

2024 Toyota Tacoma Manual Bed Step

Thank you for choosing Rough Country for your suspension needs.

Rough Country recommends a certified technician install this system. In addition to these instructions, professional knowledge of disassembly/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle. Please read instructions before beginning installation. Check the kit hardware against the parts list on this page and the product layout on the last page. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools.

⚠ WARNING

Rough Country makes no claims regarding lifting devices and excludes any and all implied claims. We will not be responsible for any product that is altered.

If questions exist we will be happy to answer any questions concerning the design, function, and correct use of our products.

⚠ NOTICE

NOTICE TO DEALER AND VEHICLE OWNER

Any vehicle equipped with any Rough Country product should have a "Warning to Driver" decal installed on the inside of the windshield or on the vehicle's dash. The decal should act as a constant reminder for whoever is operating the vehicle of its unique handling characteristics. Re-torque all installed hardware as often as possible to ensure safe operation.

INSTALLING DEALER - it is your responsibility to install the warning decal and forward these installation instructions on to the vehicle owner for review. These instructions should be kept in the vehicle for its service



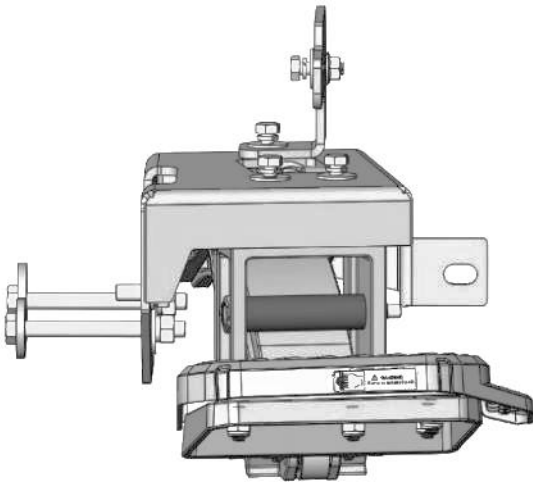
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

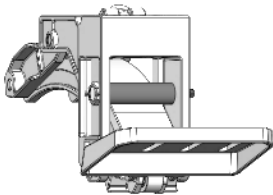
INSTALLATION INSTRUCTIONS

PARTS LIST:

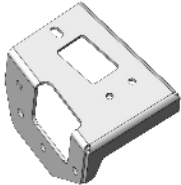
Qty	Item Description	Qty	Item Description
1	Linkage Arm Assembly	4	8mm x 24mm x 2mm Flat Washers
1	Step Pad	4	8mm Nylon Lock Nuts
1	Support Bracket	4	8-1.25mm x 25mm Combo Bolts
1	Frame Mounting Bracket	2	10mm Hex Nuts
1	Bumper Support Bracket	4	8-1.25mm x 20mm T-bolts
1	10mm Double Bolt Plate	1	8mm Flange Nuts
2	10mm x 30mm x 2.5 Flat Washers	1	10mm x 25mm fine pitch thread Hex bolt
3	10mm Lock Washers	1	10mm x 20mm x 2mm flat washer
		1	14mm x 35mm x 5mm flat washer-For use with Hybrid / TRD Models



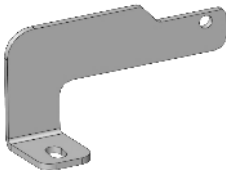
Linkage arm
assembly



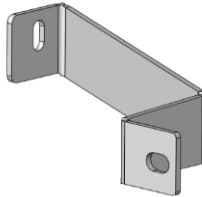
Frame mounting
bracket



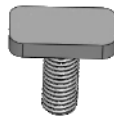
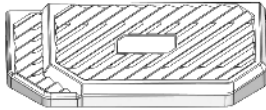
Support bracket



Bumper support
bracket



Step Pad



Lock
washer

Flat
washer

Hex Bolt

Combo Bolt

Lock Nut

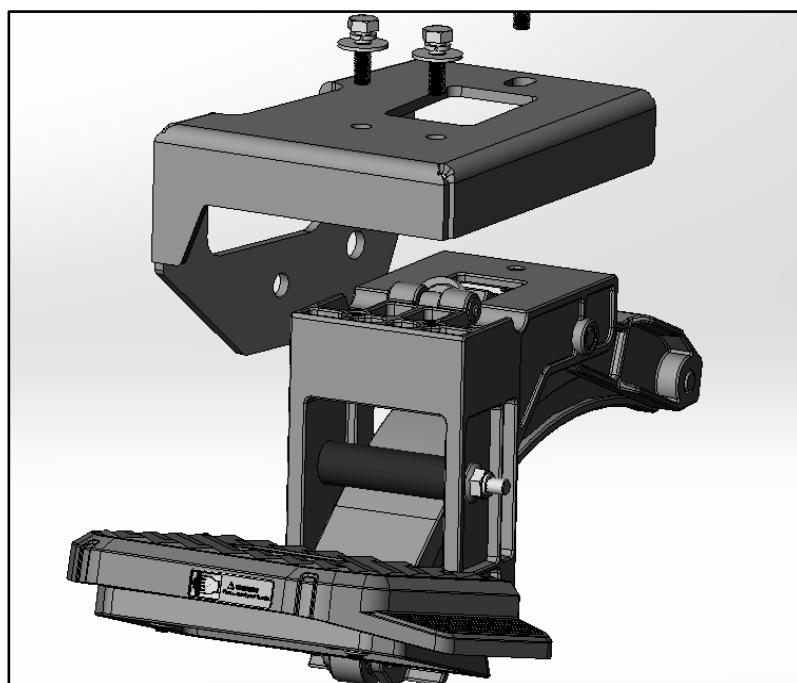
T-Bolt

Double bolt
plate

TOOLS REQUIRED



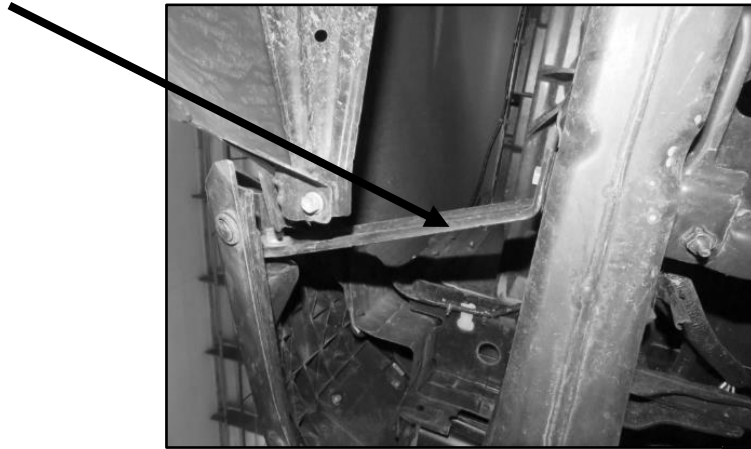
- 1 Follow (Fig 1) to combine the frame mounting bracket to the linkage arm assembly. **Do not fully tighten hardware at this time.**



(Fig 1) Combine the frame mounting bracket to the linkage arm and (2) 8mm Combo Bolts front two combo bolts

- 2 Follow (Fig 2 – 6) to install the bumper support bracket & support bracket to the vehicle.

(Fig 2) Starting at the rear PS remove the OEM bumper support bracket



(Fig 3) OEM bumper support bracket removed

(Fig 4) Install the supplied bumper support bracket using the OEM HW





(Fig 5) Install the support bracket using this mount hole

(Fig 6) Support bracket installed

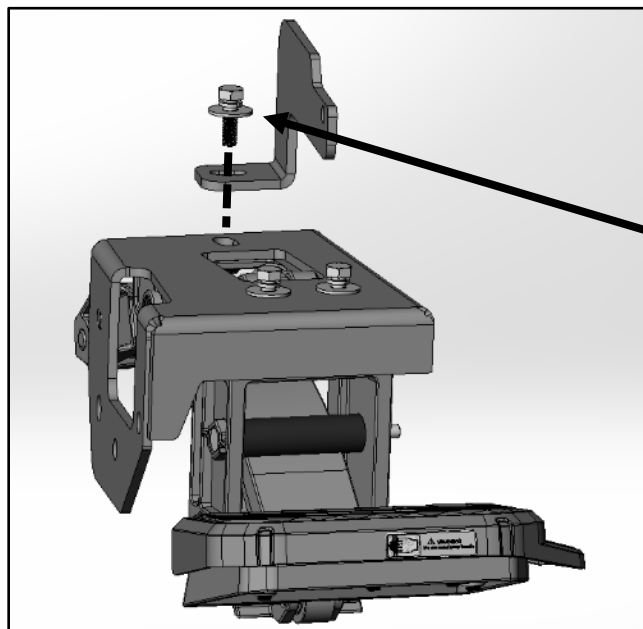


- (1) 8mm Combo Bolt
- (1) 8mm Flanged Nut



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Follow (Fig 7-13) to install the frame mounting bracket + linkage arm assembly to the support bracket.



(Fig 7) Using the rear third combo bolt, mount the support bracket to the frame mounting bracket + linkage arm assembly

(1) 8mm Combo Bolt

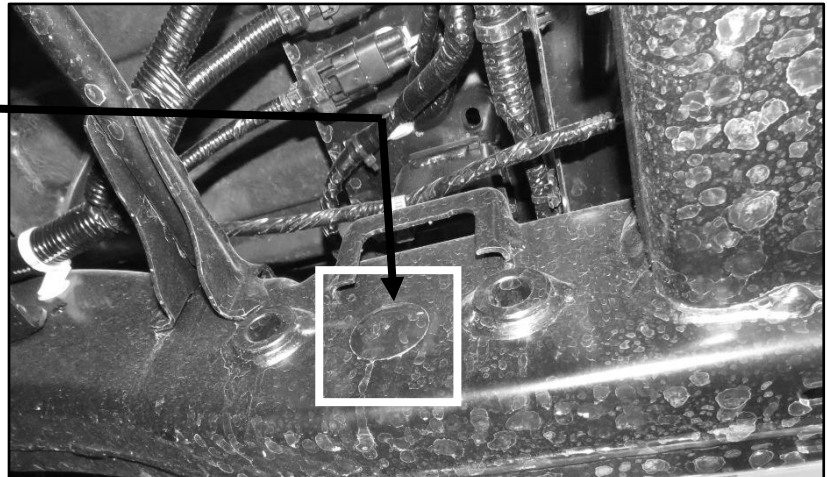
(Fig 8) Using the double bolt plate mount the bottom portion of the frame mounting bracket to the frame of the vehicle

- (1) 10mm Double Bolt Plate**
- (2) 10mm Hex Nuts**
- (2) 10mm Lock Washers**
- (2) 10mm x 30mm x 2.5mm Flat Washers**

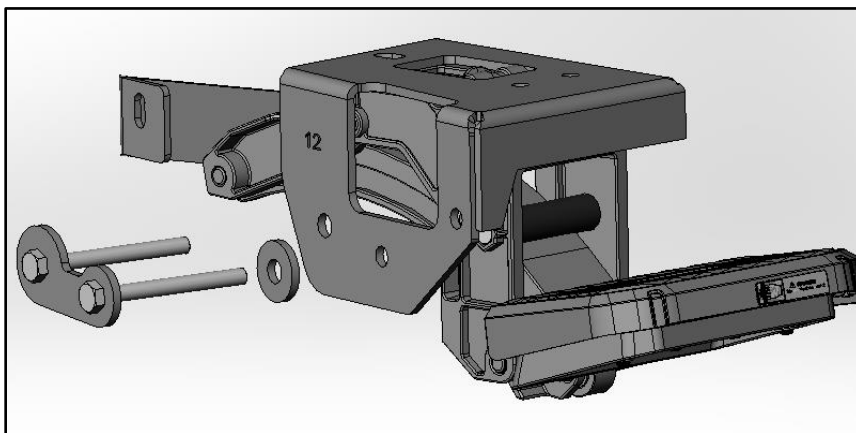


(Fig 9) Double bolt plate (inner view)

14mm x 35mm x 5mm flat washer will be placed here after the plug is removed from frame



(Fig 10) TRD/Hybrid models ONLY will require a 5mm thick washer to be used to make the mounting surface flush



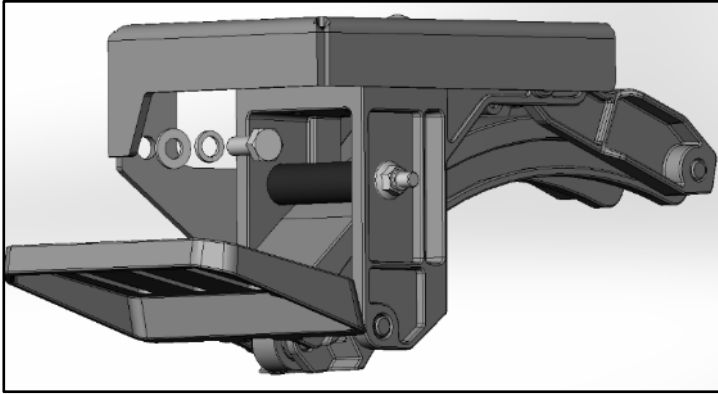
(Fig 11) Install for TRD/Hybrid models using following HW

- (1) 10mm Double Bolt Plate
- (1) 14mm x 35mm x 5mm flat washer



(Fig 12) Install 10mm fine thread hex bolt in the final mount hole on the frame mounting bracket





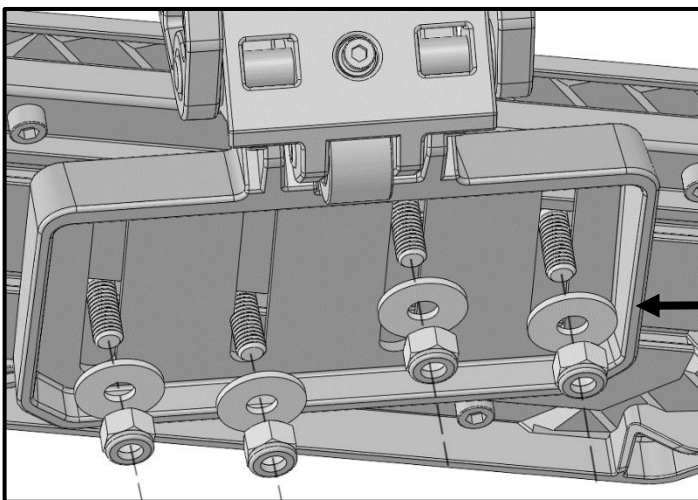
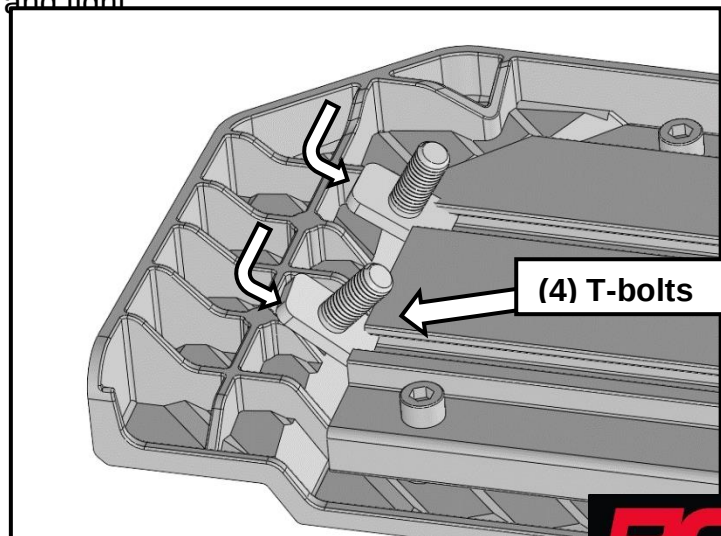
(Fig 13) Install using following HW

- (1) 10mm Fine Pitch Thread Hex bolt
- (1) 10mm Lock Washer
- (1) 10mm x 20mm x2mm Flat Washer

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Follow (Fig 14-16) to install the step pad to the linkage arm assembly. Once finished, **Tighten all hardware at this time to the preferred position.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

(Fig 14) Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel)



(Fig 15) Attach Step Pad to Corner Step Base

- (4) 8mm Flat Washers
- (4) 8mm Nylon Lock Nuts

(Fig 16) The step pad can be adjusted to the user liking



Complete Installation

Note: Excess dirt & debris may prevent from functioning properly. Simply clean the dirt off with after periodically to maintain optimal condition of corner step.

