

ROUGH COUNTRY

SUSPENSION SYSTEMS®

921TC13027



WARNING: This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to www.P65Warnings.ca.gov.

2024-UP TOYOTA TACOMA CREW CAB ROCKER SILL PLATES

PRIOR TO INSTALLATION

- A) Install the parts according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, Superglue, or similar products on the hardware or the flares. *Install parts on cleaned vehicle surfaces.*
- B) **Fit:** Verify the fit of the parts to vehicle prior to installation (some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) **Painting:** (Optional) if paint is desired it must be done prior to installing parts on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for TPO plastic as per your paint system manufacturer's recommendations is required. Paint parts using a high-quality enamel, or polyurethane automotive paint.
- D) **Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing parts
- E) **Decals:** Parts may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of parts.
- F) **Care & Cleaning:** Parts are built to last; any detergent you use to wash your vehicle is sufficient to clean the part. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Soft Cloth or Alcohol Wipe
- Masking Tape
- Sharpie Marker

PLEASE READ: Dirt and debris can become lodged between the parts and the vehicle's surface, causing scratching and paint wear from vibration. Manufacturer is not responsible for any damage, and the installation of our parts is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS: To claim warranty you must provide Proof of Purchase.

INCLUDED IN HARDWARE KIT:

1.



Alcohol Wipe
6 pcs



SECTION 1: ROCKER SILL PLATE INSTALLATION



Open vehicle doors all the way to assist in installation. Use supplied alcohol wipes to clean sill at areas of tape. Alternately: **Clean area with alcohol or degreaser.**



Starting at flared end of part, fold red leader on the piece of tape on the front door sill area down toward the edge of the part. Then peel 5-6 inches of red leader from the long piece of tape directly under the door sill tape. Note that the tape leader for the inside tape strip extends past that of the outside strip – this is important for pulling the tape leaders later.



Fold the tape leaders to the outside of the part and use masking tape to hold them for accessibility when installing. Using a sharpie, mark masking tape in numbered order as shown. Tape must be peeled in order to aid in removing tape leaders correctly.



Fold the red leader from the short piece of tape at the end of the part down in the same direction.



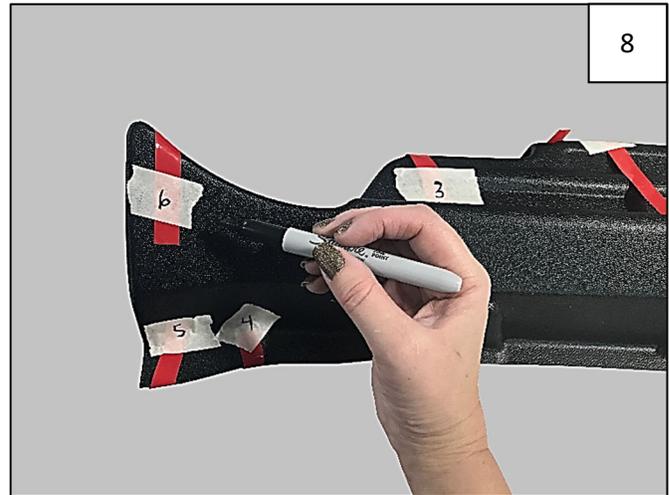
Use masking tape to hold this tape leader in place and mark with the number "3". This will be the third piece of leader pulled in later steps.



Next, peel 4-5 inches of red leader from the long center piece of tape, in the opposite direction from those folded in Steps 2-5.



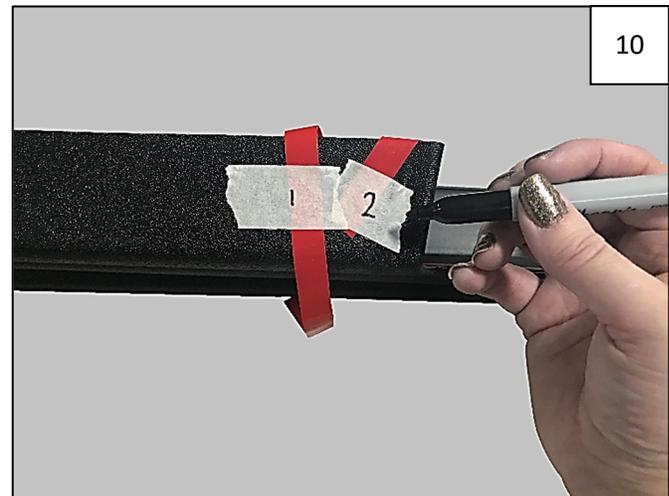
Fold this tape leader and the leader from the tape next to it to the outside of the part and use masking tape to hold them. Mark masking tape as shown – Step 6 liner is “4.”



For the small piece of tape at the end of the part, fold this liner over, tape it, and mark it as shown.



Moving to the other end of the part, fold red leader on the piece of tape on the rear door sill area down toward the edge of the part. Then peel 5-6 inches of red leader from the long piece of tape directly under the door sill tape. Again, the tape leader for the inside tape strip extends past that of the outside strip.



Fold this set of tape leaders to the outside of the part and secure with masking tape. Mark masking tape as shown.



Fold the red leader from the short piece of tape at the end of the part down in the same direction.

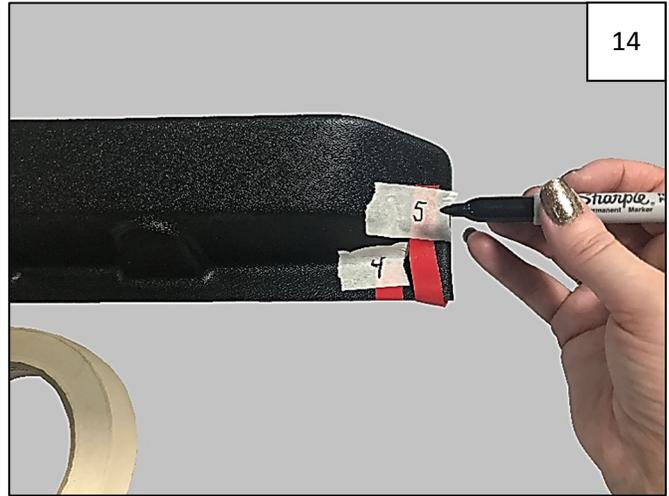


Use masking tape to hold this tape leader in place and mark with the number “3”.



13

Peel 4-5 inches of red leader from the long center piece of tape, in the opposite direction from those folded in Steps 9-12.



14

Fold this tape leader and the leader from the tape next to it to the outside of the part and use masking tape to hold them. Mark masking tape as shown – Step 13 liner is “4.”



15

For the last piece of tape at the end of the part, fold this liner over, tape it, and mark it as shown.



16

Hold part in place on door sill. When placing part, make sure the rear area of the part follows the contour of the vehicle at area shown for correct placement. Do not press the part down at areas of tape until you have confirmed placement of part.



17

Carefully pull red tape leader marked #1 at a 45-degree angle away from part into interior of vehicle to release from the tape, pressing against part as you go.



18

After pulling a few inches, press part firmly at area of tape before proceeding, to maintain part position.



Carefully peel rest of tape leaders in order. Peel each liner at a 45 degree angle down and away from part to release from the tape. Press against part as you go.



Press part against vehicle at areas of tape for 30 seconds to ensure full adhesion. Tape cures after 24 hours at 65 degrees. Curing will take longer in colder temperatures.



Peel clear protective film from Rough Country Dome Label.



Complete Rocker Sill Plate Installation. Repeat for other side.