



INSTALLATION INSTRUCTIONS

3" BULL BAR

88-98 CHEVROLET/GMC C/K1500, 88-00 C/K 25-3500

92-94 BLAZER (FULL SIZE), 92-99 SUBURBAN (ALL), 95-99 TAHOE/ GMC YUKON

PART #B-C1881;B-C2881

PARTS LIST:

1	Bull Bar	8	12-1.75mm x 30mm Hex Bolts
2	Mounting Brackets	16	12mm x 37mm OD x 3mm Flat Washers
4	12-1.75mm x 40mm Bolt Plates	8	12mm Lock Washers
4	12mm Plastic Retainers	8	12-1.75mm Hex Nuts

⚠ NOTICE Bull Bar may interfere with the performance of forward facing cameras and sensors , if equipped.

PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. CUTTING IS REQUIRED.**
- 2. NOTE:** It may be necessary to remove/relocate front license plate and license plate bracket. It is not required, but strongly recommended. If local/state law requires a license plate, a license plate relocation kit is available.
- 3.** Start installation from under the front of the vehicle. Remove the factory tow hooks, (if equipped), from the ends of the frame channel, **(Figure 1)**. **NOTE:** This Bull Bar is not compatible with tow hooks.
- 4.** Determine if the vehicle is equipped with tow hooks.

Vehicles equipped with tow hooks:

- a.** Bolt (1) Mounting Bracket to the threaded holes in the bottom of the driver side frame channel with (2) 12mm x 30mm Hex Bolts, (2) 12mm Lock Washers and (2) 12mm Flat Washers, **(Figure 1)**. Snug but do not fully tighten hardware at this time.

Vehicles without tow hooks:

- a.** Insert (2) 12mm Bolt Plates with (2) 12mm Flat Washers into the open end of the frame channel and out the (2) holes in the bottom of the frame, **(Figure 2)**. Thread 12mm Plastic Retainers onto the Bolt Plates to help hold in place.
- b.** Hold the Bracket up in the mounting location and determine area to cut from plastic bumper, **(Figure 2)**. **NOTE:** It may be easier-safer to remove the lower bumper cover and move it to a clean, stable work surface for cutting. Cut out openings for Brackets and/or Bull Bar.

IMPORTANT: Remove only enough material to clear the Mounting Brackets and Bull Bar.

- a.** Secure the Bracket to the (2) Bolt Plates with (2) 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts. Do not fully tighten hardware at this time.
- 5.** Repeat the appropriate **Step 4** for Passenger Side Mounting Bracket installation.
 - 6.** With assistance, position the Bull Bar up to the outside of the Mounting Brackets. Bolt the Bull Bar to the Mounting Brackets using (4) 12mm x 30mm Hex Bolts, (8) 12mm Flat Washers, (4) 12mm Lock Washers and (4) 12mm Hex Nuts, **(Figures 1 & 2)**.
 - 7.** Align and adjust the Bull Bar and tighten all hardware.
 - 8.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Bull Bar.

For gloss black finishes: Mild soap may be used to clean the Bull Bar.

Passenger Side Installation Pictured

