

SUZUKI 23-25 JIMNY EXTRUDED ROOF RACK

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:

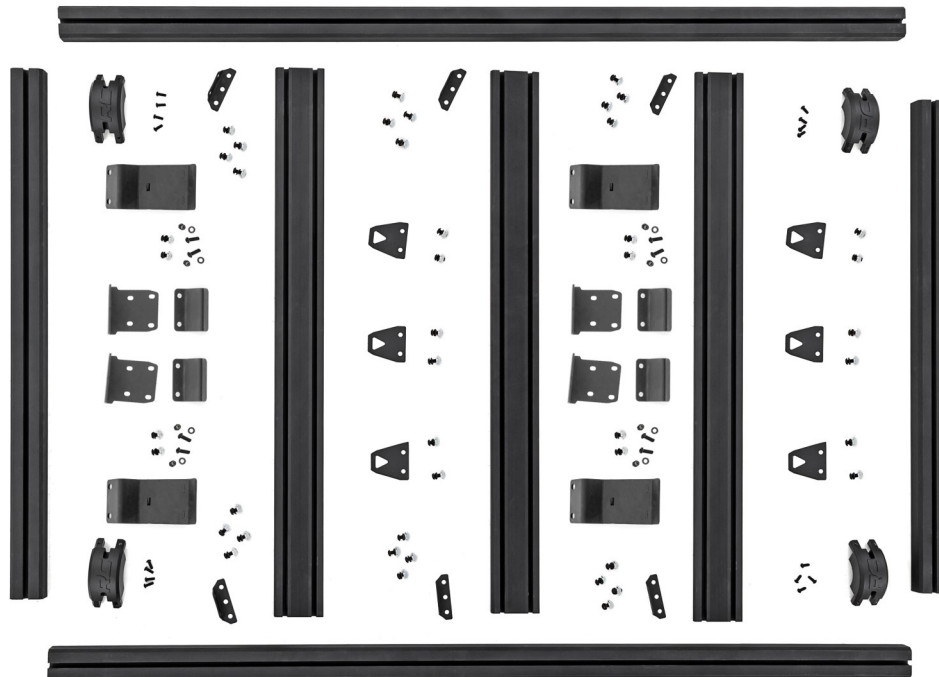
- 2-56" Side Rail
- 2-40" FR/RR Rail
- 4-Endcaps
- 3-Cross Rail
- 2-FR Bracket
- 2-RR Bracket
- 4-Clamp Bracket
- 6-Cross Rail Bracket
- 6-Tie Down Bracket

TOOLS NEEDED:

- 4mm Allen Wrench
- 5mm Allen Wrench
- 13mm Wrench

HARDWARE INCLUDED:

- 16-6mm x 15mm Button Head
- 44-8mm T-Slot Nut
- 44-8mm x 16mm Button Head
- 44-8mm Lock Washer
- 8-8mm Flat Washer
- 8-8mm x 20mm Button Head
- 8-8mm Flange Nut



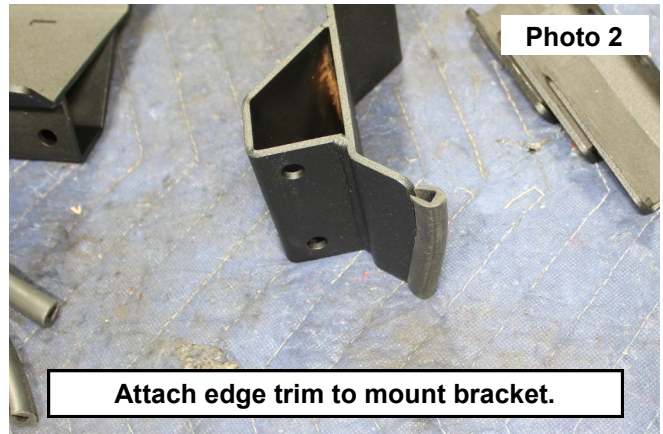
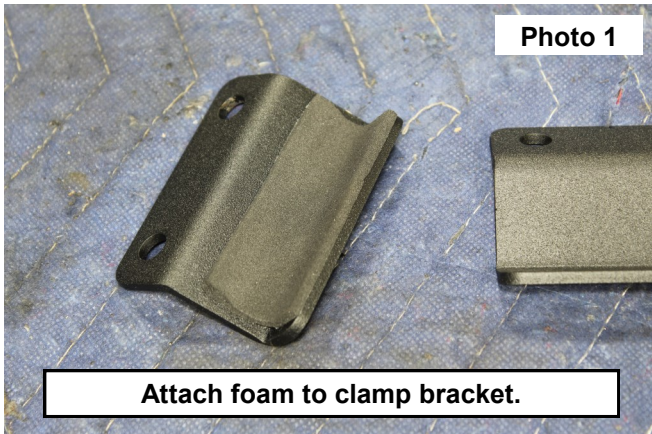
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

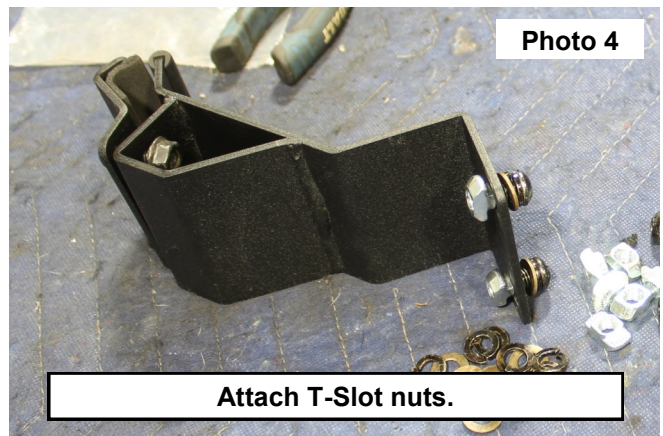
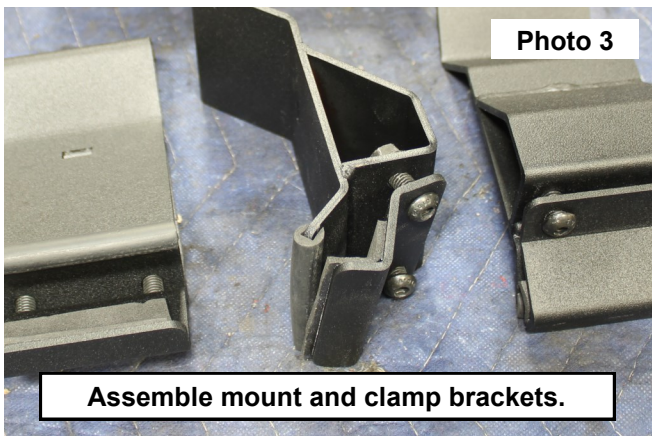


INSTALLATION INSTRUCTIONS

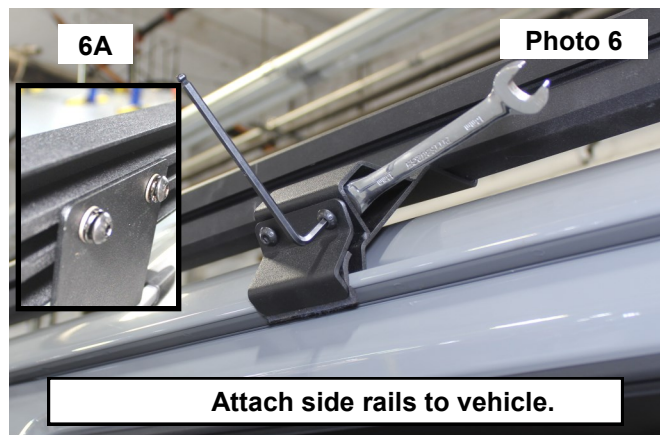
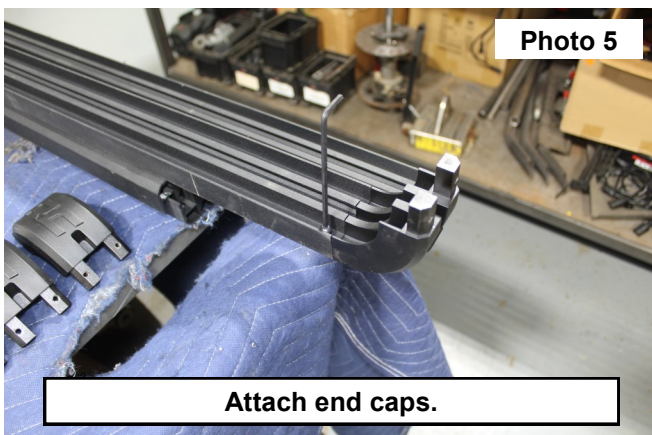
1. Attach (4 ea.) flat foam to clamp brackets. **See Photo 1.**
2. Attach (4 ea.) edge trim foam to each FR and RR mount brackets. **See Photo 2.**



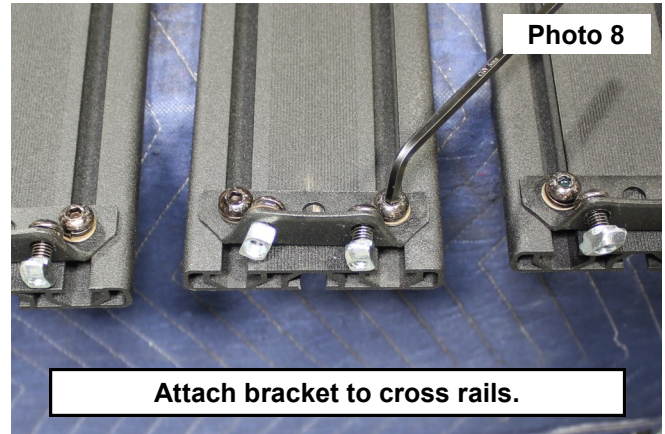
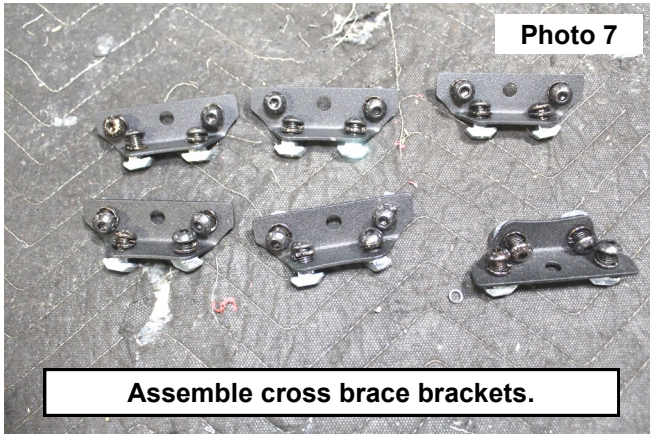
3. Loosely attach (4 ea.) clamp bracket to each mount brackets using (2 per bracket) 8mm x 20mm button heads and 8mm flange nuts. **See Photo 3.**
4. Install (2 per bracket) 8mm x 16mm button head, 8mm lock washer, 8mm flat washer, and T-Slot nuts on top of mount brackets. **See Photo 4.**



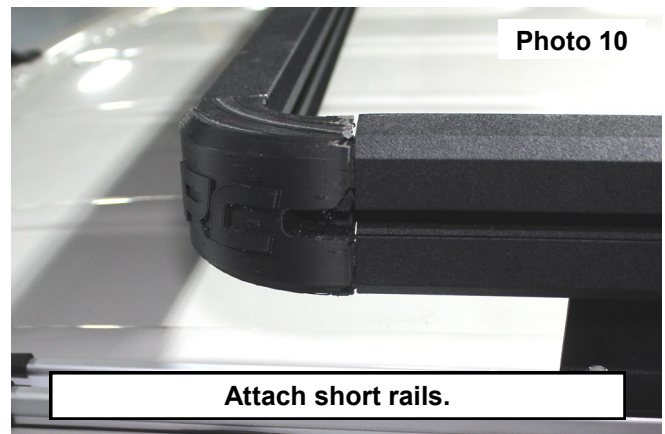
5. Attach (4 ea.) end caps to FR and RR rails using a 4mm allen wrench and (2 per bracket) 6mm x 15mm button head. **See Photo 5.**
6. Using 5mm allen wrench and 13mm wrench, attach side rails to gutter channel of vehicle. **Note: Slide T-Slot nuts from step 4 into groove on side rails. See Photo 6 and Photo 6A.**



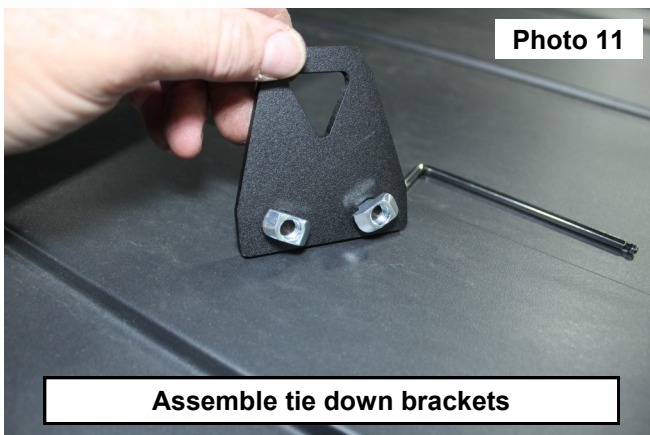
7. Using (4 per bracket) 8mm button head bolts, 8mm lock washers, 8mm flat washers, and 8mm T-slot nuts, assemble cross rail brackets. **See Photo 7.**
8. Install cross rail brackets to cross rails. Tighten using 5mm allen wrench. **See Photo 8.**



9. Place cross rails in desired location and tighten using 5mm allen wrench. **See Photo 9.**
10. Attach FR/RR rails to side rails using (2 per bracket) 6mm x 15mm button head and tighten using 4mm allen wrench. **See Photo 10.**



11. Using (2 per bracket) 8mm button head bolts, 8mm lock washers, 8mm flat washers, and 8mm T-slot nuts, assemble the (6) tie down brackets. Tighten tie down brackets using 5mm allen wrench. **See Photo 11 and Photo 12.**
12. Rack is rated for 600 lbs static load and 300 lbs dynamic load-ideal for rooftop tents, cargo, and overlanding setups



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