



CFMOTO 22-25 1000XL METAL DECK ROOF

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If questions exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

KIT CONTENTS:

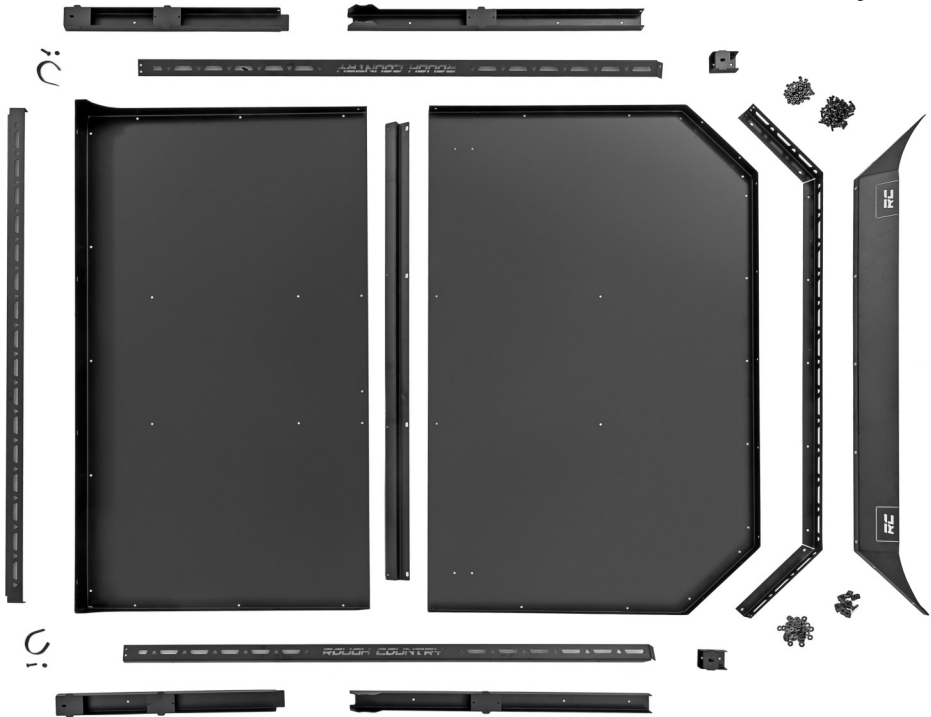
- 1-FR Roof Section
- 1-RR Roof Section
- 1-FR Rail
- 1-RR Rail
- 1-DR Side Rail
- 1-PASS Side Rail
- 1-RR Bracket
- 1-Filler Panel
- 2-Outside Support
- 2-FR Rib Section
- 2-RR Rib Section

TOOLS NEEDED:

- 10mm Socket or Wrench
- 13mm Socket or Wrench
- 4mm Allen Wrench

HARDWARE INCLUDED:

- 9-6mm-1.0 Body Clip
- 2-8mm-1.25 x 25mm Hex Bolt
- 2-8mm Flat Washer
- 2-8mm-1.25 Nylock Nut
- 2-2" P-Clamp
- 71-6mm-1.0 x20mm Button Head
- 129-6mm Flat Washer
- 58-6mm-1.0 Nylock Nut



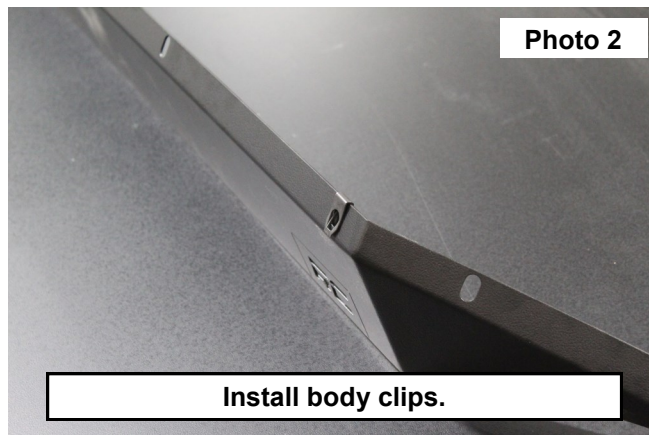
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

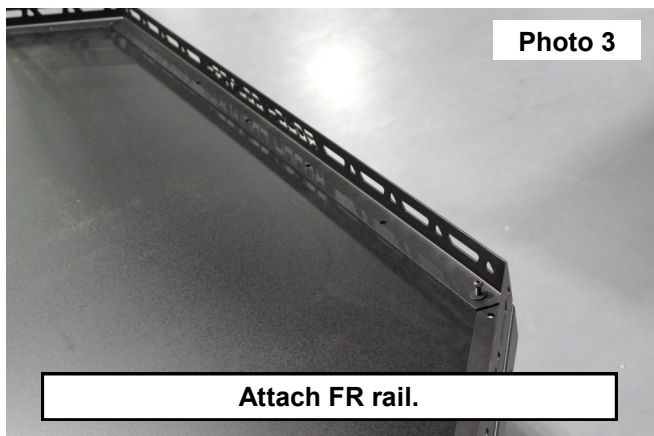


INSTALLATION INSTRUCTIONS

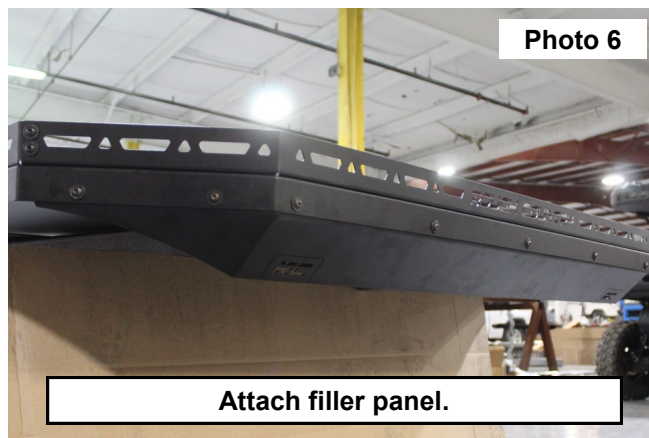
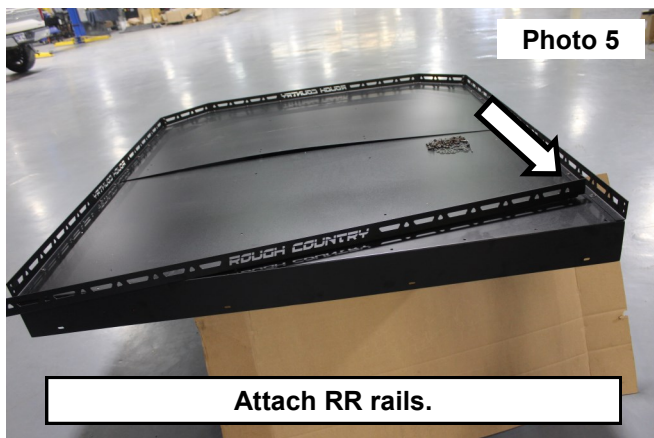
1. Assemble FR and RR roof panels (2 ea.) 6mm x 20mm button head and 6mm nylock nuts and (4 ea.) 6mm flat washers on marked locations. Tighten using a 4mm allen wrench and 10mm wrench. **See Photo 1.**
2. Install (9ea.) 6mm body clips across top of filler panel. **See Photo 2.**



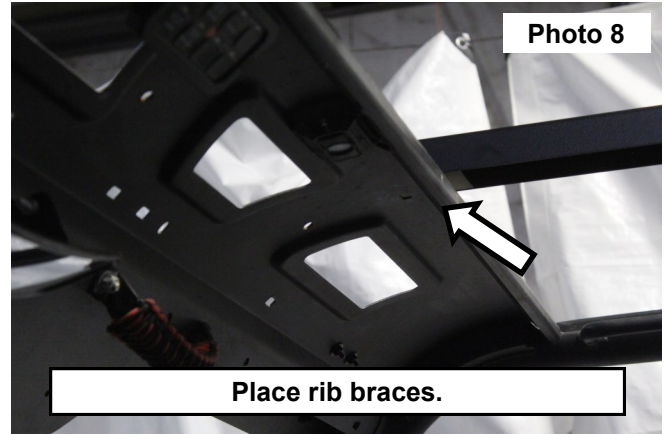
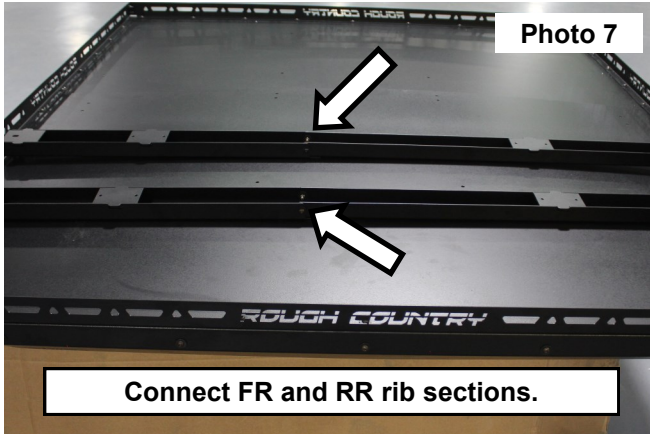
3. Using (9 ea.) 6mm x 20mm button head and 6mm nylock nuts and (18 ea.) 6mm flat washers, attach front rail to front roof panel. Tighten using a 4mm allen wrench and 10mm wrench. **See Photo 3.**
4. Attach DR and PASS side rails to FR rail and roof panels using (7 per rail) 6mm x 20mm button head and 6mm nylock nuts and (14 per rail) 6mm flat washers. Tighten using a 4mm allen wrench and 10mm wrench. **Note: The (4) bolts on the upright of rail will bolt into other FR rail. See Photo 4.**



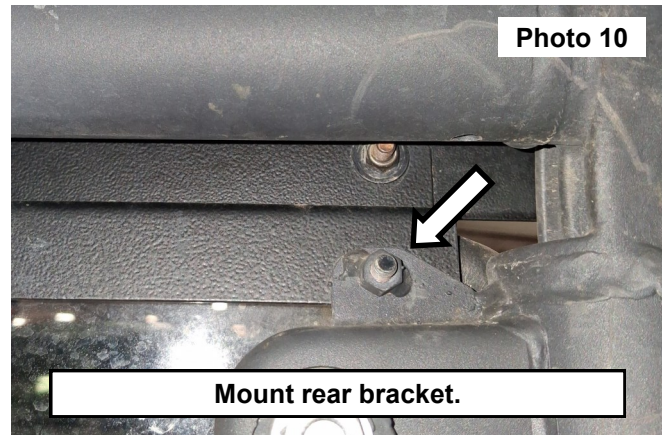
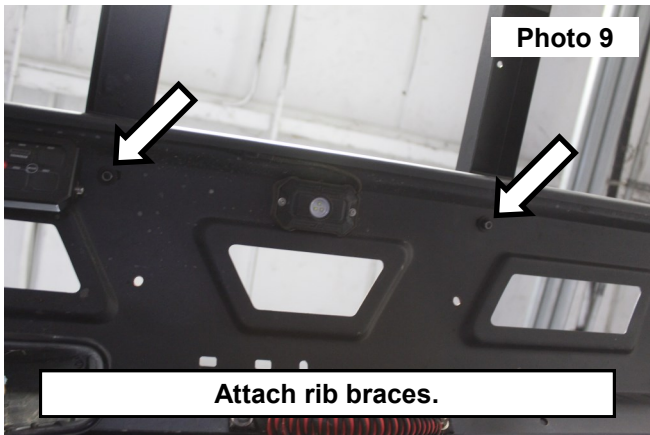
5. Attach RR rail using (9 ea.) 6mm x 20mm button head and 6mm nylock nuts and (18 ea.) 6mm flat washers. Tighten using a 4mm allen wrench and 10mm wrench. **Note: The (4) bolts on the upright of rail will bolt into other rails. See Photo 5.**
6. Attach filler panel using (9 ea.) 6mm x 20mm button head and 6mm flat washers. Run bolts through body clips from step 2 and tighten using a 4mm allen wrench. **See Photo 6.**



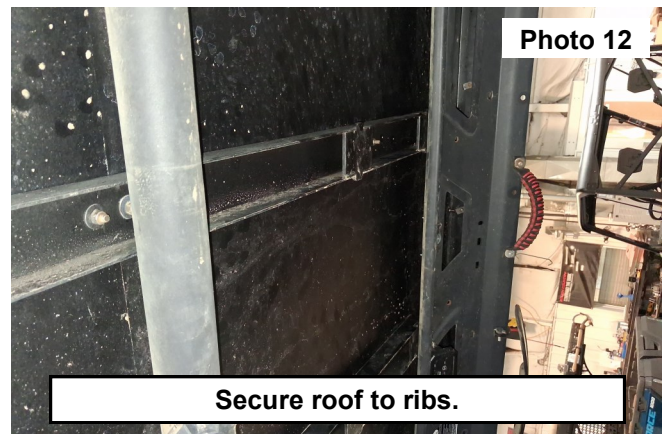
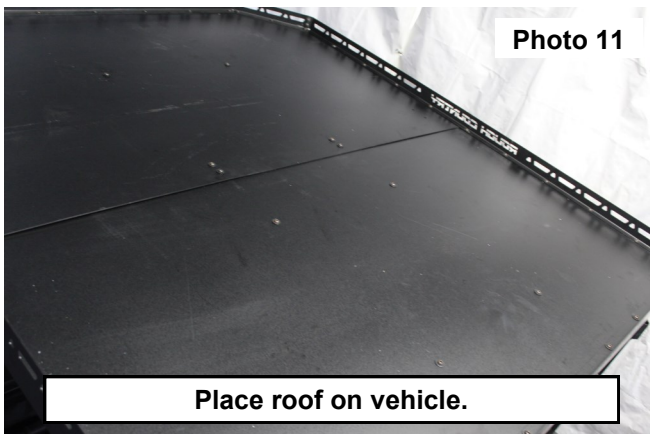
7. Connect each of the FR and RR rib sections using (2 ea.) per rib, 6mm x 20mm button head and 6mm nylock nuts and (4 ea.) 6mm flat washers. Tighten using a 4mm allen wrench and 10mm wrench. **See Photo 7.**
8. Align rib braces with inner mounting holes on top of vehicle. **See Photo 8.**



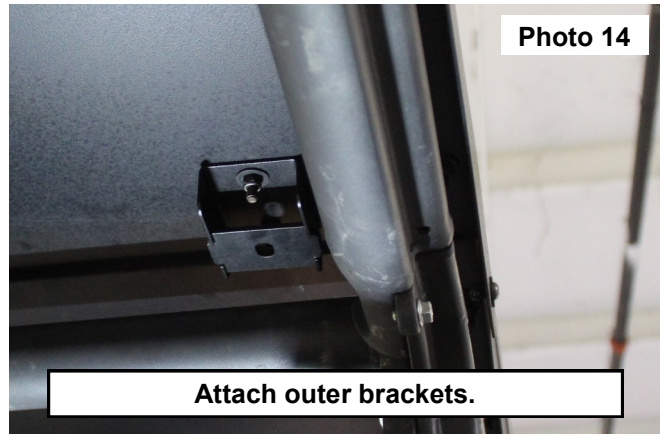
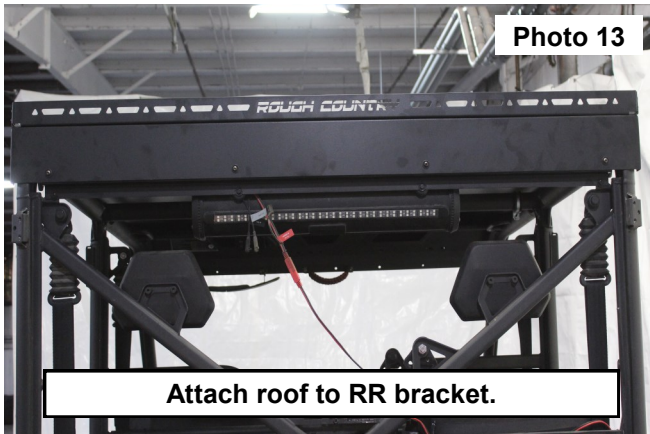
9. Secure rib braces to frame using (2 ea.) 6mm x 20mm button head and 6mm nylock nuts and (4 ea.) 6mm flat washers. Tighten using a 4mm allen wrench and 10mm wrench. **See Photo 9.**
10. Using (4 ea.) 6mm x 20mm button head and 6mm flat washers, attach rear brace to vehicle using factory nuts in mounting locations. Tighten using a 4mm allen wrench. **See Photo 10.**



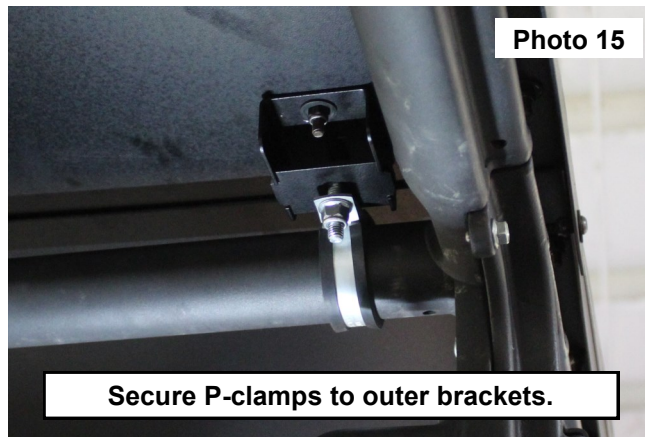
11. With help, lift roof and place on top of rib braces. **See Photo 11.**
12. Using (4 per rib) 6mm x 20mm button head and 6mm nylock nuts and (8 per rib) 6mm flat washers, attach each rib to roof. Tighten using a 4mm allen wrench and 10mm socket or wrench. **See Photo 12.**



13. Attach roof to RR bracket using (4 ea.) 6mm x 20mm button head and 6mm nylock nuts and (8 ea.) 6mm flat washers. Tighten using a 4mm allen wrench and 10mm wrench. **See Photo 13.**
14. With (2 per bracket) 6mm x 20mm button head and 6mm nylock nuts and (4 per bracket) 6mm flat washers, attach outside bracket to roof. Tighten using a 4mm allen wrench and 10mm wrench. **See Photo 14.**



15. Using (1 per side) 8mm x 25mm hex bolt, 8mm flat washer, and 8mm nylock nut, attach P-clamps to outer brackets. Tighten using (2) 13mm wrenches. **See Photo 15.**



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