



PART NO. 15202: BODY DCH VLV BR MACH IS TO BE ELECTROLESS NICKLE ALLOY COATED TO THE FOLLOWING SPECIFICATIONS:

1. THICKNESS OF COATING: .0005 (-.0003/+ .0003)
2. CARE IS TO BE TAKEN TO INSURE PROPER CLEANING OF THE PARTS PRIOR TO COATING. THEY SHALL BE CLEAN & FREE OF ANY OIL, GREASE, ETC.
3. THE COATED SURFACES OF THE ARTICLE SHALL BE FREE FROM VISIBLE DEFECTS, SUCH AS BLISTERS, PITS, ROUGHNESS, CRACKS OR UNCOATED AREAS, AND SHALL NOT BE UNDULY STAINED OR DISCOLORED.
4. THE COATING SHALL BE FREE OF POROSITY, CRACKS OR OTHER DEFECTS WHICH WOULD ALLOW ACCESS OF A CORROSIVE ENVIRONMENT TO THE BASIS METAL.
5. THE COATING SHALL BE SUFFICIENTLY ADHERENT TO THE BASIS METAL THAT BLISTERING, LIFTING OR PEELING OF THE COATING ARE NOT PRESENT.
6. IF PALLETIZED, PARTS MUST BE SHIPPED ON BARK-FREE WOOD, HARDWOOD OR #2 PINE PALLET. PALLET MUST BE HEAT-TREATED AND COMPLY WITH PUBLICATION 15, INTERNATIONAL STANDARDS FOR PHYTOSANITARY MEASURES.

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A		ADD TO INVENTOR; ADD NOTE 6 PALLET SPECIFICATIONS		JA	9-15-10	AMEREX CORPORATION		TRUSSVILLE, ALABAMA		
REV	DRAWING CHANGE	BY	ECN#	DATE	DRAWN BY	APPROVED BY	Title	DWG NO.	REV.	
					JMC		BODY VALVE BR PLTD KP RS	15059	A	
CRITICAL INSPECTION ITEMS DENOTED BY 					SCALE	DATE				
TOLERANCES UNLESS OTHERWISE SPECIFIED					1 / 2	3/31/1999				
FRAC. ±0.020	2 PL. DEC. ±0.010	3 PL. DEC. ±0.003	TIR							