

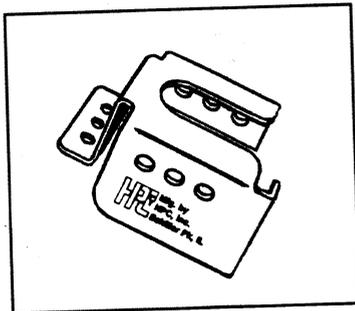
Instructions



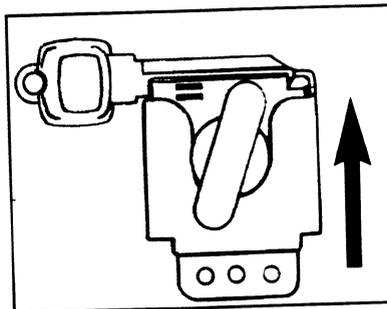
4 -Way Jaw Tip Gauges

No. BT-4/ST-4

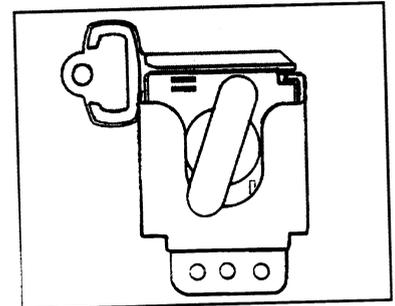
HPC's 4-way tip gauges allow you to gauge keys from any side of HPC's 4-way jaws! Available in standard ST-4, or Best/short style as BT-4, these tip gauges are for use on: Speedex (9120, 9160, 9180) and Automate (6666) machines with 4-way jaws.



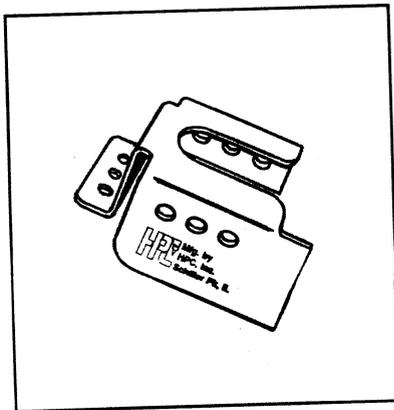
Best/short 4-Way Tip Gauge (No. BT-4)



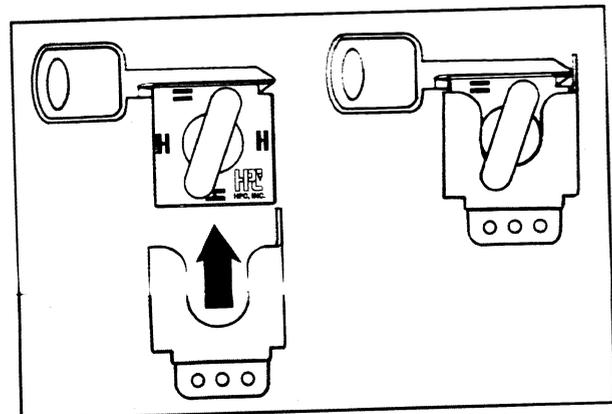
A. Slide gauge over from top and push forward to tip gauge shorter tip gauged keys.



B. Slide gauge over from top and pull back to tip gauge Best IC core keys.



Standard 4-Way Tip Gauge (No. ST-4)



Slide gauge over and forward from back of jaw to use for tip gauging of standard keys.

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