



ROUGH COUNTRY

921961380

CFMOTO 23-25 1000XL HDPE HALF DOORS

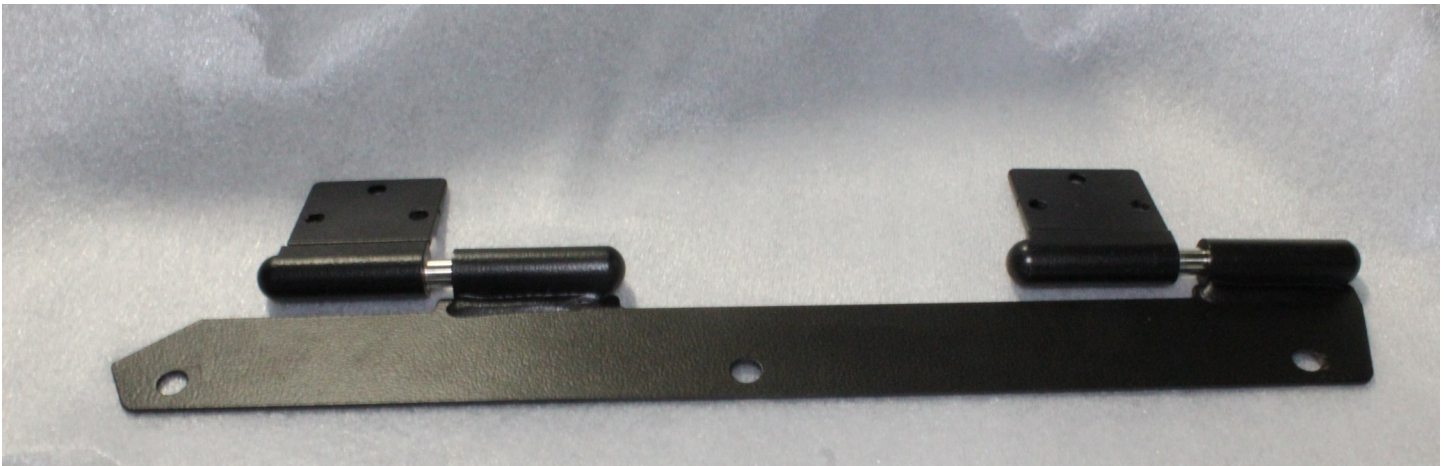
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If questions exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

▲ NOTICE

When unboxing, make sure to keep hinges paired together as they are shipped. This is vital to ensure easy install and smooth operation. Door hinges are shipped as shown below.





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KIT CONTENTS:

1-FR DR Striker Bracket
1-FR PASS Striker Bracket
1-FR DR Door
1-FR PASS Door
2-DR Pillar Hinge Bracket
2-PASS Pillar Hinge Bracket
2-DR Door Hinge Bracket
2-PASS Door Hinge Bracket
1-RR DR Striker Bracket
1-RR PASS Striker Bracket
1-RR DR Door
1-RR PASS Door
4-Filler Panel
2-DR Door Latch
2-PASS Door Latch

TOOLS NEEDED:

10mm Socket or Wrench
13mm Socket or Wrench
17mm Socket or Wrench
19mm Socket or Wrench
Small Pry Tool
5/16 Drill Bit and Motor
4mm Allen Wrench
5mm Allen Wrench
6mm Allen Wrench

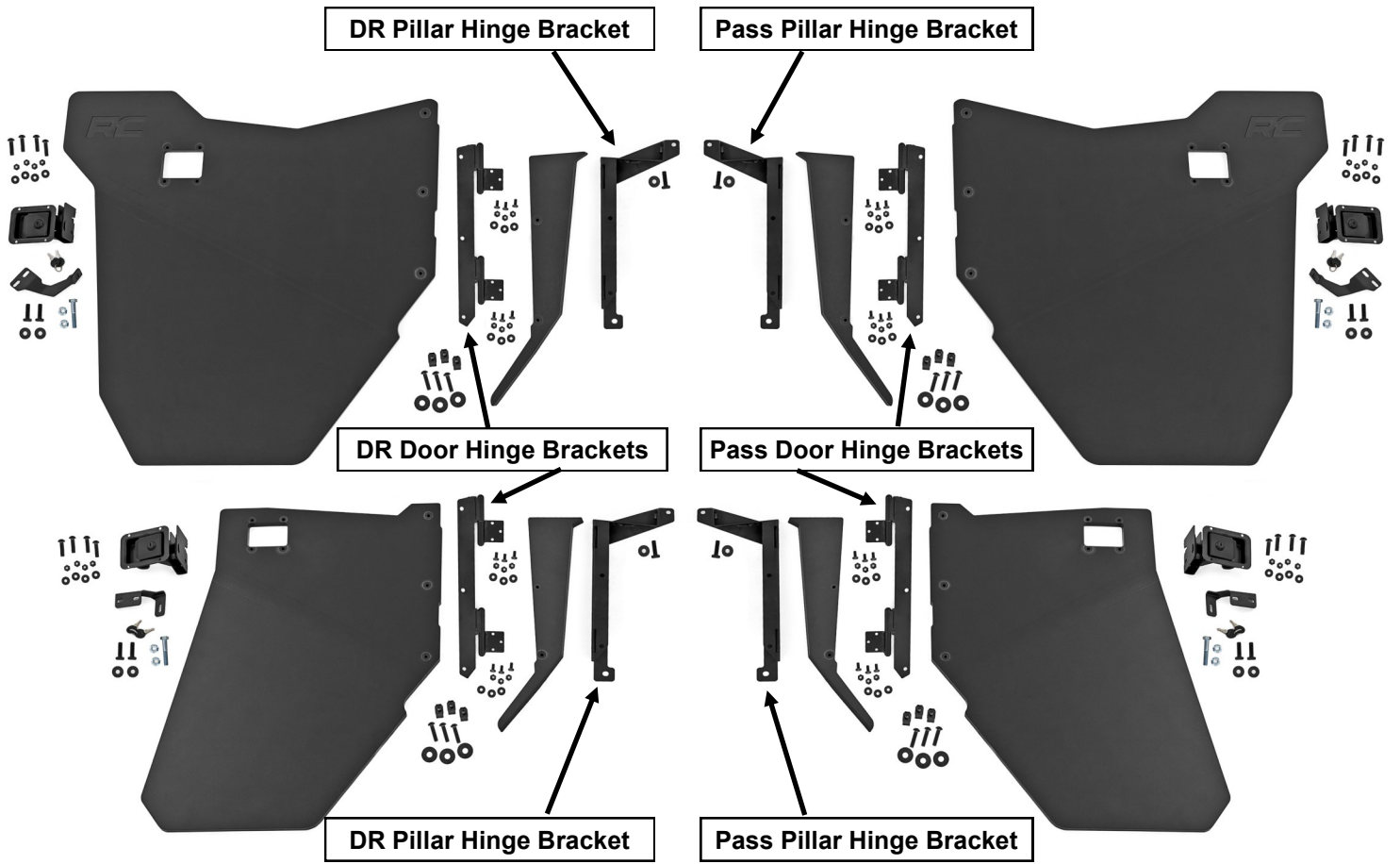
HARDWARE INCLUDED:

12-8mm x 25mm Hex Bolt
12-8mm Fender Washer
24-6mm x 25mm Button Head
20-6mm Body Clip
40-6mm Black Nylock
88-6mm Flat Washer
4-8mm x 45mm Striker Bolt
8-8mm Flange Nut
4-6mm x 12mm Hex Bolt
16-6mm x 30mm Button Head
20-6mm x 35mm Button Head

Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



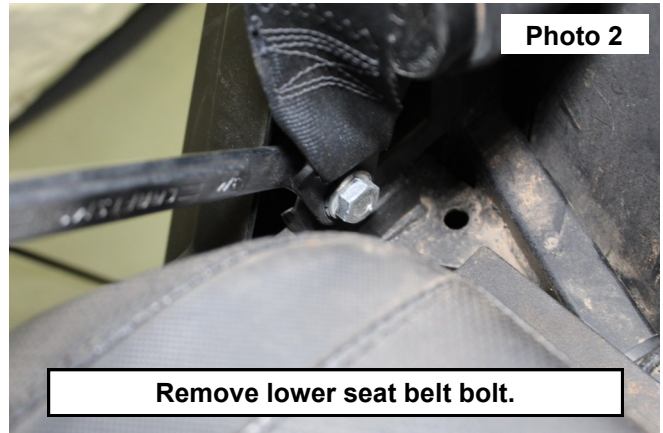
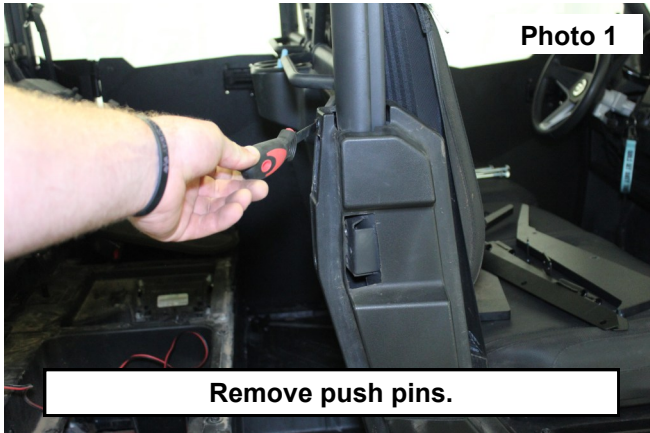


INSTALLATION INSTRUCTIONS

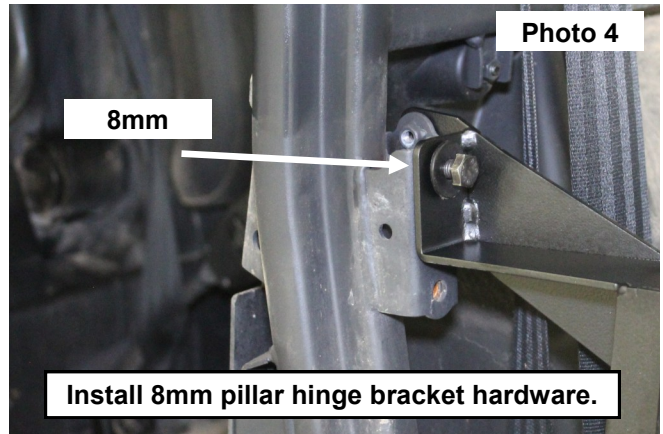
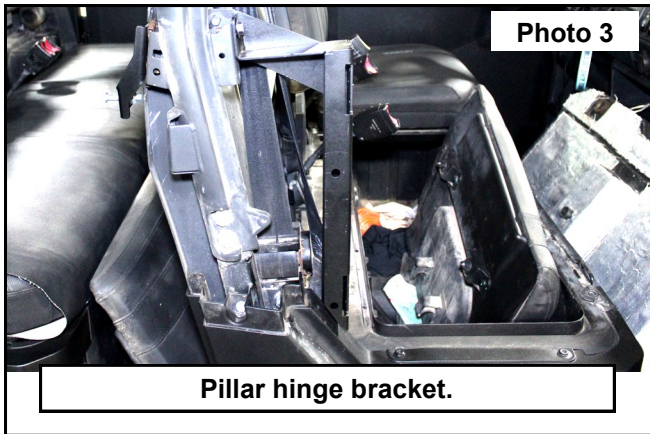
1. Begin by removing existing push pins from factory side shroud using a small pry tool and remove the shroud.

▲ NOTICE The process for installing doors will be the same on DR and PASS side. See Photo 1.

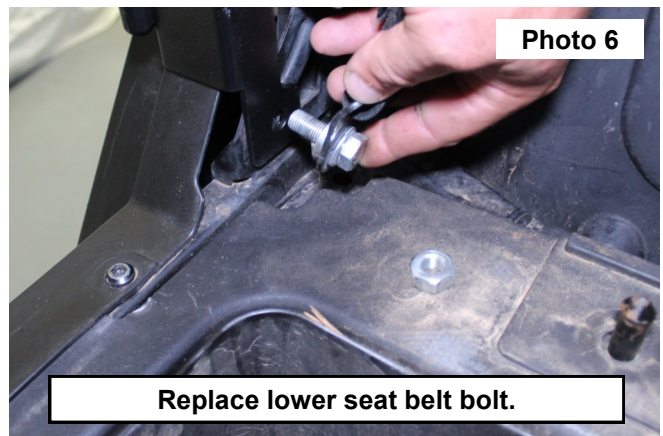
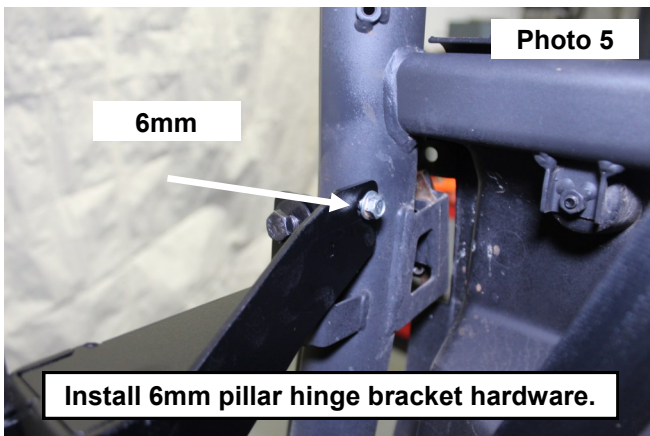
2. Lift off cushion and remove lower seat belt bolt using a 17mm and 19mm wrench. Retain hardware for reuse. See Photo 2.



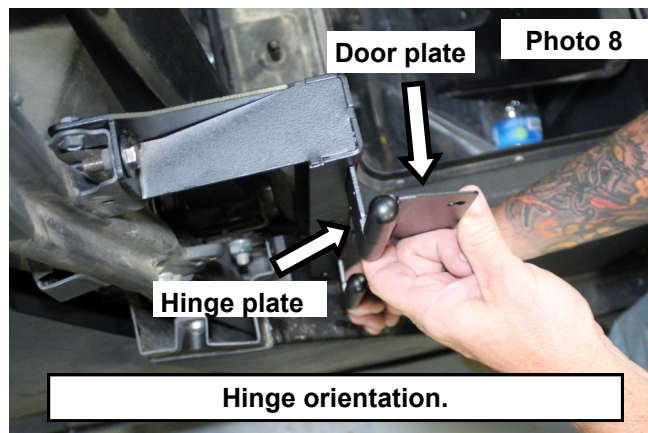
3. **▲ NOTICE** The process for installing the pillar hinge brackets is the same for all 4 brackets, however the rear shroud does not need to be removed. Install the pillar hinge bracket using a supplied 8mm x 25mm bolt and 8mm flat washer in the top mounting hole. Tighten using a 13mm socket or wrench. See Photos 3 & 4.



4. Attach the pillar hinge bracket to the inside of the cage using a supplied 6mm x 12mm hex bolt and 6mm flat washer. Tighten using a 10mm socket or wrench. See Photo 5.
5. Re-install the lower seat belt bolt through the pillar hinge bracket. Tighten using 17mm and 19mm wrenches. See Photo 6.
6. Repeat process for the 3 remaining pillar hinge brackets.



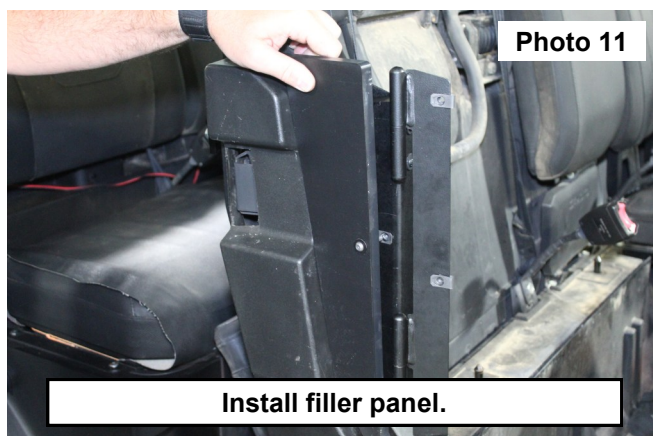
7. Insert the hinge plates of the door hinge bracket into the slots in the pillar hinge mount. **See Photo 7.**
8. **▲ NOTICE** Notice the offset of the hinge plates and the door hinge bracket. **See Photo 8.**



9. Attach the hinge plates to the pillar hinge bracket using (3) 6mm x 25mm bolts, (6) 6mm flat washers, and (3) 6mm nylok nuts. Tighten using a 4mm Allen and a 10mm wrench or socket. **See Photo 9.**
10. Install (5) of the supplied 6mm clip nuts as shown in **Photo 10.**



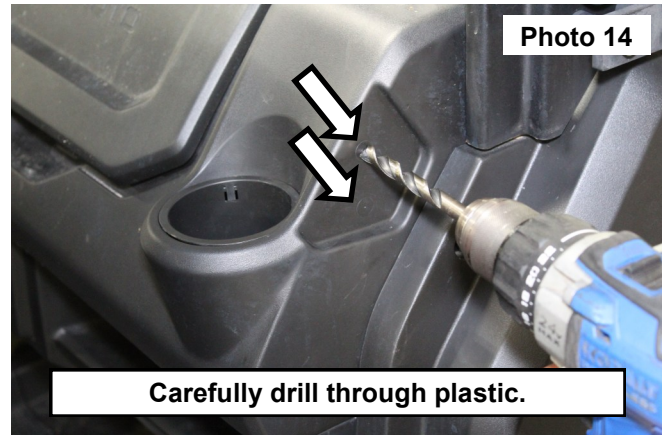
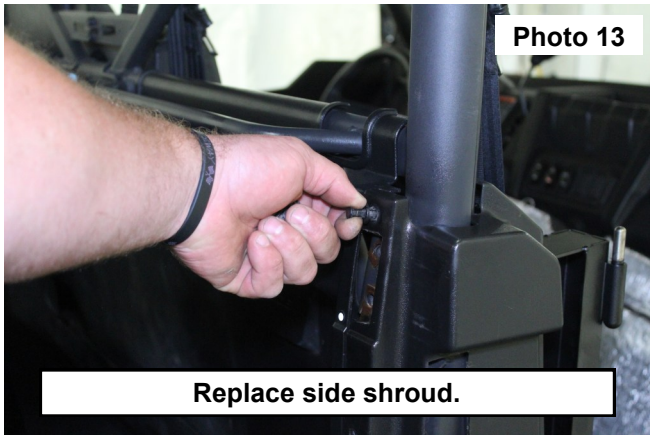
11. Install the filler panel using (2) 6mm x 35mm bolts and (2) 6mm flat washers. Tighten using a 4mm Allen. **See Photos 11 & 12.**



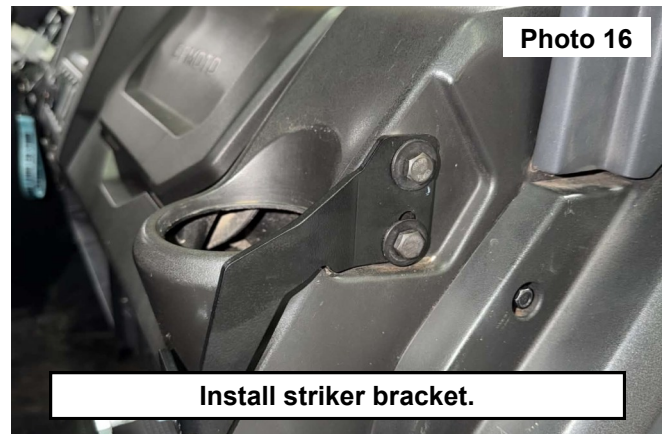
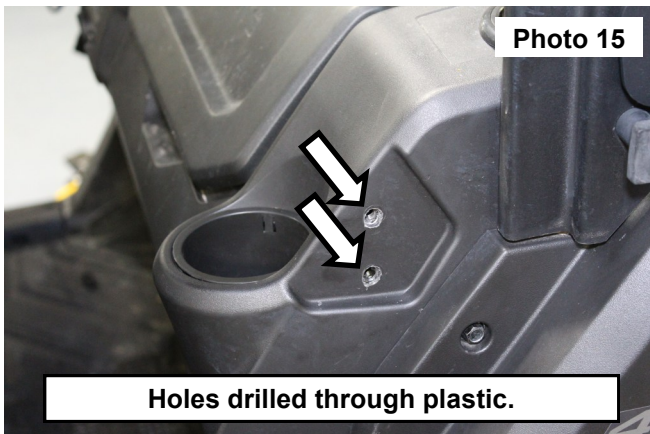
12. Install the factory shroud using the factory push pins. **See Photo 13.**
13. **Repeat steps 7-12 for the 3 remaining doors.**

FRONT STRIKER INSTALLATION

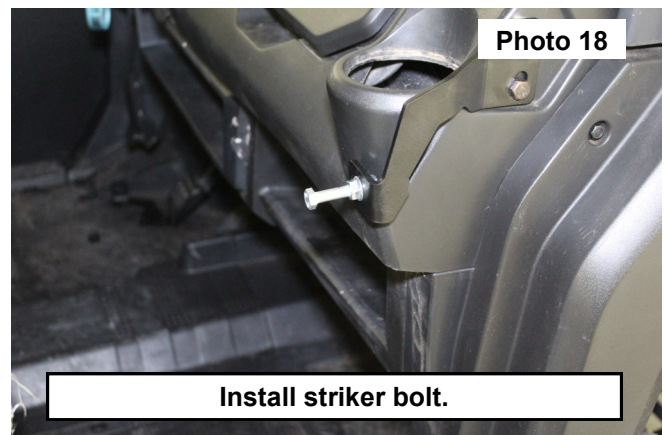
14. **⚠ WARNING** You are only drilling through the thin plastic. Using the factory dimples as a hole center, use a 5/16 bit and drill motor, carefully drill thru plastic deep enough to expose the 8mm threads. **See Photos 14 & 15.**



15. Install striker bracket using (2) 8mm x 25mm hex bolts and (2) 8mm fender washers. Tighten using a 13mm wrench or socket. **See Photo 16.**

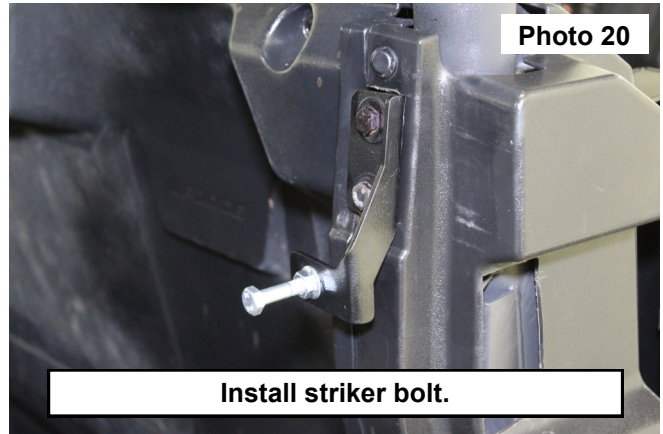
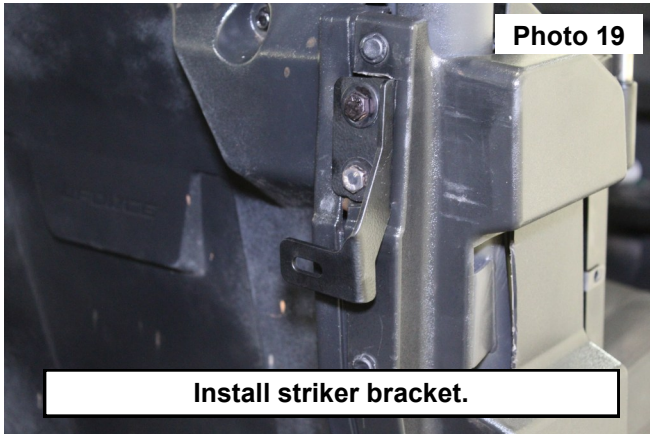


16. Install (1) 8mm flange nut on the supplied 8mm x 45mm bolt as shown in **Photo 17.**
17. Place the assembled bolt into the striker bracket and install another 8mm flange nut on the opposite side of the bracket. Do not tighten at this time. **See Photo 18.**
18. **Repeat steps 14-17 on opposite side.**

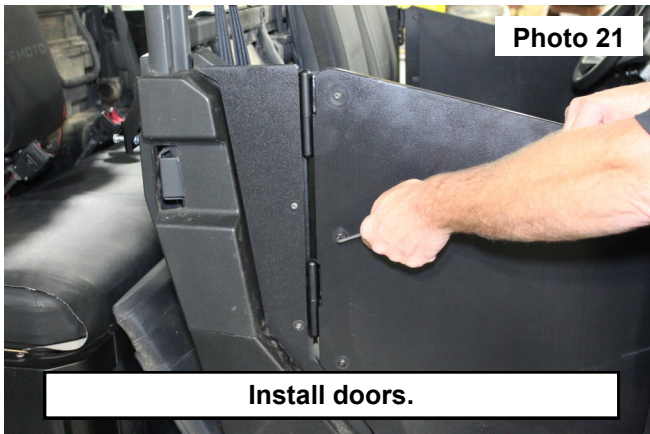


REAR STRIKER INSTALLATION

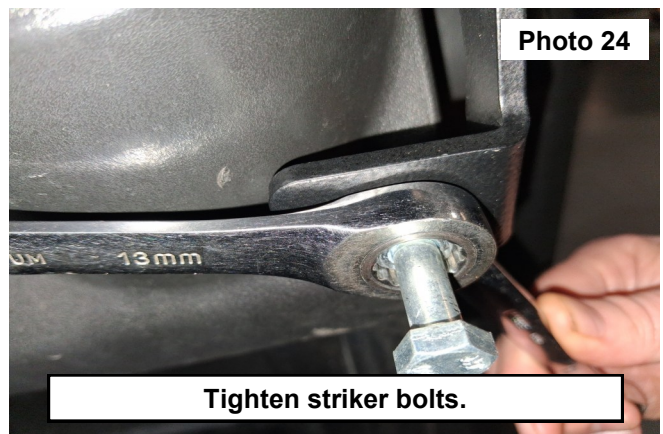
19. Install striker bracket using (2) 8mm x 25mm hex bolts and (2) 8mm fender washers. Tighten using a 13mm wrench or socket. **See Photo 19.**
20. Install striker bolt using the same procedures as steps 16 & 17. **See Photo 20.**



21. Install the doors on the door hinge brackets using (3) 6mm x 35mm bolts and (3) 6mm flat washers. Tighten using a 4mm Allen. **See Photo 21.**
22. Door latches are side specific, the pull handle for the inside goes toward the top. **See Photo 22.** Install the door latches using (4) 6mm x 30mm bolts, (4) 6mm flat washers (on the inside), and (4) 6mm nylok nuts. Tighten using a 4mm Allen and 10mm wrench. **See Photo 23.**



23. Carefully close and latch the door. Visually verify fitment and alignment with body lines, adjust if needed by loosening door hardware and adjusting then retighten.
24. Tighten the striker bolt using 2 13mm wrenches. **See Photo 24.**
25. Repeat steps 22 - 24 for the remaining doors.



POST INSTALLATION INSTRUCTIONS

1. Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members.



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