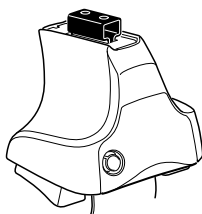


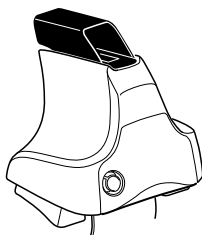
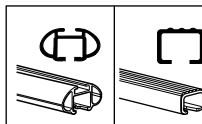
# Kit 1667

**DODGE Dart, 4-dr Sedan, \*13–**

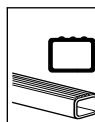
**\*North America**



**754** Rapid System  
**480R** Rapid Traverse (North America)



**480** Traverse (North America)



**THULE**®  
SWEDEN

ISO 11154-E

**754 Rapid System**

**480R Rapid Traverse (North America)**

**x1**

**x4**

**x4**

**x4**

**x4**

**x1**

**x4**

**x4**

**480 Traverse (North America)**

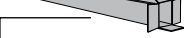
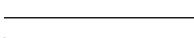
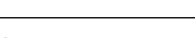
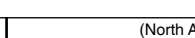
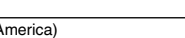
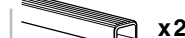
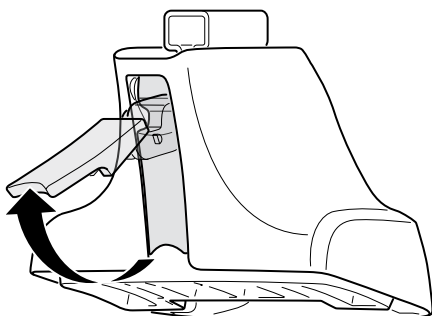
|                                                                                    |                                                                                     |                                                                                     |                                                                                   |                                                                                    |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|    |                                                                                     |                                                                                     |                                                                                   | (North America)                                                                    |
|    |    |    |  |  |
|    |    |    |  |  |
| <b>x2</b>                                                                          | <b>x2</b><br>23 mm                                                                  | <b>x1</b><br>17 mm                                                                  | <b>x2</b><br>23 mm                                                                | <b>x2</b>                                                                          |
|    |    |    |  |  |
|                                                                                    | <b>x2</b>                                                                           | <b>x2</b><br>23 mm                                                                  | <b>x2</b>                                                                         |                                                                                    |
|    |    |    |  |                                                                                    |
|                                                                                    | <b>x4</b>                                                                           | <b>x2</b>                                                                           |                                                                                   |                                                                                    |
|  |  |  |                                                                                   |                                                                                    |
|                                                                                    | <b>x4</b>                                                                           | <b>x4</b>                                                                           |                                                                                   |                                                                                    |

Diagram illustrating the front panel assembly components and their quantities:

- 2x 1069
- 2x 1159
- 1x 163
- 1x 164
- 2x 93
- 1x Control Panel (RR, FR, FL, RL)

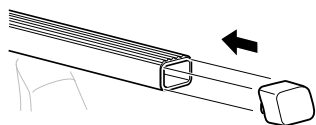
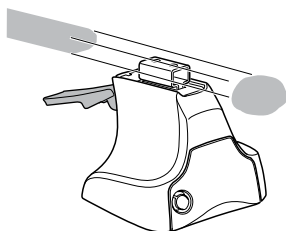
1



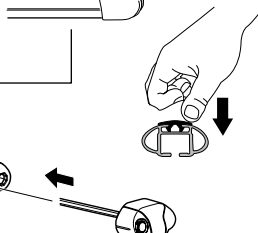
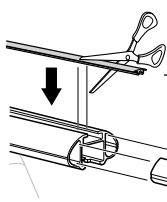
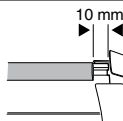
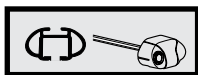
2



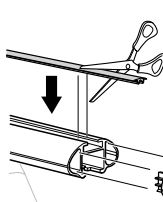
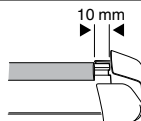
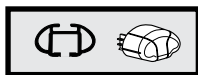
**754** Rapid System  
**480R** Rapid Traverse  
(North America)



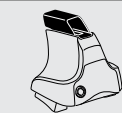
x4



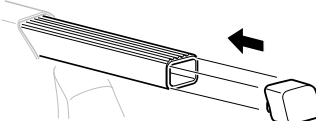
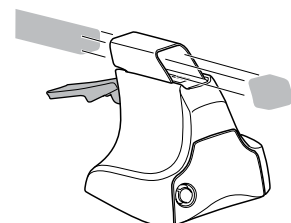
x4



x4

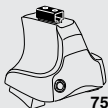


**480** Traverse  
(North America)

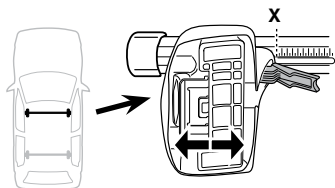


x4

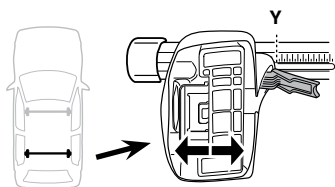
3



754 Rapid System



|                              | X    |
|------------------------------|------|
| DODGE Dart, 4-dr Sedan, *13- | 43,5 |



|                              | Y  |
|------------------------------|----|
| DODGE Dart, 4-dr Sedan, *13- | 40 |

3



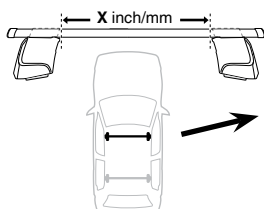
480R Rapid Traverse



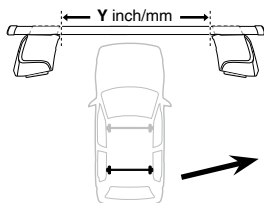
480 Traverse



(North America)

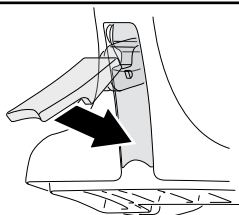


|                              | X inch                           | X mm    |
|------------------------------|----------------------------------|---------|
| DODGE Dart, 4-dr Sedan, *13- | 42 <sup>3</sup> / <sub>4</sub> " | 1086 mm |



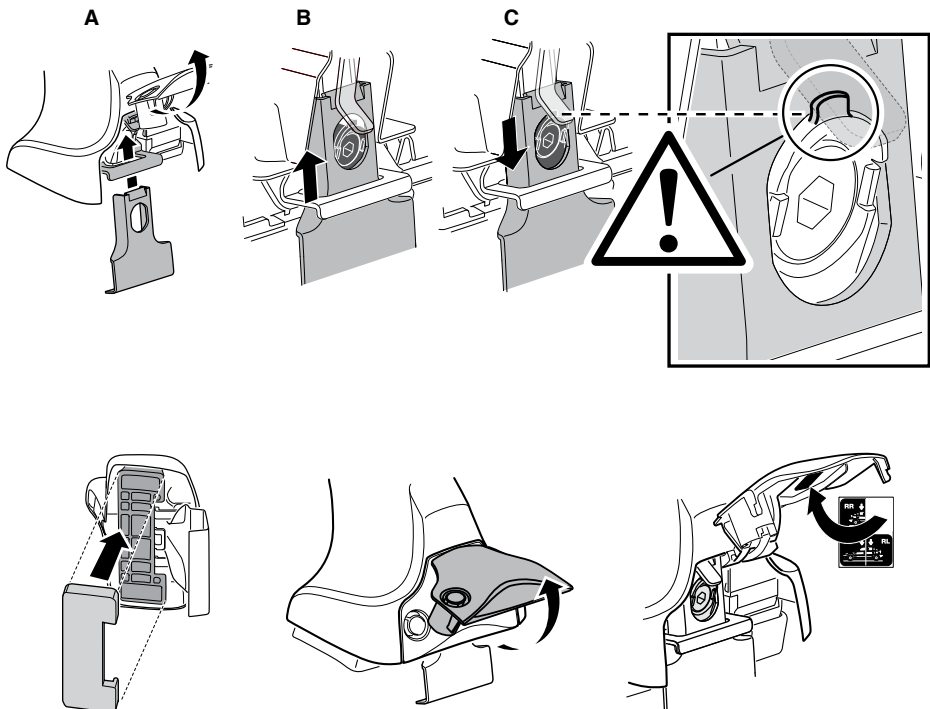
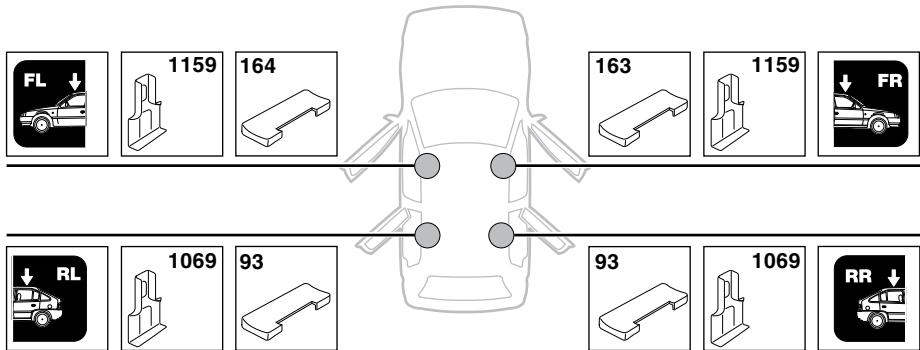
|                              | Y inch                           | Y mm    |
|------------------------------|----------------------------------|---------|
| DODGE Dart, 4-dr Sedan, *13- | 41 <sup>3</sup> / <sub>8</sub> " | 1051 mm |

4

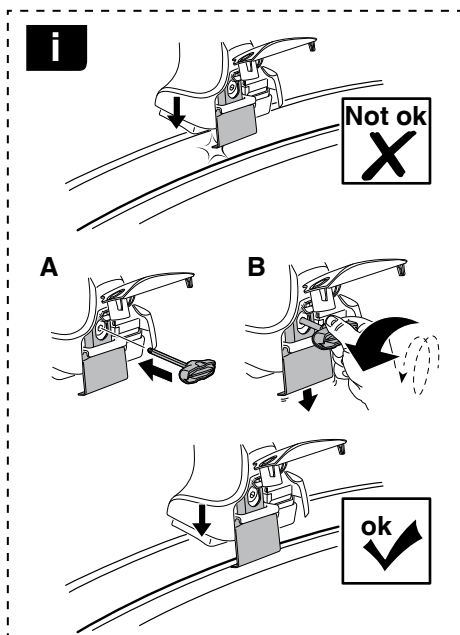
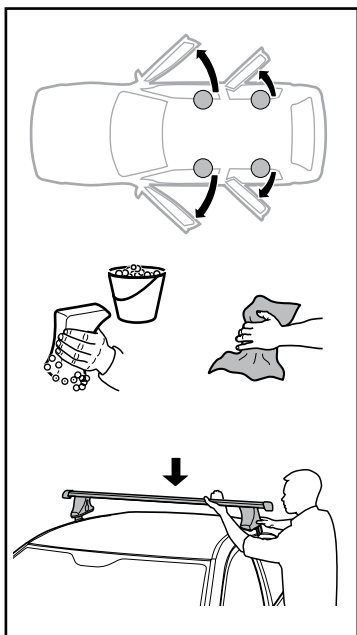


5

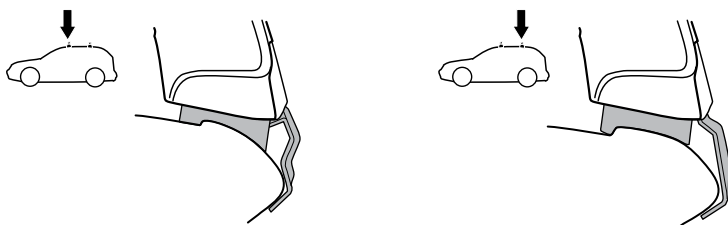
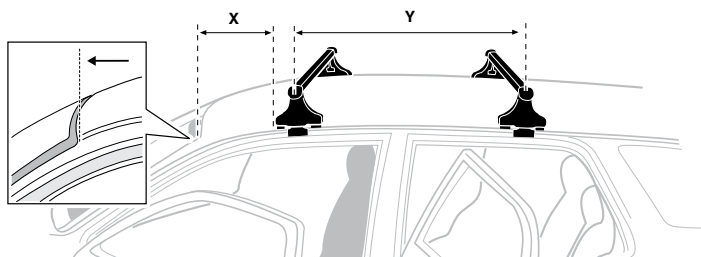
DODGE Dart, 4-dr Sedan, \*13-



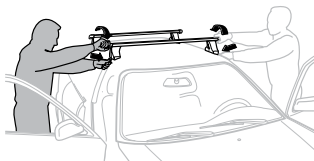
6



|                              | X mm   | Y mm   | X inch | Y inch |
|------------------------------|--------|--------|--------|--------|
| DODGE Dart, 4-dr Sedan, *13– | 216 mm | 711 mm | 8 1/2" | 28"    |



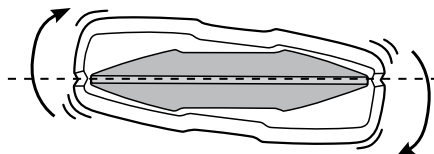
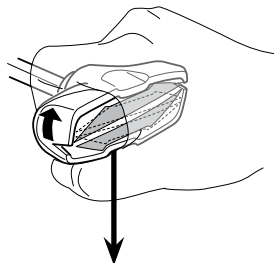
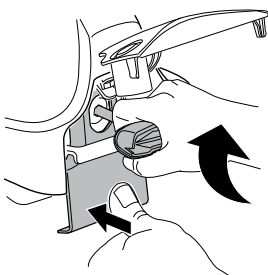
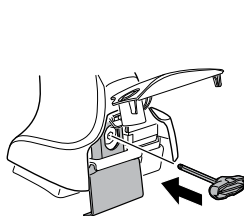
7



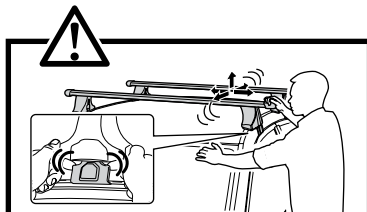
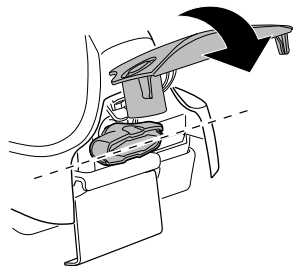
GB/US Tighten alternately  
D Die Schrauben abwechselnd anziehen  
F Serrer alternativement chaque côté  
NL Afwisselend aan de linker- en de rechterkant aandraaien  
I Alternare il serraggio delle viti  
E Apretar alternativamente  
PT Aperte alternadamente  
S Dra åt växelvis  
FIN Kierrä vuorotellen  
EST Pinguldage vaheldumisi  
LAT Pieļieciet pamišus  
LIT Užsukinėkite pakaitomis  
PL Śruby dokręcaj naprzemiennie  
RU Затягивайте попеременно

CZ Pokręťta багаžníka dokręcaj dokręcaj naprzemiennie.  
SK Dofahujte striedavo  
SLO Privijajte izmenično.  
HR Naizmjenočno zategnite  
HU Egyarástól fűggetlenül szorítandó  
GR Σφιγγεται εναλλάξ  
TR Dönüşümlü sıkın

中文 交替拧紧  
한국어 번갈아 가며 조이십시오.  
日本語 交互に締め付けてください。  
ไทย ชั้้นในแบบสลับ



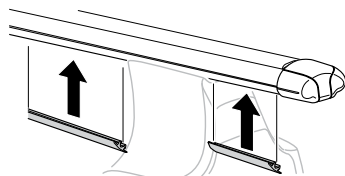
≈ 3 Nm

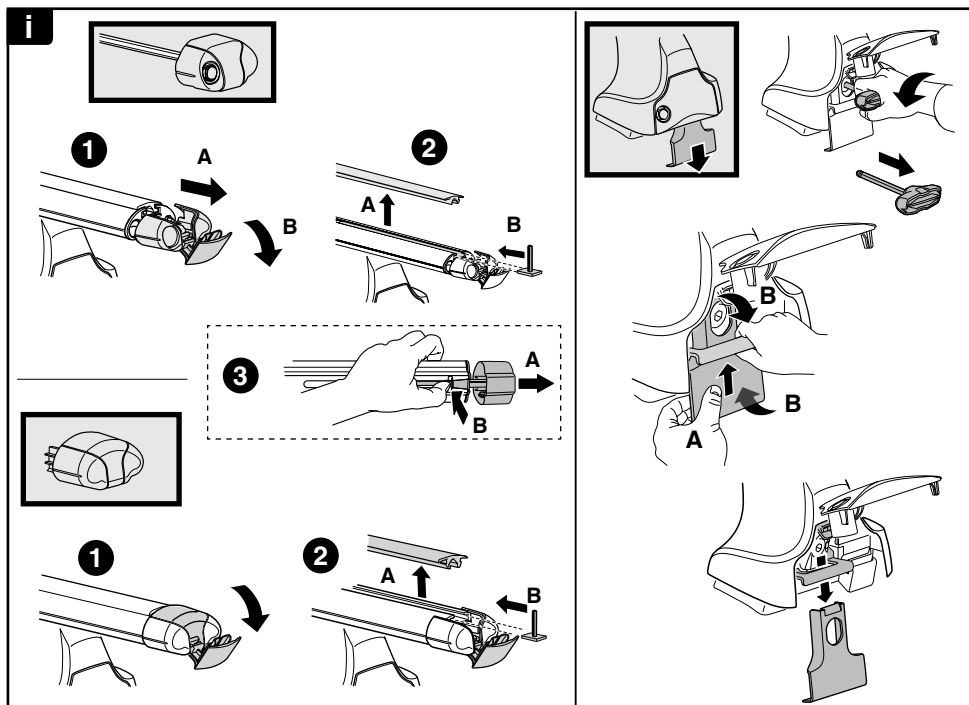
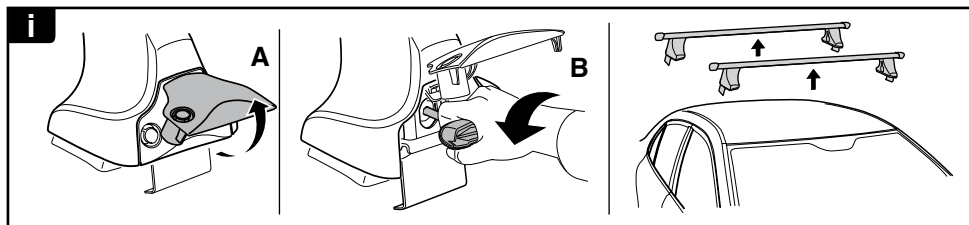


8



x1  
17 mm





**THULE**  
SWEDEN

**ONE  
KEY  
SYSTEM**

544 (x4)

596 (x6)

588 (x8)

NA 510 (x10)

EUR 452 (x12)

ASIA