



DODGE RAM MEGA CAB WHEEL TO WHEEL SIDE STEP  
 ESTRIBO DODGE RAM MEGACAB  
 ESQUIVER LE mémoire RAM MEGA ROUE DE TAXI POUR POUSSER L'ETAPE LATERALE

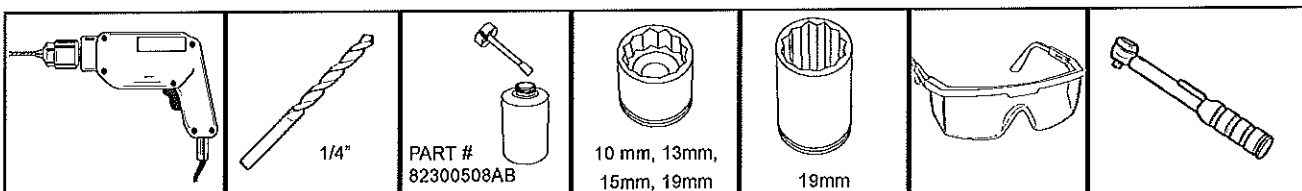
Driver Side  
 Los conductores Toman partido  
 Les conducteurs Prennent parti

Passenger Side  
 Lado de pasajero  
 Côté de passager

6X	C	2X	D	2X	E	1X	F	1X	G	1X	H	1X	I	1X	J
MAIN BRACKET		REAR BODY BRACKET		REAR BOX BRACKET		PASSENGER STIFFENER BRACKET		DRIVER STIFFENER BRACKET		PASSENGER HANGER		DRIVER HANGER		DRILL TEMPLATES	

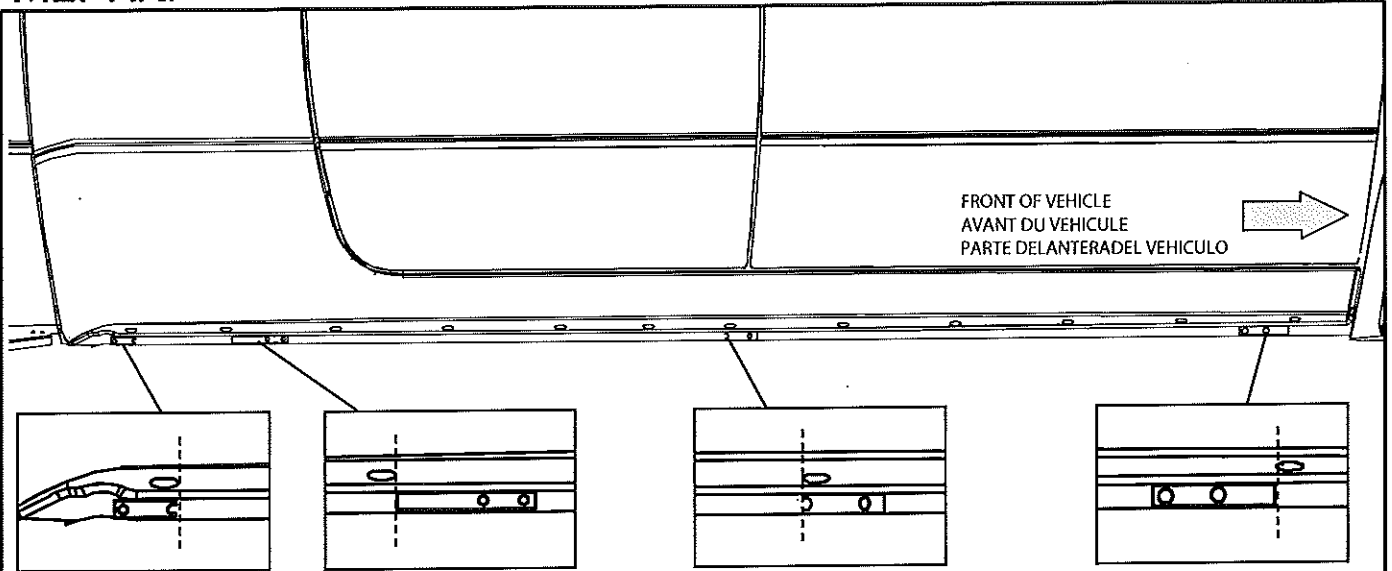
12X	K	24X	L	1X	M	2X	N	14X	O	2X	P	2X	Q	2X	R
M8 RIVNUT		M8 x 25mm WASHERED BOLT		RIVNUT COLLAPSE TOOL		M8 x 35mm CARRIAGE BOLT		M8 WASHERED NUT		M8 LEADER WIRE		M8 BACKING PLATE		M12 x 50mm CARRIAGE BOLT	

4X	S	2X	T	2X	U	2X	V	10X	W	20X	X	16X	Y	2X	Z
M12 FLANGE NUT		M12 LEADER WIRE		M12 BACKING PLATE		M12 x 35mm FLANGE BOLT		M10 W-BOLT		M10 WASHERED NUT		M6 x 25mm FLANGE BOLT		M12 HEAVY WASHER	

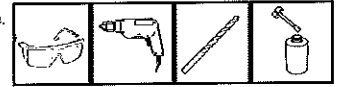




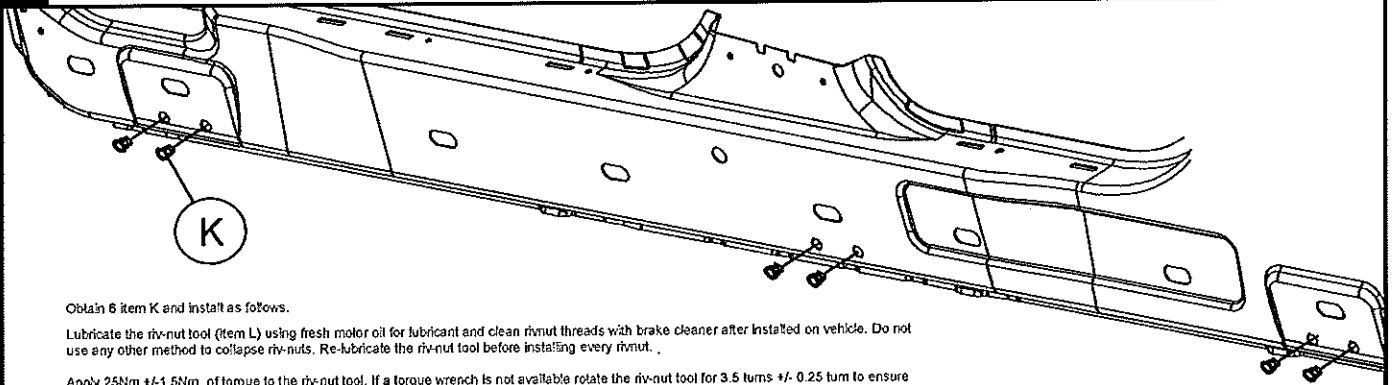
PASSENGER SIDE SHOWN  
EI LADO del PASAJERO MOSTRADO  
LE PASSAGER PREND PARTI MONTRE



Passenger Side. Cut out templates from Item J. Align templates to holes as shown. Remove templates after drilling.  
Lado de pasajero. Recorte plantillas del Artículo J. Alinee plantillas a hoyos como mostrado. Quite plantillas después de taladrar.  
Côté de passager. Découper des gabarits d'J. d'Article. Aligner des gabarits aux trous comme indiqués. Enlever des gabarits après avoir entrainé.



1



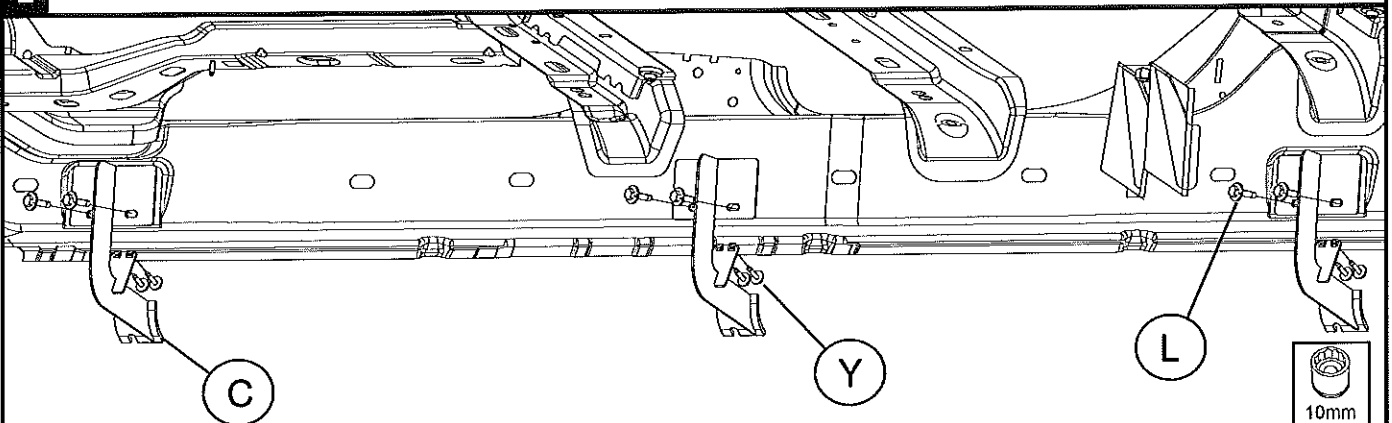
Obtain 6 item K and install as follows.

Lubricate the riv-nut tool (item L) using fresh motor oil for lubricant and clean rivnut threads with brake cleaner after installed on vehicle. Do not use any other method to collapse riv-nuts. Re-lubricate the riv-nut tool before installing every rivnut.

Apply 25Nm +/-1.5Nm of torque to the riv-nut tool. If a torque wrench is not available rotate the riv-nut tool for 3.5 turns +/- 0.25 turn to ensure riv-nut is fully collapsed.

2

Important: Upon installation riv-nut flange should be flat and tight to the sheet metal. Riv-nut should not have any slack.



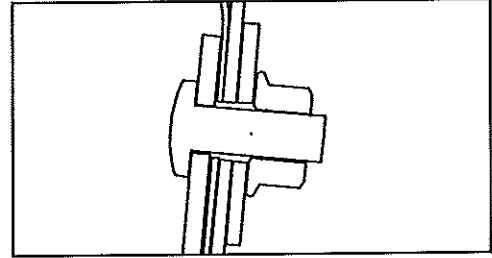
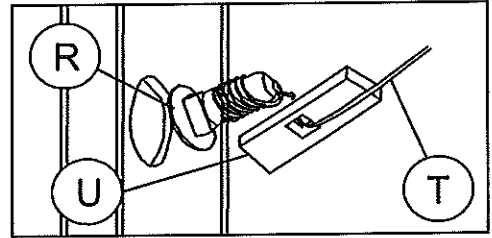
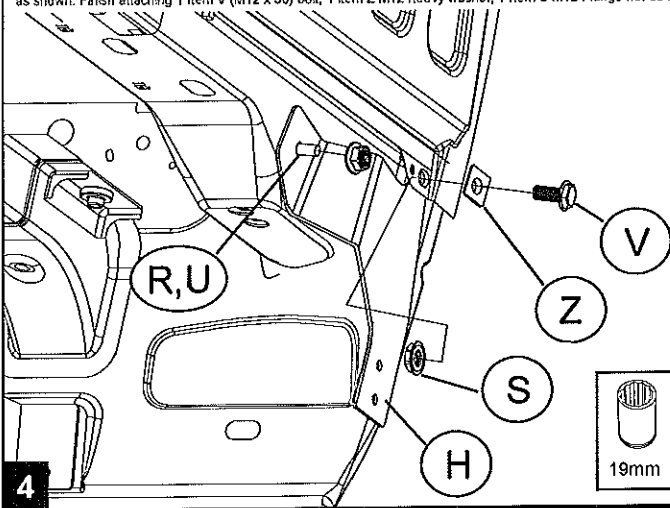
3

Obtain 3 item C main brackets and attach using 1 item Y (M8 x 25mm) flange bolt on pinch weld flange and using 2 item L (M8 x 25mm) washer head bolts per bracket. Repeat procedure for other 2 brackets.

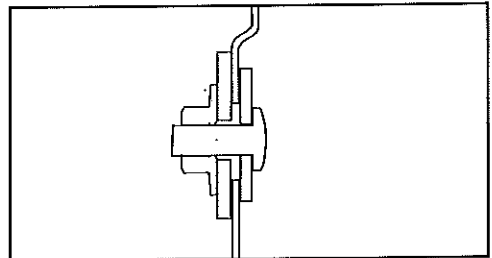
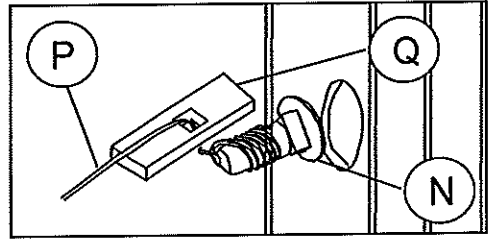
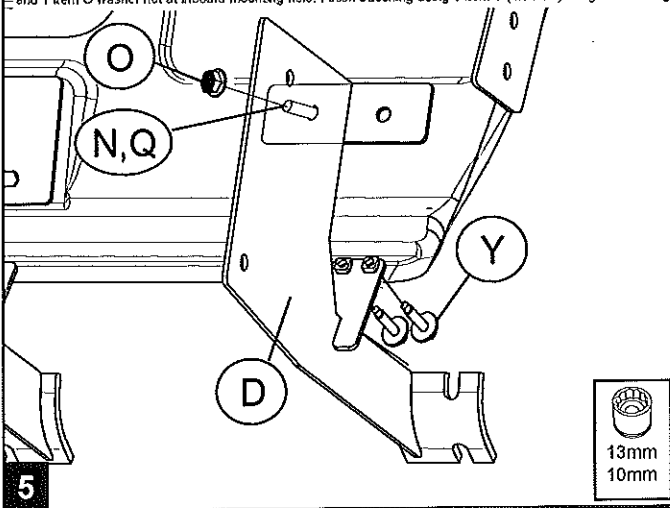


MOPAR.

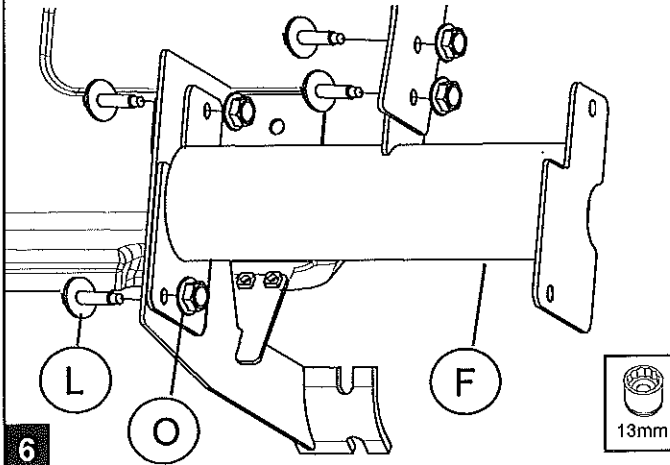
Obtain 1 Item H, Passenger hanger, and using 1 Item U backing plate, 1 Item R (M12 x 50) carriage bolt, and 1 Item S M12 Flange nut attach as shown. Finish attaching 1 Item V (M12 x 50) bolt, 1 Item Z M12 heavy washer, 1 Item S M12 Flange nut as shown.



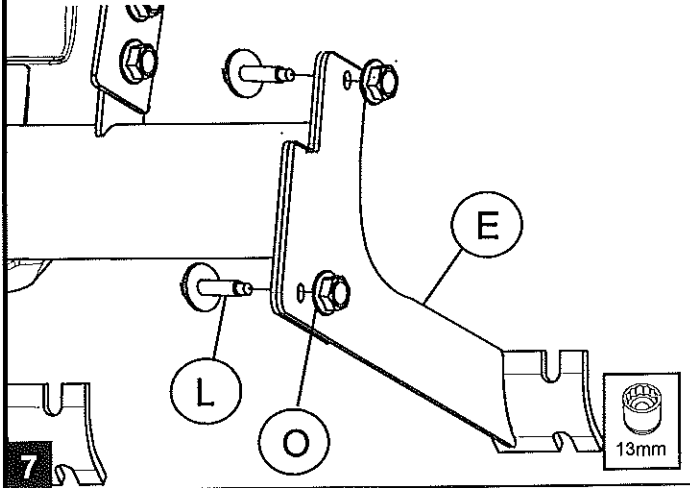
Obtain 1 Item D rear body mount bracket and attach as shown using 1 Item N (M8 x 35) carriage bolt, 1 Item Q (M8 backing plate as shown) and 1 Item O washer nut at inboard mounting hole. Finish attaching using 1 Item Y (M8 x 25) flange bolt through pinch weld flange.



Obtain 1 Item F passenger stiffener bracket and align to previously installed Item D rear body bracket and attach using 2 Item L (M8 x 25) washer head bolts and 2 Item O M8 washer nuts. Finish attachment at fender flange using 2 Item L (M8 x 25mm) washer head bolts and 2 Item O, M8 washer nuts.



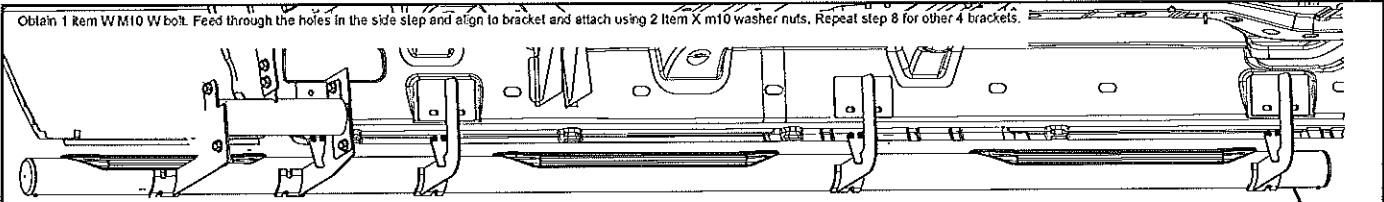
Obtain 1 Item E Rear Box Bracket, and attach using 2 Item L (M8 x 25) washer head bolts, and 2 Item O washer nuts.



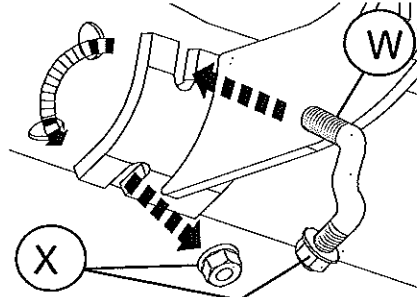


DRIVER SIDE SHOWN  
 LADO de CONDUCTOR MOSTRADO  
 LE COTE DE CONDUCTEUR MONTRE

Obtain 1 Item WM10 W-bolt. Feed through the holes in the side step and align to bracket and attach using 2 Item X m10 washer nuts. Repeat step 8 for other 4 brackets.



- TORQUE SEQUENCE**
1. 6mm FASTENERS - 11NM (8.5 FT.LBS)
  2. 8mm FASTENERS - 25NM (17 FT.LBS)
  3. 12mm FASTENER - 47 NM (35 FT.LBS)
  4. 10mm W-BOLT - 33NM (25 FT.LBS)

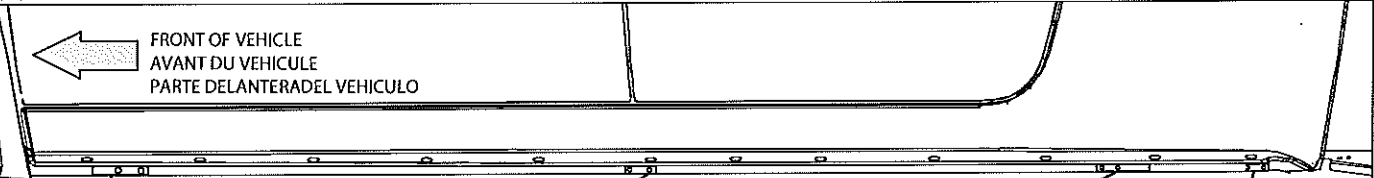


REPEAT FOR DRIVER SIDE  
 REPITA PARA el LADO de CONDUCTOR  
 REPETE POUR LE COTE DE CHAUFFEUR

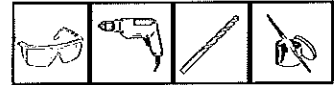


**8**

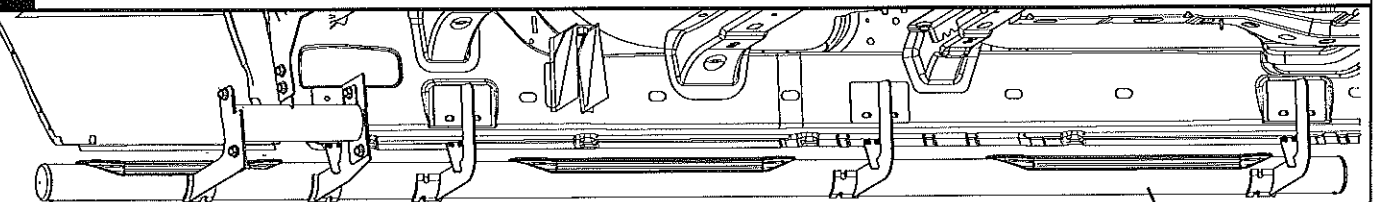
← FRONT OF VEHICLE  
 AVANT DU VEHICULO  
 PARTE DELANTERA DEL VEHICULO



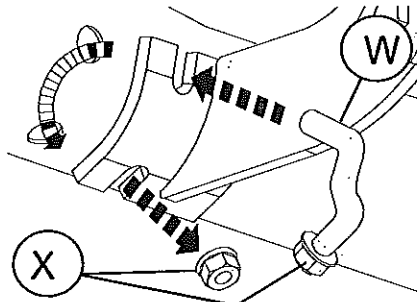
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**1**



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  3. 12mm FASTENER - 47 NM (35 FT.LBS)
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**8**