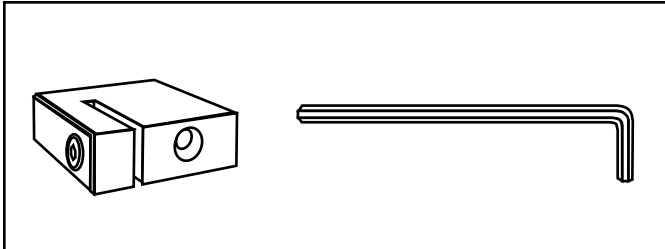


Instructions



Ignition Drill Template for Ford

No. ITF-14



Additional equipment needed:

- portable drill, preferably cordless
- 1/4" bit- at least 3" long
- New Ford Primary Key Blank
- replacement lock
- Phillips screwdriver

1. Detach the plastic panel which is beneath the right side of the steering column.
2. Insert a Ford Primary key blank (new style, 10 cut) into the ignition. Place the ITF-14 over the bow of the key with the hole in the 3 o'clock position.
3. Tighten the set screw onto the key, making sure that it is somewhat centered inside the template (Fig.1).
4. Mark the drill at a point measuring 3" from the tip. This can be done either with a piece of tape or with a marking pen.
5. When drilling the lock use some caution-as excess material builds up, back the drill out so that the bit can move freely without great risk of breaking.
6. When the mark on the bit reaches the beginning of the template, remove the drill. Turn the lock and depress the locking pin on the side of the lock so that the lock can be easily removed.
7. Replacement can be done with a new lock (if available), although the old style will also fit perfectly.

This template allows swift, precise removal of the side-bar so that ignition replacement can be done almost immediately. Accuracy is ensured by the use of a key blank (not included).

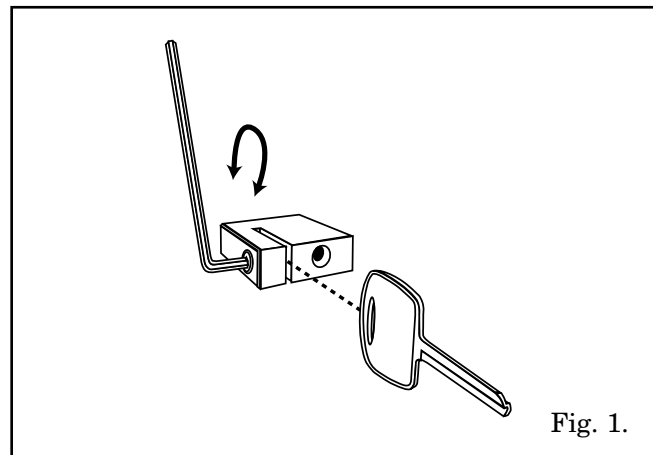
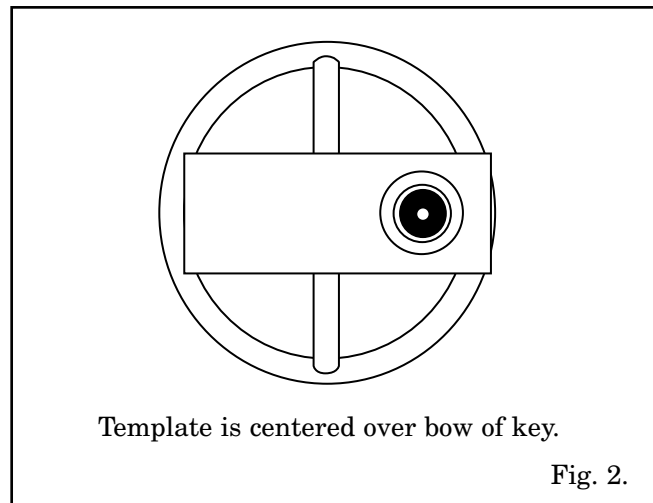


Fig. 1.



Template is centered over bow of key.

Fig. 2.