



## TOYOTA 2005-23 TACOMA NERF STEP

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

### KIT CONTENTS:

- 1 - Driver Side Nerf Step
- 1 - Pass Side Nerf Step
- 3 - Dr. Side Bracket
- 3 - Pass. Side Bracket

### TOOLS NEEDED:

- 13mm Wrench and Socket
- 5mm Allen Wrench

### HARDWARE INCLUDED:

- RCT1360ABAG1
  - 10 - 8mm x 25mm Bolt
  - 10 - 8mm Flat Washer
  - 10 - 8mm Lock Washer
- RCT2480CCBAG1
  - 12 - 8mm x 20mm Bolt
  - 12 - 8mm Flat Washer
  - 12 - 8mm Serrated Flange Nut

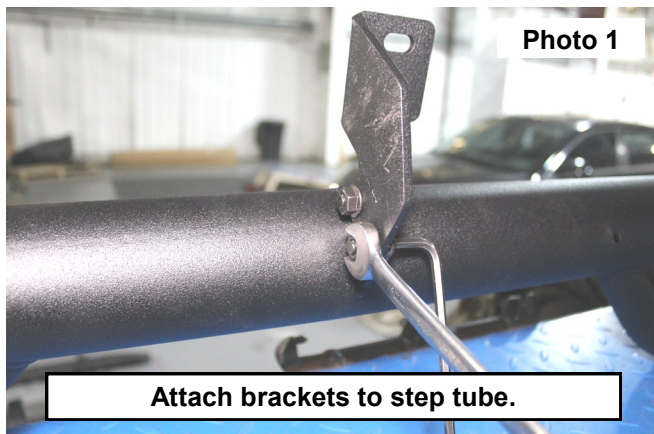
### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



## INSTALLATION INSTRUCTIONS

1. Attach the brackets to the step tubes using the 8mm hardware from RCT2480CCBAG1 using a 13mm wrench and 5mm Allen wrench. **NOTE:** Driver side shown. **See Photo 1.**
2. Repeat for passenger side.
3. With assistance, lift the assembled step to the factory mounting locations. Use the 8mm hardware from RCT1360ABAG1 to attach the step to the rocker panel with a 13mm wrench. **NOTE:** The front bracket will only use one 8mm bolt, lock washer, and flat washer. **See Photo 2.**
4. Repeat for passenger side.



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