

ROUGH COUNTRY

TOYOTA 07-21 2WD/4WD CREWMAX TR2 RUNNING BOARD

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question's exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure adequate clearance between all components. Periodically check all hardware for tightness.

Kit Contents:

1-DR Board
 1-PASS Board
 3- DR Front Bracket
 3-PASS Front Bracket
 1- DR Mid Bracket
 1-PASS Mid Bracket
 1-DR Rear Bracket
 1-PASS Rear Bracket

Tools Needed:

10mm Socket or Wrench

Hardware Included:

24-M8-1.25 x 28 Hex Head



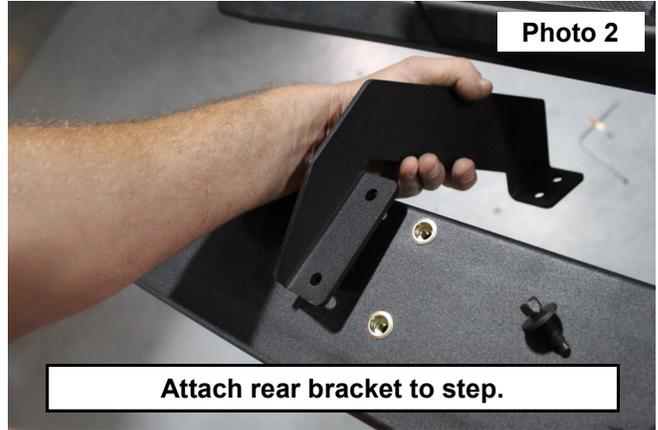
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

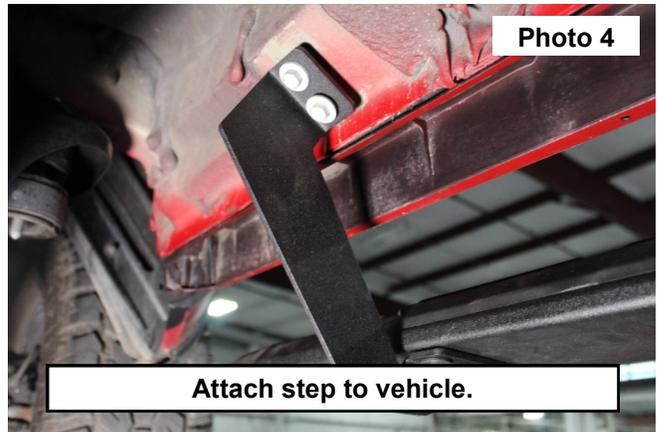
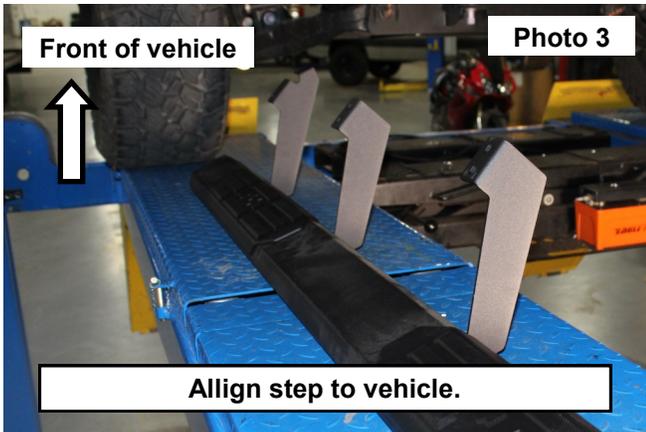


INSTALLATION INSTRUCTIONS

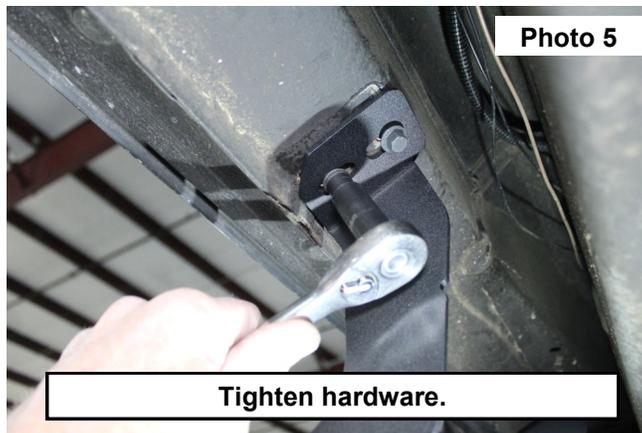
1. Flip step and using (8 ea.) 8mm x 28 bolts, loosely assemble the mount brackets to the steps. **NOTE: Front brackets are divided, middle and rear brackets are solid with middle brackets having a notch on the spine. Spine on rear is solid. See Photo 1 and Photo 2.**



2. Align step to vehicle mount locations. **See Photo 3. DR side pictured.**
3. With help and using (8 ea.) 8mm x 28 bolts, loosely attach mount brackets to vehicle. **See Photo 4.**



4. Repeat steps 1-3 for PASS side.
5. Using 10mm socket, tighten all hardware at this time. **See Photo 5.**



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyer's responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

