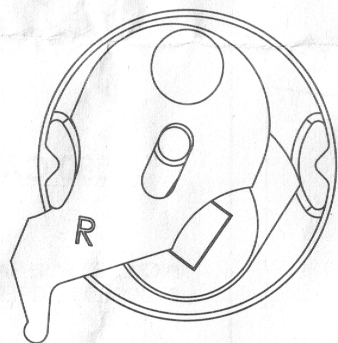
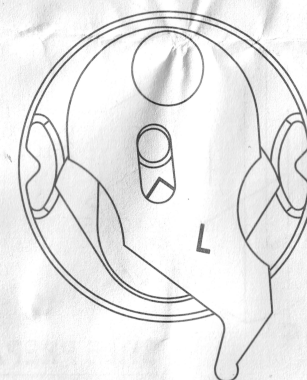
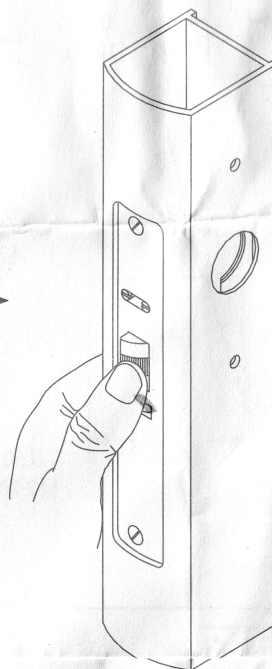


4580 CAM DISC HANDING

LOOKING AT THE EDGE OF THE DOOR, DETERMINE ON WHICH SIDE THE HANDLE OR OTHER OPERATOR IS TO BE INSTALLED.



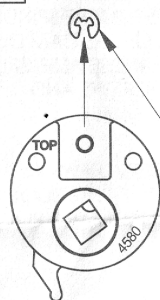
THE CAM DISC MUST BE HANDED AS SHOWN.



THE CAM DISC MUST BE HANDED AS SHOWN.

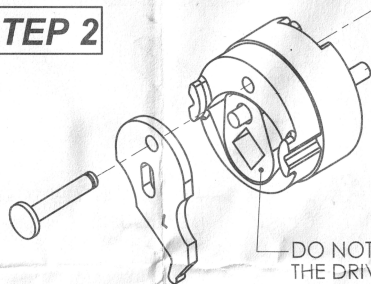
INSTRUCTIONS FOR CHANGING HAND OF 4580 CAM DISC

STEP 1



REMOVE THE RETAINER CLIP

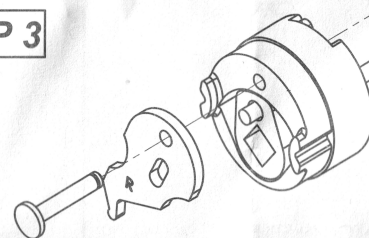
STEP 2



PULL THE CAM PIVOT PIN OUT OF THE CAM DISC AS SHOWN.

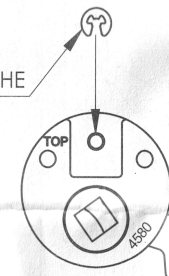
DO NOT REMOVE THE DRIVER PIECE

STEP 3



TURN THE CAM OVER AND PUSH THE CAM PIVOT PIN THRU THE CAM AND INTO THE CAM DISC AS SHOWN.

STEP 4



SNAP THE RETAINER CLIP INTO THE GROOVE ON THE CAM PIVOT PIN.



ASSA ABLOY

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www.adamsrite.com

4580 CAM DISC

80-0180-15

Rev. B

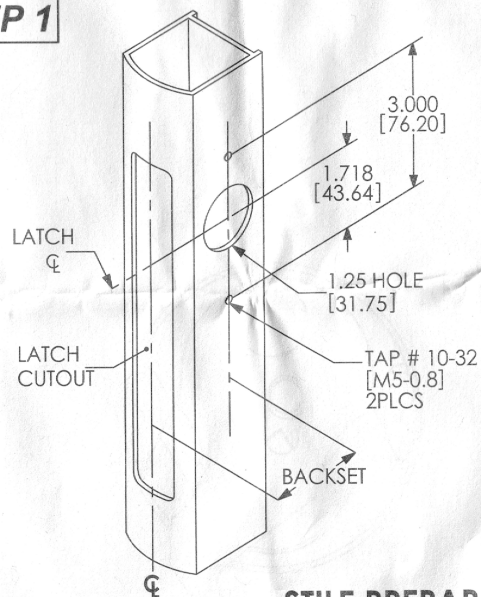
ECN: 11075

Date: 06/28/07

INSTALLATION INSTRUCTIONS

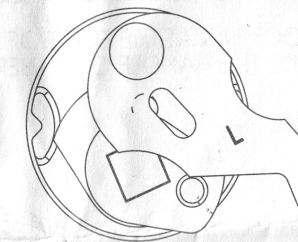
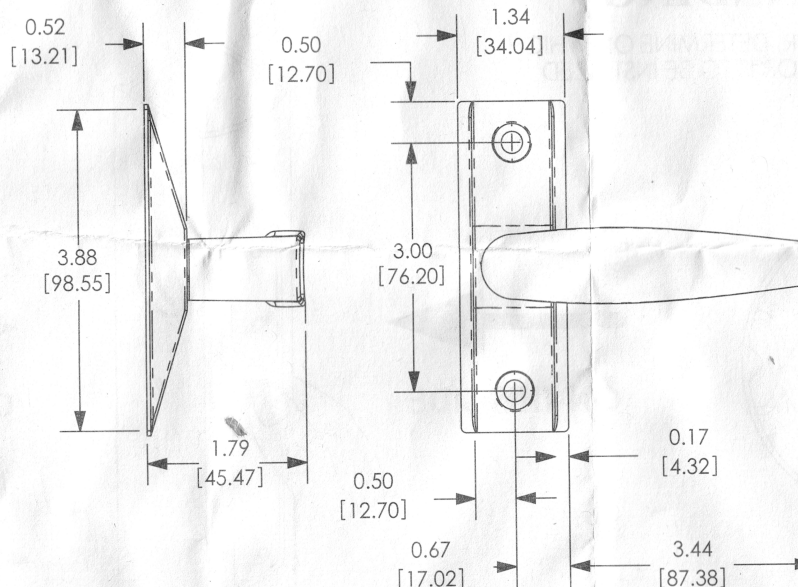
Page 1 of 2

STEP 1



STILE PREPARATION

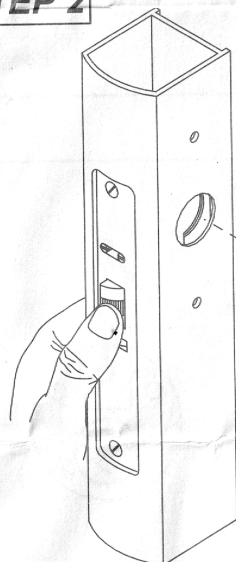
4560, 4561, 4565 HANDLES WITH DEADLATCH



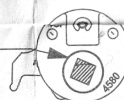
4580 CAM DISC

INCLUDED WITH HANDLES.
REQUIRED TO OPERATE 4500 SERIES LATCHES

STEP 2



HUB MUST BE ON DIAMOND FOR PROPER INSTALLATION



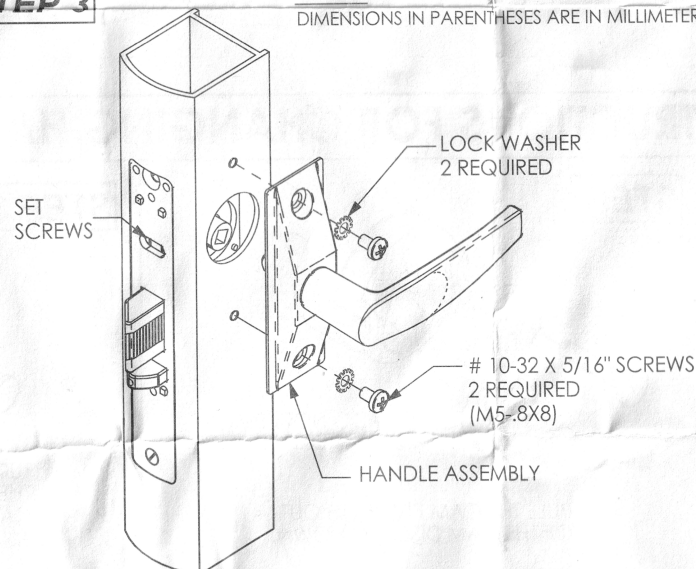
4580 CAM DISC

AFTER INSTALLING LATCH IN STILE,
DEPRESS BOLT AND INSERT 4580 CAM
DISC THRU 1.25" (31.75mm) CYLINDER
HOLE AS SHOWN.
BE SURE THE HUB IN THE CAM DISC
IS ON THE DIAMOND AS SHOWN ABOVE.

STEP 3

NOTE:

DIMENSIONS IN PARENTHESES ARE IN MILLIMETERS



1. INSTALL THE HANDLE ASSEMBLY,
INSERTING THE SQUARE SPINDLE
INTO THE HUB OF THE CAM DISC.
SECURE THE HANDLE ASSEMBLY
WITH (2) #10 SCREWS AND
LOCK WASHERS (M5).

2. TIGHTEN THE SET SCREWS IN
THE LATCH MOUNTING PLATE AND
INSTALL THE LATCH FACE PLATE.



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