



640092-00

Keyed Removable Mullions

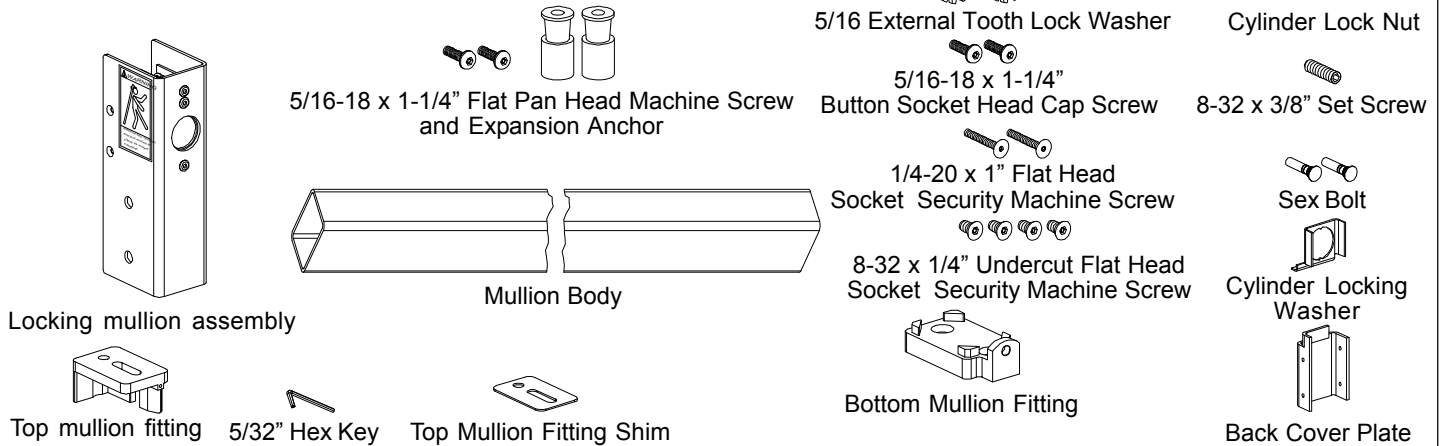
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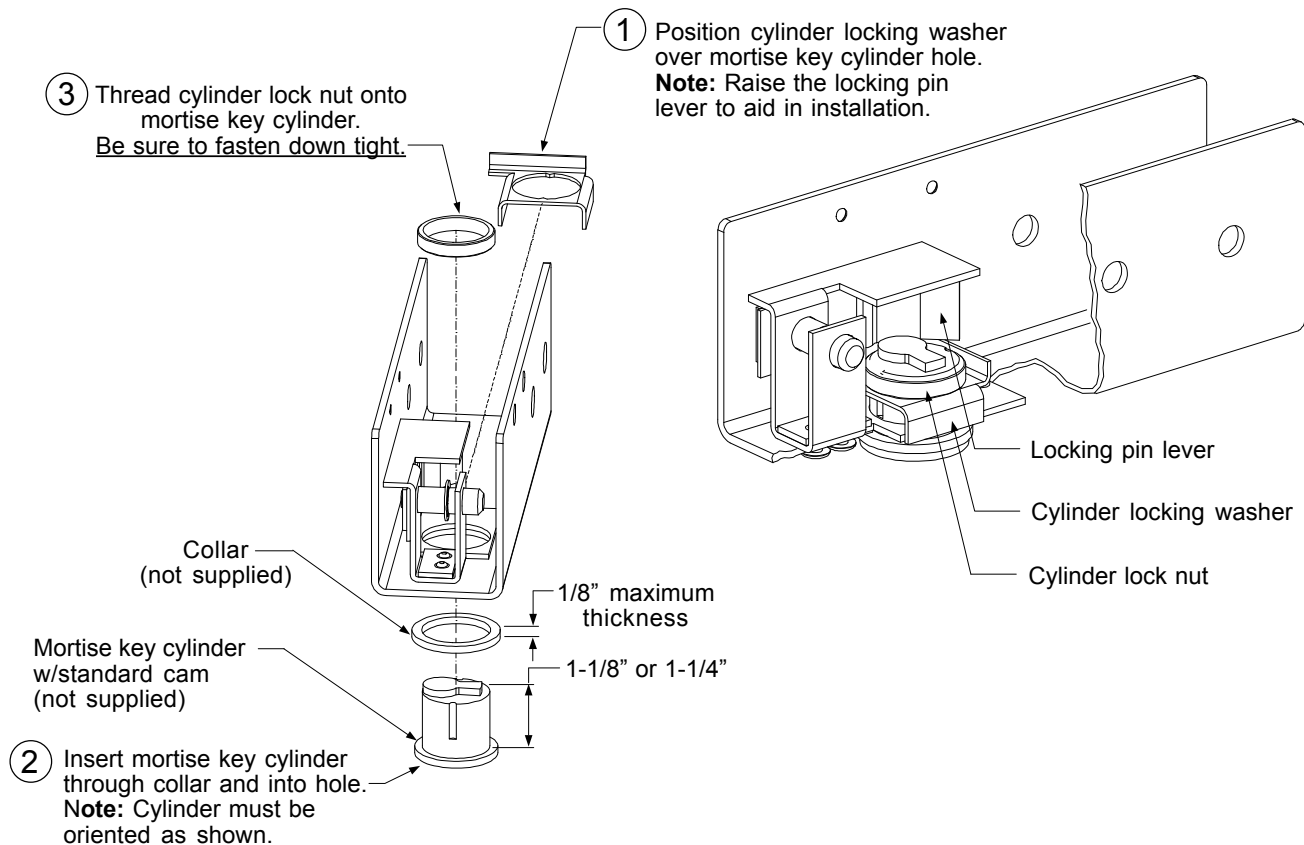
Installation Instructions

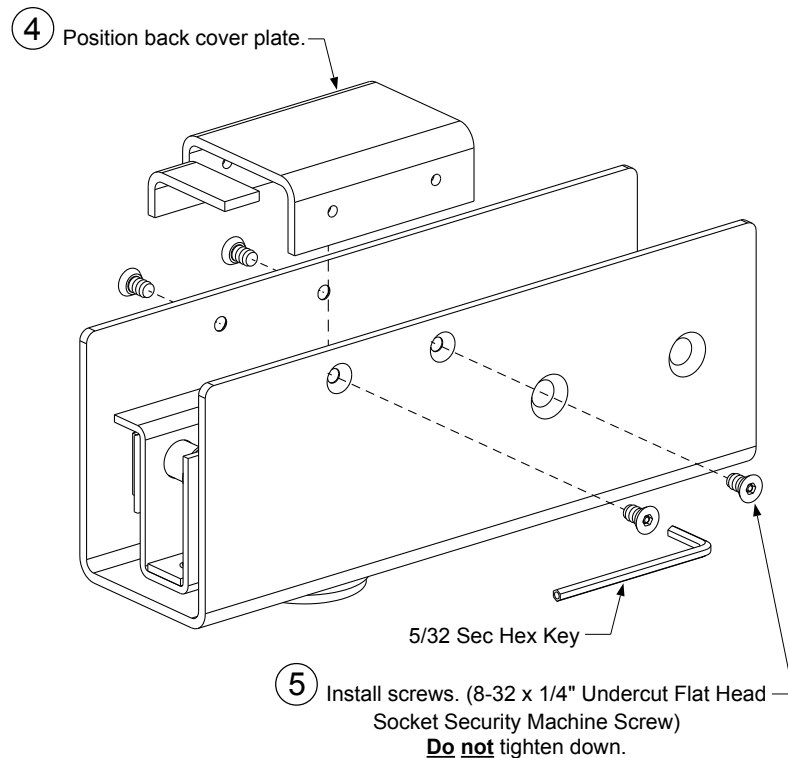
Not for use on electric or fire rated removable mullions

This kit includes the following parts: (Not to scale)

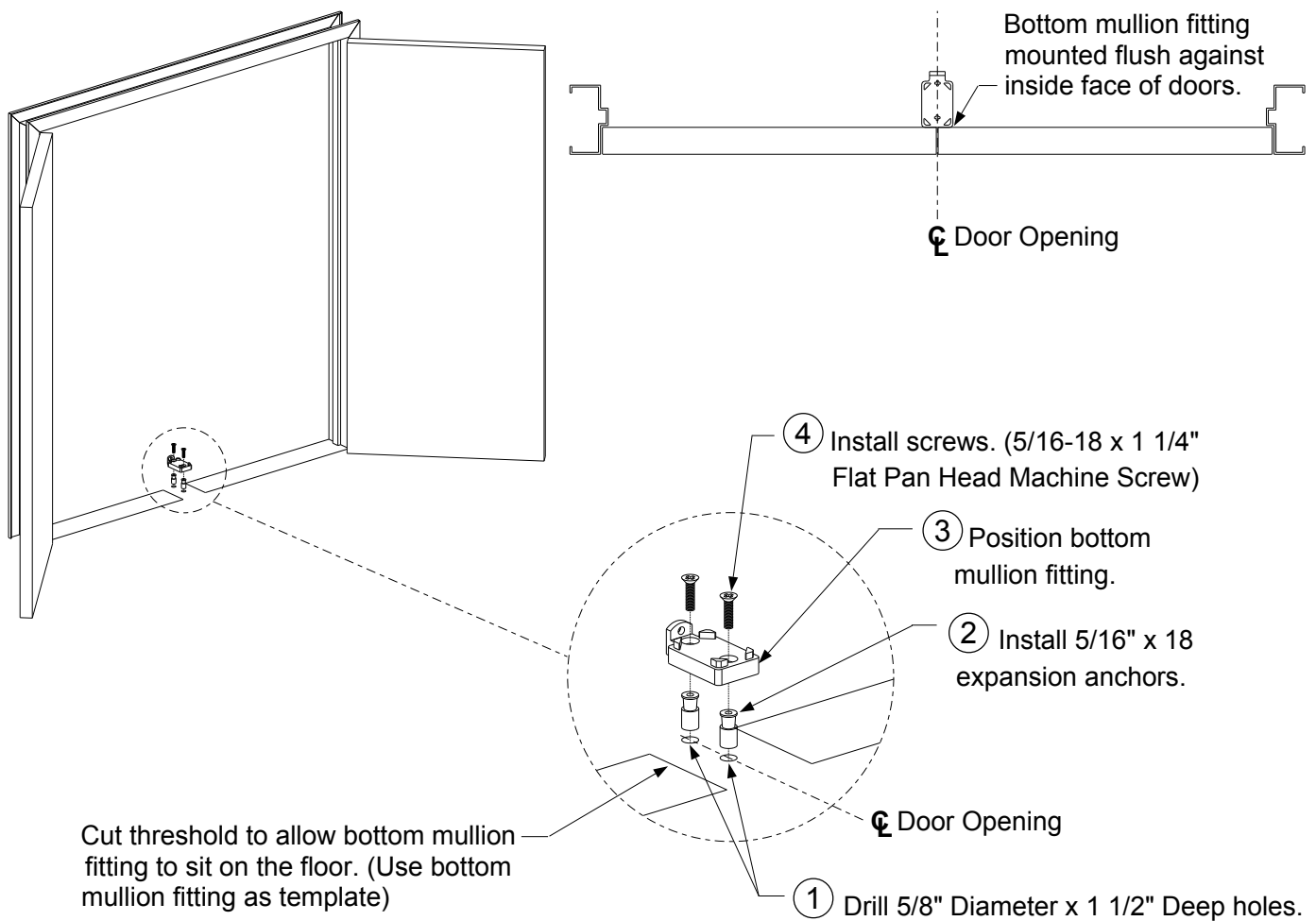


Step 1 Prepare the Keyed Removable Unit.

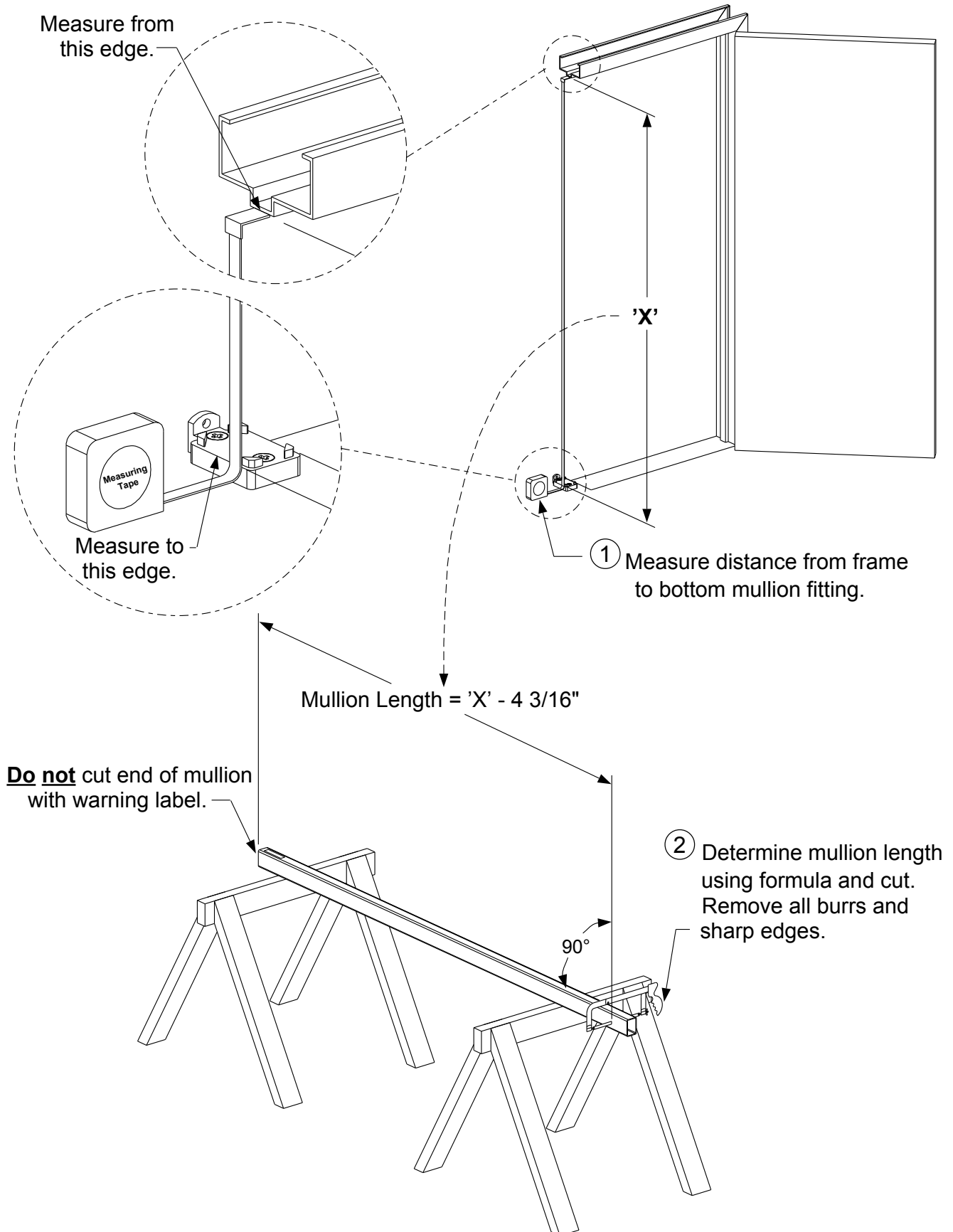




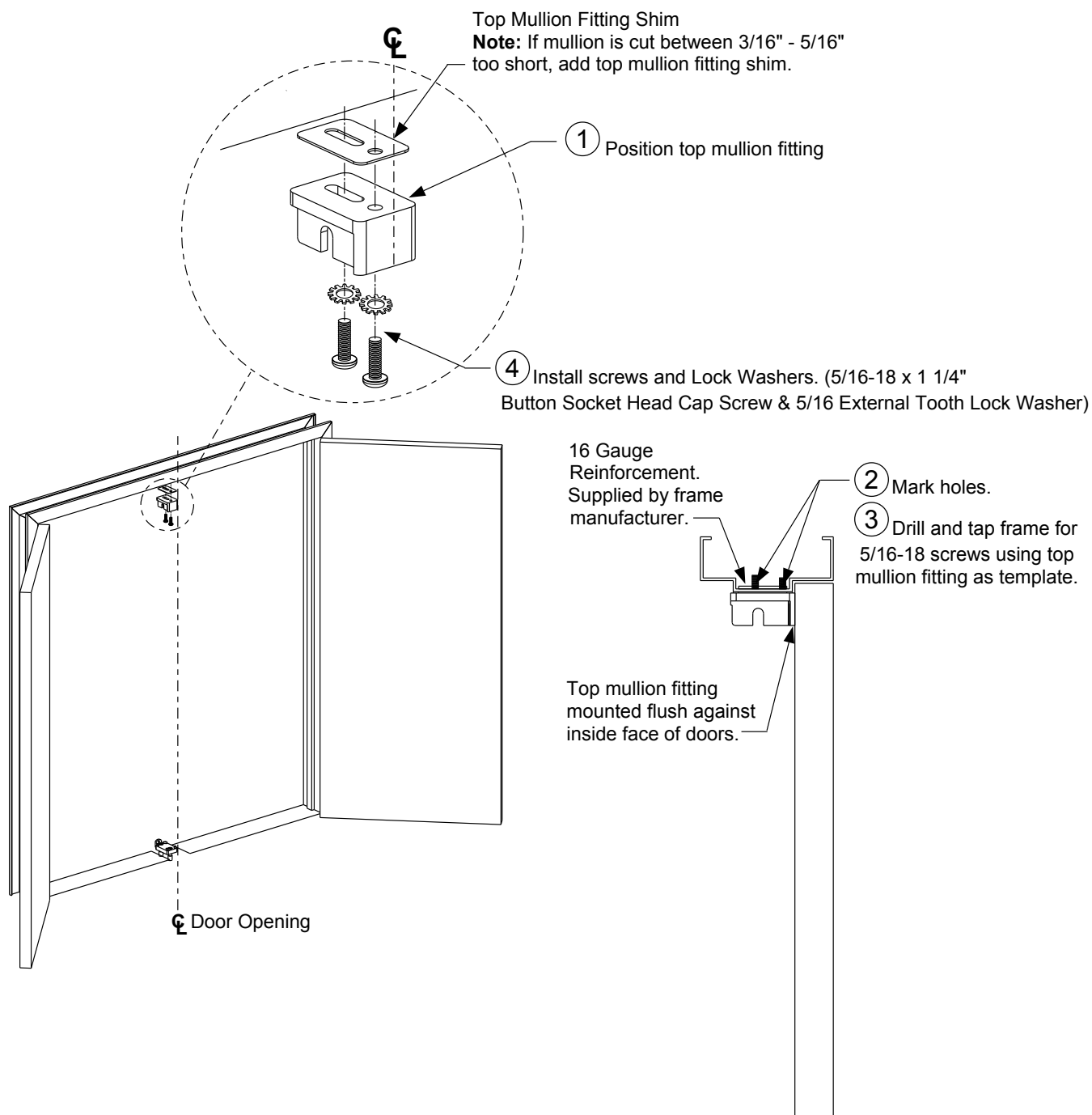
Step ② Install bottom mullion fitting. (If bottom mullion fitting already exists, go to Step ③.)



Step 3 Size mullion.

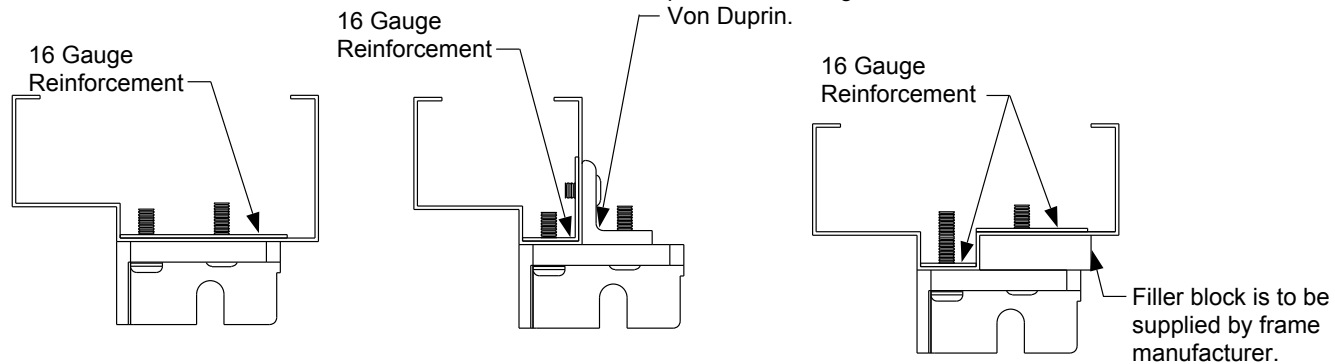


Step 4 Install top mullion fitting.

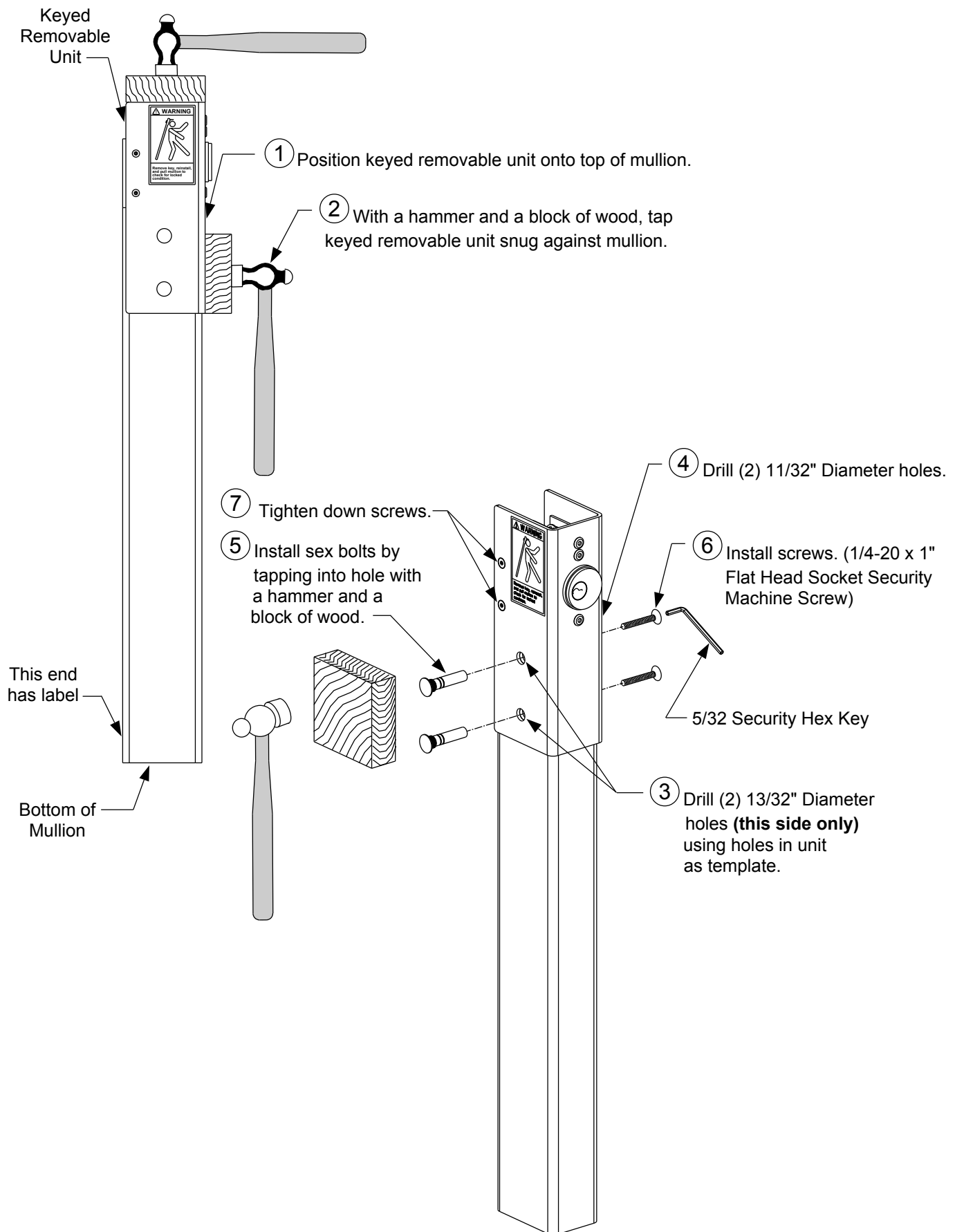


Mounting Top mullion fitting on optional frame styles:

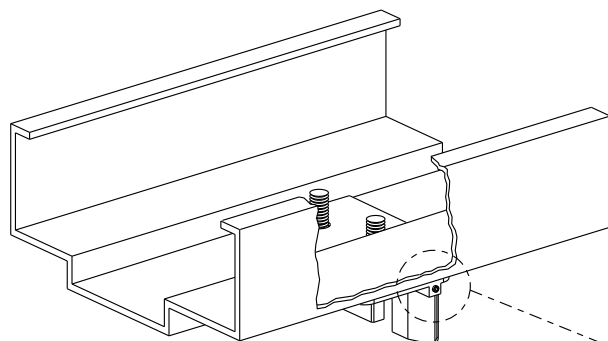
Angle Bracket can be purchased through Von Duprin.



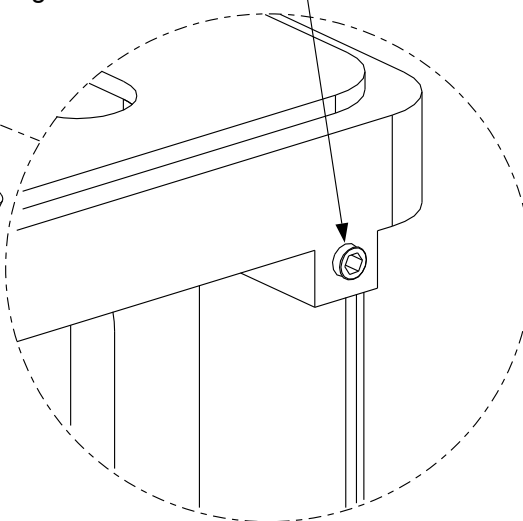
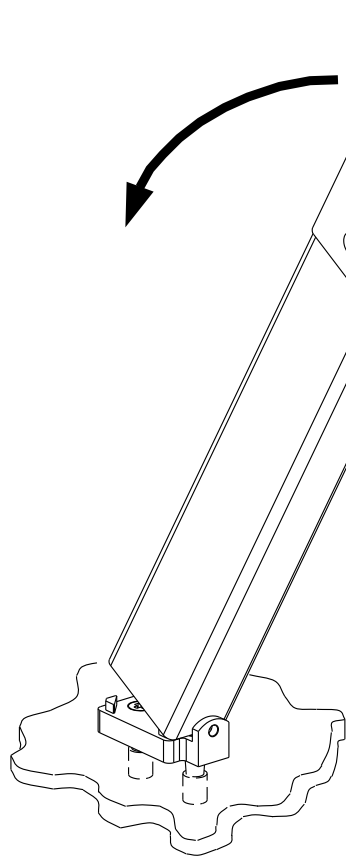
Step 5 Attach keyed removable unit to mullion.



Step 6 Final Installation & Adjustment.

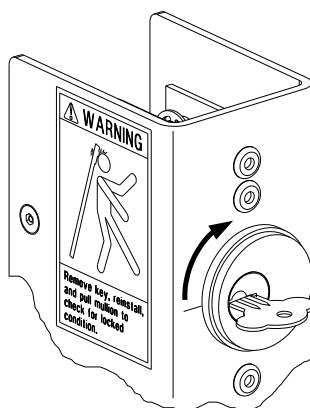


- 1 Install screw. (8-32 x 3/8" set screw) until flush with face of top mullion fitting. Install mullion.
- 2 Check for tightness of mullion by pushing and/or pulling on mullion. To tighten, remove mullion (see Step 7) and rotate set screw out 1/2 turn. Repeat this procedure until desired tightness is reached.



WARNING! If set screw is adjusted out too far, the bolt may not latch completely allowing the mullion to fall out when impacted.

Step 7 Operation.



Rotate key 180°
Clockwise to unlock
and remove mullion

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