

Polaris Xpedition 4 Seater Rock Slider

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:
1-DR Rock Slider
1-PASS Rock Slider

TOOLS NEEDED:
9/16 Wrench or Socket
T40 Torx
Utility Knife

HARDWARE INCLUDED:
6- Anchor Plug A
6-Anchor Plug B
6- 3/8" Flat Washer
6-3/8-16 x 2 3/4 Hex Bolt

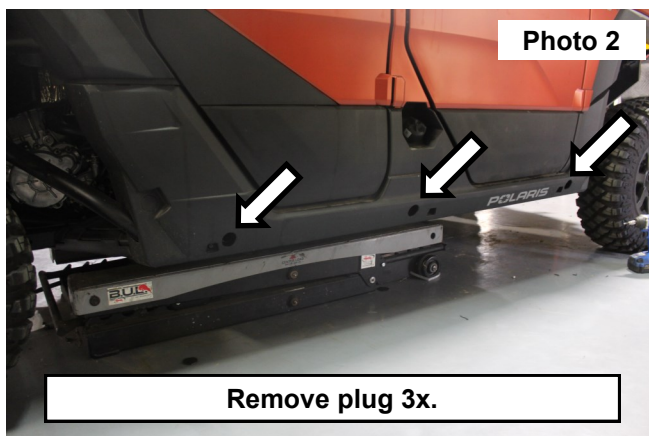
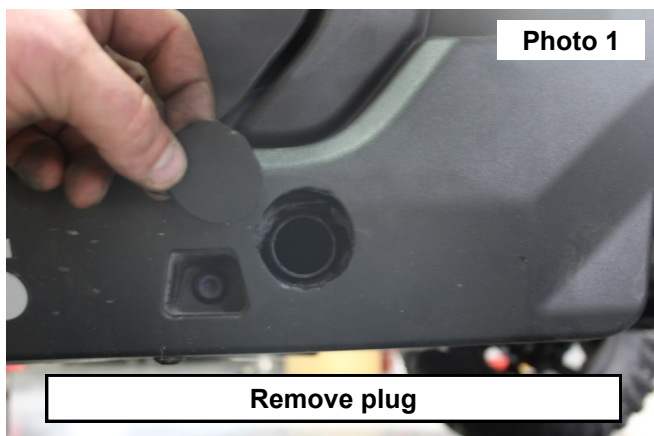


Torque Specs:

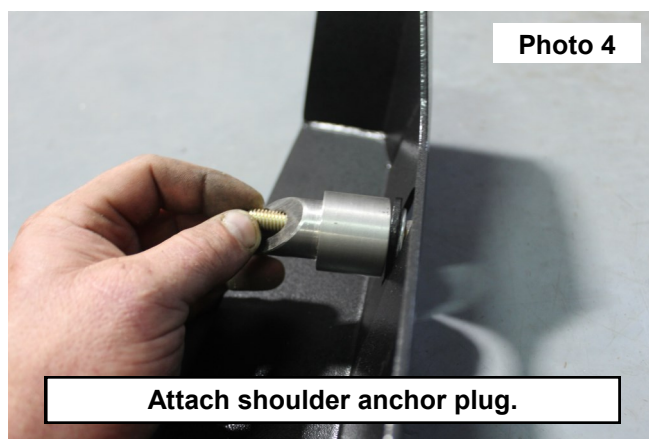
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTIONS

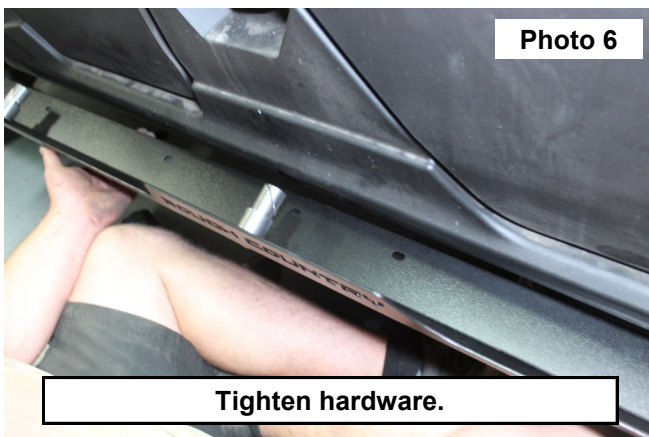
1. Using utility knife, carefully remove plug on factory trim. **See Photo 1 & 2.**



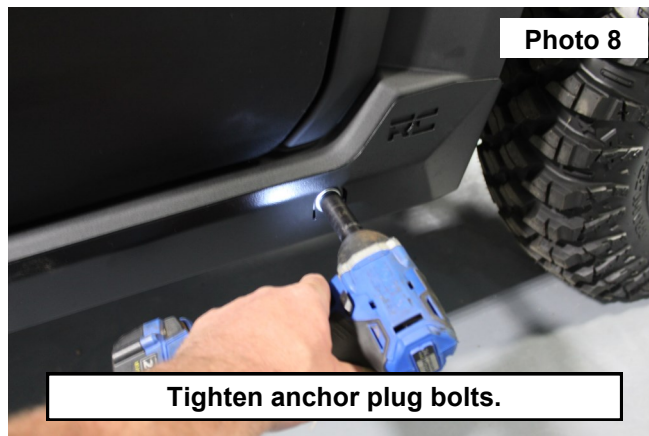
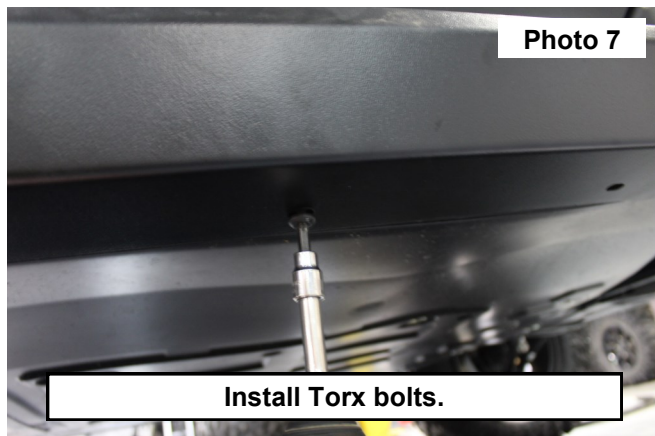
2. Using T-40 bit, remove bolts on bottom of rocker panel. Retain hardware for later use. **See Photo 3.**
3. Insert 3/8-16 x 2 3/4 bolt and 3/8" flat washer into rock slider. Place shoulder plug on to bolt. **See Photo 4**



4. Thread outer plug on 3/8 bolt until snug. **See Photo 5.**
5. Repeat the installation of the 3/8" bolt and anchor plugs into the remaining (2) mounting locations.
6. Insert anchor plugs thru cut-outs to frame of UTV, and snug bolts using 9/16" socket. **See Photo 6.**



7. Install retained bolts under the rock slider and tighten using a T40 Torx bit. **See Photo 7.**
8. Tighten the (3) anchor plug bolts using 9/16" socket. Do not over tighten. **See Photo 8.**
9. Repeat steps 1-8 for other side.



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