



INSTALLATION INSTRUCTIONS

BULL BAR PART #B-F1051;B-F2051

FORD F250/350/450/550HD

EXCURSION / F250/350/450/550HD SUPER DUTY 05-07

NOTE: Please read this information before assembling. Complete step by step instruction sheets will be found on the following page. The front guard has been designed to be installed on vehicle in one complete stage. **NO DRILLING REQUIRED**

Please take care when assembling and installing this product to protect the finish and your investment. To protect your investment, wax this product after installing. Regular waxing is recommended. Do not use any type of polish or wax that contains abrasive that could damage the finish.

⚠ NOTICE Bull Bar may interfere with the performance of forward facing cameras and sensors , if equipped.

Step One: Locate hardware and check the contents with the hardware listed below.

QTY	DESCRIPTION
1	Bull Bar
2	Mounting Brackets (Passenger & Driver)
4	M10*25 hex head bolt, zinc plated
4	M10 flat washers, zinc plated
4	M10 lock washers, zinc plated
4	M10 hex nuts, zinc plated

Step Two: Remove the factory tow hooks (if equipped) and the two bumper brackets and hardware from both sides and retain for later use . (**NOTE:** In order to use factory tow hooks with Front Guard, you must reverse them before installing the Mounting Brackets.) (Fig 1)

Step Three: Using the factory hardware removed in Step Two, loosely attach Mounting Brackets to vehicle (Fig 1).

Step Four: Use the 3/8 hardware listed above to attach the Grille Saver to the Mounting Brackets installed in step three. .

Step Five: Center Guard and tighten hardware

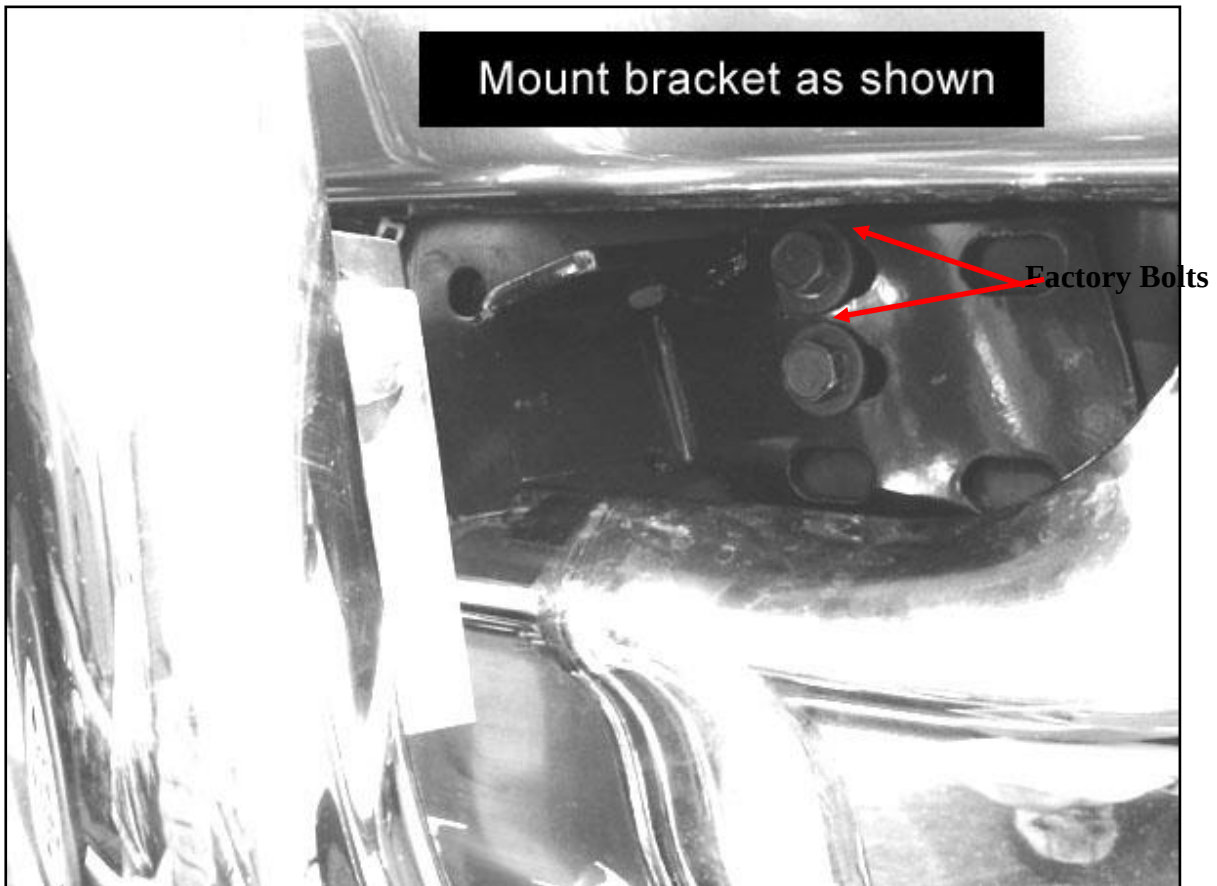


Fig 1

