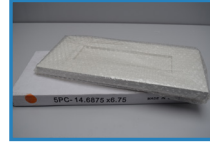


STEP 1

Before beginning, use the second page of this instruction sheet to verify you have the correct sizes of 5-piece drawer heads.

Standard Drawer Heads

- Unpackage and remove slab drawer head from box
- Place the slab drawer head face down and remove the drawer box front by removing the two screws on either side. (NOTE: Keep screws as they will be needed in Step 4)



False Front Drawer Heads

- Unpackage and remove existing face frame/drawer head from box.
- Unscrew existing drawer head from face frame by loosening all four screws. (NOTE: Keep screws as they will be needed in Step 4)



Standard Drawer Head

False Front Drawer Head

STEP 2

- Place the 5-piece drawer head face down on a scratch resistant surface.
- Place the slab drawer head face down on top of the 5-piece drawer head so that existing screw holes are visible.
- Align all four sides of the 5-piece drawer head with slab drawer head.
- Keeping the sides aligned, clamp the two heads together.

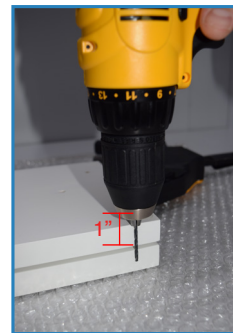


STEP 3

- Using a 3/32" drill bit, drill through the existing slab drawer head and screw holes into the 5-piece drawer head.

****DO NOT DRILL ALL THE WAY THROUGH THE NEW 5-PIECE DRAWER HEAD****

- Place clear bumpers onto the 5-piece drawer head at all four corners.



STEP 4

Standard Drawer Heads

- Align the holes in the drawer box front with the holes on the 5-piece drawer head that were drilled in Step 3.
- Attach the drawer box front to the 5-piece drawer front using the screws that were kept from Step 1
- Assemble the drawer box following our normal assembly instructions.



False Front Drawer Heads

- Ensure there is a 1" space from the top of the face frame to the top of the new drawer head.
- Align the screw holes and attach the 5-piece drawer head to the face frame.



A 1" marking jig can be constructed using two pieces of scrap trim to assist in aligning the drawer heads

Prior to drilling any holes, it is important that you verify the correct 5-piece drawer head size. This chart will guide you in matching the cabinet with the correct drawer head size. Find your cabinet type in the first column and then verify the dimensions on the 5-piece box packaging.

| Cabinet | Top Drawer | Middle Drawer | Bottom Drawer |
|---------|----------------|---------------|---------------|
| B12 | 11.5 x 6.75 | | |
| B15 | 14.5 x 6.75 | | |
| B18 | 17.5 x 6.75 | | |
| B21 | 20.5 x 6.75 | | |
| B24-2 | 23.5 x 6.75 | | |
| B27 | 13.1875 x 6.75 | | |
| B30 | 14.6875 x 6.75 | | |
| B33 | 16.1875 x 6.75 | | |
| B36 | 17.6875 x 6.75 | | |
| B39 | 19.1875 x 6.75 | | |
| B42 | 20.5 x 6.75 | | |
| BB42 | 14.5 x 6.75 | | |
| BB48 | 20.5 x 6.75 | | |
| CC30 | 14.5 x 6.75 | 29.5 x 14.25 | 14.5 x 14 |
| CSF42 | 23.5 x 6.75 | | |
| DB12-3 | 11.5 x 6.75 | 11.5 x 10.5 | 11.5 x 10.5 |
| DB15-3 | 14.5 x 6.75 | 14.5 x 10.5 | 14.5 x 10.5 |
| DB18-3 | 17.5 x 6.75 | 17.5 x 10.5 | 17.5 x 10.5 |
| DB24-3 | 23.5 x 6.75 | 23.5 x 10.5 | 23.5 x 10.5 |
| DB30-3 | 29.5 x 6.75 | 29.5 x 10.5 | 29.5 x 10.5 |
| DB36-3 | 35.5 x 6.75 | 35.5 x 10.5 | 35.5 x 10.5 |
| DDB18 | 17.5 x 6.75 | | |
| DWR1548 | 14.5 x 5.5 | | |
| DWR1554 | 14.5 x 5.5 | | |
| DWR1560 | 14.5 x 5.5 | | |
| OC3384 | 32.5 x 6.75 | | |
| OC3390 | 32.5 x 6.75 | | |
| OC3396 | 32.5 x 6.75 | | |
| OCD337 | 32.5 x 6.75 | | |
| SB30 | 14.6875 x 6.75 | | |
| SB33 | 16.1875 x 6.75 | | |
| SB36 | 17.6875 x 6.75 | | |
| SB42 | 20.5 x 6.75 | | |
| SB48 | 23.5 x 6.75 | | |
| V24-2 | 23.5 x 6.75 | | |
| V27 | 13.1875 x 6.75 | | |
| V30 | 14.6875 x 6.75 | | |
| V33 | 16.1875 x 6.75 | | |
| V36 | 17.6875 x 6.75 | | |
| VB12 | 11.5 x 6.75 | | |
| VB15 | 14.5 x 6.75 | | |
| VB18 | 17.5 x 6.75 | | |
| VDB12 | 11.5 x 6.75 | 11.5 x 10.5 | 11.5 x 10.5 |
| VDB15 | 14.5 x 6.75 | 14.5 x 10.5 | 14.5 x 10.5 |
| VDB18 | 17.5 x 6.75 | 17.5 x 10.5 | 17.5 x 10.5 |
| VSB36 | 15.25 x 6.75 | 10 x 6.75 | |
| VSB42 | 11.75 x 6.75 | 17 x 6.75 | |
| VSB48 | 11.75 x 6.75 | 23 x 6.75 | |