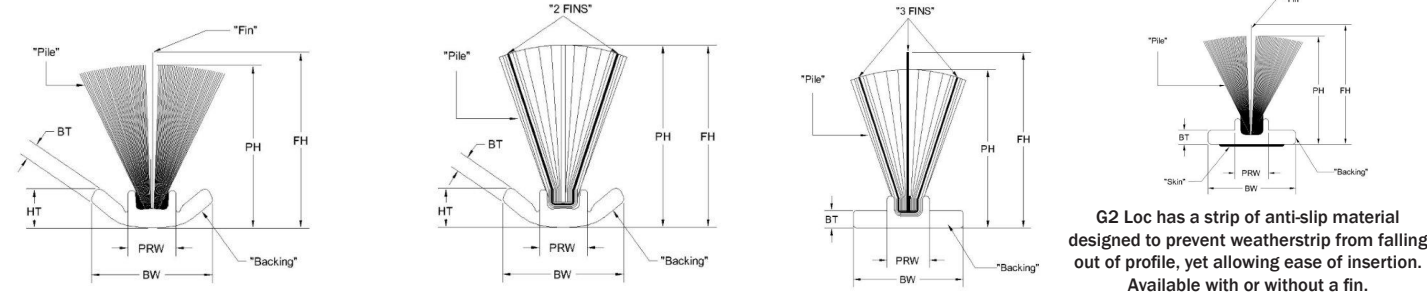
Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Available in pile heights .140" to .500" in .010" increments
Available in White, Beige, Gray, Black, Brown and Clay.

*FIN IS OPTIONAL

G2 Pile 30 Series Density G2 Pile 45 Sries Density G2 Fin 45 Series Density

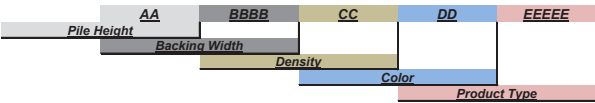


G2 Fin 45 Series Density Springback G2 Double Fin G2 Triple Fin G2 Loc



Code Specification Chart for G2 G2 Product Number Breakdown EcoBan

Ref	Description	Dimension	Tolerance
PH	Pile Height	As Specified .140 - .500	+.010 -.005
BW	Backing Width	.187 / .270	+/- .005
BT	Backing Thickness	.030	+/- .002
OC	Off Centerness	Centerline	+/- .003
PRW	Pile Row Width	.080	+/- .005



The entire part number is limited to 15 characters.

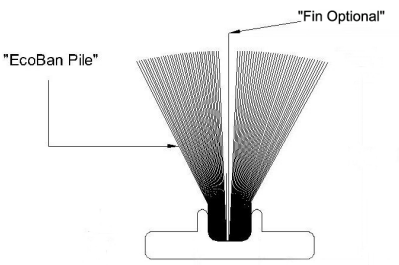
Pile Height: Referencing Pile Height in .010 increments from .15 (15) to .60 (60)

Backing Width: Referencing Backing Width as 0.000
Flat Back: .187, .270
Spring Back: .187, .250, .270
Example: .187" Wide = 0187

Density: Referencing Density
30 = Light
45 = Medium

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
GP = G2 Pile
G2 = G2 Clear Fin
GB = G2 Q-Fin Black
GW = G2 Q-Fin White
E=EcoBan
D = G2 Double Fin (Used as suffix to other Product Types)
T = G2 Triple Fin (Used as suffix to other Product Types)
L = G2 Loc (Used as suffix to other Product Types)
SB = Spring Back (Used as suffix to other Product Types)
S = Special Instruction (Used as suffix to other Product Types, always the last digit)



EcoBan is an anti-microbial weatherstrip which is resistant to mold, mildew and fungi in conjunction with superior sealing and compression in all types of application. EcoBan is available in both the woven and G2 product lines.

Textile Selection Guide



COMPLETE SUPPLIER OF WORLD-CLASS WEATHERSEALS AND COMPONENTS WWW.AMESBURY.COM



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Statesville, NC 28625

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Toll Free: (888) 275-0051



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Statesville, NC 28625

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WOVEN Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics
- Effective barrier against air infiltration and water penetration
- Pile fibers move independently - sealing against uneven surfaces
- Low friction - will not stick or bind
- Pile is silicone treated to resist water
- Pile fibers resist acid, alkaline, mold, mildew and corrosion

Recommended compression for pile is 15% - 20% and fin is 10% - 15%

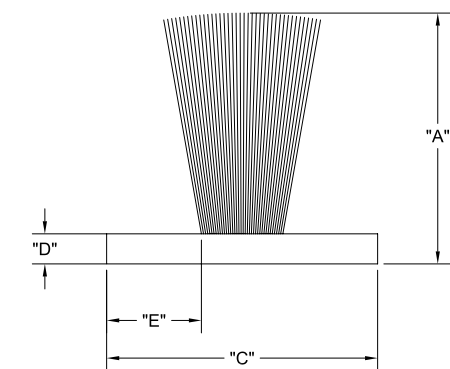
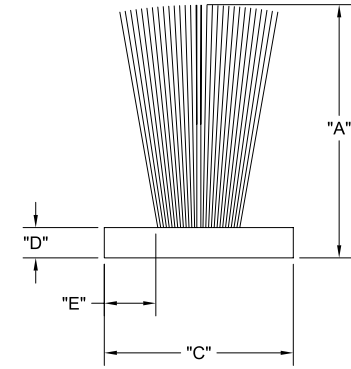
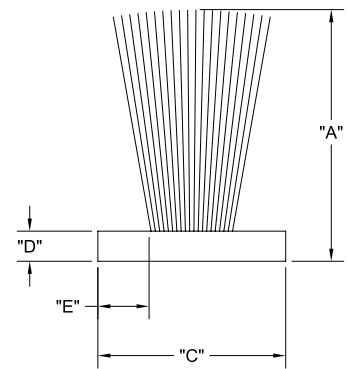
Minimum pile height .120” to .600” for pile and .130” to .500” for fin all in .010” increments

Available in White, Beige, Gray, Black, Brown and Clay.

WOVEN Pile 30 Series Density

WOVEN Pile 45 Series Density

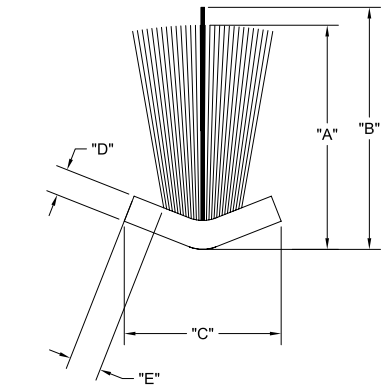
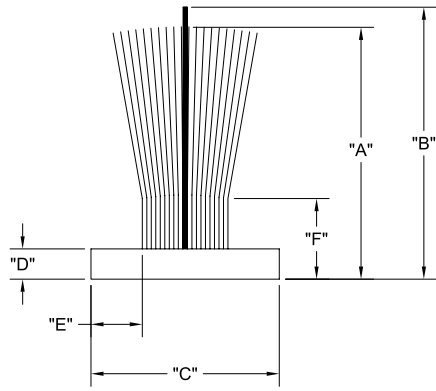
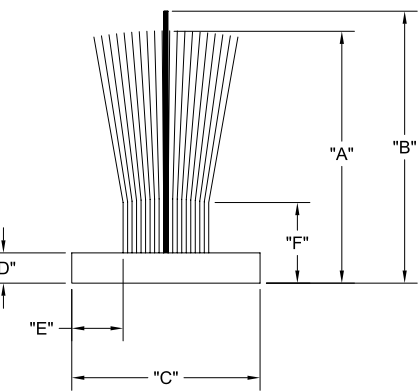
WOVEN Pile 75 Series Density



WOVEN Fin 30 Series Density

WOVEN Fin 45 Series Density

WOVEN Fin 45 Series Density Springback



Code Specification Chart for Pile

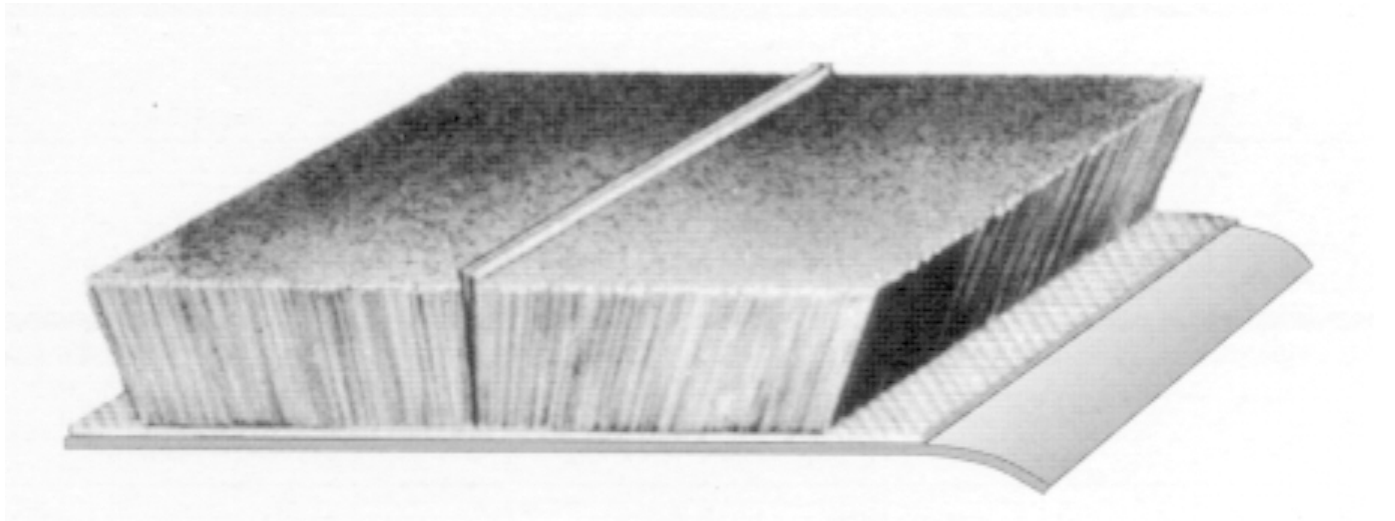
Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	

Code Specification Chart for Fin

Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"B"	Fin Height	Specified Pile Height +.020	+/--.010
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	
"F"	GlideFit	.100	Reference

Specialty Pile Seals

Specialty pile seals: Woven backing with several options in both backing width and pile height. Offered reeled, chopped or kiss cut as well as options such as: hot melt adhesive, tape adhesive, and foam backing (also referred to as cushion backing). Pile Heights .110—.500” with fin and to .600” without fin. We customize to fit your requirements.



Woven Product Part Number Breakdown

AA	BBBB	CC	DD	EEEE
Pile Height	Backing Width	Density	Color	Product Type

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Heights in .010 increments from .10 (10) to .60 (60)
Max pile height with fin is .50

Backing Width: Referencing Backing Widths as 0.000
.140, .155, .170, .187, .200, .210, .230, .250, .270, .290, .350, .375, .437
.140 available as WPSR only
Contact plant for other options

Example: .187" Wide = 0187

Density: Referencing Densities
30 = Light
45 = Medium
75 = Extra Heavy (Available in Gray and Black Only)

Color: Referencing Colors
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Types
FF = Flush Fin
GF = GlideFit (Used for fin products with backing .187 or below)
HF = High Fin
QB = Q-Fin Black
QW = Q-Fin White
SB = Spring Back
WF = Windo-Fin (used for fin products with backing over .187")
WP = Windo-Pile
WPSR=Windo-Pile Single Row Weave
E=EcoBan
AB=Standard Hot Melt Adhesive
TB=2 Sided Tape Adhesive
CB=2 Sided Foam Adhesive 1/32" thick
S = Special Instruction (Used as suffix to other Product Types, always the last digit)

Examples: 25018745WHWP
25018745WHGF
25018745WHQWBS
25018745WHQBHF
25018745WHGFE
25018745WHAB
25018745WHTB

Speciality Product Part Number Breakdown

AA	BBBB	CC	DDD	EEEE	F
Pile Height	Backing Width	Color	Product Type	Cut Length	Special Instructions

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Height in .010 increments from .10 (10) to .60 (60)

Backing Width: Referencing Backing Width as 0.000 from 0.250" to 2.650"
(contact plant for specific backing options)

Example: 1.25" Wide = 1250

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
Where there is a " " below - insert one of the following codes:
A=standard hot melt adhesive
T= 2 sided tape adhesive
C=2 sided foam adhesive (1/32" thick)
*D = Adhesive Dust Plug
*DB = Adhesive Dust Plug - Boat Cut
*F = Adhesive Finned Dust Plug
*FB = Adhesive Finned Dust Plug - Boat Cut
*K = Adhesive Dust Plug - Kiss Cut
*FK = Adhesive Finned Dust Plug - Kiss Cut
DP = Dust Plug - No Adhesive
FD = Finned Dust Plug - No Adhesive

Cut Length: Referencing the cut length as 0.000 from 0.250 to 6.000

Example: 2" long = 2000

Special Instructions: Designated by an "S" that the part has special manufacturing instructions or over 15 digits

Part No. Example: .250" high x 1.25" wide, gray with fin and tape adhesive, kiss cut 2"long

251250GYTFK2000

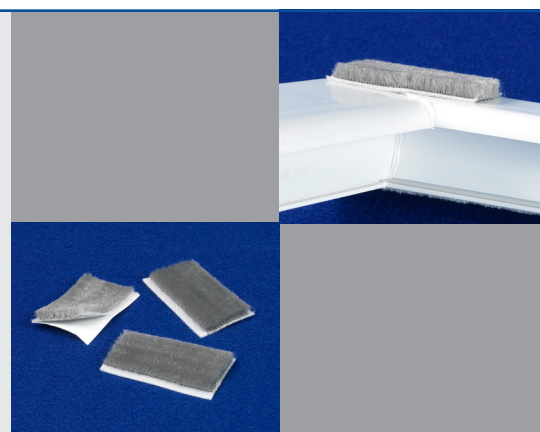


Flexible Dust Pad

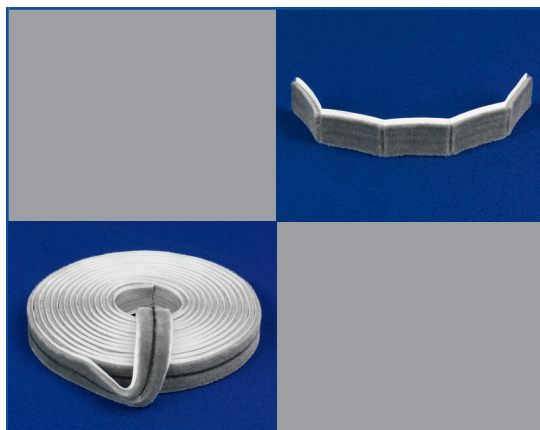
Amesbury Flexible Dust Pad has a new proprietary backing which allows conformance to uneven or slightly curved surfaces for greater adhesion without sacrificing performance.

Features:

- Flexible backing.
- Available with or without fin.
- Several adhesive options: hot melt, pressure sensitive tape, foam.
- Available in multiple pile heights, backing widths and colors.
- Product offered reeled, chopped, kiss cut or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Allows greater adhesion to irregular surfaces without curling.
- Various Options available, depending on your own unique application
- Shapes and sizes customized to meet your needs.
- Customization for your exact requirements.



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SEALING PRODUCTS

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Superior Solutions.*

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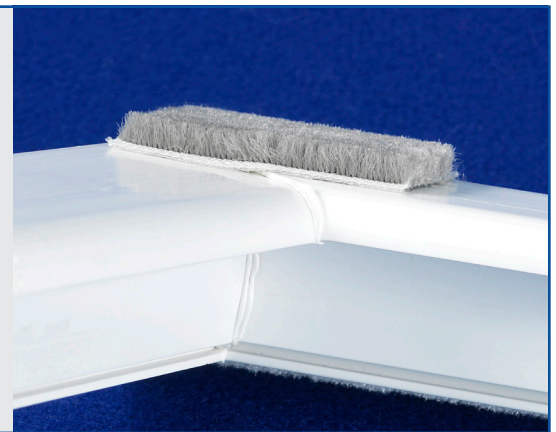
Schlegel® AN AMESBURY COMPANY *Reliable Resource. Superior Solutions.*

Soft-Back Dust Pad

With a water-based coating, this allows the most flexible option for severe curves or severely uneven surfaces without sacrificing performance.

Features:

- Very flexible, able to make 90 degree turns.
- Available with or without a fin.
- Available in multiple pile heights, backing widths and colors.
- Available with or without hot melt, pressure sensitive and foam tapes.
- Product offered reeled, chopped, kiss cut, or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Being the most flexible of dust pad material, it allows adhesion to the most extreme curved surfaces without curling.
- Many options for severely irregular surfaces.
- Customized to your specific application.



Schlegel®
AN AMESBURY COMPANY

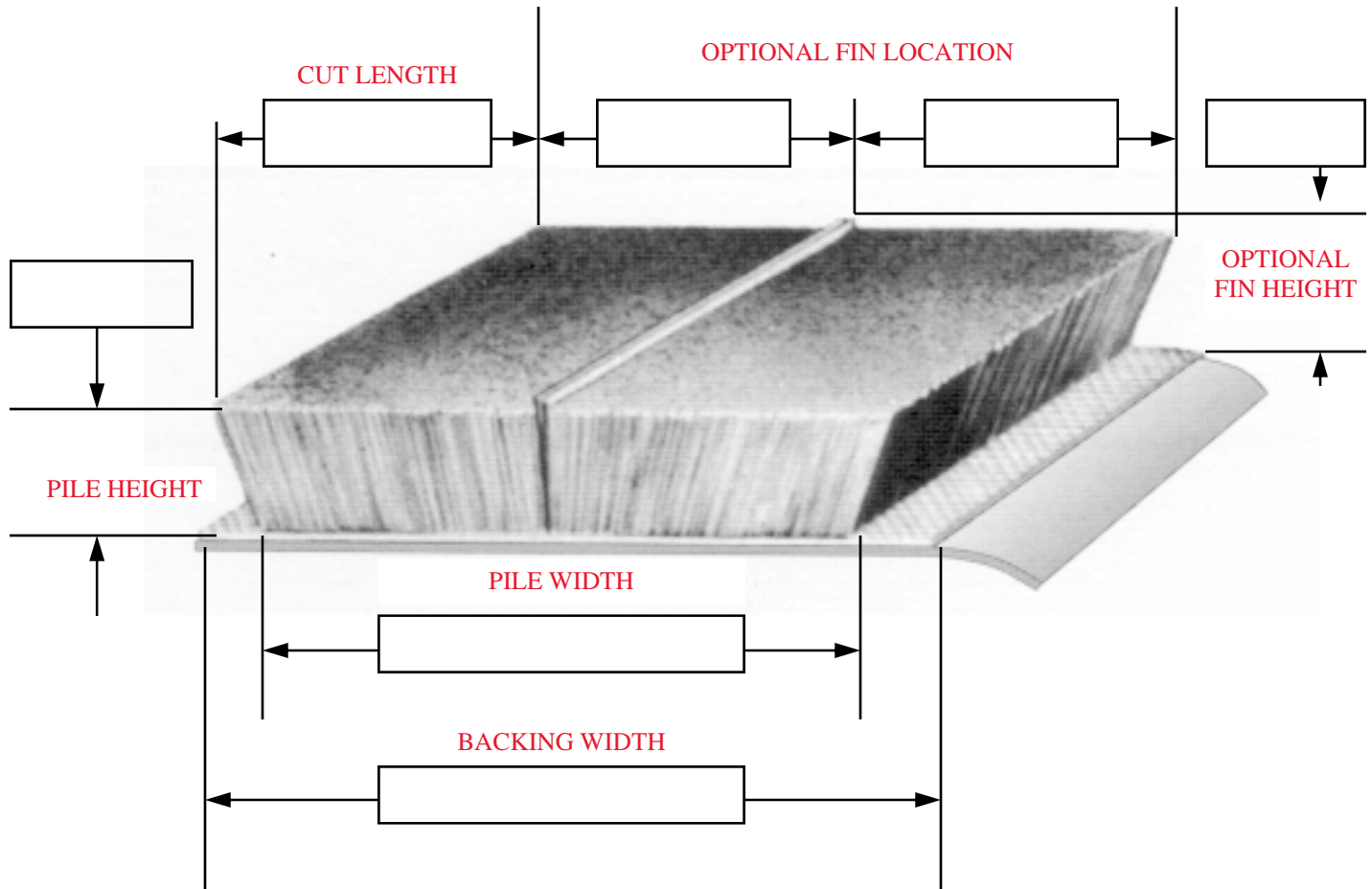
*Reliable Resource.
Superior Solutions.*

800.586.0354 Phone

585.427.9993 Fax

1555 Jefferson Rd. Rochester, NY 14623
www.amesbury.com

The Amesbury QUIKSEAL Design Guide



Additional Design Information:

Color _____
Other _____

Please sketch special shape or multi-fin requirements:

Our Customer Service Department is ready to act quickly to supply samples and additional information. Please contact us as follows:

Email: gswank@amesbury.com or wcranford@amesbury.com

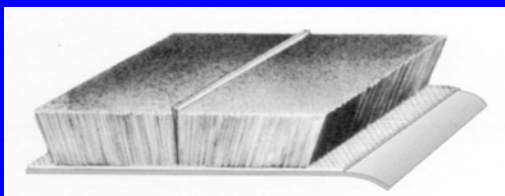
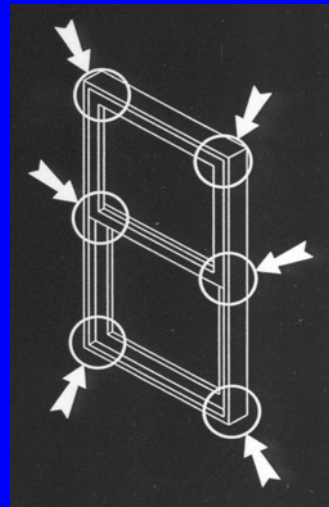
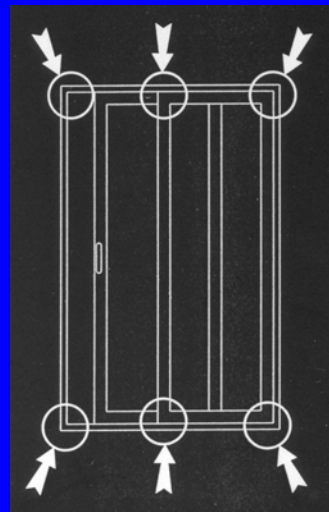
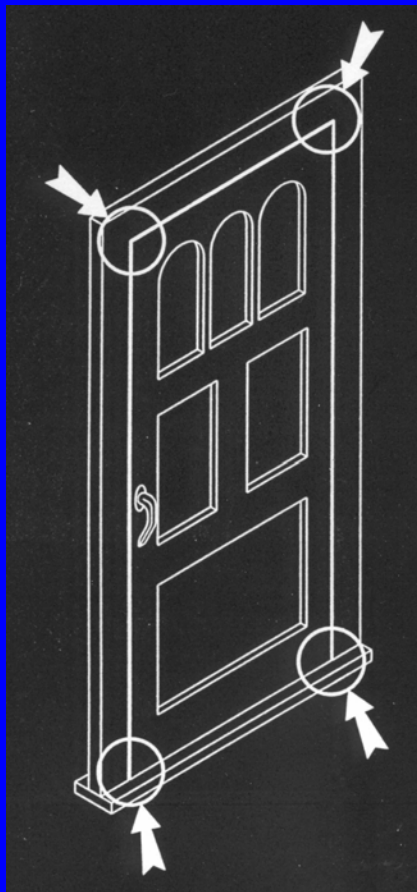
Toll Free No.: 888-275-0051 Toll Free Fax: 888-787-0107

Your Account Rep: Glenda Swank 704-878-6884, Wendy Cranford 704-878-9858



Amesbury *QUIKSEAL* is the most versatile, easiest to use sealing product you can buy.

Pre-cut *QUIKSEAL* is ideal for eliminating the gaps created in door and window manufacturing.



QUIKSEAL'S easy to remove backing makes installation fast and easy.

AMESBURY ECO-BAN

Sealing Products

The Trusted Name in Window and Door Protection

Does Your Weatherstrip Seal Out More than Just the Weather?

AMESBURY introduces ECO-BAN

AMESBURY weatherstrip saves you energy and works effectively against the infiltration of:

Mold & Water



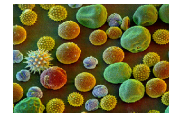
Dust & Air



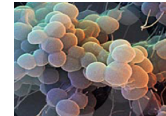
Fungi & Dirt



Pollen & Sound



Bacteria & Carbon Monoxide



AMESBURY ECO-BAN Antimicrobial yarn is resistant to mild, mildew and fungi in conjunction with superior sealing and compression in all types of applications. Not only does our product meet the current AAMA 701-04 Class A requirements, but meets the performance standard ASTM G21-96, which is the standard practice in determining resistance of synthetic polymeric materials to fungi. Available in finned and non-finned products as well as specialty products such as dust plugs.

ECO-BAN Features:

ECO-BAN Benefits:

Pile Fibers Create Microbiocide Barrier	Creates a solid barrier for perimeter sealing and insulation against air/water infiltration, dust and the reduction of window and door sound vibration. Improves air quality and energy savings.
Resilient Construction	ECO-BAN is formulated into the plastic resin itself.
Safe Microbiocide Product Protection	ECO-BAN microbiocide is used to provide continuous protection for the life of your doors and windows.



Without **ECO-BAN** Protection



With **ECO-BAN** Protection Built in



*Reliable Resource.
Superior Solutions.*

888-275-0051

704-878-8683

Fax: 888-787-0107

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www.amesbury.com

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The Trusted Name In Window And Door Protection




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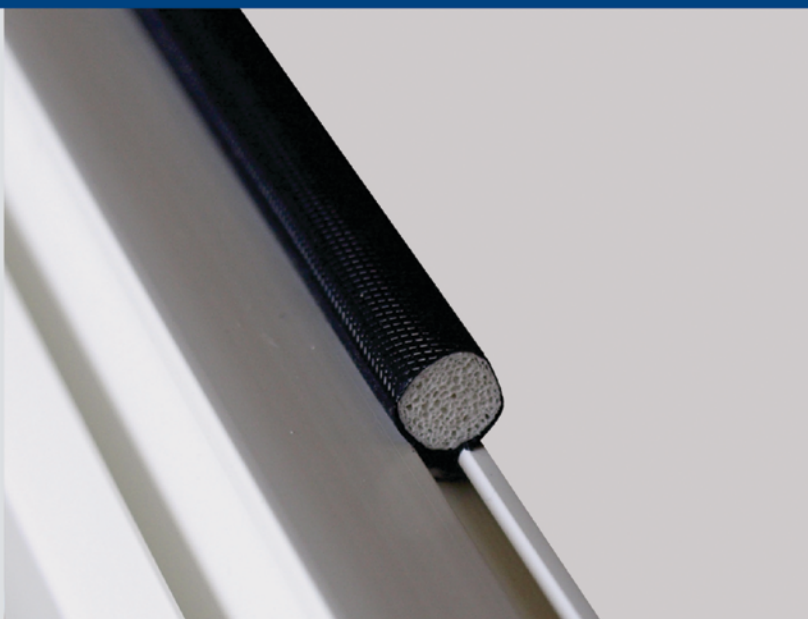
Amesbury's Foam-Tite® facility has developed a patented process that allows for the application of a high quality embossed polyethylene film liner to the surface of their TPV foam weatherstrip profiles. These products, referred to as CladFT, provide several enhanced properties to the fenestration industry.

CladFT was engineered with an embossed polyethylene liner specifically to provide low coefficient of friction properties. The liner material is attached in such a way that allows the foam to move freely beneath it which yields the added benefits of superior compression set resistance and easy compressibility. This combination of features makes CladFT profiles a good fit for many sliding and compression applications.

CladFT was patented in 2010 under US. Patent #7,718,251. It can only be purchased directly from Amesbury and their authorized representatives.

Available In 3 Colors

	White
	Black
	Beige



Kerf Mount CladFT Products

12802



.200" Bulb

12804



.250" Bulb

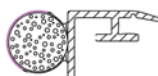
12806



.300" Bulb

.187" Backer CladFT Products

32821



Reach: .300"

32804



Reach: .250"

32806



Reach: .300"

57 S. Hunt Rd. Amesbury, MA 01913

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AMESBURY FOAM-TITE® CladFT Sealing Products

The Trusted Name In Window And Door Protection

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A patented product allowing an embossed polyethylene film to be applied to the surface of TPV foam weatherstrip profiles.

Why CladFT?

Low Friction Surface

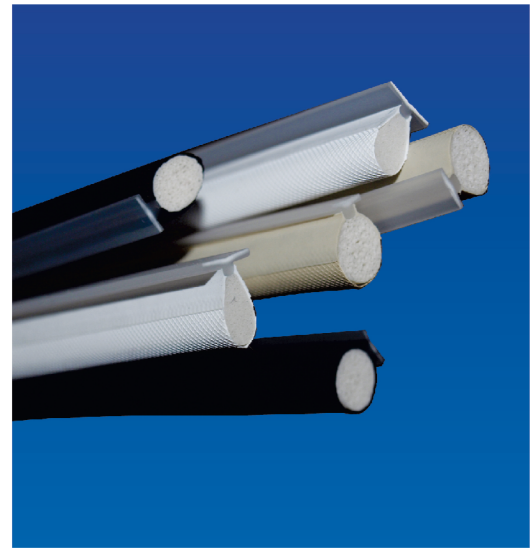
Low Compression Force

Excellent Recovery

UV Stable

Available on Spools or as Lineals

Effectively Closed Cell Structure



CladFT Features:

CladFT Benefits:

Low Coefficient of Friction	Provides low operating force in sliding applications.
Low Compression Load Deflection	Low operating force in compression applications.
Superior Compression Set Resistance	Remains resilient and pliable.
UV Stable to 1500 hours in Q-Panel UV Condensation Tester	Meets or exceeds AAMA 702 standard for replaceable weatherstrip products with an "A" rating.
Environmentally Responsible Water Blown Foam Process	Creates the tightest cell structure available in foam weatherstrip products on the market today. Is safe to manufacture and is environmentally friendly.



NPMINC 0811

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12120	12100	12207	12238	12142	12234	12274
Reach: .300"	Reach: .360"	Reach: .400"	Reach: .310"	Reach: .360"	Reach: .315"	Reach: .360"

Kerf Mount Bulbs

12069	12021	12034	12252	12253	12205	12167
.155" Bulb	Reach: .250"	.300" Bulb	.380" Bulb	Reach: .200"	.230" Bulb	.300" Bulb
12032	12172	12058	12022	12246	12249	12202
.205" Bulb	.255" Bulb	.300" Bulb	Reach: .375"	.200" Bulb	.255" Bulb	.300" Bulb
12020	12033	12027	12035			
Reach: .200"	.255" Bulb	Reach: .300"	.380" Bulb			

C2 Products

12300	12290	12290
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.200" Bulb	.250" Bulb	.300" Bulb
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Amesbury - Sealing Products
57 South Hunt Road
Amesbury, MA 01913

WWW.AMESBURY.COM

Toll Free: (800) 217-5757

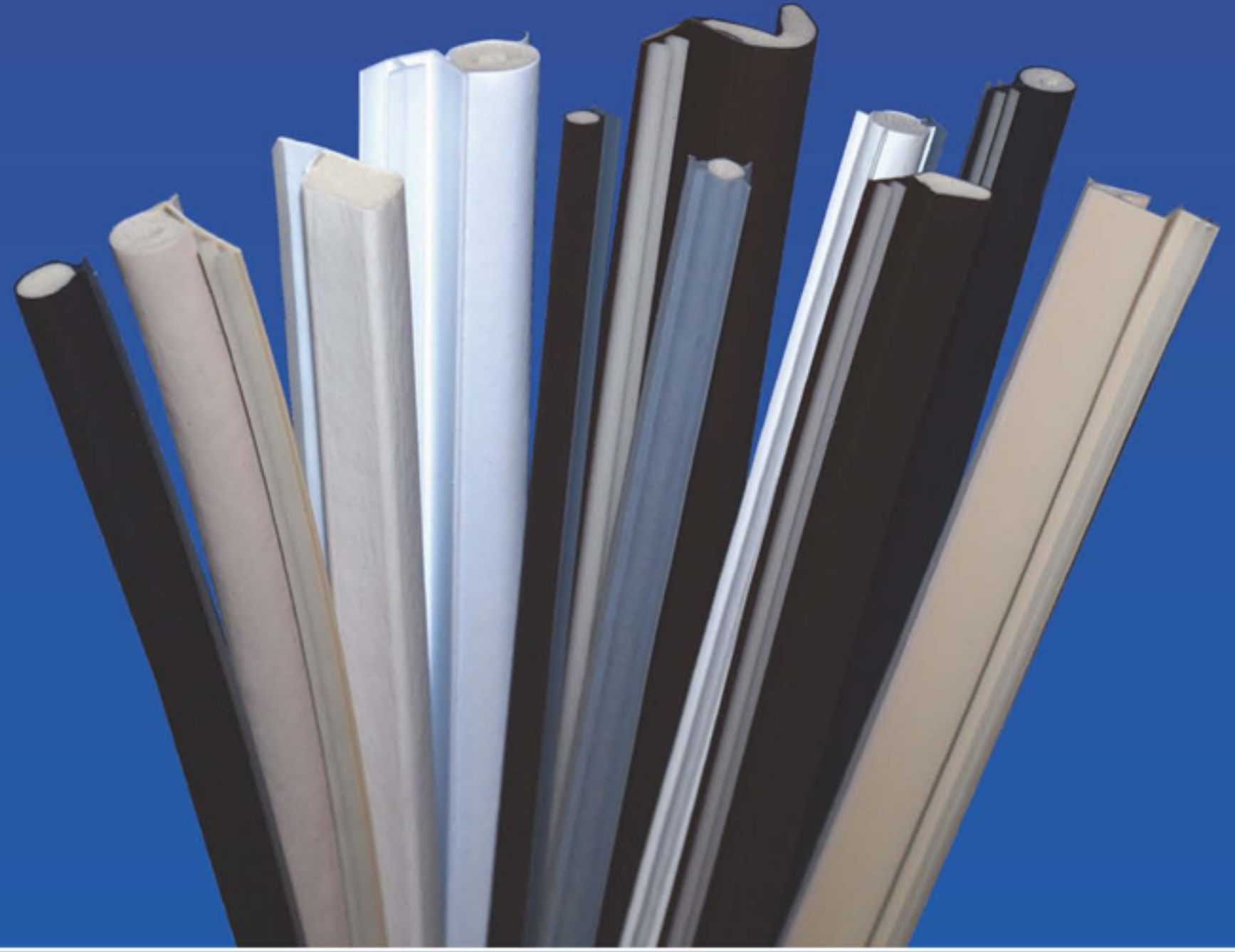
Foam-Tite Selection Guide



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57 South Hunt Road
Amesbury, MA 01913

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Door Seals

12041	12103	12002	12112	12083	12001
.380 reach	.500 reach	.500 reach	.600 reach	.625 reach	.650 reach

Pocket Seals

52031	52028	52020	52033	52044	52019
.180" Bulb	Reach: .265"	Reach: .350"	.200" Bulb	.275" Bulb	Reach: .370"
52041	52029	52046	52311	52032	52047
.225" Bulb	Reach: .350"	Reach: .390"	.255" Bulb	Reach: .350"	Reach: .390"

Upright .187" Backer

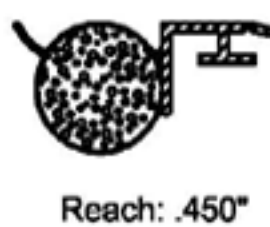
32005	32007	32316	32001	32390	32002	32014	32082
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"	Height: .560"	Height: .250"
32026	32083	32010	32019	32016	32375	32021	32381
Height: .350"	Height: .275"	Height: .375"	Height: .605"	Height: .275"	Height: .405"	Height: .605"	Reach: .315"
32371	32331	32368	32387	32324	32388	32365	32033
Reach: .350"	Reach: .320"	Reach: .450"	Reach: .380"	Reach: .500"	Reach: .330"	Reach: .530"	Reach: .415"

Off-Set .187" Backer

32680	32690	32695	32682	32687	32696
.200" Bulb	Reach: .300"	.250" Bulb	.250" Bulb	Reach: .350"	.300" Bulb
32684	32692	32697	32686	32688	32655
.300" Bulb	Reach: .400"	.350" Bulb	.350" Bulb	Reach: .400"	Reach: .400"
32689					

In-Line Insertion Examples

These are all custom parts designed for specific applications



Reach: .450"



Off-set .187" Snap in Backer

32701	32705	32708
Reach: .240"	Reach: .310"	Reach: .400"

Upright .270" Backer

32006	32008	32309	32003	32097	32004
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"
32013	32009	32027			
Height: .275"	Height: .375"	Height: .605"			

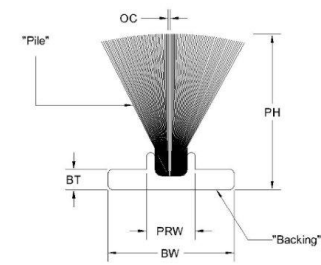
G2 (Extruded) Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics • Effective barrier against air infiltration and water penetration
- Rigid flat back • Easy Insertion • Available with 1, 2, or 3 fins
- Pile is silicone treated to resist water • Pile fibers resist acid, alkaline, mold, mildew and corrosion

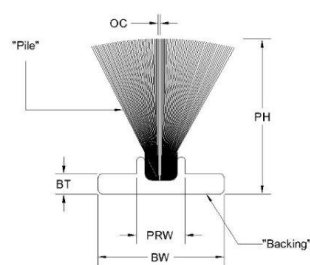
Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Available in pile heights .140" to .500" in .010" increments
Available in White, Beige, Gray, Black, Brown and Clay.

*FIN IS OPTIONAL

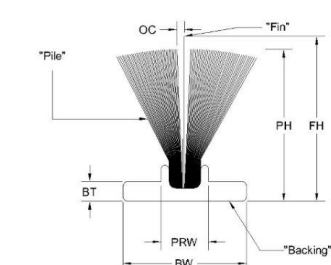
G2 Pile 30 Series Density



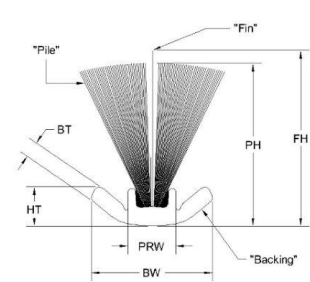
G2 Pile 45 Sries Density



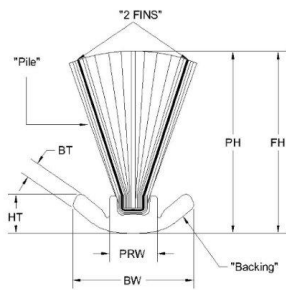
G2 Fin 45 Series Density



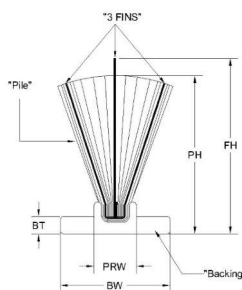
G2 Fin 45 Series Density Springback



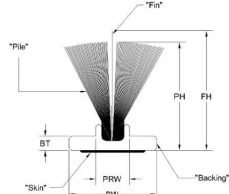
G2 Double Fin



G2 Triple Fin



G2 Loc

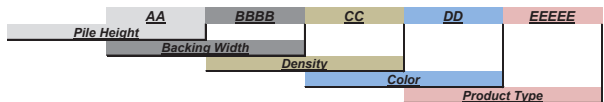


G2 Loc has a strip of anti-slip material designed to prevent weatherstrip from falling out of profile, yet allowing ease of insertion. Available with or without a fin.

Code Specification Chart for G2

Ref	Description	Dimension	Tolerance
PH	Pile Height	As Specified .140 - .500	+.010 -.005
BW	Backing Width	.187 / .270	+/- .005
BT	Backing Thickness	.030	+/- .002
OC	Off Centerness	Centerline	+/- .003
PRW	Pile Row Width	.080	+/- .005

G2 Product Number Breakdown



The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Height in .010 increments from .15 (15) to .60 (60)

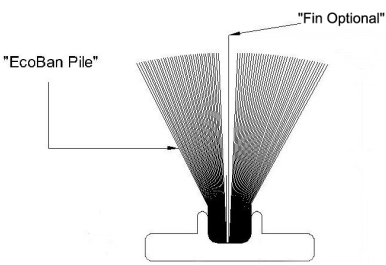
Backing Width: Referencing Backing Width as 0.000
Flat Back: .187, .270
Spring Back: .187, .250, .270
Example: .187" Wide = 0187

Density: Referencing Density
30 = Light
45 = Medium

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
GP = G2 Pile
G2 = G2 Clear Fin
GB = G2 Q-Fin Black
GW = G2 Q-Fin White
E=EcoBan
D = G2 Double Fin (Used as suffix to other Product Types)
T = G2 Triple Fin (Used as suffix to other Product Types)
L = G2 Loc (Used as suffix to other Product Types)
SB = Spring Back (Used as suffix to other Product Types)
S = Special Instruction (Used as suffix to other Product Types, always the last digit)

EcoBan



EcoBan is an anti-microbial weatherstrip which is resistant to mold, mildew and fungi in conjunction with superior sealing and compression in all types of application. EcoBan is available in both the woven and G2 product lines.

Textile Selection Guide



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Statesville, NC 28625

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WOVEN Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics
- Effective barrier against air infiltration and water penetration
- Pile fibers move independently - sealing against uneven surfaces
- Low friction - will not stick or bind
- Pile is silicone treated to resist water
- Pile fibers resist acid, alkaline, mold, mildew and corrosion

Recommended compression for pile is 15% - 20% and fin is 10% - 15%

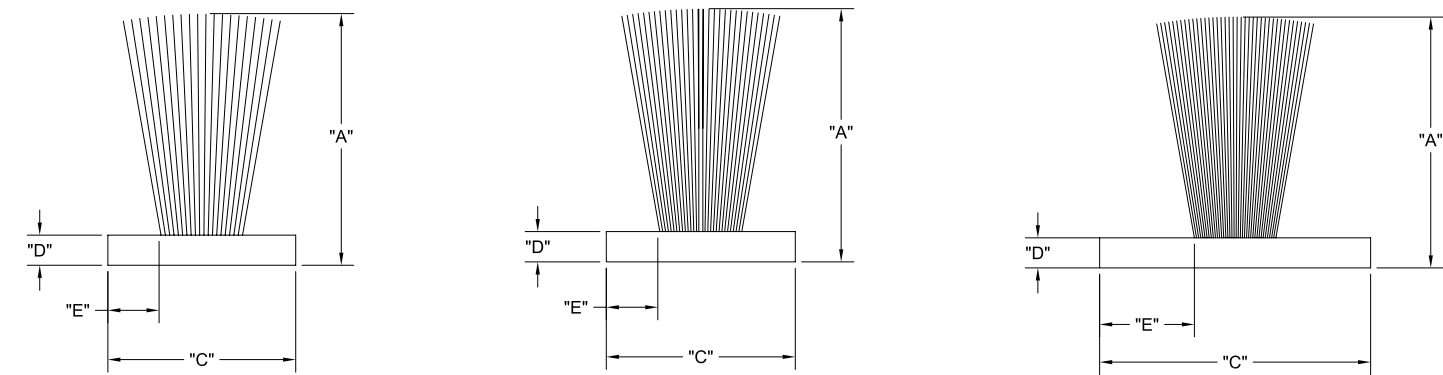
Minimum pile height .120” to .600” for pile and .130” to .500” for fin all in .010” increments

Available in White, Beige, Gray, Black, Brown and Clay.

WOVEN Pile 30 Series Density

WOVEN Pile 45 Series Density

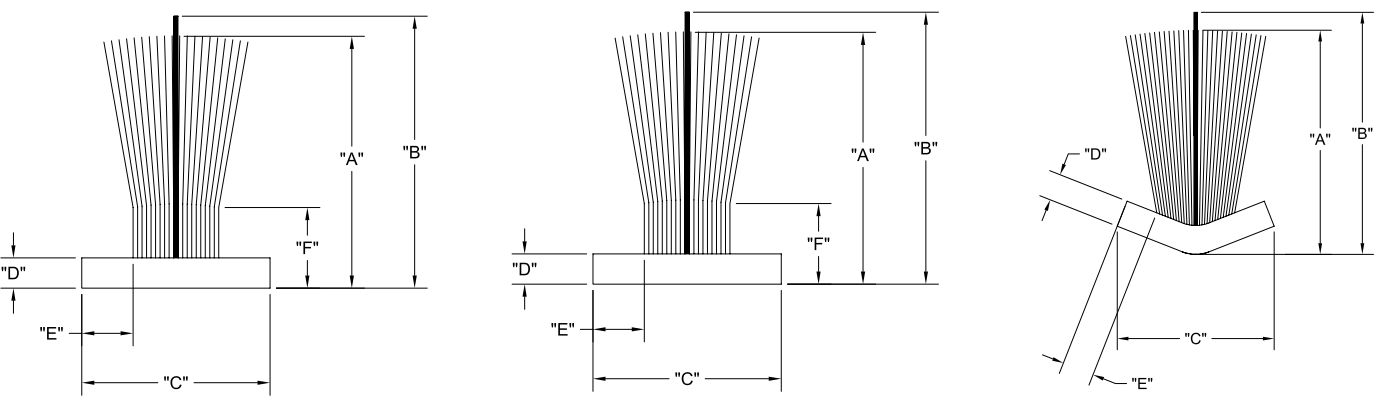
WOVEN Pile 75 Series Density



WOVEN Fin 30 Series Density

WOVEN Fin 45 Series Density

WOVEN Fin 45 Series Density Springback



Code Specification Chart for Pile

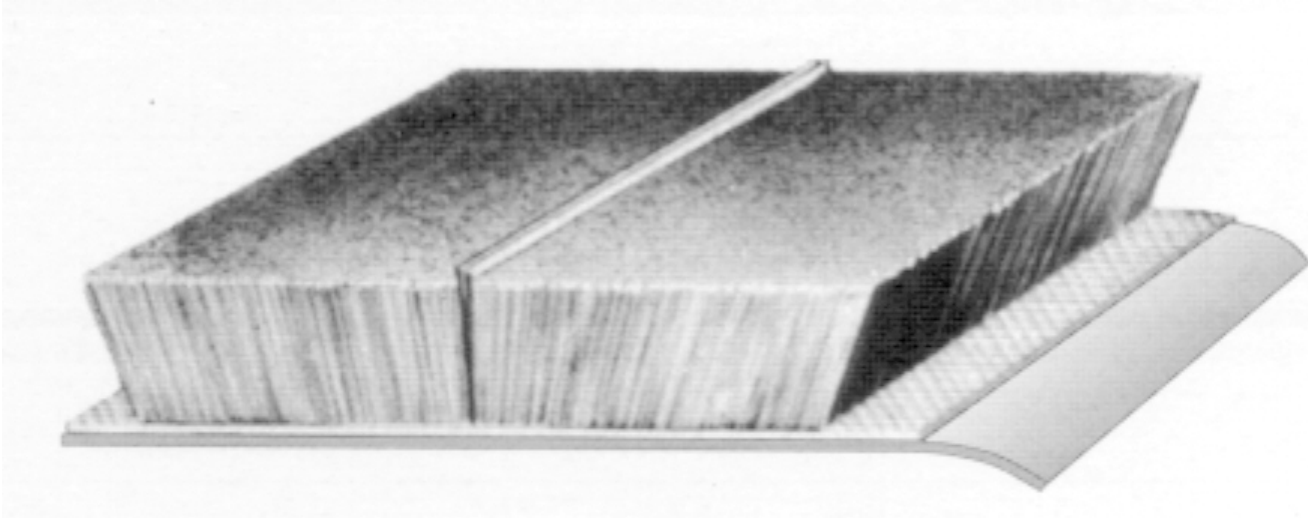
Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	

Code Specification Chart for Fin

Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"B"	Fin Height	Specified Pile Height +.020	+/--.010
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	
"F"	GlideFit	.100	Reference

Specialty Pile Seals

Specialty pile seals: Woven backing with several options in both backing width and pile height. Offered reeled, chopped or kiss cut as well as options such as: hot melt adhesive, tape adhesive, and foam backing (also referred to as cushion backing). Pile Heights .110—.500” with fin and to .600” without fin. We customize to fit your requirements.



Woven Product Part Number Breakdown

AA	BBBB	CC	DD	EEEE
Pile Height	Backing Width	Density	Color	Product Type

The entire part number is limited to 15 characters.

Pile Height:	Referencing Pile Heights in .010 increments from .10 (10) to .60 (60) Max pile height with fin is .50
Backing Width:	Referencing Backing Widths as 0.000 .140, .155, .170, .187, .200, .210, .230, .250, .270, .290, .350, .375, .437 .140 available as WPSR only Contact plant for other options
Density:	Referencing Densities 30 = Light 45 = Medium 75 = Extra Heavy (Available in Gray and Black Only)
Color:	Referencing Colors BG = Beige BK = Black BR = Brown CL = Clay GY = Gray WH = White
Product Type:	Referencing Product Types FF = Flush Fin GF = GlideFit (Used for fin products with backing .187 or below) HF = High Fin QB = Q-Fin Black QW = Q-Fin White SB = Spring Back WF = Windo-Fin (used for fin products with backing over .187") WP = Windo-Pile WPSR=Windo-Pile Single Row Weave E=EcoBan AB=Standard Hot Melt Adhesive TB=2 Sided Tape Adhesive CB=2 Sided Foam Adhesive 1/32" thick S = Special Instruction (Used as suffix to other Product Types, always the last digit)
Examples:	25018745WHWP 25018745WHGF 25018745WHQWSB 25018745WHQBHF 25018745WHGFE 25018745WHAB 25018745WHTB

Speciality Product Part Number Breakdown

AA	BBBB	CC	DDD	EEEE	F
Pile Height	Backing Width	Color	Product Type	Cut Length	Special Instructions

The entire part number is limited to 15 characters.

Pile Height:	Referencing Pile Height in .010 increments from .10 (10) to .60 (60)
Backing Width:	Referencing Backing Width as 0.000 from 0.250" to 2.650" (contact plant for specific backing options)
Color:	Referencing Color BG = Beige BK = Black BR = Brown CL = Clay GY = Gray WH = White
Product Type:	Referencing Product Type Where there is a " " below - insert one of the following codes: A=standard hot melt adhesive T= 2 sided tape adhesive C=2 sided foam adhesive (1/32" thick) *D = Adhesive Dust Plug *DB = Adhesive Dust Plug - Boat Cut *F = Adhesive Finned Dust Plug *FB = Adhesive Finned Dust Plug - Boat Cut *K = Adhesive Dust Plug - Kiss Cut *FK = Adhesive Finned Dust Plug - Kiss Cut DP = Dust Plug - No Adhesive FD = Finned Dust Plug - No Adhesive
Cut Length:	Referencing the cut length as 0.000 from 0.250 to 6.000
Special Instructions:	Designated by an "S" that the part has special manufacturing instructions or over 15 digits
Part No. Example:	.250" high x 1.25" wide, gray with fin and tape adhesive, kiss cut 2"long 251250GYTFK2000

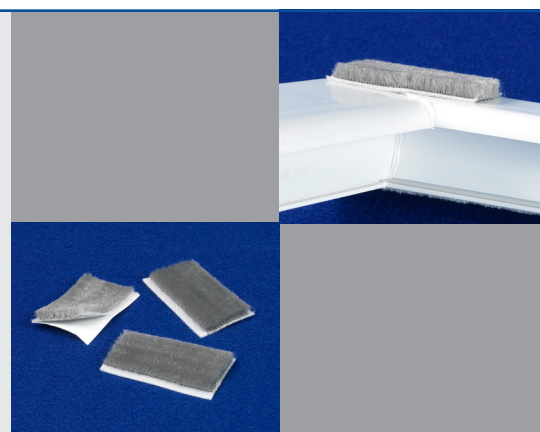


Flexible Dust Pad

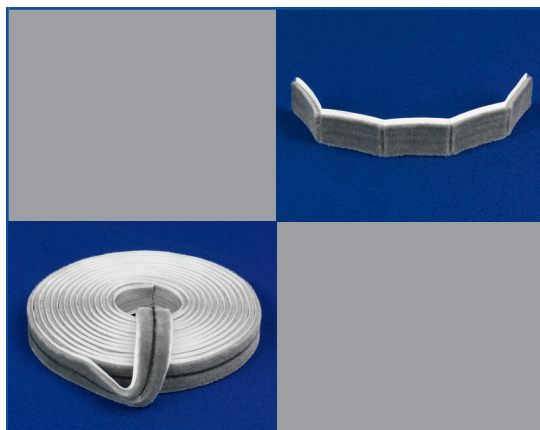
Amesbury Flexible Dust Pad has a new proprietary backing which allows conformance to uneven or slightly curved surfaces for greater adhesion without sacrificing performance.

Features:

- Flexible backing.
- Available with or without fin.
- Several adhesive options: hot melt, pressure sensitive tape, foam.
- Available in multiple pile heights, backing widths and colors.
- Product offered reeled, chopped, kiss cut or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Allows greater adhesion to irregular surfaces without curling.
- Various Options available, depending on your own unique application
- Shapes and sizes customized to meet your needs.
- Customization for your exact requirements.



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888.787.0107 Fax



Schlegel® AN AMESBURY COMPANY *Reliable Resource. Superior Solutions.*

Soft-Back Dust Pad

With a water-based coating, this allows the most flexible option for severe curves or severely uneven surfaces without sacrificing performance.

Features:

- Very flexible, able to make 90 degree turns.
- Available with or without a fin.
- Available in multiple pile heights, backing widths and colors.
- Available with or without hot melt, pressure sensitive and foam tapes.
- Product offered reeled, chopped, kiss cut, or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Being the most flexible of dust pad material, it allows adhesion to the most extreme curved surfaces without curling.
- Many options for severely irregular surfaces.
- Customized to your specific application.



Schlegel®
AN AMESBURY COMPANY

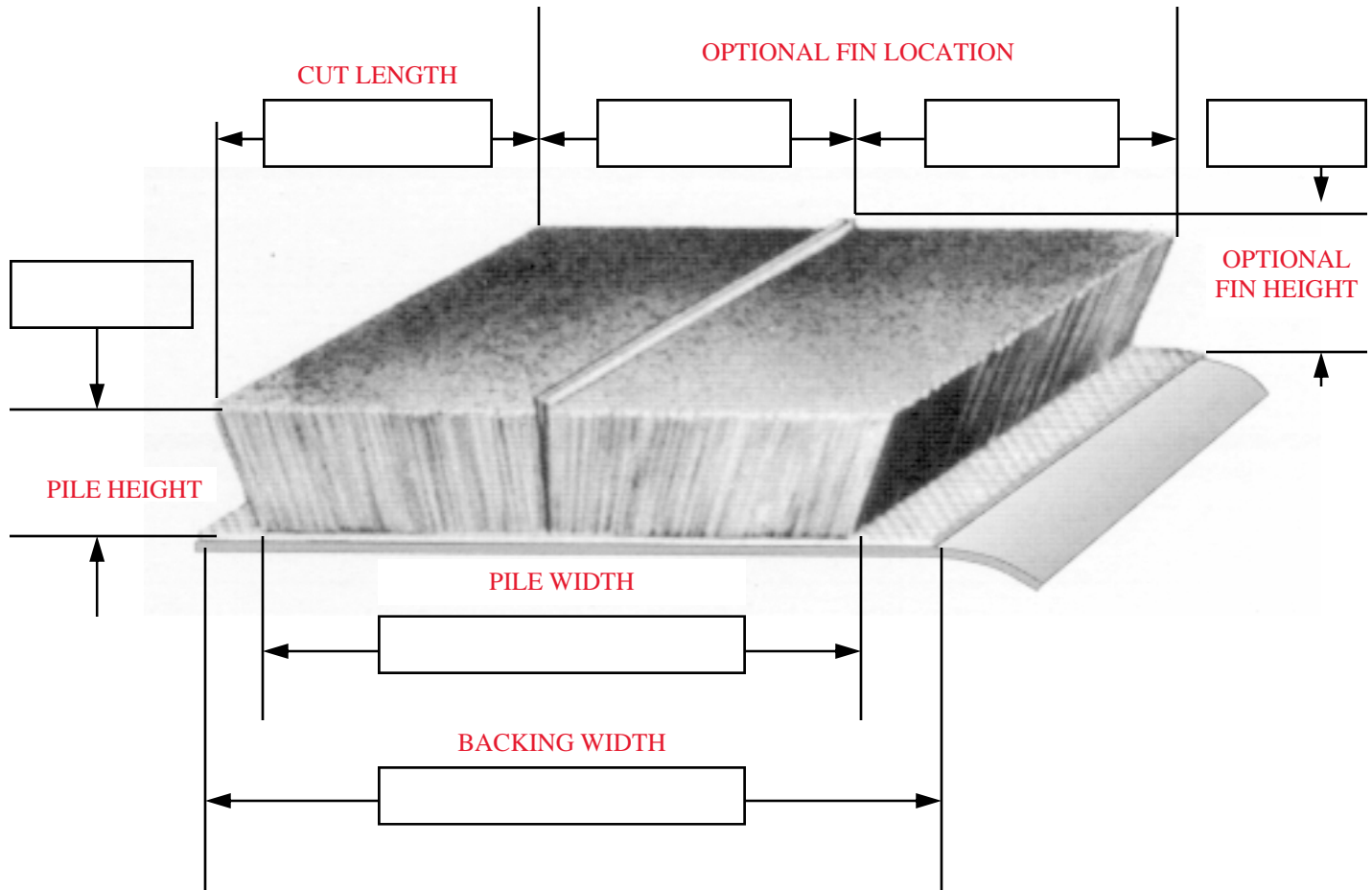
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800.586.0354 Phone

585.427.9993 Fax

1555 Jefferson Rd. Rochester, NY 14623
www.amesbury.com

The Amesbury QUIKSEAL Design Guide



Additional Design Information:

Color _____
Other _____

Please sketch special shape or multi-fin requirements:

Our Customer Service Department is ready to act quickly to supply samples and additional information. Please contact us as follows:

Email: gswank@amesbury.com or wcranford@amesbury.com

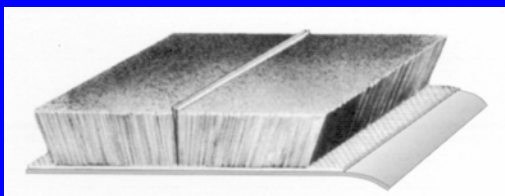
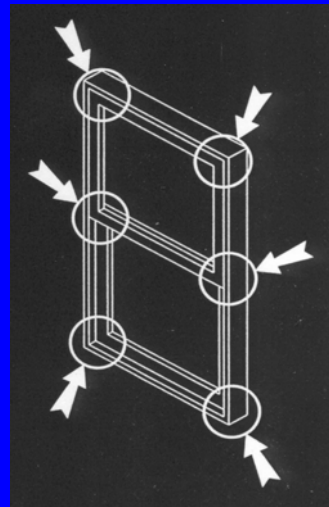
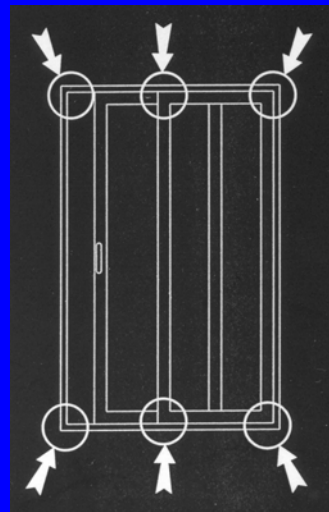
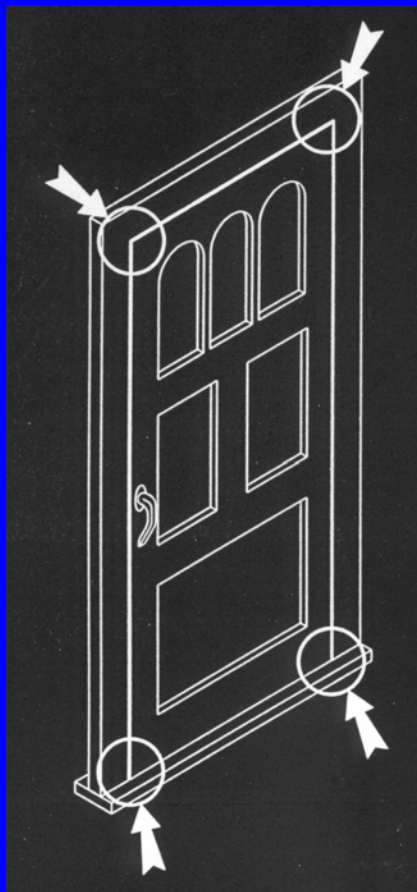
Toll Free No.: 888-275-0051 Toll Free Fax: 888-787-0107

Your Account Rep: Glenda Swank 704-878-6884, Wendy Cranford 704-878-9858



Amesbury *QUIKSEAL* is the most versatile, easiest to use sealing product you can buy.

Pre-cut *QUIKSEAL* is ideal for eliminating the gaps created in door and window manufacturing.



QUIKSEAL'S easy to remove backing makes installation fast and easy.

AMESBURY ECO-BAN

Sealing Products

The Trusted Name in Window and Door Protection

Does Your Weatherstrip Seal Out More than Just the Weather?

AMESBURY introduces ECO-BAN

AMESBURY weatherstrip saves you energy and works effectively against the infiltration of:

Mold & Water



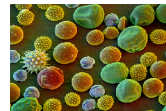
Dust & Air



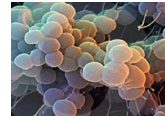
Fungi & Dirt



Pollen & Sound



Bacteria & Carbon Monoxide



AMESBURY ECO-BAN Antimicrobial yarn is resistant to mild, mildew and fungi in conjunction with superior sealing and compression in all types of applications. Not only does our product meet the current AAMA 701-04 Class A requirements, but meets the performance standard ASTM G21-96, which is the standard practice in determining resistance of synthetic polymeric materials to fungi. Available in finned and non-finned products as well as specialty products such as dust plugs.

ECO-BAN Features:

ECO-BAN Benefits:

Pile Fibers Create Microbiocide Barrier	Creates a solid barrier for perimeter sealing and insulation against air/water infiltration, dust and the reduction of window and door sound vibration. Improves air quality and energy savings.
Resilient Construction	ECO-BAN is formulated into the plastic resin itself.
Safe Microbiocide Product Protection	ECO-BAN microbiocide is used to provide continuous protection for the life of your doors and windows.



Without **ECO-BAN** Protection



With **ECO-BAN** Protection Built in



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888-275-0051

704-878-8683

Fax: 888-787-0107

159 Walker Rd. Statesville, NC 28625
www.amesbury.com

Kerf Mount

12079	12267	12196	12132	12003	12150
Reach: .250"	Reach: .320"	Reach: .360"	Reach: .270"	Reach: .320"	Reach: .385"

12120	12100	12207	12238	12142	12234	12274
Reach: .300"	Reach: .360"	Reach: .400"	Reach: .310"	Reach: .360"	Reach: .315"	Reach: .360"

Kerf Mount Bulbs

12069	12021	12034	12252	12253	12205	12167
.155" Bulb	Reach: .250"	.300" Bulb	.380" Bulb	Reach: .200"	.230" Bulb	.300" Bulb
12032	12172	12058	12022	12246	12249	12202
.205" Bulb	.255" Bulb	.300" Bulb	Reach: .375"	.200" Bulb	.255" Bulb	.300" Bulb
12020	12033	12027	12035			
Reach: .200"	.255" Bulb	Reach: .300"	.380" Bulb			

C2 Products

12300	12290	12290
Reach: .400"	.200" Bulb	Reach: .320"

Kerf Mount CladFT

12802	12804	12806
.200" Bulb	.250" Bulb	.300" Bulb
Patent Number 7,718,251		

.187 Backer CladFT

32821	32804	32806
Reach: .300"	Reach: .250"	Reach: .300"
Patent Number 7,718,251		

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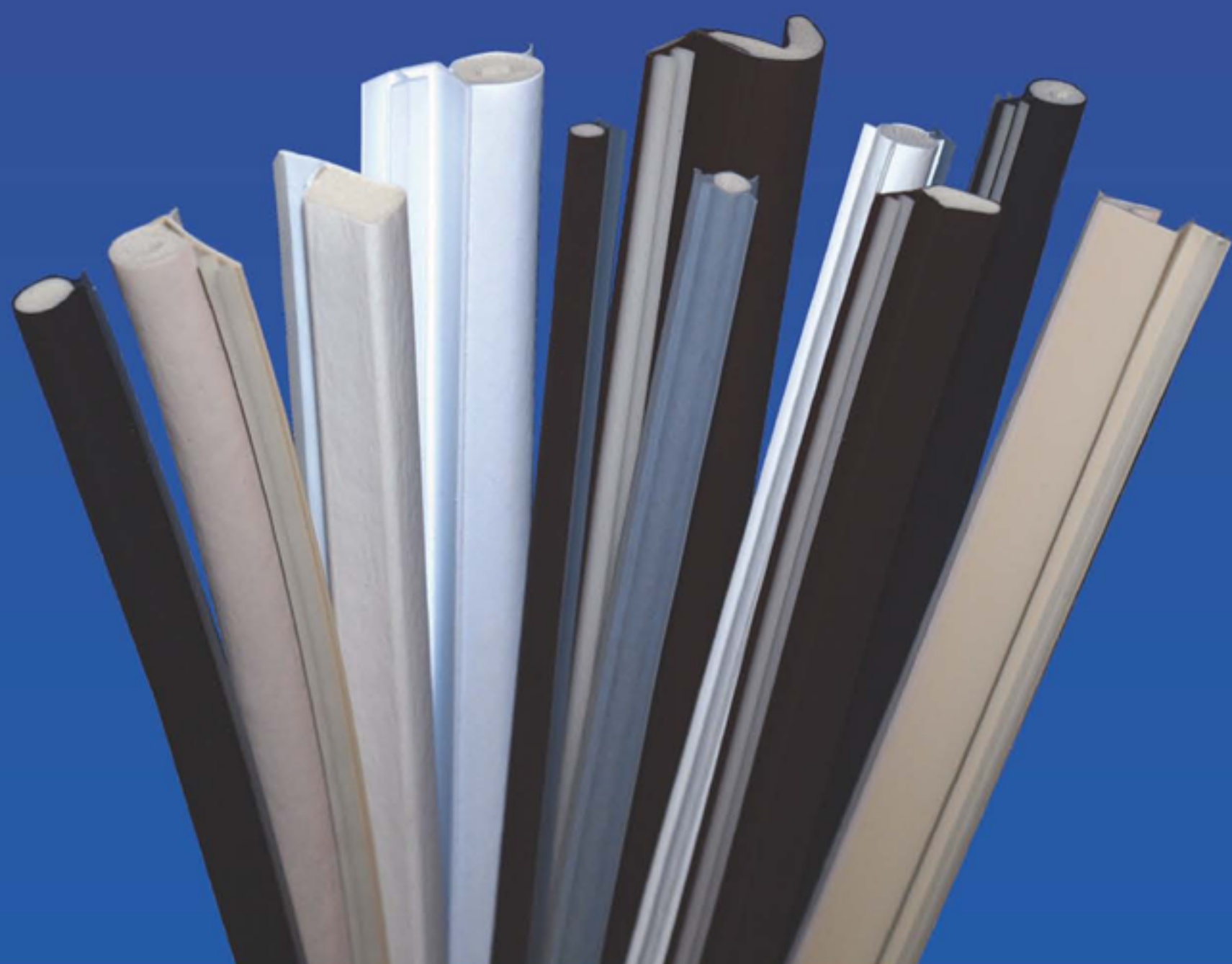


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Upright .187" Backer

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Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"	Height: .560"	Height: .250"
32026	32083	32010	32019	32016	32375	32021	32381
Height: .350"	Height: .275"	Height: .375"	Height: .605"	Height: .275"	Height: .405"	Height: .605"	Reach: .315"
32371	32331	32368	32387	32324	32388	32365	32033
Reach: .350"	Reach: .320"	Reach: .450"	Reach: .380"	Reach: .500"	Reach: .330"	Reach: .530"	Reach: .415"

Off-Set .187" Backer

32680	32690	32695	32682	32687	32696
.200" Bulb	Reach: .300"	.250" Bulb	.250" Bulb	Reach: .350"	.300" Bulb
32684	32692	32697	32686	32688	32655
.300" Bulb	Reach: .400"	.350" Bulb	.350" Bulb	Reach: .400"	Reach: .400"
32689					
Reach: .450"					

In-Line Insertion Examples

These are all custom parts designed for specific applications



Off-set .187" Snap in Backer

32701	32705	32708
Reach: .240"	Reach: .310"	Reach: .400"

Upright .270" Backer

32006	32008	32309	32003	32097	32004
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"
32013	32009	32027			
Height: .275"	Height: .375"	Height: .605"			

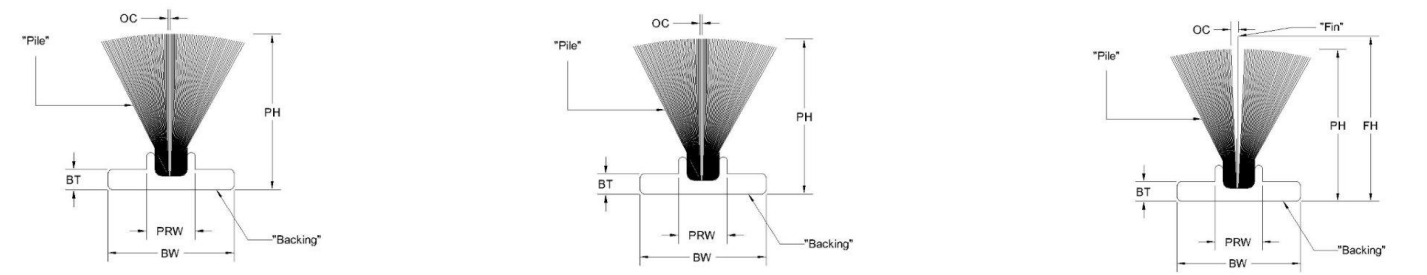
G2 (Extruded) Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics • Effective barrier against air infiltration and water penetration
- Rigid flat back • Easy Insertion • Available with 1, 2, or 3 fins
- Pile is silicone treated to resist water • Pile fibers resist acid, alkaline, mold, mildew and corrosion

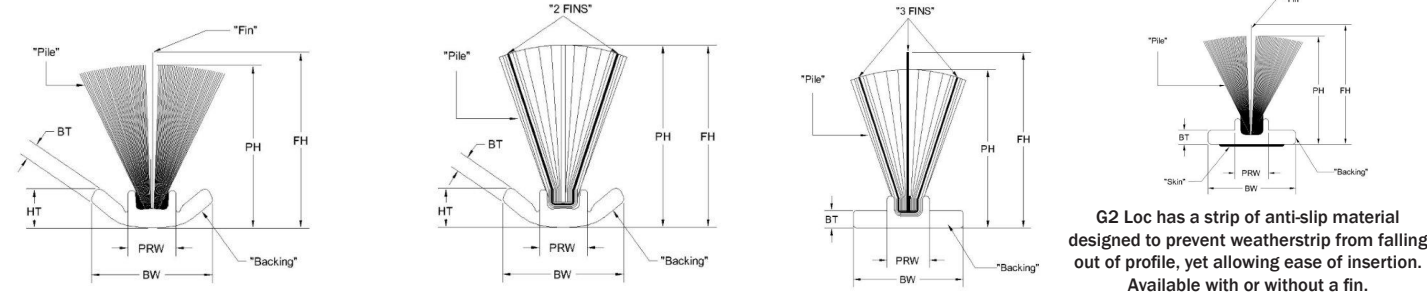
Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Available in pile heights .140" to .500" in .010" increments
Available in White, Beige, Gray, Black, Brown and Clay.

*FIN IS OPTIONAL

G2 Pile 30 Series Density G2 Pile 45 Sries Density G2 Fin 45 Series Density

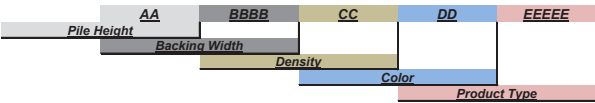


G2 Fin 45 Series Density Springback G2 Double Fin G2 Triple Fin G2 Loc



Code Specification Chart for G2 G2 Product Number Breakdown EcoBan

Ref	Description	Dimension	Tolerance
PH	Pile Height	As Specified .140 - .500	+.010 -.005
BW	Backing Width	.187 / .270	±.005
BT	Backing Thickness	.030	±.002
OC	Off Centerness	Centerline	±.003
PRW	Pile Row Width	.080	±.005



The entire part number is limited to 15 characters.

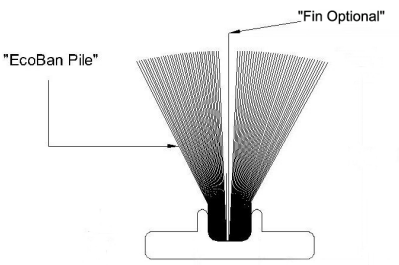
Pile Height: Referencing Pile Height in .010 increments from .15 (15) to .60 (60)

Backing Width: Referencing Backing Width as 0.000
Flat Back: .187, .270
Spring Back: .187, .250, .270
Example: .187" Wide = 0187

Density: Referencing Density
30 = Light
45 = Medium

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
GP = G2 Pile
G2 = G2 Clear Fin
GB = G2 Q-Fin Black
GW = G2 Q-Fin White
E=EcoBan
D = G2 Double Fin (Used as suffix to other Product Types)
T = G2 Triple Fin (Used as suffix to other Product Types)
L = G2 Loc (Used as suffix to other Product Types)
SB = Spring Back (Used as suffix to other Product Types)
S = Special Instruction (Used as suffix to other Product Types, always the last digit)



EcoBan is an anti-microbial weatherstrip which is resistant to mold, mildew and fungi in conjunction with superior sealing and compression in all types of application. EcoBan is available in both the woven and G2 product lines.

Textile Selection Guide



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WOVEN Pile and Fin - 100% Polypropylene Construction

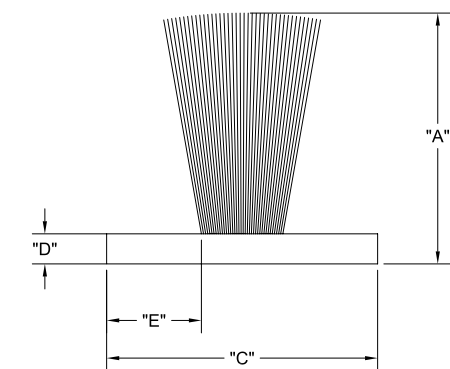
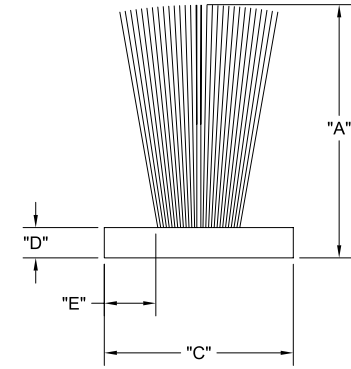
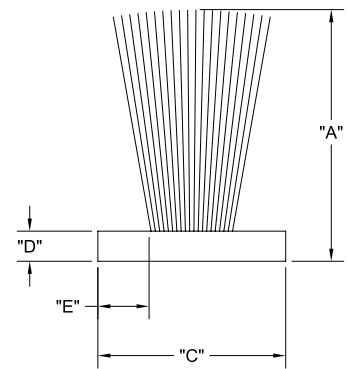
- Excellent Sealing Characteristics
- Effective barrier against air infiltration and water penetration
- Pile fibers move independently - sealing against uneven surfaces
- Low friction - will not stick or bind
- Pile is silicone treated to resist water
- Pile fibers resist acid, alkaline, mold, mildew and corrosion

Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Minimum pile height .120” to .600” for pile and .130” to .500” for fin all in .010” increments
Available in White, Beige, Gray, Black, Brown and Clay.

WOVEN Pile 30 Series Density

WOVEN Pile 45 Series Density

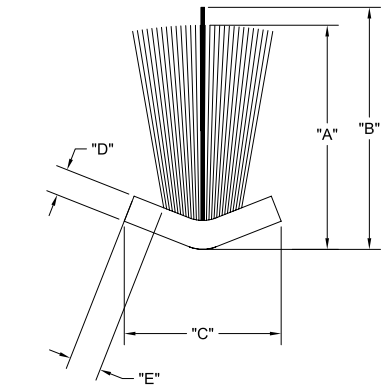
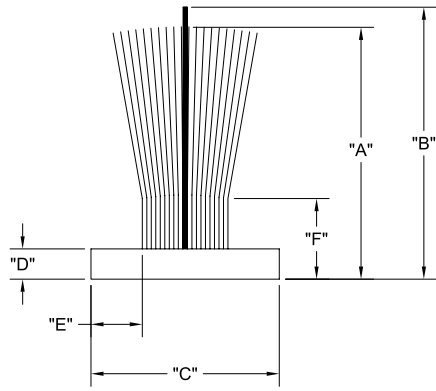
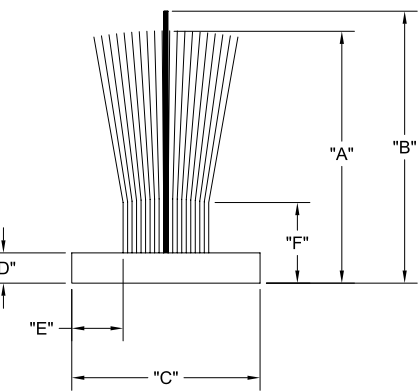
WOVEN Pile 75 Series Density



WOVEN Fin 30 Series Density

WOVEN Fin 45 Series Density

WOVEN Fin 45 Series Density Springback



Code Specification Chart for Pile

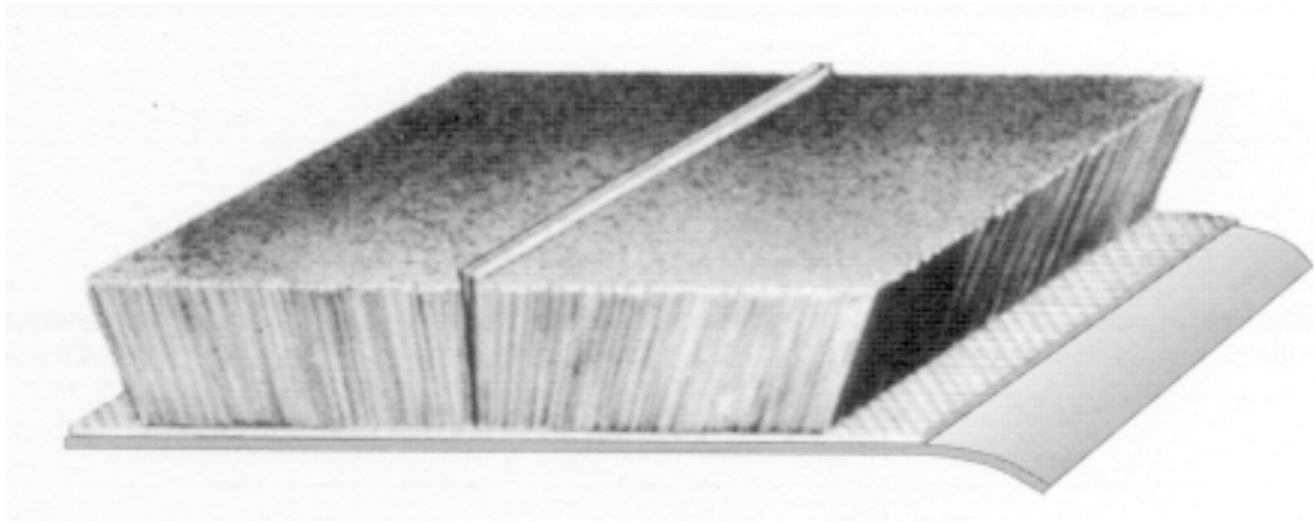
Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	

Code Specification Chart for Fin

Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"B"	Fin Height	Specified Pile Height +.020	+/--.010
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	
"F"	GlideFit	.100	Reference

Specialty Pile Seals

Specialty pile seals: Woven backing with several options in both backing width and pile height. Offered reeled, chopped or kiss cut as well as options such as: hot melt adhesive, tape adhesive, and foam backing (also referred to as cushion backing). Pile Heights .110—.500” with fin and to .600” without fin. We customize to fit your requirements.



Woven Product Part Number Breakdown

AA	BBBB	CC	DD	EEEE
Pile Height	Backing Width	Density	Color	Product Type

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Heights in .010 increments from .10 (10) to .60 (60)
Max pile height with fin is .50

Backing Width: Referencing Backing Widths as 0.000
.140, .155, .170, .187, .200, .210, .230, .250, .270, .290, .350, .375, .437
.140 available as WPSR only
Contact plant for other options

Example: .187" Wide = 0187

Density: Referencing Densities
30 = Light
45 = Medium
75 = Extra Heavy (Available in Gray and Black Only)

Color: Referencing Colors
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Types
FF = Flush Fin
GF = GlideFit (Used for fin products with backing .187 or below)
HF = High Fin
QB = Q-Fin Black
QW = Q-Fin White
SB = Spring Back
WF = Windo-Fin (used for fin products with backing over .187")
WP = Windo-Pile
WPSR=Windo-Pile Single Row Weave
E=EcoBan
AB=Standard Hot Melt Adhesive
TB=2 Sided Tape Adhesive
CB=2 Sided Foam Adhesive 1/32" thick
S = Special Instruction (Used as suffix to other Product Types, always the last digit)

Examples: 25018745WHWP
25018745WHGF
25018745WHQWSB
25018745WHQBHF
25018745WHGFE
25018745WHAB
25018745WHTB

Speciality Product Part Number Breakdown

AA	BBBB	CC	DDD	EEEE	F
Pile Height	Backing Width	Color	Product Type	Cut Length	Special Instructions

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Height in .010 increments from .10 (10) to .60 (60)

Backing Width: Referencing Backing Width as 0.000 from 0.250" to 2.650"
(contact plant for specific backing options)

Example: 1.25" Wide = 1250

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
Where there is a " " below - insert one of the following codes:
A=standard hot melt adhesive
T= 2 sided tape adhesive
C=2 sided foam adhesive (1/32" thick)
*D = Adhesive Dust Plug
*DB = Adhesive Dust Plug - Boat Cut
*F = Adhesive Finned Dust Plug
*FB = Adhesive Finned Dust Plug - Boat Cut
*K = Adhesive Dust Plug - Kiss Cut
*FK = Adhesive Finned Dust Plug - Kiss Cut
DP = Dust Plug - No Adhesive
FD = Finned Dust Plug - No Adhesive

Cut Length: Referencing the cut length as 0.000 from 0.250 to 6.000

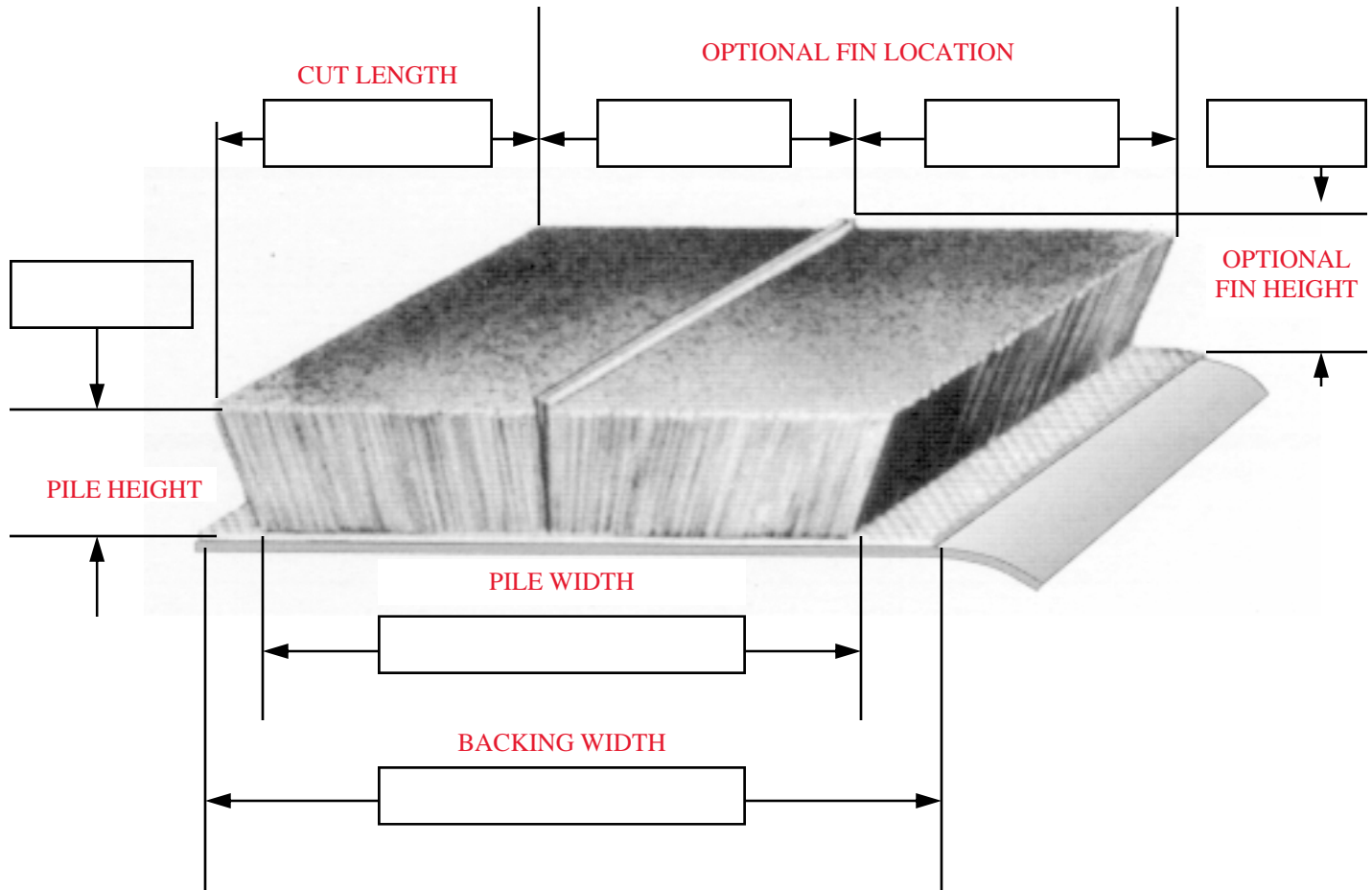
Example: 2" long = 2000

Special Instructions: Designated by an "S" that the part has special manufacturing instructions or over 15 digits

Part No. Example: .250" high x 1.25" wide, gray with fin and tape adhesive, kiss cut 2"long

251250GYTFK2000

The Amesbury QUIKSEAL Design Guide



Additional Design Information:

Color _____
Other _____

Please sketch special shape or multi-fin requirements:

Our Customer Service Department is ready to act quickly to supply samples and additional information. Please contact us as follows:

Email: gswank@amesbury.com or wcranford@amesbury.com

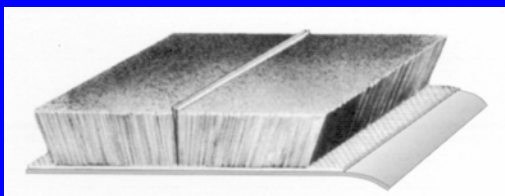
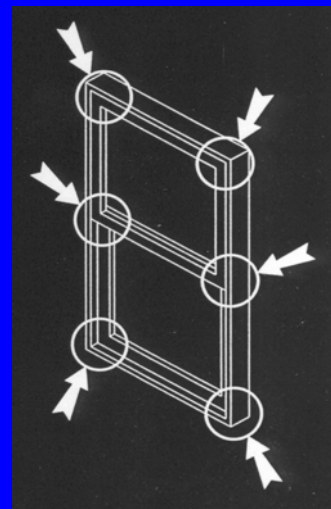
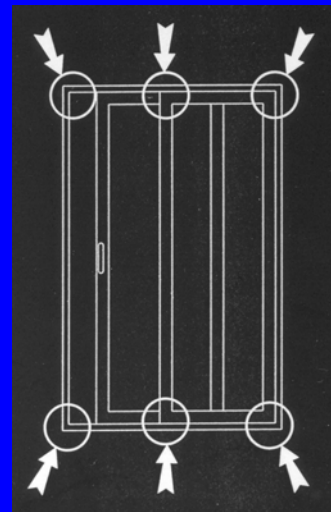
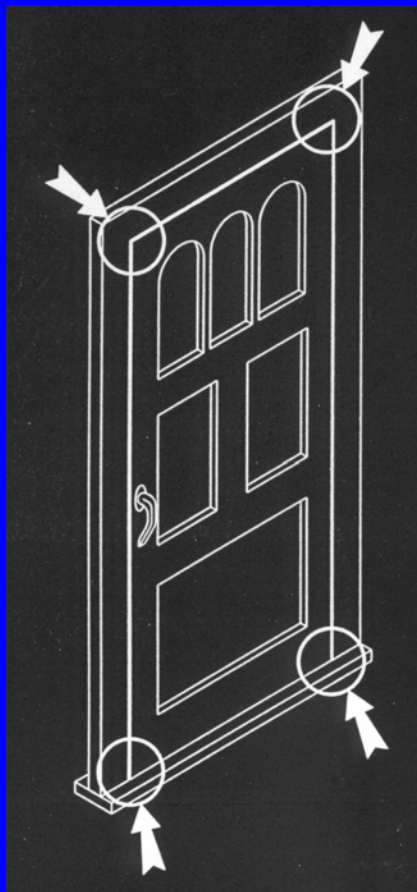
Toll Free No.: 888-275-0051 Toll Free Fax: 888-787-0107

Your Account Rep: Glenda Swank 704-878-6884, Wendy Cranford 704-878-9858



Amesbury *QUIKSEAL* is the most versatile, easiest to use sealing product you can buy.

Pre-cut *QUIKSEAL* is ideal for eliminating the gaps created in door and window manufacturing.



QUIKSEAL'S easy to remove backing makes installation fast and easy.

AMESBURY ECO-BAN

Sealing Products

The Trusted Name in Window and Door Protection

Does Your Weatherstrip Seal Out More than Just the Weather?

AMESBURY introduces ECO-BAN

AMESBURY weatherstrip saves you energy and works effectively against the infiltration of:

Mold & Water



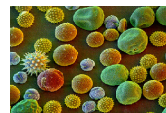
Dust & Air



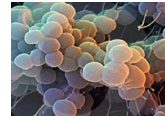
Fungi & Dirt



Pollen & Sound



Bacteria & Carbon Monoxide



AMESBURY ECO-BAN Antimicrobial yarn is resistant to mild, mildew and fungi in conjunction with superior sealing and compression in all types of applications. Not only does our product meet the current AAMA 701-04 Class A requirements, but meets the performance standard ASTM G21-96, which is the standard practice in determining resistance of synthetic polymeric materials to fungi. Available in finned and non-finned products as well as specialty products such as dust plugs.

ECO-BAN Features:

ECO-BAN Benefits:

Pile Fibers Create Microbiocide Barrier	Creates a solid barrier for perimeter sealing and insulation against air/water infiltration, dust and the reduction of window and door sound vibration. Improves air quality and energy savings.
Resilient Construction	ECO-BAN is formulated into the plastic resin itself.
Safe Microbiocide Product Protection	ECO-BAN microbiocide is used to provide continuous protection for the life of your doors and windows.



Without **ECO-BAN** Protection



With **ECO-BAN** Protection Built in



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Superior Solutions.*

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704-878-8683

Fax: 888-787-0107

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AMESBURY FOAM-TITE® CladFT Sealing Products

The Trusted Name In Window And Door Protection




www.amesbury.com

Amesbury's Foam-Tite® facility has developed a patented process that allows for the application of a high quality embossed polyethylene film liner to the surface of their TPV foam weatherstrip profiles. These products, referred to as CladFT, provide several enhanced properties to the fenestration industry.

CladFT was engineered with an embossed polyethylene liner specifically to provide low coefficient of friction properties. The liner material is attached in such a way that allows the foam to move freely beneath it which yields the added benefits of superior compression set resistance and easy compressibility. This combination of features makes CladFT profiles a good fit for many sliding and compression applications.

CladFT was patented in 2010 under US. Patent #7,718,251. It can only be purchased directly from Amesbury and their authorized representatives.

Available In 3 Colors

	White
	Black
	Beige



Kerf Mount CladFT Products

12802



.200" Bulb

12804



.250" Bulb

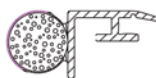
12806



.300" Bulb

.187" Backer CladFT Products

32821



Reach: .300"

32804

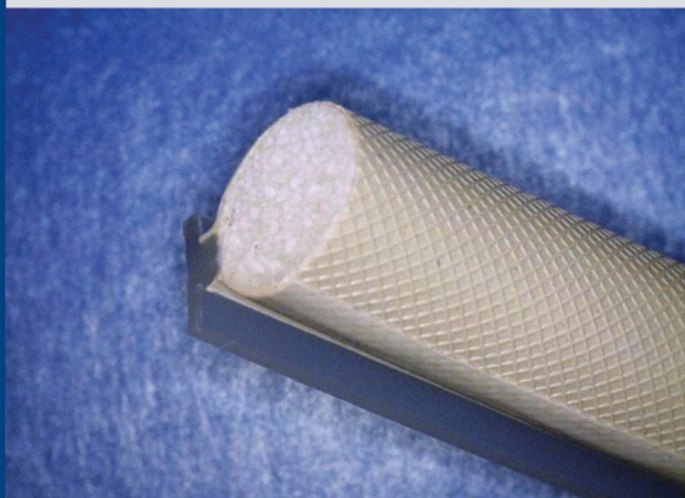


Reach: .250"

32806



Reach: .300"



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www.amesbury.com

Tel: 800-217-5757 Fax: 800-289-6699

AMESBURY FOAM-TITE® CladFT Sealing Products

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A patented product allowing an embossed polyethylene film to be applied to the surface of TPV foam weatherstrip profiles.

Why CladFT?

Low Friction Surface

Low Compression Force

Excellent Recovery

UV Stable

Available on Spools or as Lineals

Effectively Closed Cell Structure



CladFT Features:

CladFT Benefits:

Low Coefficient of Friction	Provides low operating force in sliding applications.
Low Compression Load Deflection	Low operating force in compression applications.
Superior Compression Set Resistance	Remains resilient and pliable.
UV Stable to 1500 hours in Q-Panel UV Condensation Tester	Meets or exceeds AAMA 702 standard for replaceable weatherstrip products with an "A" rating.
Environmentally Responsible Water Blown Foam Process	Creates the tightest cell structure available in foam weatherstrip products on the market today. Is safe to manufacture and is environmentally friendly.



NPMINC 0811

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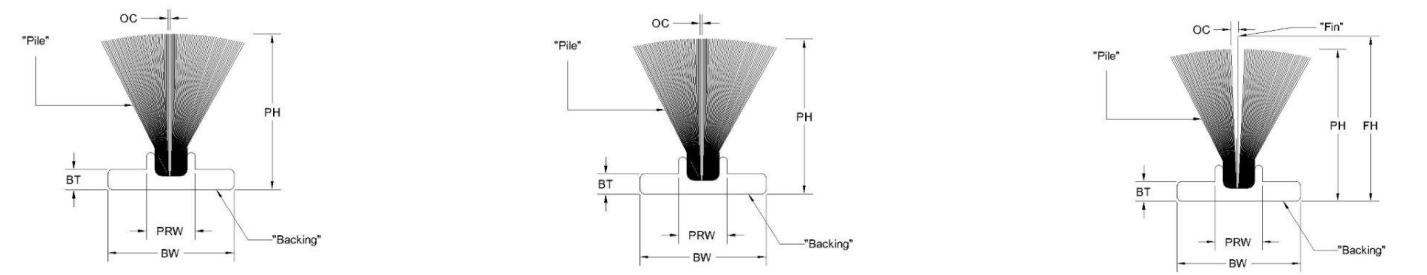
G2 (Extruded) Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics • Effective barrier against air infiltration and water penetration
- Rigid flat back • Easy Insertion • Available with 1, 2, or 3 fins
- Pile is silicone treated to resist water • Pile fibers resist acid, alkaline, mold, mildew and corrosion

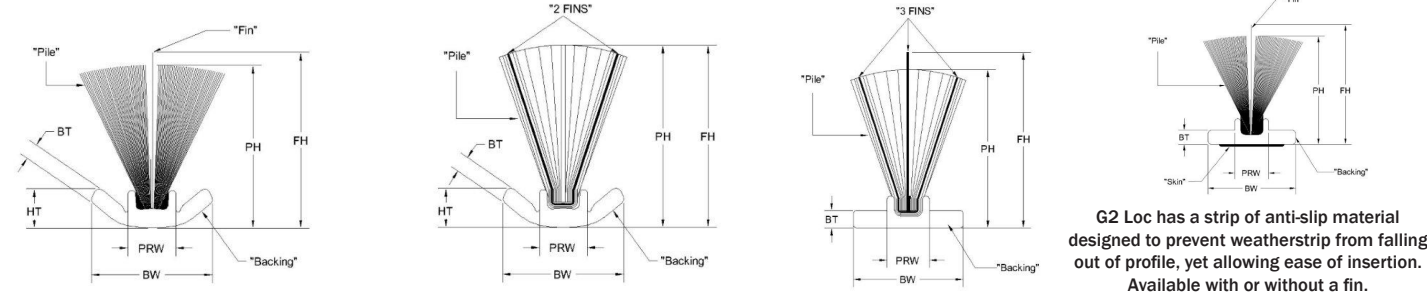
Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Available in pile heights .140" to .500" in .010" increments
Available in White, Beige, Gray, Black, Brown and Clay.

*FIN IS OPTIONAL

G2 Pile 30 Series Density G2 Pile 45 Sries Density G2 Fin 45 Series Density

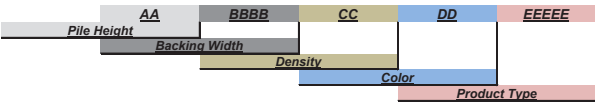


G2 Fin 45 Series Density Springback G2 Double Fin G2 Triple Fin G2 Loc



Code Specification Chart for G2 G2 Product Number Breakdown EcoBan

Ref	Description	Dimension	Tolerance
PH	Pile Height	As Specified .140 - .500	+.010 -.005
BW	Backing Width	.187 / .270	+/- .005
BT	Backing Thickness	.030	+/- .002
OC	Off Centerness	Centerline	+/- .003
PRW	Pile Row Width	.080	+/- .005



The entire part number is limited to 15 characters.

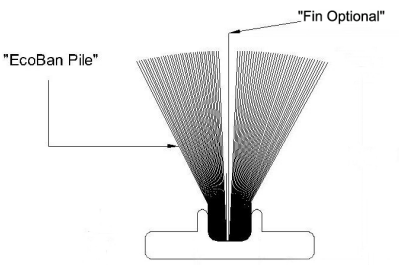
Pile Height: Referencing Pile Height in .010 increments from .15 (15) to .60 (60)

Backing Width: Referencing Backing Width as 0.000
Flat Back: .187, .270
Spring Back: .187, .250, .270
Example: .187" Wide = 0187

Density: Referencing Density
30 = Light
45 = Medium

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
GP = G2 Pile
G2 = G2 Clear Fin
GB = G2 Q-Fin Black
GW = G2 Q-Fin White
E=EcoBan
D = G2 Double Fin (Used as suffix to other Product Types)
T = G2 Triple Fin (Used as suffix to other Product Types)
L = G2 Loc (Used as suffix to other Product Types)
SB = Spring Back (Used as suffix to other Product Types)
S = Special Instruction (Used as suffix to other Product Types, always the last digit)



EcoBan is an anti-microbial weatherstrip which is resistant to mold, mildew and fungi in conjunction with superior sealing and compression in all types of application. EcoBan is available in both the woven and G2 product lines.

Textile Selection Guide



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WOVEN Pile and Fin - 100% Polypropylene Construction

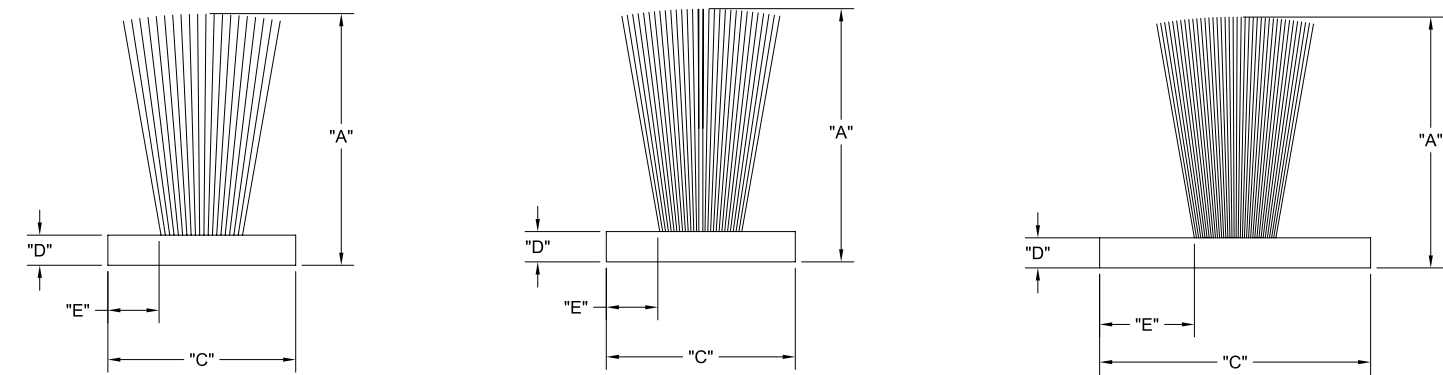
- Excellent Sealing Characteristics
- Effective barrier against air infiltration and water penetration
- Pile fibers move independently - sealing against uneven surfaces
- Low friction - will not stick or bind
- Pile is silicone treated to resist water
- Pile fibers resist acid, alkaline, mold, mildew and corrosion

Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Minimum pile height .120” to .600” for pile and .130” to .500” for fin all in .010” increments
Available in White, Beige, Gray, Black, Brown and Clay.

WOVEN Pile 30 Series Density

WOVEN Pile 45 Series Density

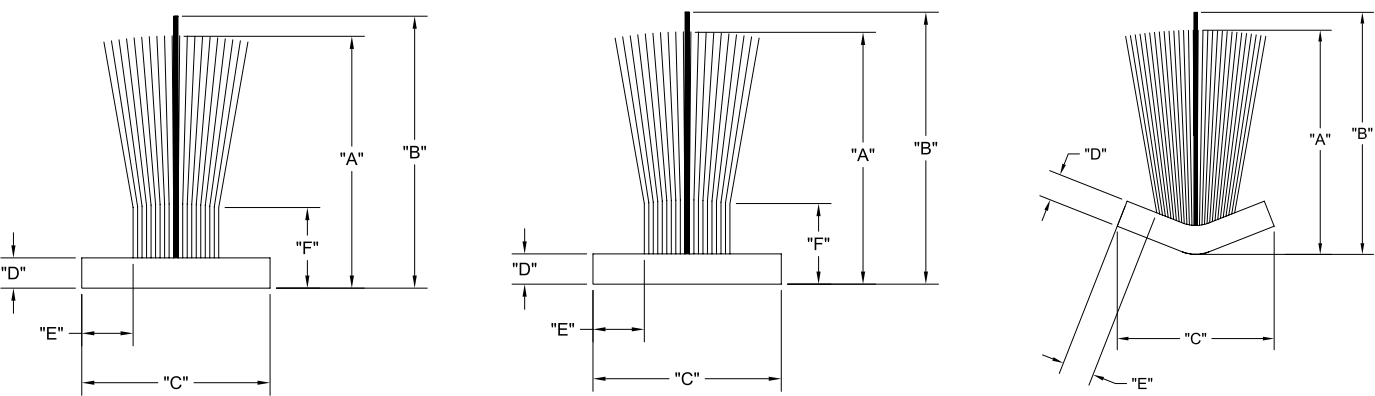
WOVEN Pile 75 Series Density



WOVEN Fin 30 Series Density

WOVEN Fin 45 Series Density

WOVEN Fin 45 Series Density Springback



Code Specification Chart for Pile

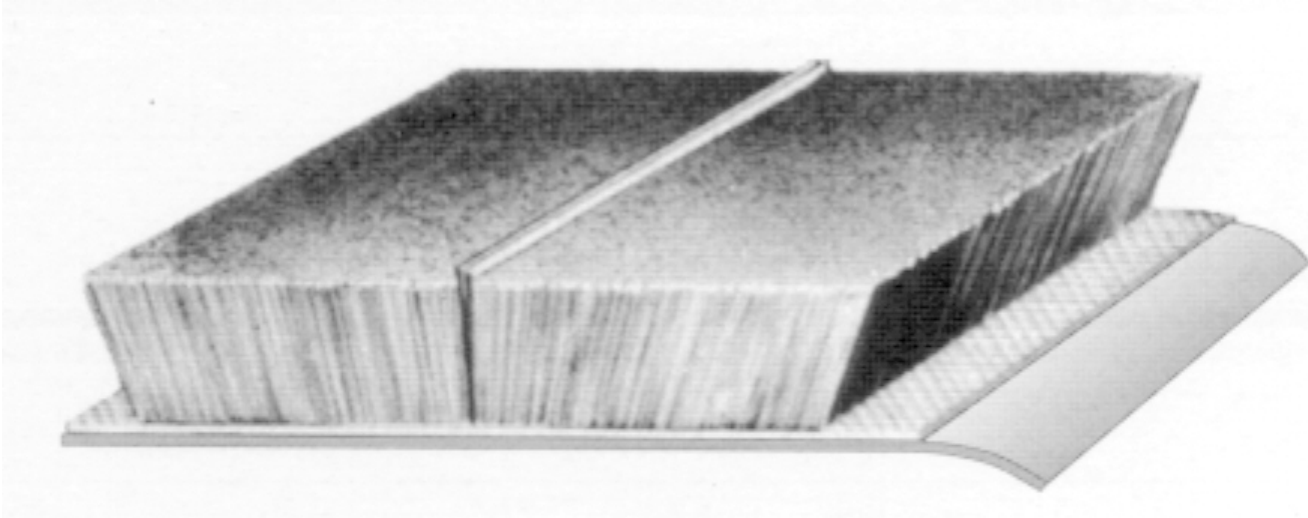
Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+.010 -.005
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	

Code Specification Chart for Fin

Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+.010 -.005
"B"	Fin Height	Specified Pile Height +.020	+/--.010
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	
"F"	GlideFit	.100	Reference

Specialty Pile Seals

Specialty pile seals: Woven backing with several options in both backing width and pile height. Offered reeled, chopped or kiss cut as well as options such as: hot melt adhesive, tape adhesive, and foam backing (also referred to as cushion backing). Pile Heights .110—.500” with fin and to .600” without fin. We customize to fit your requirements.



Woven Product Part Number Breakdown

AA	BBBB	CC	DD	EEEE
Pile Height	Backing Width	Density	Color	Product Type

The entire part number is limited to 15 characters.

Pile Height:	Referencing Pile Heights in .010 increments from .10 (10) to .60 (60) Max pile height with fin is .50
Backing Width:	Referencing Backing Widths as 0.000 .140, .155, .170, .187, .200, .210, .230, .250, .270, .290, .350, .375, .437 .140 available as WPSR only Contact plant for other options
Density:	Referencing Densities 30 = Light 45 = Medium 75 = Extra Heavy (Available in Gray and Black Only)
Color:	Referencing Colors BG = Beige BK = Black BR = Brown CL = Clay GY = Gray WH = White
Product Type:	Referencing Product Types FF = Flush Fin GF = GlideFit (Used for fin products with backing .187 or below) HF = High Fin QB = Q-Fin Black QW = Q-Fin White SB = Spring Back WF = Windo-Fin (used for fin products with backing over .187") WP = Windo-Pile WPSR=Windo-Pile Single Row Weave E=EcoBan AB=Standard Hot Melt Adhesive TB=2 Sided Tape Adhesive CB=2 Sided Foam Adhesive 1/32" thick S = Special Instruction (Used as suffix to other Product Types, always the last digit)
Examples:	25018745WHWP 25018745WHGF 25018745WHQWSB 25018745WHQBHF 25018745WHGFE 25018745WHAB 25018745WHTB

Speciality Product Part Number Breakdown

AA	BBBB	CC	DDD	EEEE	F
Pile Height	Backing Width	Color	Product Type	Cut Length	Special Instructions

The entire part number is limited to 15 characters.

Pile Height:	Referencing Pile Height in .010 increments from .10 (10) to .60 (60)
Backing Width:	Referencing Backing Width as 0.000 from 0.250" to 2.650" (contact plant for specific backing options)
Color:	Referencing Color BG = Beige BK = Black BR = Brown CL = Clay GY = Gray WH = White
Product Type:	Referencing Product Type Where there is a " " below - insert one of the following codes: A=standard hot melt adhesive T= 2 sided tape adhesive C=2 sided foam adhesive (1/32" thick) *D = Adhesive Dust Plug *DB = Adhesive Dust Plug - Boat Cut *F = Adhesive Finned Dust Plug *FB = Adhesive Finned Dust Plug - Boat Cut *K = Adhesive Dust Plug - Kiss Cut *FK = Adhesive Finned Dust Plug - Kiss Cut DP = Dust Plug - No Adhesive FD = Finned Dust Plug - No Adhesive
Cut Length:	Referencing the cut length as 0.000 from 0.250 to 6.000
Special Instructions:	Designated by an "S" that the part has special manufacturing instructions or over 15 digits
Part No. Example:	.250" high x 1.25" wide, gray with fin and tape adhesive, kiss cut 2"long 251250GYTFK2000

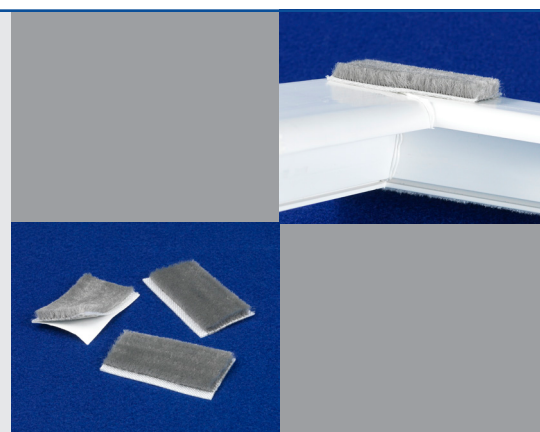


Flexible Dust Pad

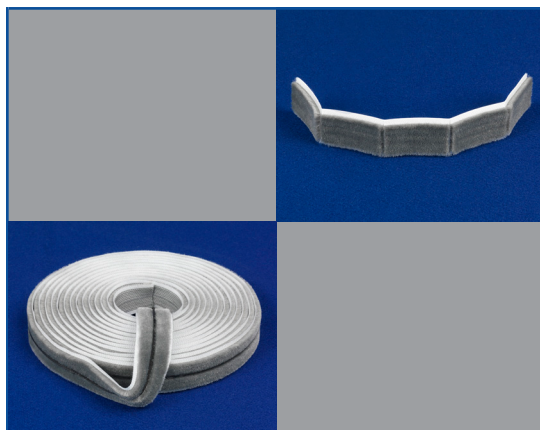
Amesbury Flexible Dust Pad has a new proprietary backing which allows conformance to uneven or slightly curved surfaces for greater adhesion without sacrificing performance.

Features:

- Flexible backing.
- Available with or without fin.
- Several adhesive options: hot melt, pressure sensitive tape, foam.
- Available in multiple pile heights, backing widths and colors.
- Product offered reeled, chopped, kiss cut or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Allows greater adhesion to irregular surfaces without curling.
- Various Options available, depending on your own unique application
- Shapes and sizes customized to meet your needs.
- Customization for your exact requirements.



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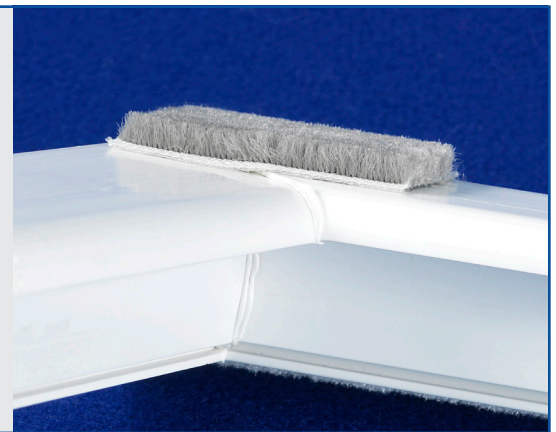
Schlegel® AN AMESBURY COMPANY *Reliable Resource. Superior Solutions.*

Soft-Back Dust Pad

With a water-based coating, this allows the most flexible option for severe curves or severely uneven surfaces without sacrificing performance.

Features:

- Very flexible, able to make 90 degree turns.
- Available with or without a fin.
- Available in multiple pile heights, backing widths and colors.
- Available with or without hot melt, pressure sensitive and foam tapes.
- Product offered reeled, chopped, kiss cut, or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Being the most flexible of dust pad material, it allows adhesion to the most extreme curved surfaces without curling.
- Many options for severely irregular surfaces.
- Customized to your specific application.



Schlegel®
AN AMESBURY COMPANY

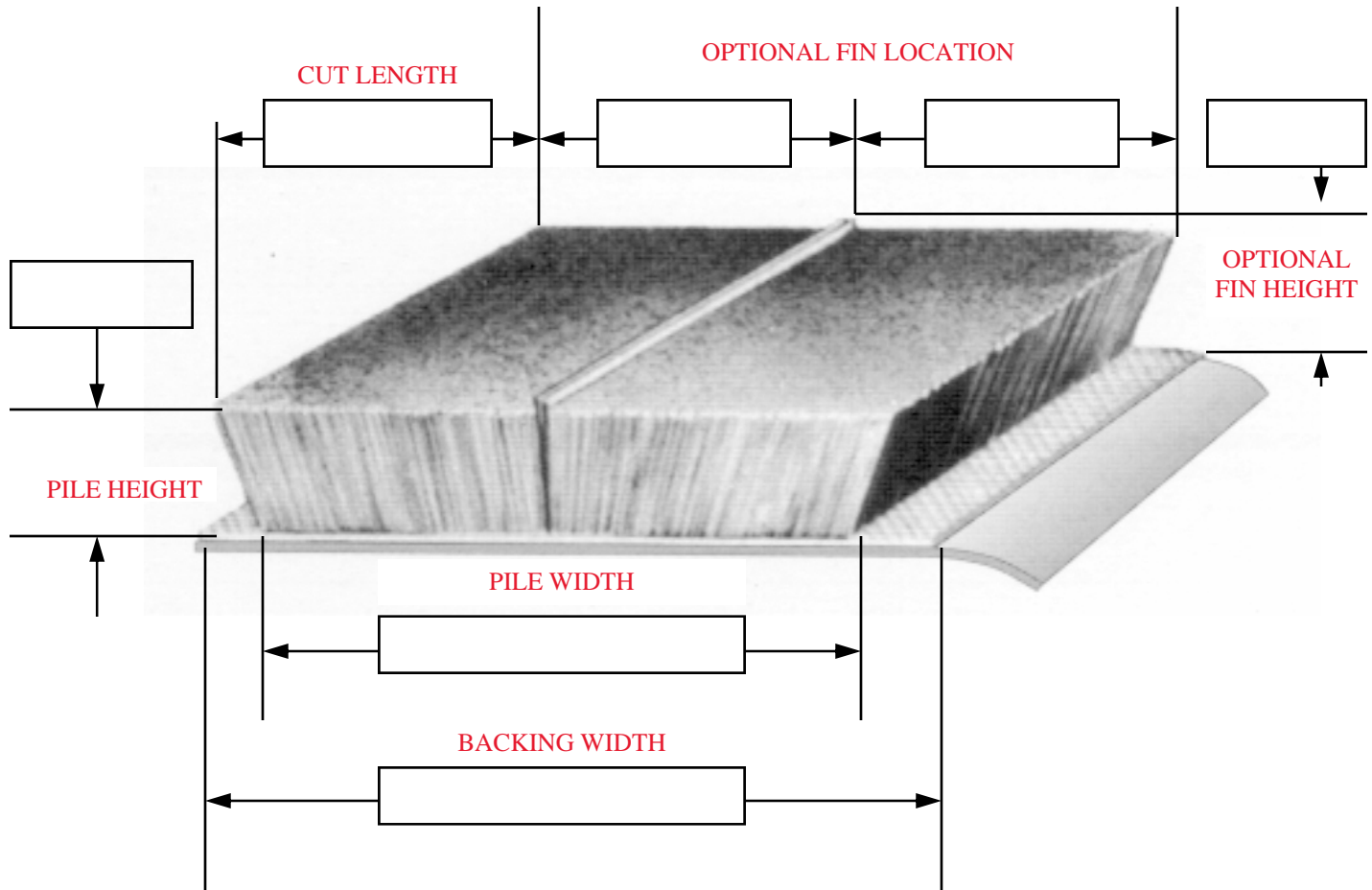
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www.amesbury.com

The Amesbury QUIKSEAL Design Guide



Additional Design Information:

Color _____
Other _____

Please sketch special shape or multi-fin requirements:

Our Customer Service Department is ready to act quickly to supply samples and additional information. Please contact us as follows:

Email: gswank@amesbury.com or wcranford@amesbury.com

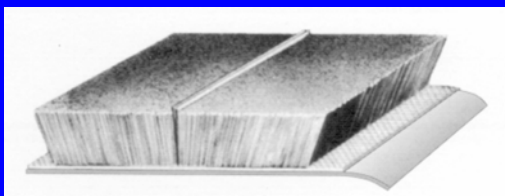
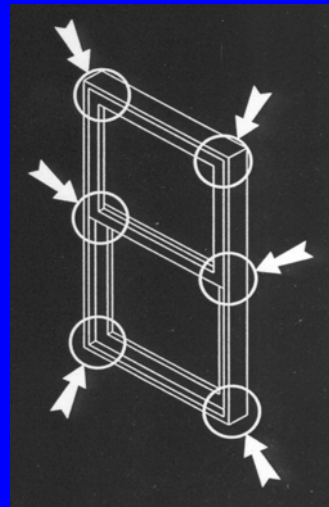
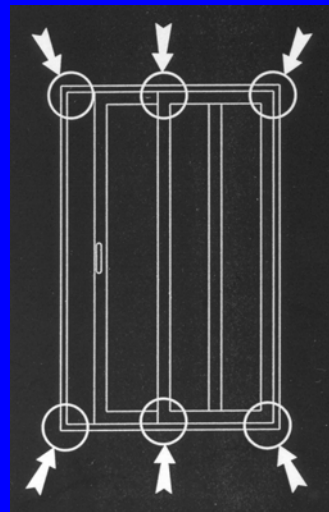
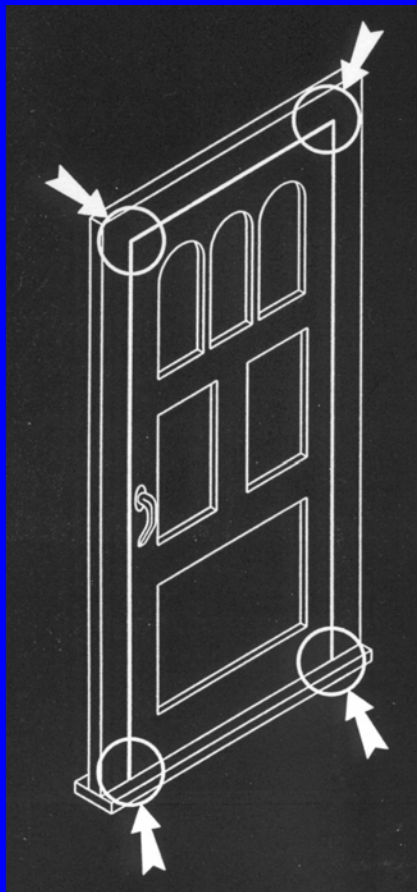
Toll Free No.: 888-275-0051 Toll Free Fax: 888-787-0107

Your Account Rep: Glenda Swank 704-878-6884, Wendy Cranford 704-878-9858



Amesbury *QUIKSEAL* is the most versatile, easiest to use sealing product you can buy.

Pre-cut *QUIKSEAL* is ideal for eliminating the gaps created in door and window manufacturing.



QUIKSEAL'S easy to remove backing makes installation fast and easy.

Kerf Mount

12079	12267	12196	12132	12003	12150
Reach: .250"	Reach: .320"	Reach: .360"	Reach: .270"	Reach: .320"	Reach: .385"

12120	12100	12207	12238	12142	12234	12274
Reach: .300"	Reach: .360"	Reach: .400"	Reach: .310"	Reach: .360"	Reach: .315"	Reach: .360"

Kerf Mount Bulbs

12069	12021	12034	12252	12253	12205	12167
.155" Bulb	Reach: .250"	.300" Bulb	.380" Bulb	Reach: .200"	.230" Bulb	.300" Bulb
12032	12172	12058	12022	12246	12249	12202
.205" Bulb	.255" Bulb	.300" Bulb	Reach: .375"	.200" Bulb	.255" Bulb	.300" Bulb
12020	12033	12027	12035			
Reach: .200"	.255" Bulb	Reach: .300"	.380" Bulb			

C2 Products

12300	12290	12290
Reach: .400"	.200" Bulb	Reach: .320"

Kerf Mount CladFT

12802	12804	12806
.200" Bulb	.250" Bulb	.300" Bulb
Patent Number 7,718,251		

.187 Backer CladFT

32821	32804	32806
Reach: .300"	Reach: .250"	Reach: .300"
Patent Number 7,718,251		

Amesbury - Sealing Products
57 South Hunt Road
Amesbury, MA 01913

WWW.AMESBURY.COM

Toll Free: (800) 217-5757

Foam-Tite Selection Guide

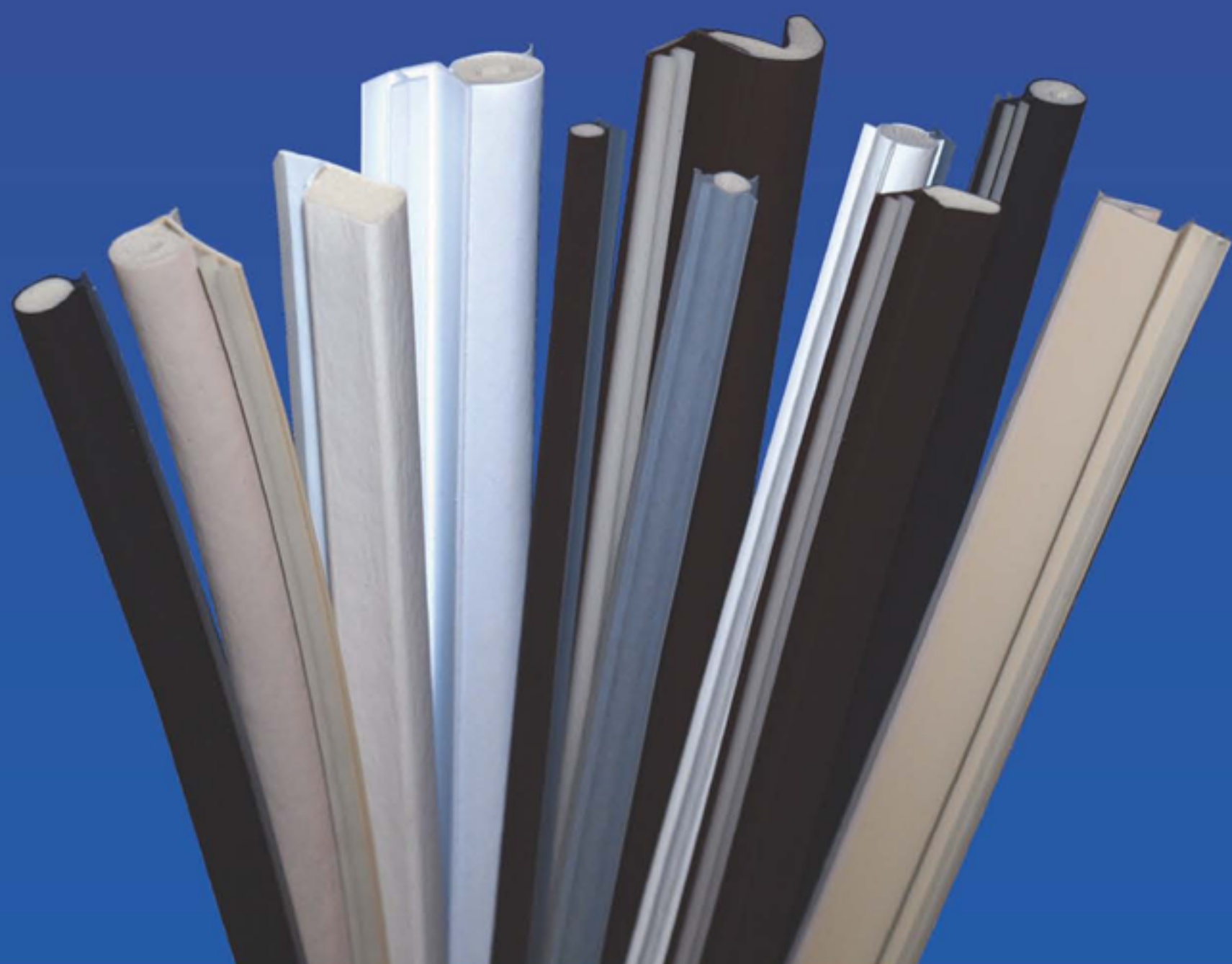


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Door Seals

12041	12103	12002	12112	12083	12001
.380 reach	.500 reach	.500 reach	.600 reach	.625 reach	.650 reach

Pocket Seals

52031	52028	52020	52033	52044	52019
.180" Bulb	Reach: .265"	Reach: .350"	.200" Bulb	.275" Bulb	Reach: .370"
52041	52029	52046	52311	52032	52047
.225" Bulb	Reach: .350"	Reach: .390"	.255" Bulb	Reach: .350"	Reach: .390"

Upright .187" Backer

32005	32007	32316	32001	32390	32002	32014	32082
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"	Height: .560"	Height: .250"
32026	32083	32010	32019	32016	32375	32021	32381
Height: .350"	Height: .275"	Height: .375"	Height: .605"	Height: .275"	Height: .405"	Height: .605"	Reach: .315"
32371	32331	32368	32387	32324	32388	32365	32033
Reach: .350"	Reach: .320"	Reach: .450"	Reach: .380"	Reach: .500"	Reach: .330"	Reach: .530"	Reach: .415"

Off-Set .187" Backer

32680	32690	32695	32682	32687	32696
.200" Bulb	Reach: .300"	.250" Bulb	.250" Bulb	Reach: .350"	.300" Bulb
32684	32692	32697	32686	32688	32655
.300" Bulb	Reach: .400"	.350" Bulb	.350" Bulb	Reach: .400"	Reach: .400"
32689					
Reach: .450"					

In-Line Insertion Examples

These are all custom parts designed for specific applications



Off-set .187" Snap in Backer

32701	32705	32708
Reach: .240"	Reach: .310"	Reach: .400"

Upright .270" Backer

32006	32008	32309	32003	32097	32004
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"
32013	32009	32027			
Height: .275"	Height: .375"	Height: .605"			

AMESBURY FOAM-TITE® CladFT Sealing Products

The Trusted Name In Window And Door Protection




www.amesbury.com

Amesbury's Foam-Tite® facility has developed a patented process that allows for the application of a high quality embossed polyethylene film liner to the surface of their TPV foam weatherstrip profiles. These products, referred to as CladFT, provide several enhanced properties to the fenestration industry.

CladFT was engineered with an embossed polyethylene liner specifically to provide low coefficient of friction properties. The liner material is attached in such a way that allows the foam to move freely beneath it which yields the added benefits of superior compression set resistance and easy compressibility. This combination of features makes CladFT profiles a good fit for many sliding and compression applications.

CladFT was patented in 2010 under US. Patent #7,718,251. It can only be purchased directly from Amesbury and their authorized representatives.

Available In 3 Colors

	White
	Black
	Beige



Kerf Mount CladFT Products

12802



.200" Bulb

12804



.250" Bulb

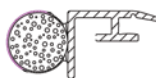
12806



.300" Bulb

.187" Backer CladFT Products

32821



Reach: .300"

32804

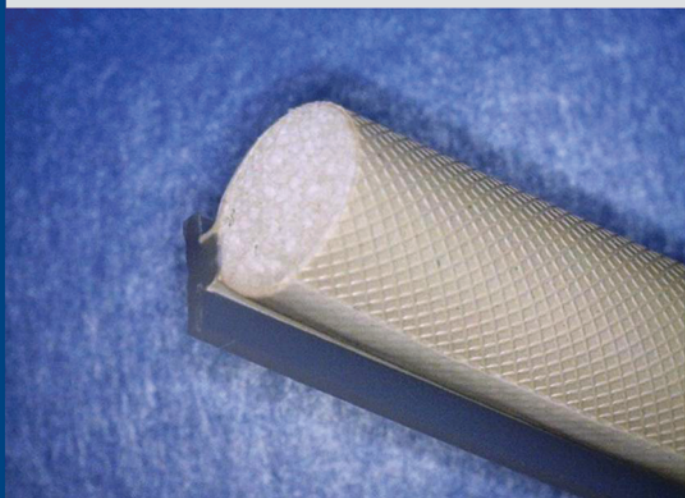


Reach: .250"

32806



Reach: .300"



57 S. Hunt Rd. Amesbury, MA 01913

www.amesbury.com

Tel: 800-217-5757 Fax: 800-289-6699

AMESBURY FOAM-TITE® CladFT Sealing Products

The Trusted Name In Window And Door Protection

www.amesbury.com

A patented product allowing an embossed polyethylene film to be applied to the surface of TPV foam weatherstrip profiles.

Why CladFT?

Low Friction Surface

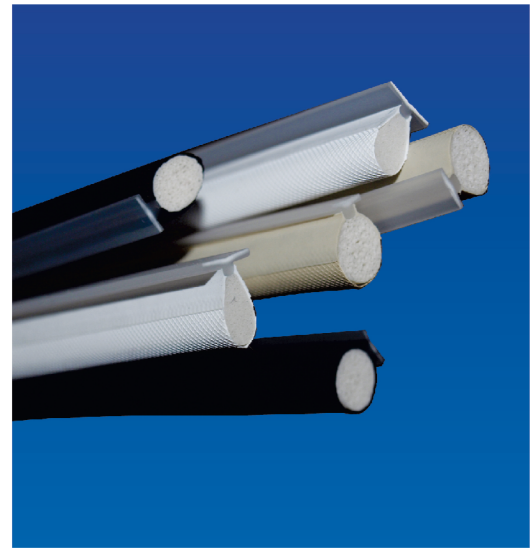
Low Compression Force

Excellent Recovery

UV Stable

Available on Spools or as Lineals

Effectively Closed Cell Structure



CladFT Features:

CladFT Benefits:

Low Coefficient of Friction	Provides low operating force in sliding applications.
Low Compression Load Deflection	Low operating force in compression applications.
Superior Compression Set Resistance	Remains resilient and pliable.
UV Stable to 1500 hours in Q-Panel UV Condensation Tester	Meets or exceeds AAMA 702 standard for replaceable weatherstrip products with an "A" rating.
Environmentally Responsible Water Blown Foam Process	Creates the tightest cell structure available in foam weatherstrip products on the market today. Is safe to manufacture and is environmentally friendly.



NPMINC 0811

57 S. Hunt Rd. Amesbury, MA 01913

www.amesbury.com

Tel: 800-217-5757 Fax: 800-289-6699

AMESBURY ECO-BAN

Sealing Products

The Trusted Name in Window and Door Protection

Does Your Weatherstrip Seal Out More than Just the Weather?

AMESBURY introduces ECO-BAN

AMESBURY weatherstrip saves you energy and works effectively against the infiltration of:

Mold & Water



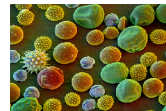
Dust & Air



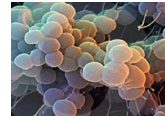
Fungi & Dirt



Pollen & Sound



Bacteria & Carbon Monoxide



AMESBURY ECO-BAN Antimicrobial yarn is resistant to mild, mildew and fungi in conjunction with superior sealing and compression in all types of applications. Not only does our product meet the current AAMA 701-04 Class A requirements, but meets the performance standard ASTM G21-96, which is the standard practice in determining resistance of synthetic polymeric materials to fungi. Available in finned and non-finned products as well as specialty products such as dust plugs.

ECO-BAN Features:

ECO-BAN Benefits:

Pile Fibers Create Microbiocide Barrier	Creates a solid barrier for perimeter sealing and insulation against air/water infiltration, dust and the reduction of window and door sound vibration. Improves air quality and energy savings.
Resilient Construction	ECO-BAN is formulated into the plastic resin itself.
Safe Microbiocide Product Protection	ECO-BAN microbiocide is used to provide continuous protection for the life of your doors and windows.



Without **ECO-BAN** Protection



With **ECO-BAN** Protection Built in



*Reliable Resource.
Superior Solutions.*

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Fax: 888-787-0107

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www.amesbury.com

Kerf Mount

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Reach: .250"	Reach: .320"	Reach: .360"	Reach: .270"	Reach: .320"	Reach: .385"

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12020	12033	12027	12035			
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C2 Products

12300	12290	12290
Reach: .400"	.200" Bulb	Reach: .320"

Kerf Mount CladFT

12802	12804	12806
.200" Bulb	.250" Bulb	.300" Bulb
Patent Number 7,718,251		

.187 Backer CladFT

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Patent Number 7,718,251		

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57 South Hunt Road
Amesbury, MA 01913

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Foam-Tite Selection Guide

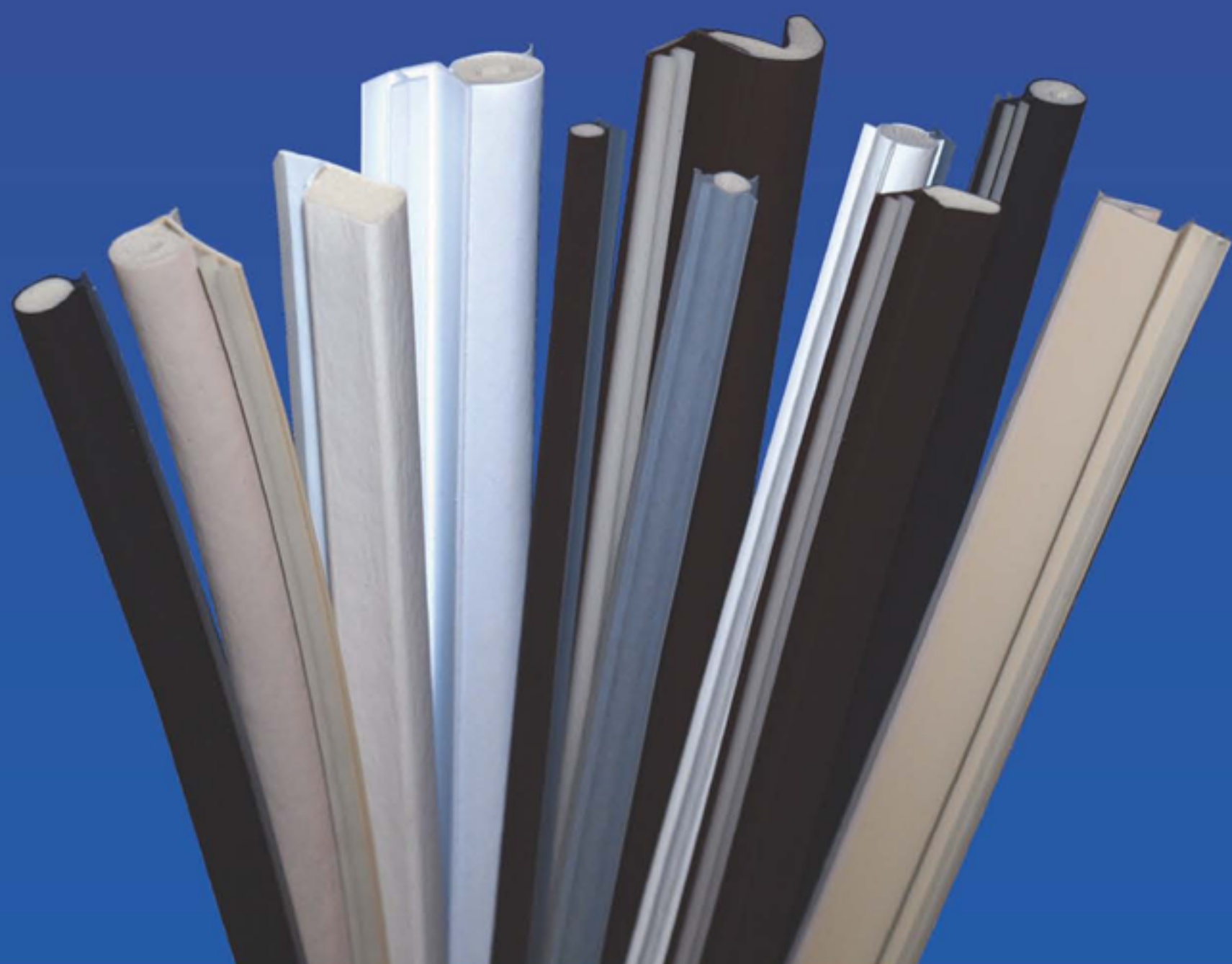


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Door Seals

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Upright .187" Backer

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Reach: .350"	Reach: .320"	Reach: .450"	Reach: .380"	Reach: .500"	Reach: .330"	Reach: .530"	Reach: .415"

Off-Set .187" Backer

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32684	32692	32697	32686	32688	32655
.300" Bulb	Reach: .400"	.350" Bulb	.350" Bulb	Reach: .400"	Reach: .400"
32689					
Reach: .450"					

In-Line Insertion Examples

These are all custom parts designed for specific applications



Off-set .187" Snap in Backer

32701	32705	32708
Reach: .240"	Reach: .310"	Reach: .400"

Upright .270" Backer

32006	32008	32309	32003	32097	32004
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"
32013	32009	32027			
Height: .275"	Height: .375"	Height: .605"			

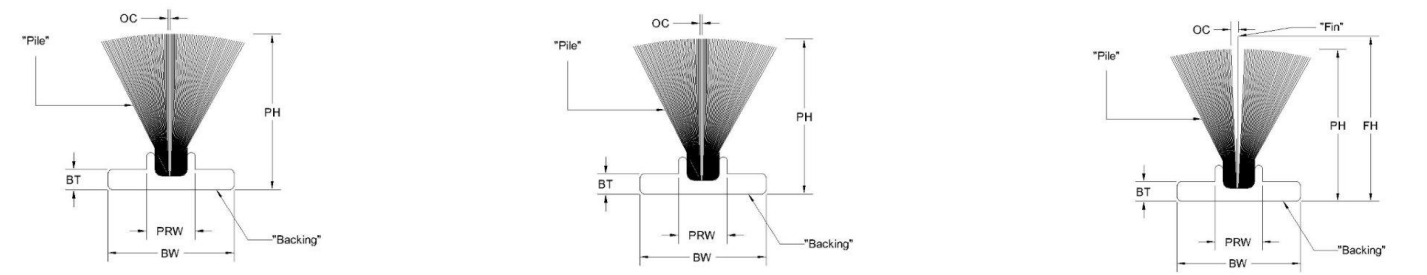
G2 (Extruded) Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics • Effective barrier against air infiltration and water penetration
- Rigid flat back • Easy Insertion • Available with 1, 2, or 3 fins
- Pile is silicone treated to resist water • Pile fibers resist acid, alkaline, mold, mildew and corrosion

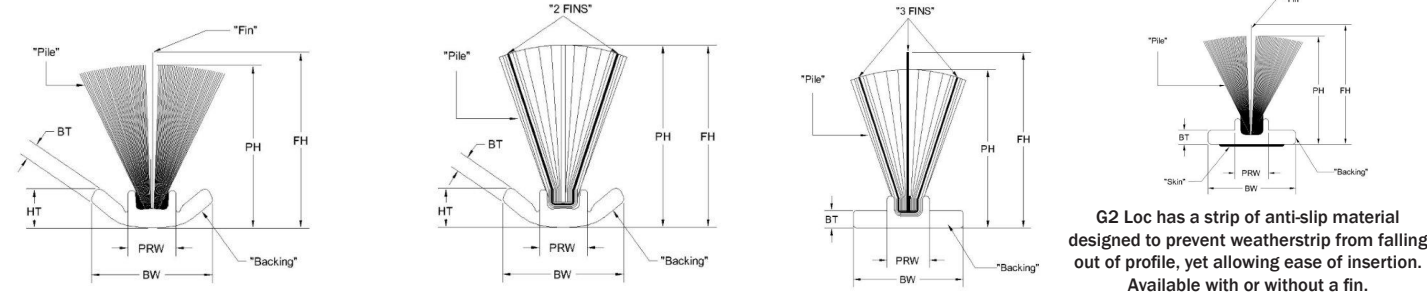
Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Available in pile heights .140" to .500" in .010" increments
Available in White, Beige, Gray, Black, Brown and Clay.

*FIN IS OPTIONAL

G2 Pile 30 Series Density G2 Pile 45 Sries Density G2 Fin 45 Series Density



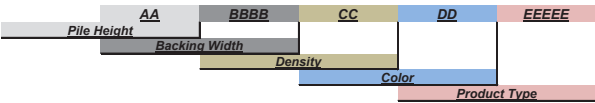
G2 Fin 45 Series Density Springback G2 Double Fin G2 Triple Fin G2 Loc



G2 Loc has a strip of anti-slip material designed to prevent weatherstrip from falling out of profile, yet allowing ease of insertion. Available with or without a fin.

Code Specification Chart for G2 G2 Product Number Breakdown EcoBan

Ref	Description	Dimension	Tolerance
PH	Pile Height	As Specified .140 - .500	+.010 -.005
BW	Backing Width	.187 / .270	±.005
BT	Backing Thickness	.030	±.002
OC	Off Centerness	Centerline	±.003
PRW	Pile Row Width	.080	±.005



The entire part number is limited to 15 characters.

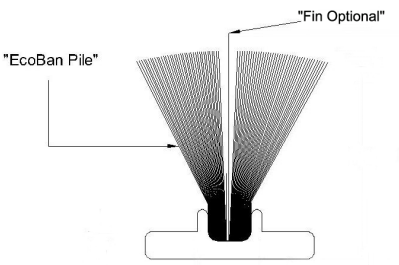
Pile Height: Referencing Pile Height in .010 increments from .15 (15) to .60 (60)

Backing Width: Referencing Backing Width as 0.000
Flat Back: .187, .270
Spring Back: .187, .250, .270
Example: .187" Wide = 0187

Density: Referencing Density
30 = Light
45 = Medium

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
GP = G2 Pile
G2 = G2 Clear Fin
GB = G2 Q-Fin Black
GW = G2 Q-Fin White
E=EcoBan
D = G2 Double Fin (Used as suffix to other Product Types)
T = G2 Triple Fin (Used as suffix to other Product Types)
L = G2 Loc (Used as suffix to other Product Types)
SB = Spring Back (Used as suffix to other Product Types)
S = Special Instruction (Used as suffix to other Product Types, always the last digit)



EcoBan is an anti-microbial weatherstrip which is resistant to mold, mildew and fungi in conjunction with superior sealing and compression in all types of application. EcoBan is available in both the woven and G2 product lines.

Textile Selection Guide



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Statesville, NC 28625

Toll Free: (888) 275-0051

WOVEN Pile and Fin - 100% Polypropylene Construction

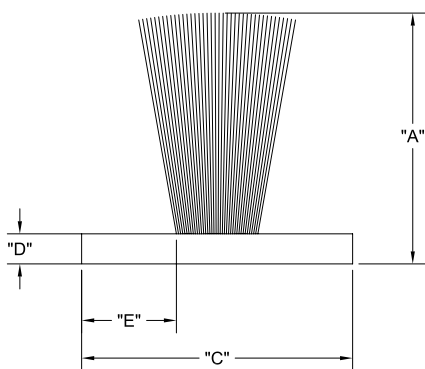
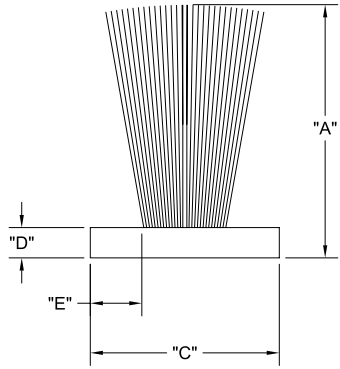
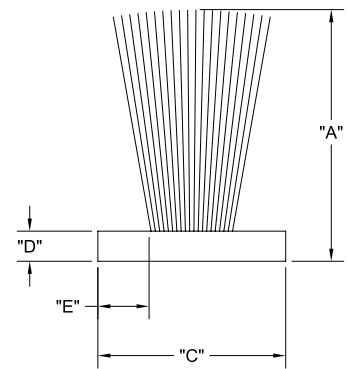
- Excellent Sealing Characteristics
- Effective barrier against air infiltration and water penetration
- Pile fibers move independently - sealing against uneven surfaces
- Low friction - will not stick or bind
- Pile is silicone treated to resist water
- Pile fibers resist acid, alkaline, mold, mildew and corrosion

Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Minimum pile height .120” to .600” for pile and .130” to .500” for fin all in .010” increments
Available in White, Beige, Gray, Black, Brown and Clay.

WOVEN Pile 30 Series Density

WOVEN Pile 45 Series Density

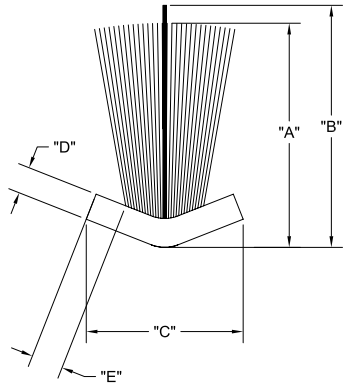
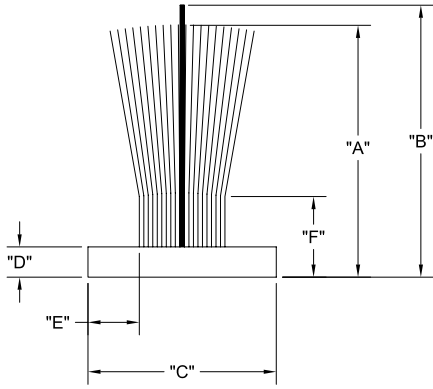
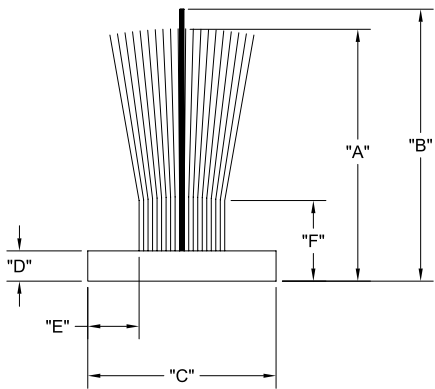
WOVEN Pile 75 Series Density



WOVEN Fin 30 Series Density

WOVEN Fin 45 Series Density

WOVEN Fin 45 Series Density Springback



Code Specification Chart for Pile

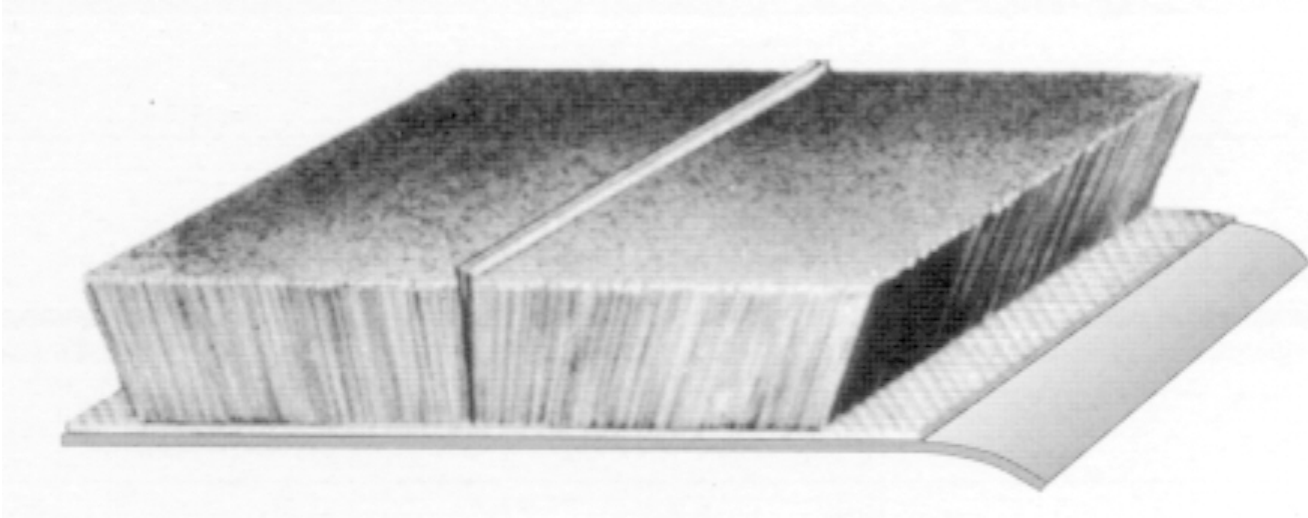
Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	

Code Specification Chart for Fin

Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"B"	Fin Height	Specified Pile Height +.020	+/--.010
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	
"F"	GlideFit	.100	Reference

Specialty Pile Seals

Specialty pile seals: Woven backing with several options in both backing width and pile height. Offered reeled, chopped or kiss cut as well as options such as: hot melt adhesive, tape adhesive, and foam backing (also referred to as cushion backing). Pile Heights .110—.500” with fin and to .600” without fin. We customize to fit your requirements.



Woven Product Part Number Breakdown

AA	BBBB	CC	DD	EEEE
Pile Height	Backing Width	Density	Color	Product Type

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Heights in .010 increments from .10 (10) to .60 (60)
Max pile height with fin is .50

Backing Width: Referencing Backing Widths as 0.000
.140, .155, .170, .187, .200, .210, .230, .250, .270, .290, .350, .375, .437
.140 available as WPSR only
Contact plant for other options

Example: .187" Wide = 0187

Density: Referencing Densities
30 = Light
45 = Medium
75 = Extra Heavy (Available in Gray and Black Only)

Color: Referencing Colors
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Types
FF = Flush Fin
GF = GlideFit (Used for fin products with backing .187 or below)
HF = High Fin
QB = Q-Fin Black
QW = Q-Fin White
SB = Spring Back
WF = Windo-Fin (used for fin products with backing over .187")
WP = Windo-Pile
WPSR=Windo-Pile Single Row Weave
E=EcoBan
AB=Standard Hot Melt Adhesive
TB=2 Sided Tape Adhesive
CB=2 Sided Foam Adhesive 1/32" thick
S = Special Instruction (Used as suffix to other Product Types, always the last digit)

Examples: 25018745WHWP
25018745WHGF
25018745WHQWBS
25018745WHQBHF
25018745WHGFE
25018745WHAB
25018745WHTB

Speciality Product Part Number Breakdown

AA	BBBB	CC	DDD	EEEE	F
Pile Height	Backing Width	Color	Product Type	Cut Length	Special Instructions

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Height in .010 increments from .10 (10) to .60 (60)

Backing Width: Referencing Backing Width as 0.000 from 0.250" to 2.650"
(contact plant for specific backing options)

Example: 1.25" Wide = 1250

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
Where there is a " " below - insert one of the following codes:
A=standard hot melt adhesive
T= 2 sided tape adhesive
C=2 sided foam adhesive (1/32" thick)
*D = Adhesive Dust Plug
*DB = Adhesive Dust Plug - Boat Cut
*F = Adhesive Finned Dust Plug
*FB = Adhesive Finned Dust Plug - Boat Cut
*K = Adhesive Dust Plug - Kiss Cut
*FK = Adhesive Finned Dust Plug - Kiss Cut
DP = Dust Plug - No Adhesive
FD = Finned Dust Plug - No Adhesive

Cut Length: Referencing the cut length as 0.000 from 0.250 to 6.000

Example: 2" long = 2000

Special Instructions: Designated by an "S" that the part has special manufacturing instructions or over 15 digits

Part No. Example: .250" high x 1.25" wide, gray with fin and tape adhesive, kiss cut 2"long

251250GYTFK2000

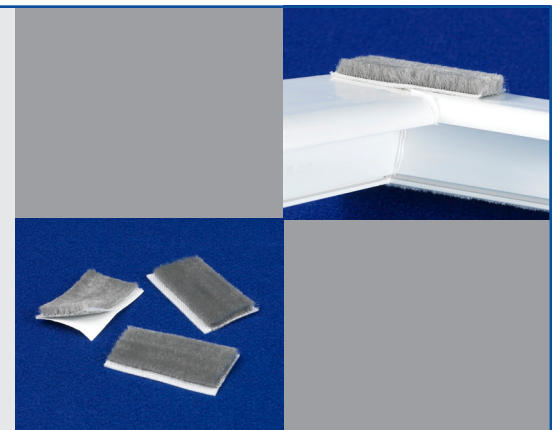


Flexible Dust Pad

Amesbury Flexible Dust Pad has a new proprietary backing which allows conformance to uneven or slightly curved surfaces for greater adhesion without sacrificing performance.

Features:

- Flexible backing.
- Available with or without fin.
- Several adhesive options: hot melt, pressure sensitive tape, foam.
- Available in multiple pile heights, backing widths and colors.
- Product offered reeled, chopped, kiss cut or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Allows greater adhesion to irregular surfaces without curling.
- Various Options available, depending on your own unique application
- Shapes and sizes customized to meet your needs.
- Customization for your exact requirements.



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Soft-Back Dust Pad

With a water-based coating, this allows the most flexible option for severe curves or severely uneven surfaces without sacrificing performance.

Features:

- Very flexible, able to make 90 degree turns.
- Available with or without a fin.
- Available in multiple pile heights, backing widths and colors.
- Available with or without hot melt, pressure sensitive and foam tapes.
- Product offered reeled, chopped, kiss cut, or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Being the most flexible of dust pad material, it allows adhesion to the most extreme curved surfaces without curling.
- Many options for severely irregular surfaces.
- Customized to your specific application.



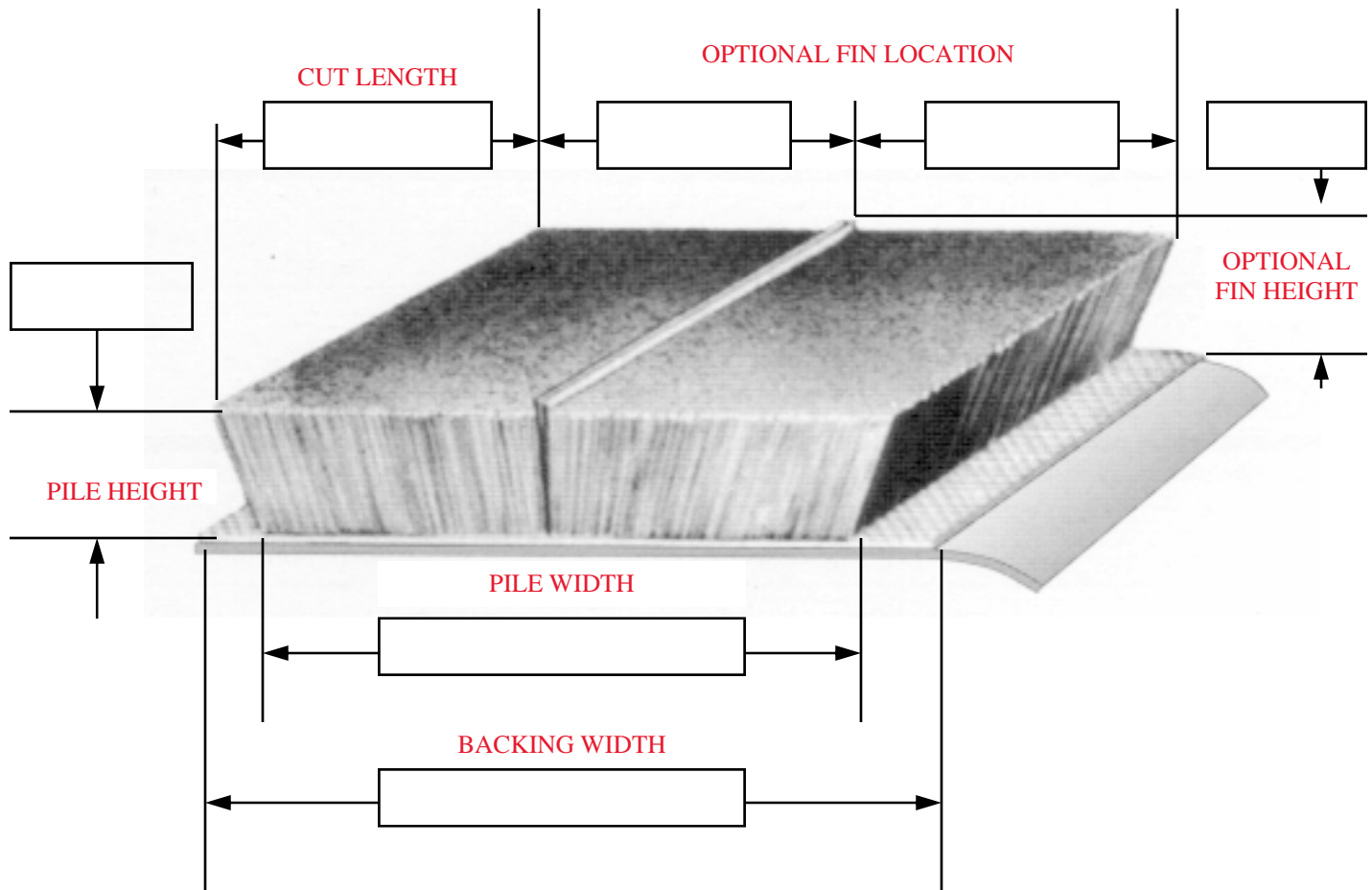
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AN AMESBURY COMPANY

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The Amesbury QUIKSEAL Design Guide



Additional Design Information:

Color _____
Other _____

Please sketch special shape or multi-fin requirements:

Our Customer Service Department is ready to act quickly to supply samples and additional information. Please contact us as follows:

Email: gswank@amesbury.com or wcranford@amesbury.com

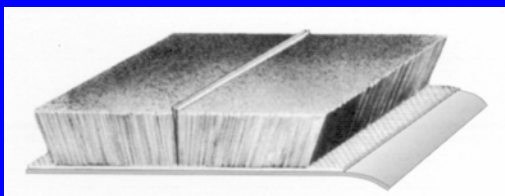
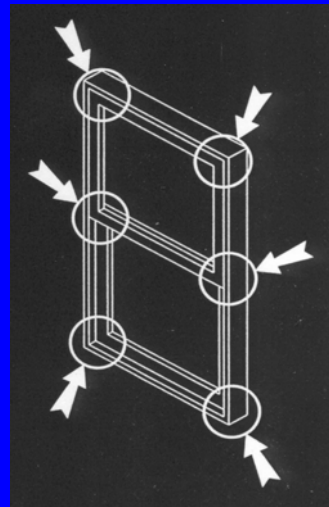
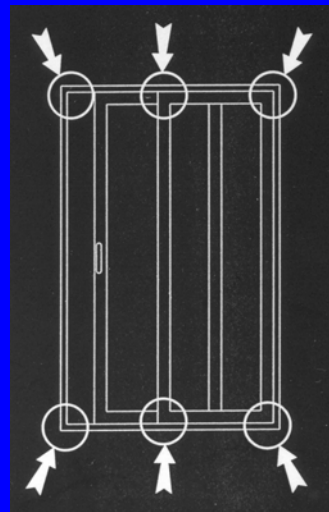
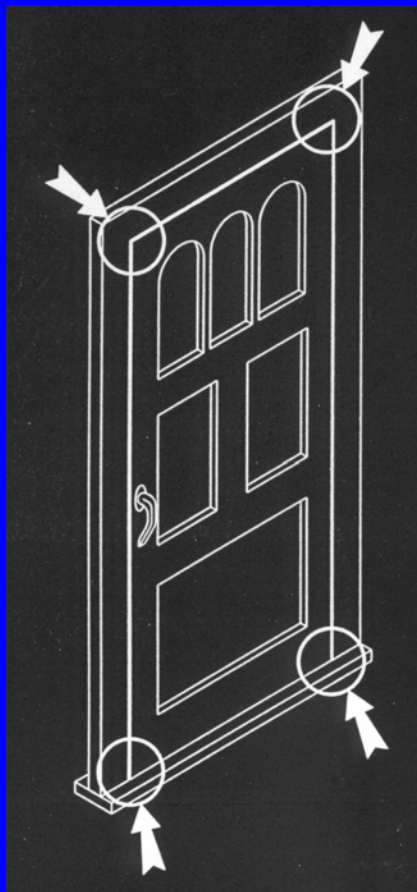
Toll Free No.: 888-275-0051 Toll Free Fax: 888-787-0107

Your Account Rep: Glenda Swank 704-878-6884, Wendy Cranford 704-878-9858



Amesbury *QUIKSEAL* is the most versatile, easiest to use sealing product you can buy.

Pre-cut *QUIKSEAL* is ideal for eliminating the gaps created in door and window manufacturing.



QUIKSEAL'S easy to remove backing makes installation fast and easy.

AMESBURY ECO-BAN

Sealing Products

The Trusted Name in Window and Door Protection

Does Your Weatherstrip Seal Out More than Just the Weather?

AMESBURY introduces ECO-BAN

AMESBURY weatherstrip saves you energy and works effectively against the infiltration of:

Mold & Water



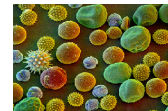
Dust & Air



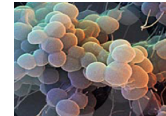
Fungi & Dirt



Pollen & Sound



Bacteria & Carbon Monoxide



AMESBURY ECO-BAN Antimicrobial yarn is resistant to mild, mildew and fungi in conjunction with superior sealing and compression in all types of applications. Not only does our product meet the current AAMA 701-04 Class A requirements, but meets the performance standard ASTM G21-96, which is the standard practice in determining resistance of synthetic polymeric materials to fungi. Available in finned and non-finned products as well as specialty products such as dust plugs.

ECO-BAN Features:

ECO-BAN Benefits:

Pile Fibers Create Microbiocide Barrier

Creates a solid barrier for perimeter sealing and insulation against air/water infiltration, dust and the reduction of window and door sound vibration. Improves air quality and energy savings.

Resilient Construction

ECO-BAN is formulated into the plastic resin itself.

Safe Microbiocide Product Protection

ECO-BAN microbiocide is used to provide continuous protection for the life of your doors and windows.



Without **ECO-BAN** Protection



With **ECO-BAN** Protection Built in



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888-275-0051

704-878-8683

Fax: 888-787-0107

159 Walker Rd. Statesville, NC 28625
www.amesbury.com

Kerf Mount

12079	12267	12196	12132	12003	12150
Reach: .250"	Reach: .320"	Reach: .360"	Reach: .270"	Reach: .320"	Reach: .385"

12120	12100	12207	12238	12142	12234	12274
Reach: .300"	Reach: .360"	Reach: .400"	Reach: .310"	Reach: .360"	Reach: .315"	Reach: .360"

Kerf Mount Bulbs

12069	12021	12034	12252	12253	12205	12167
.155" Bulb	Reach: .250"	.300" Bulb	.380" Bulb	Reach: .200"	.230" Bulb	.300" Bulb
12032	12172	12058	12022	12246	12249	12202
.205" Bulb	.255" Bulb	.300" Bulb	Reach: .375"	.200" Bulb	.255" Bulb	.300" Bulb
12020	12033	12027	12035			
Reach: .200"	.255" Bulb	Reach: .300"	.380" Bulb			

C2 Products

12300	12290	12290
Reach: .400"	.200" Bulb	Reach: .320"

Kerf Mount CladFT

12802	12804	12806
.200" Bulb	.250" Bulb	.300" Bulb
Patent Number 7,718,251		

.187 Backer CladFT

32821	32804	32806
Reach: .300"	Reach: .250"	Reach: .300"
Patent Number 7,718,251		

Amesbury - Sealing Products
57 South Hunt Road
Amesbury, MA 01913

WWW.AMESBURY.COM

Toll Free: (800) 217-5757

Foam-Tite Selection Guide

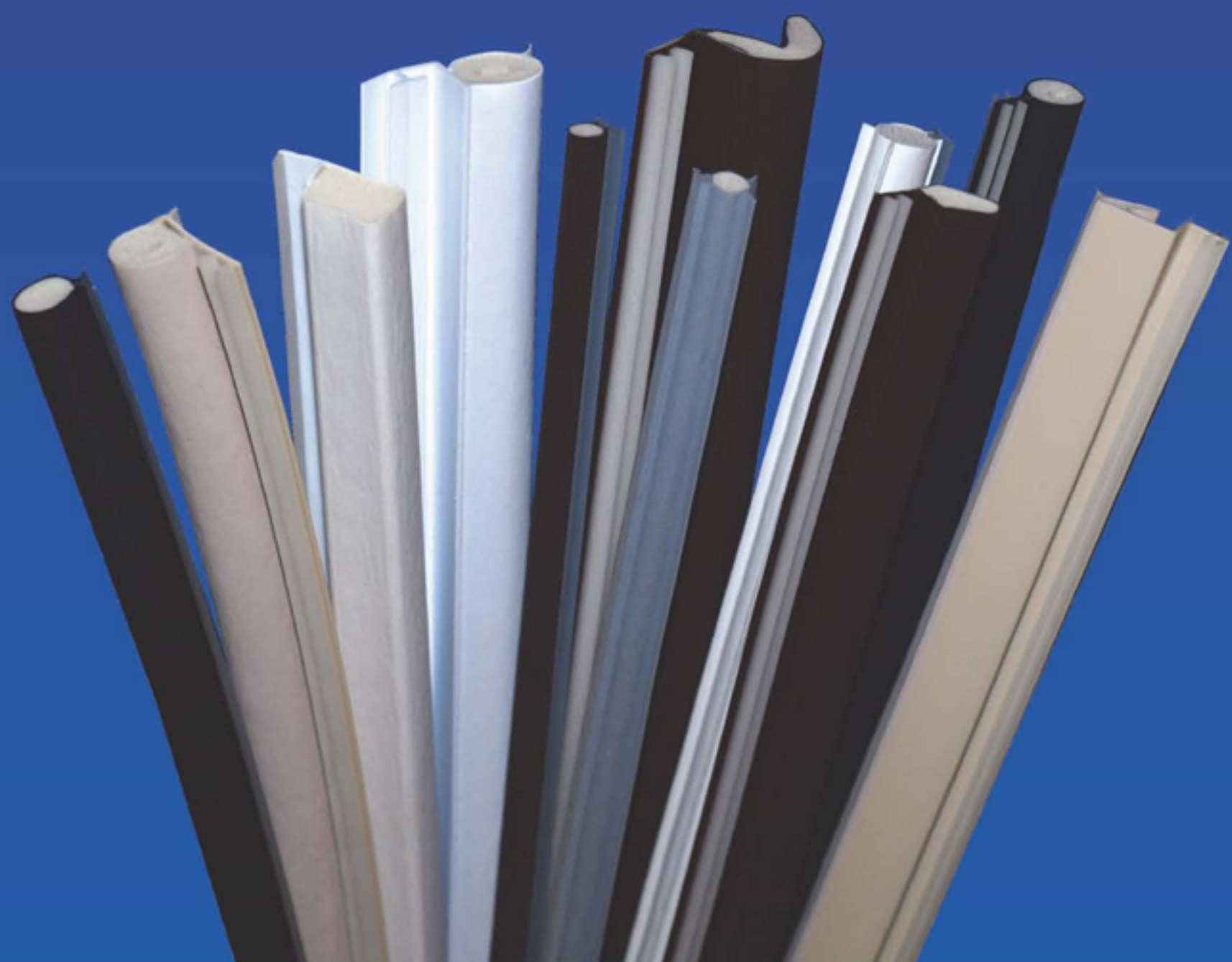


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Door Seals

12041	12103	12002	12112	12083	12001
.380 reach	.500 reach	.500 reach	.600 reach	.625 reach	.650 reach

Pocket Seals

52031	52028	52020	52033	52044	52019
.180" Bulb	Reach: .265"	Reach: .350"	.200" Bulb	.275" Bulb	Reach: .370"
52041	52029	52046	52311	52032	52047
.225" Bulb	Reach: .350"	Reach: .390"	.255" Bulb	Reach: .350"	Reach: .390"

Upright .187" Backer

32005	32007	32316	32001	32390	32002	32014	32082
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"	Height: .560"	Height: .250"
32026	32083	32010	32019	32016	32375	32021	32381
Height: .350"	Height: .275"	Height: .375"	Height: .605"	Height: .275"	Height: .405"	Height: .605"	Reach: .315"
32371	32331	32368	32387	32324	32388	32365	32033
Reach: .350"	Reach: .320"	Reach: .450"	Reach: .380"	Reach: .500"	Reach: .330"	Reach: .530"	Reach: .415"

Off-Set .187" Backer

32680	32690	32695	32682	32687	32696
.200" Bulb	Reach: .300"	.250" Bulb	.250" Bulb	Reach: .350"	.300" Bulb
32684	32692	32697	32686	32688	32655
.300" Bulb	Reach: .400"	.350" Bulb	.350" Bulb	Reach: .400"	Reach: .400"
32689	In-Line Insertion Examples				
	These are all custom parts designed for specific applications				
Reach: .450"					

Off-set .187" Snap in Backer

32701	32705	32708
Reach: .240"	Reach: .310"	Reach: .400"

Upright .270" Backer

32006	32008	32309	32003	32097	32004
Height: .200"	Height: .300"	Height: .405"	Height: .250"	Height: .300"	Height: .425"
32013	32009	32027			
Height: .275"	Height: .375"	Height: .605"			

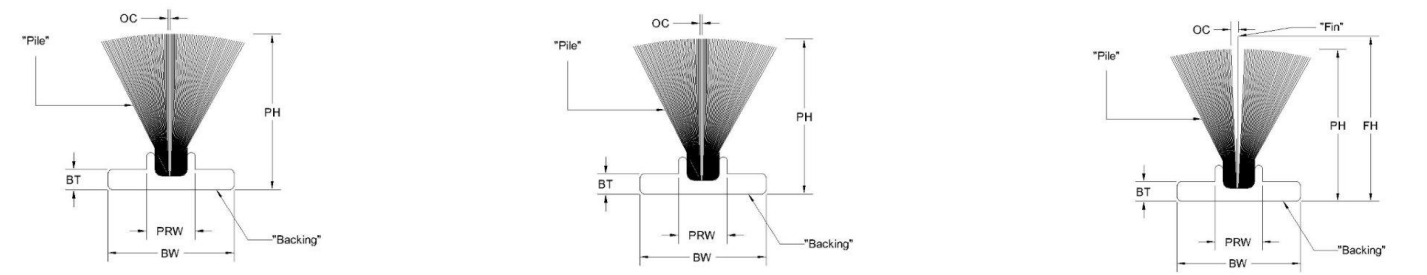
G2 (Extruded) Pile and Fin - 100% Polypropylene Construction

- Excellent Sealing Characteristics • Effective barrier against air infiltration and water penetration
- Rigid flat back • Easy Insertion • Available with 1, 2, or 3 fins
- Pile is silicone treated to resist water • Pile fibers resist acid, alkaline, mold, mildew and corrosion

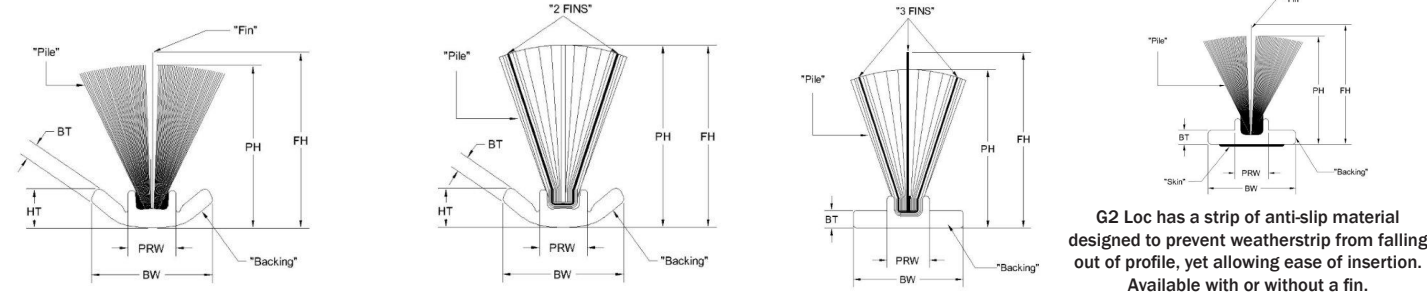
Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Available in pile heights .140" to .500" in .010" increments
Available in White, Beige, Gray, Black, Brown and Clay.

*FIN IS OPTIONAL

G2 Pile 30 Series Density G2 Pile 45 Sries Density G2 Fin 45 Series Density



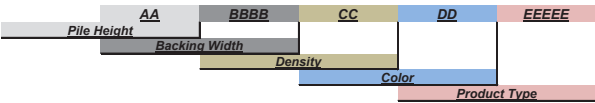
G2 Fin 45 Series Density Springback G2 Double Fin G2 Triple Fin G2 Loc



G2 Loc has a strip of anti-slip material designed to prevent weatherstrip from falling out of profile, yet allowing ease of insertion. Available with or without a fin.

Code Specification Chart for G2 G2 Product Number Breakdown EcoBan

Ref	Description	Dimension	Tolerance
PH	Pile Height	As Specified .140 - .500	+.010 -.005
BW	Backing Width	.187 / .270	±.005
BT	Backing Thickness	.030	±.002
OC	Off Centerness	Centerline	±.003
PRW	Pile Row Width	.080	±.005



The entire part number is limited to 15 characters.

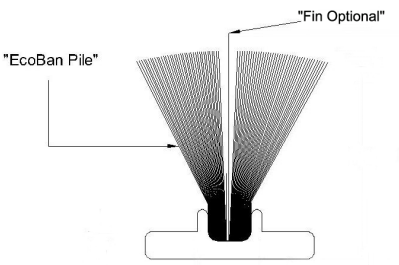
Pile Height: Referencing Pile Height in .010 increments from .15 (15) to .60 (60)

Backing Width: Referencing Backing Width as 0.000
Flat Back: .187, .270
Spring Back: .187, .250, .270
Example: .187" Wide = 0187

Density: Referencing Density
30 = Light
45 = Medium

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
GP = G2 Pile
G2 = G2 Clear Fin
GB = G2 Q-Fin Black
GW = G2 Q-Fin White
E=EcoBan
D = G2 Double Fin (Used as suffix to other Product Types)
T = G2 Triple Fin (Used as suffix to other Product Types)
L = G2 Loc (Used as suffix to other Product Types)
SB = Spring Back (Used as suffix to other Product Types)
S = Special Instruction (Used as suffix to other Product Types, always the last digit)



EcoBan is an anti-microbial weatherstrip which is resistant to mold, mildew and fungi in conjunction with superior sealing and compression in all types of application. EcoBan is available in both the woven and G2 product lines.

Textile Selection Guide



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WOVEN Pile and Fin - 100% Polypropylene Construction

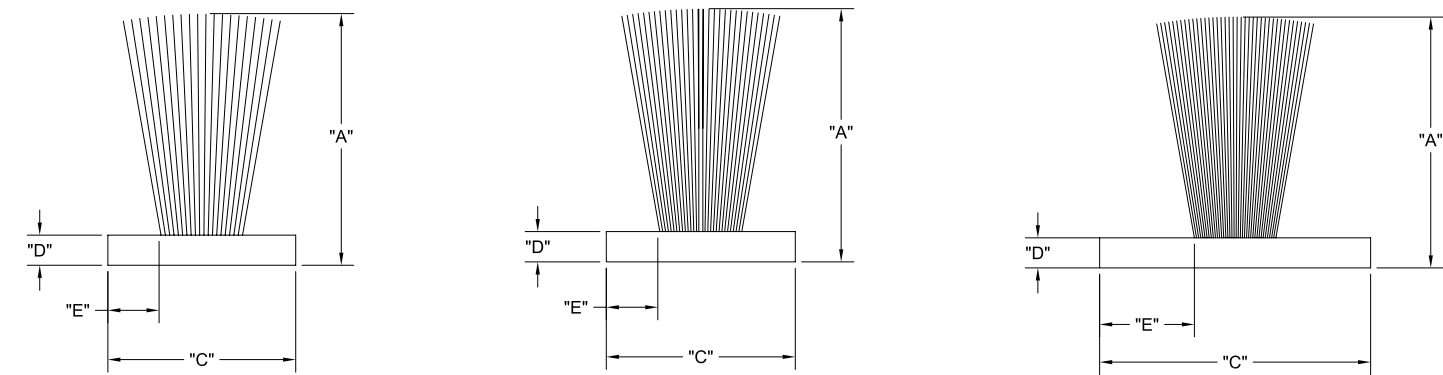
- Excellent Sealing Characteristics
- Effective barrier against air infiltration and water penetration
- Pile fibers move independently - sealing against uneven surfaces
- Low friction - will not stick or bind
- Pile is silicone treated to resist water
- Pile fibers resist acid, alkaline, mold, mildew and corrosion

Recommended compression for pile is 15% - 20% and fin is 10% - 15%
Minimum pile height .120” to .600” for pile and .130” to .500” for fin all in .010” increments
Available in White, Beige, Gray, Black, Brown and Clay.

WOVEN Pile 30 Series Density

WOVEN Pile 45 Series Density

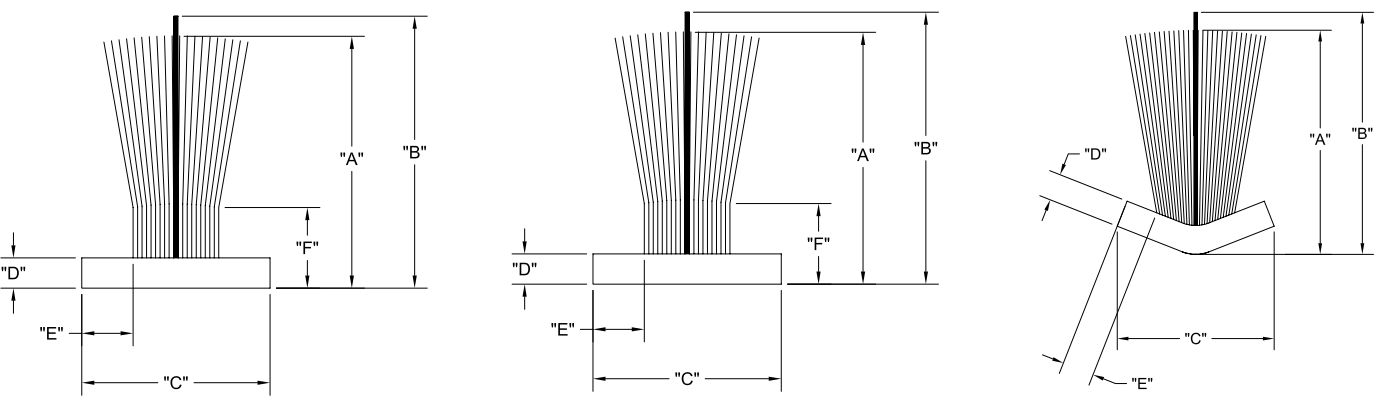
WOVEN Pile 75 Series Density



WOVEN Fin 30 Series Density

WOVEN Fin 45 Series Density

WOVEN Fin 45 Series Density Springback



Code Specification Chart for Pile

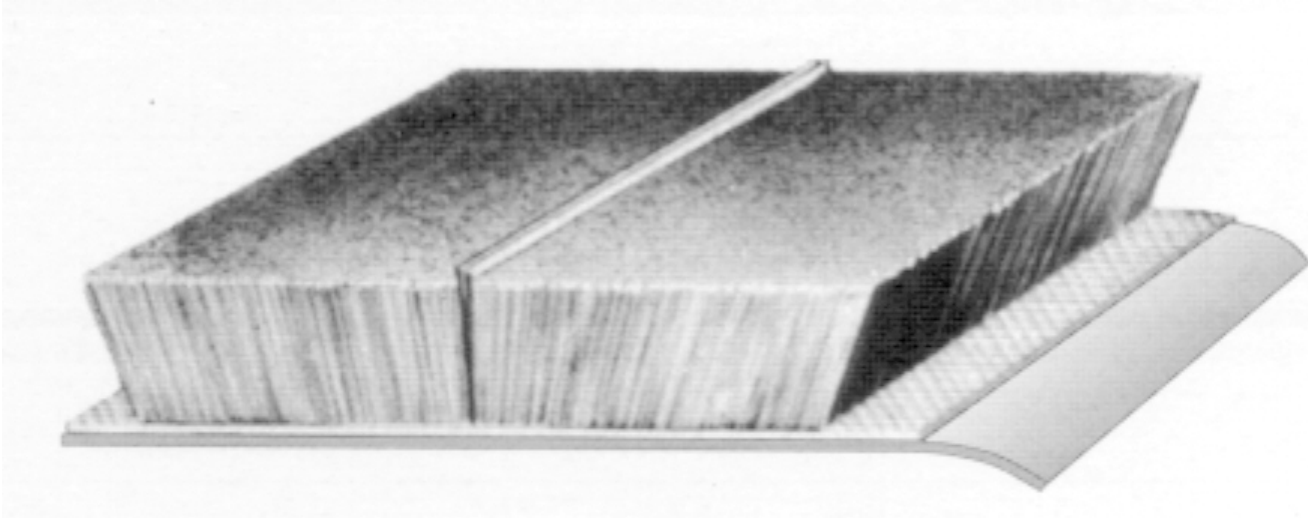
Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	

Code Specification Chart for Fin

Ref	Description	Dimension	Tolerance
"A"	Pile Height	As Specified	+/.010 -.005
"B"	Fin Height	Specified Pile Height +.020	+/--.010
"C"	Backing Width	.155, .170, .187 .200, .210, .230 .250, .270, .290 .310, .350, .375 .437	+/--.005
"D"	Backing Thickness	.030	+/--.002
"E"	Centering	.040 min	
"F"	GlideFit	.100	Reference

Specialty Pile Seals

Specialty pile seals: Woven backing with several options in both backing width and pile height. Offered reeled, chopped or kiss cut as well as options such as: hot melt adhesive, tape adhesive, and foam backing (also referred to as cushion backing). Pile Heights .110—.500” with fin and to .600” without fin. We customize to fit your requirements.



Woven Product Part Number Breakdown

	AA	BBBB	CC	DD	EEEE
Pile Height					
Backing Width					
Density					
Color					
Product Type					

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Heights in .010 increments from .10 (10) to .60 (60)
Max pile height with fin is .50

Backing Width: Referencing Backing Widths as 0.000
.140, .155, .170, .187, .200, .210, .230, .250, .270, .290, .350, .375, .437
.140 available as WPSR only
Contact plant for other options

Example: .187" Wide = 0187

Density: Referencing Densities
30 = Light
45 = Medium
75 = Extra Heavy (Available in Gray and Black Only)

Color: Referencing Colors
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Types
FF = Flush Fin
GF = GlideFit (Used for fin products with backing .187 or below)
HF = High Fin
QB = Q-Fin Black
QW = Q-Fin White
SB = Spring Back
WF = Windo-Fin (used for fin products with backing over .187")
WP = Windo-Pile
WPSR=Windo-Pile Single Row Weave
E=EcoBan
AB=Standard Hot Melt Adhesive
TB=2 Sided Tape Adhesive
CB=2 Sided Foam Adhesive 1/32" thick
S = Special Instruction (Used as suffix to other Product Types, always the last digit)

Examples: 25018745WHWP
25018745WHGF
25018745WHQWSB
25018745WHQBHF
25018745WHGFE
25018745WHAB
25018745WHTB

Speciality Product Part Number Breakdown

	AA	BBBB	CC	DDD	EEEE	F
Pile Height						
Backing Width						
Density						
Color						
Product Type						
Cut Length						
Special Instructions						

The entire part number is limited to 15 characters.

Pile Height: Referencing Pile Height in .010 increments from .10 (10) to .60 (60)

Backing Width: Referencing Backing Width as 0.000 from 0.250" to 2.650"
(contact plant for specific backing options)

Example: 1.25" Wide = 1250

Color: Referencing Color
BG = Beige
BK = Black
BR = Brown
CL = Clay
GY = Gray
WH = White

Product Type: Referencing Product Type
Where there is a " " below - insert one of the following codes:
A=standard hot melt adhesive
T= 2 sided tape adhesive
C=2 sided foam adhesive (1/32" thick)
*D = Adhesive Dust Plug
*DB = Adhesive Dust Plug - Boat Cut
*F = Adhesive Finned Dust Plug
*FB = Adhesive Finned Dust Plug - Boat Cut
*K = Adhesive Dust Plug - Kiss Cut
*FK = Adhesive Finned Dust Plug - Kiss Cut
DP = Dust Plug - No Adhesive
FD = Finned Dust Plug - No Adhesive

Cut Length: Referencing the cut length as 0.000 from 0.250 to 6.000

Example: 2" long = 2000

Special Instructions: Designated by an "S" that the part has special manufacturing instructions or over 15 digits

Part No. Example: .250" high x 1.25" wide, gray with fin and tape adhesive, kiss cut 2"long

251250GYTFK2000

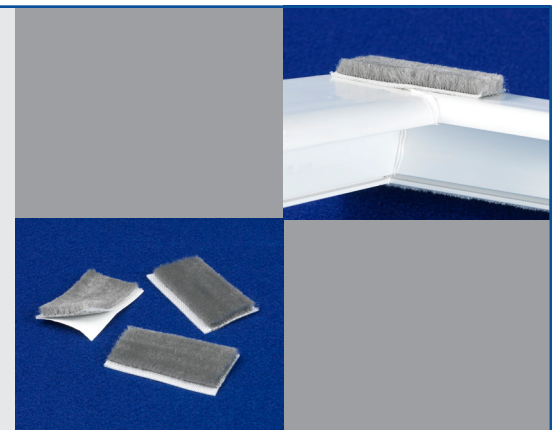


Flexible Dust Pad

Amesbury Flexible Dust Pad has a new proprietary backing which allows conformance to uneven or slightly curved surfaces for greater adhesion without sacrificing performance.

Features:

- Flexible backing.
- Available with or without fin.
- Several adhesive options: hot melt, pressure sensitive tape, foam.
- Available in multiple pile heights, backing widths and colors.
- Product offered reeled, chopped, kiss cut or special die cut.
- Excellent Customer Service to help with your unique requirements.



Benefits:



- Allows greater adhesion to irregular surfaces without curling.
- Various Options available, depending on your own unique application
- Shapes and sizes customized to meet your needs.
- Customization for your exact requirements.



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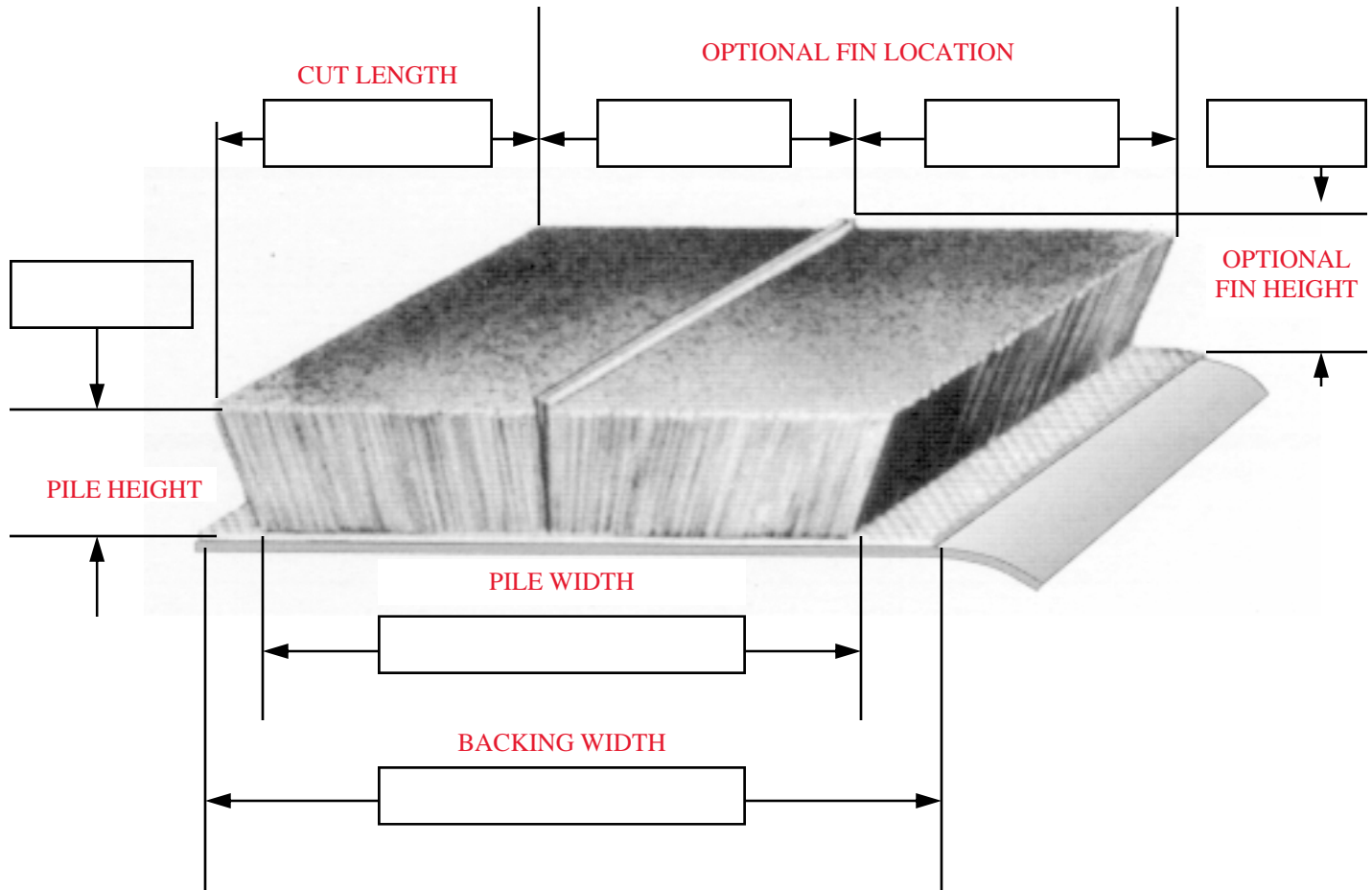
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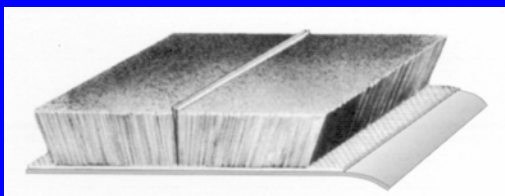
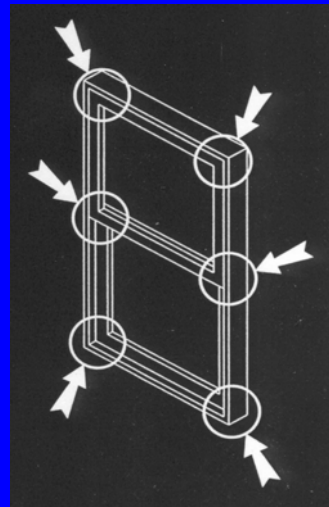
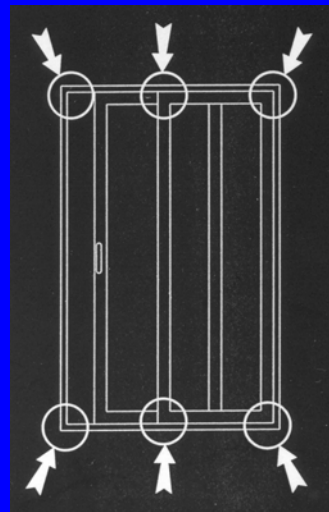
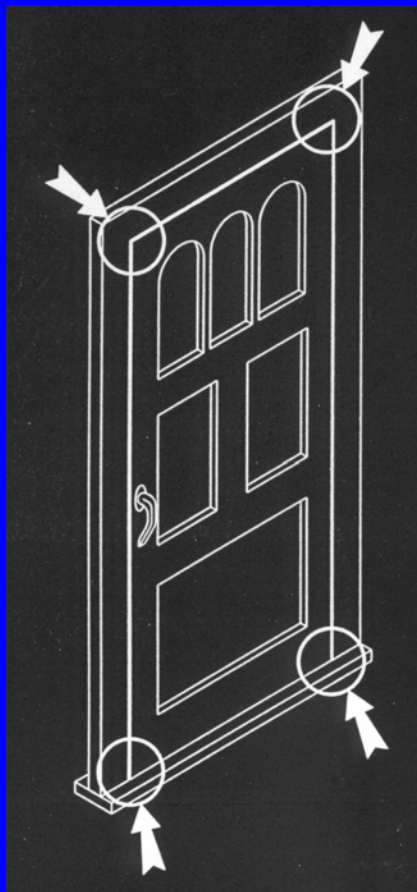
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