



CAN-AM 16-25 DEFENDER REPLACEMENT HEAD LIGHT

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If questions exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

KIT CONTENTS:

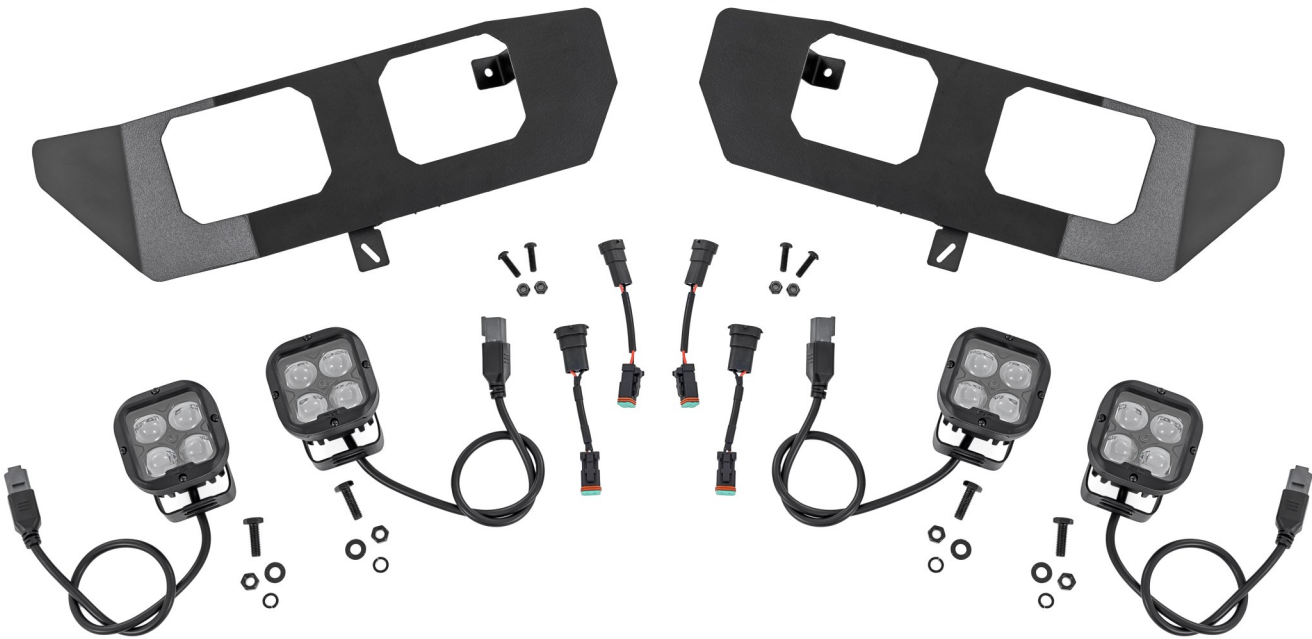
- 2-Wire Harness
- 1-DR Headlight Shroud
- 1-PASS Headlight Shroud
- 2-70115 Headlights

TOOLS NEEDED:

- T-30
- 10mm Socket or Wrench
- 13mm Socket or Wrench
- 4mm Allen Wrench
- Small Flat Head Screwdriver

HARDWARE INCLUDED:

- 4-6mm Button Head Bolt
- 4-6mm Nylock Nuts



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

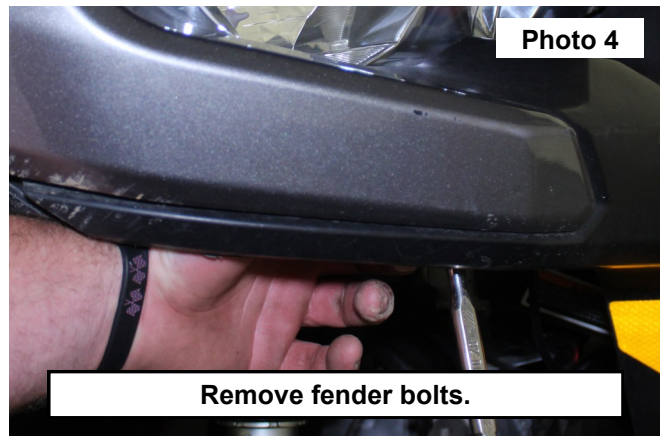
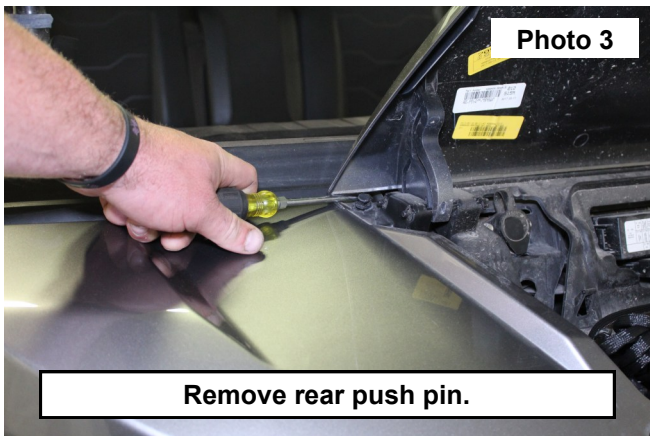


INSTALLATION INSTRUCTIONS

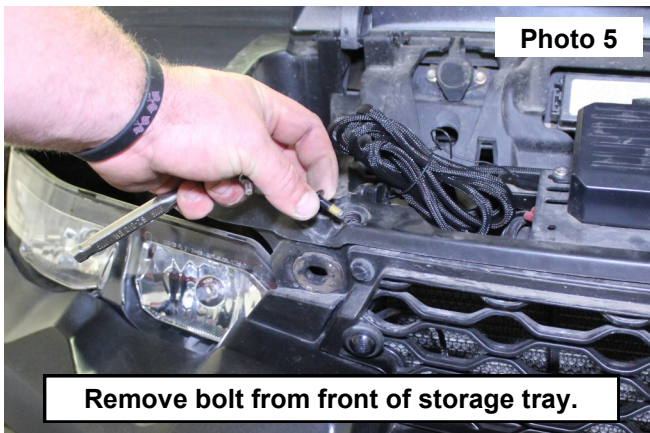
1. Lift hood on vehicle. **See Photo 1.**
2. Using a small flathead screwdriver, remove (2) push pins just beneath hood. **See Photo 2 and Photo 3.**



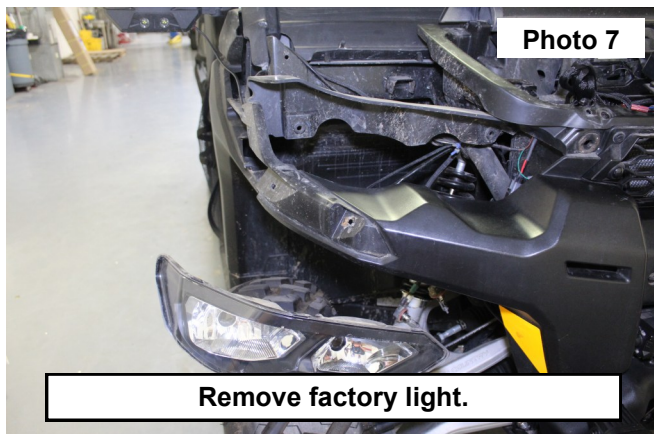
3. Using a T-30, remove bolts holding fender and set fender aside. Retain hardware for later use. **See Photo 4.**



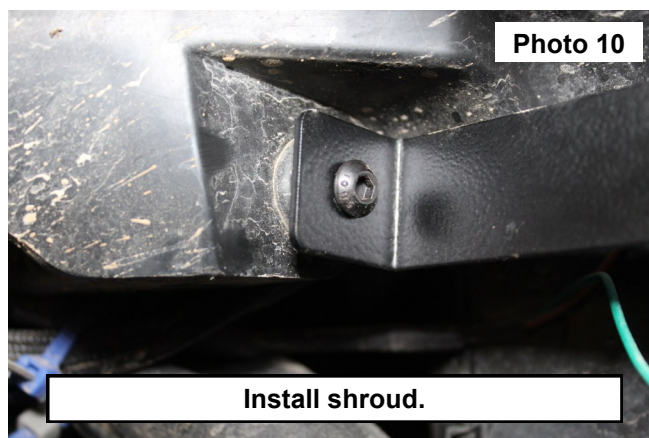
4. Using a T-30, remove bolt on the front of the storage tray. **See Photo 5.**
5. Using a 10mm socket, remove the bolt in the rear of the storage tray. This will allow you to lift up enough to finish the install. **See Photo 6.**



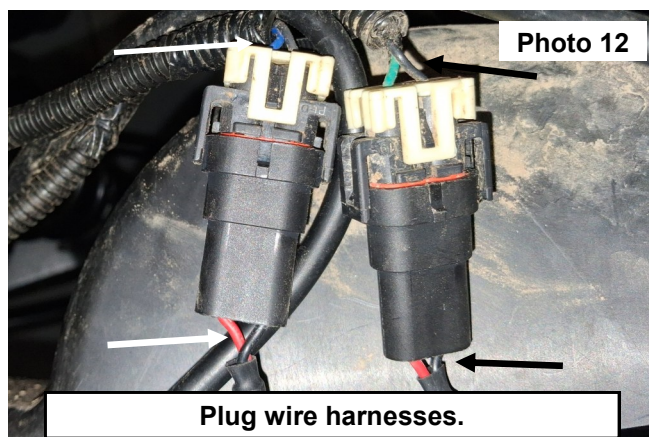
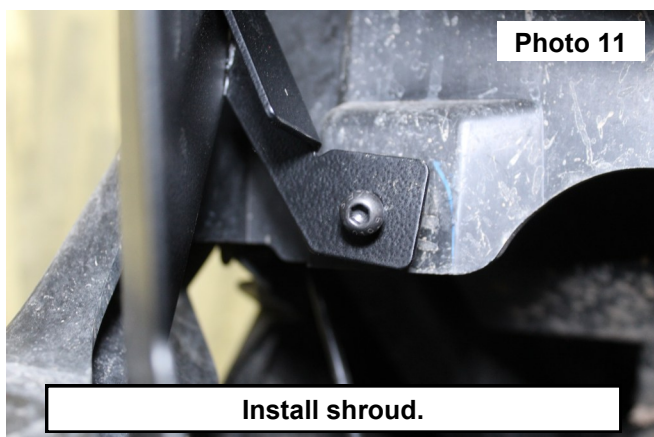
6. Remove factory lights. PASS side pictured. **See Photo 7.**
7. Place light stud into groove on shroud. **See Photo 8.**



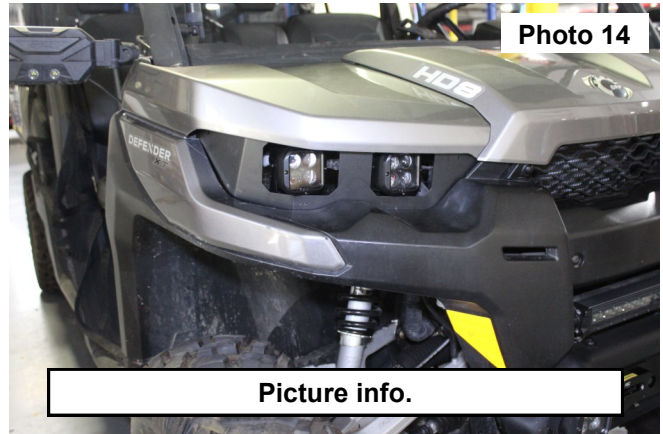
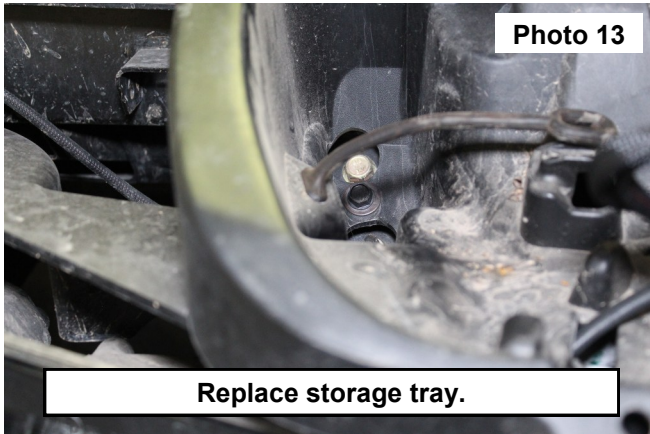
8. Using the supplied, with the lights, 8mm hardware, attach light to shroud using a 13mm socket. **See Photo 9.**
9. Using (2 ea.) 6mm button head bolt and 6mm Nylock nut, install PASS side shroud. Tighten using a 4mm allen wrench and 10mm wrench. **See Photo 10 and Photo 11.**



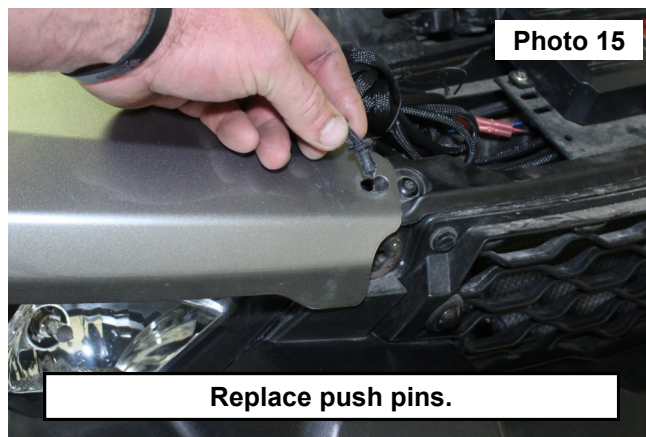
10. Install supplied wire harness on to vehicle. Ensure wires are in correct orientation. **See Photo 12.**



11. Using the 10mm socket, replace bolt in the rear of the storage tray. **See Photo 13.**
12. Replace fender using a T30. **See Photo 14.**



13. Replace push pins in fender. **See Photo 15.**
14. Repeat process for opposite side of vehicle.



POST INSTALLATION INSTRUCTIONS

1. Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members. Verify clearance between exhaust and brake lines, fuel lines, fuel tank, floor boards and wiring harness.
2. Perform head light check and adjustment to proper settings.
3. All kit components must be retightened at 500 miles and then every three thousand miles after installation. Periodically check all hardware for tightness.

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