

ROUGH COUNTRY

SUSPENSION SYSTEMS®

2005-15 Toyota Tacoma 40" Roof Rack LED Light Mount

Thank you for choosing Rough Country for all your off road needs.

▲ NOTICE Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @ 1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

▲ NOTICE Rough Country mounts will only fit OEM roof rack.

Tools Needed:

Drill Motor
1/8"+Drill Bit
1/4"+Drill Bit
Tape Measure
Rivet Gun



Kit Contents:

2-Rough Country LED Light Brackets
1-70543BAG containing:
(6) 1/4" Aluminum Rivets

INSTALLATION INSTRUCTIONS

1. Align the bracket with the inside of the front roof rack mount. **See Photo 1.**
2. Hold the bracket in place and mark where the holes are to be drilled. **See Photo 2.**

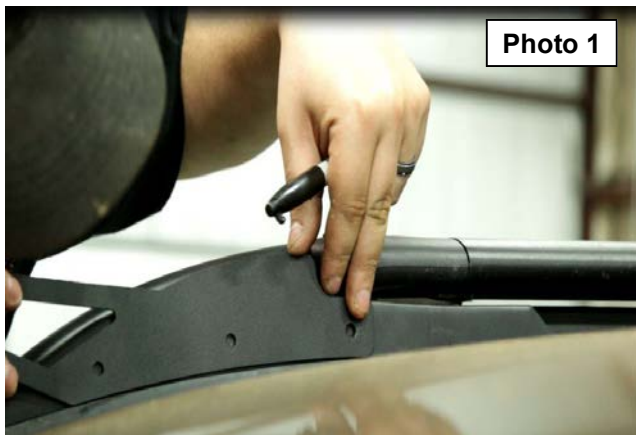


Photo 1

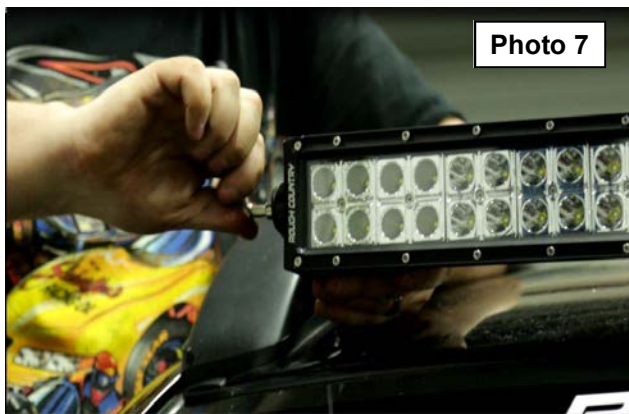


Photo 2

3. Using a 1/8" drill, drill pilot holes in the 3 marked locations. **See Photo 3.**
4. Next, using a 1/4" drill, drill out the pilot holes from step 3.. **See Photo 4.**



5. Place supplied rivets in bracket and roof rack mount. **See Photo 5.**
6. Making sure the bracket is pushed against the roof rack, use a rivet gun to secure the bracket. **See Photo 6.**
7. Repeat process for the opposite side of vehicle. ****Note, light brackets should be on the inside of roof rack.****
8. Place light between brackets and secure with provided hardware and Allen wrench. **See Photo 7.**
9. Wire light to vehicle using supplied wiring instructions.



Thank You for choosing Rough Country for your lighting needs!!!

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