



TOYOTA 24-UP TACOMA BED OPENING BRACE

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If questions exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:

1-DR Brace
1-PASS Brace

TOOLS NEEDED:

10mm Socket or Wrench
5mm Allen Wrench
T55 Wrench
1/2 Wrench
9/16 Wrench
11/32 Drill bit
Drill motor
Paint Pen

HARDWARE INCLUDED:

6-8mm-1.25 x 25mm Button Head
6-8mm Nutsert
5/16 x 1" Hex bolt
5/16 Flat Washer
3/8 Hex Nut



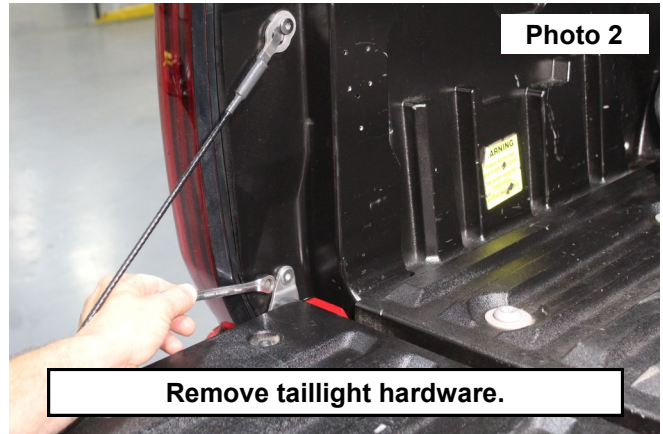
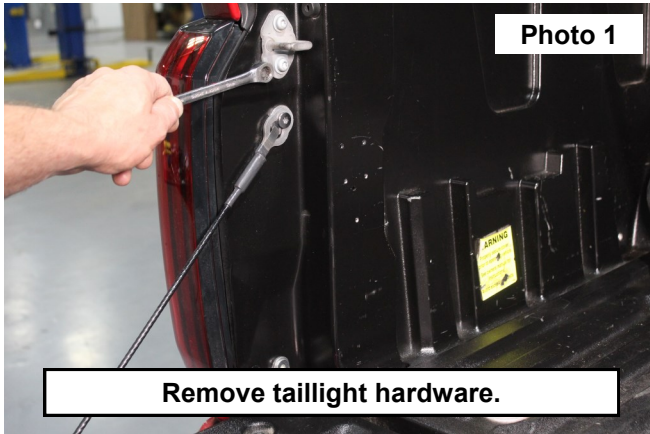
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

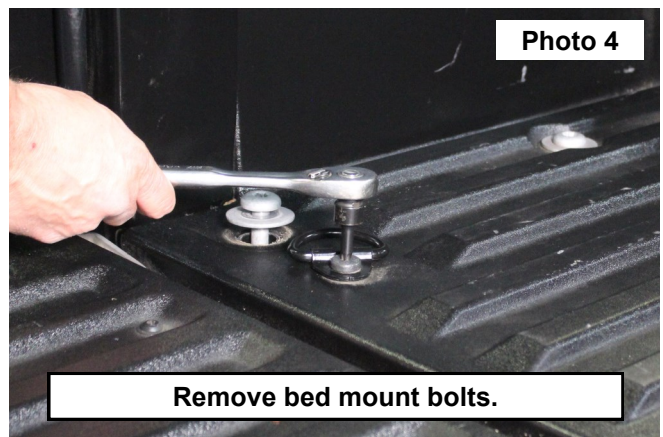
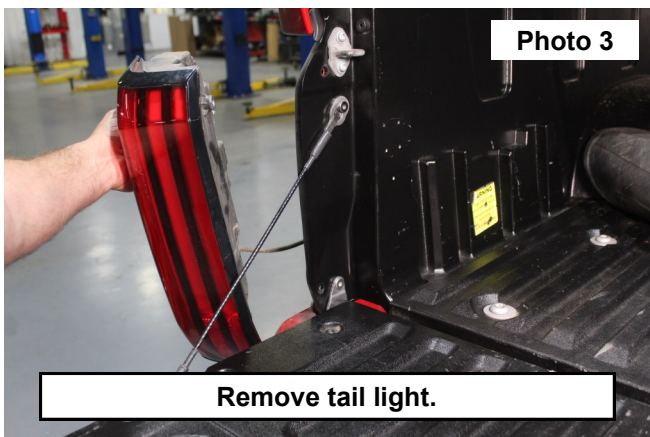


INSTALLATION INSTRUCTIONS

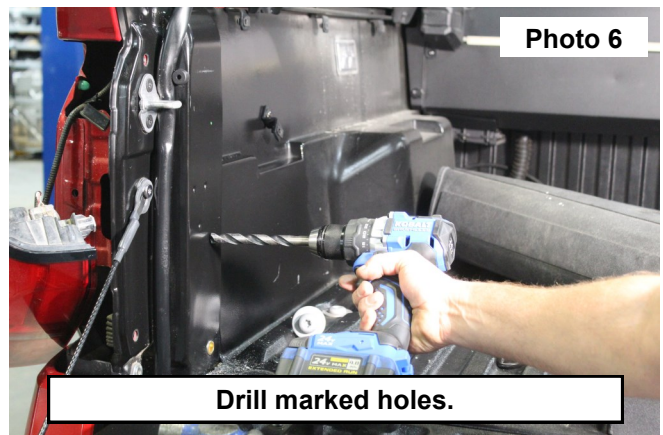
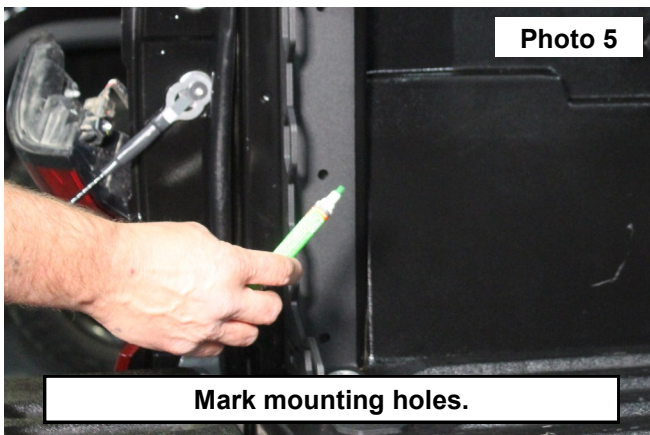
1. With a 10mm wrench, remove the bolts holding the tail light. Retain hardware for later use. DR side pictured. **See Photo 1 and Photo 2.**



2. Remove and unplug tail light. **See Photo 3.**
3. Remove (2) bed mount bolts using T-55 wrench. Retain hardware for later use. **See Photo 4.**



4. Place bracket on the bed and using a paint pen, mark location of mounting holes. **See Photo 5. Note: Mask area where drilling to protect finish.**
5. Using the 11/32 bit, drill out holes in the bed. **See Photo 6.**



6. If you do not have **RC Nutsert toolkit**, (sold separately) using the supplied 5/16" bolt, washer, and the 3/8" nut, screw them into a nutsert, and place assembly into drilled hole. **See Photo 7.**
7. Using 1/2" and 9/16" wrenches, tighten the bolt with the 1/2" wrench, hold the nut with the 9/16" wrench. This compresses the nutsert and locks into place. **See Photo 8.**

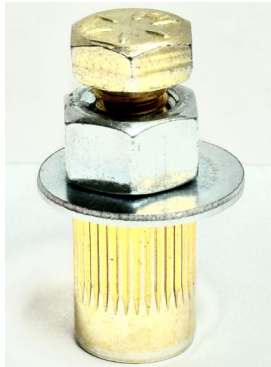


Photo 7

Assemble nutserts.

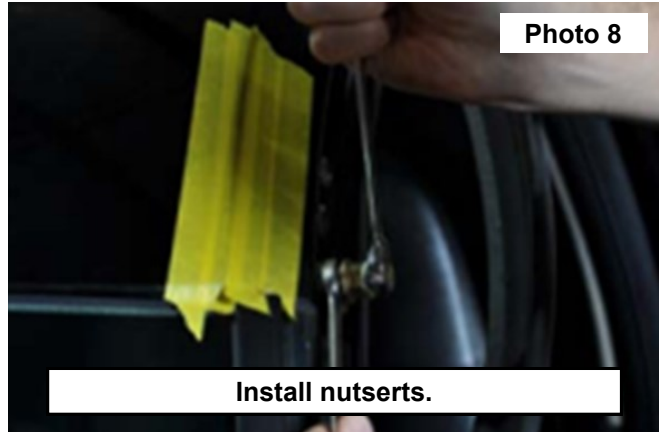


Photo 8

Install nutserts.

8. If using the RC Nutsert tool, place nutsert on spindle and install nutserts into hole. **See Photo 9.**
9. Place brace over holes and loosely install (3) 8mm button head bolts. **See Photo 10.**

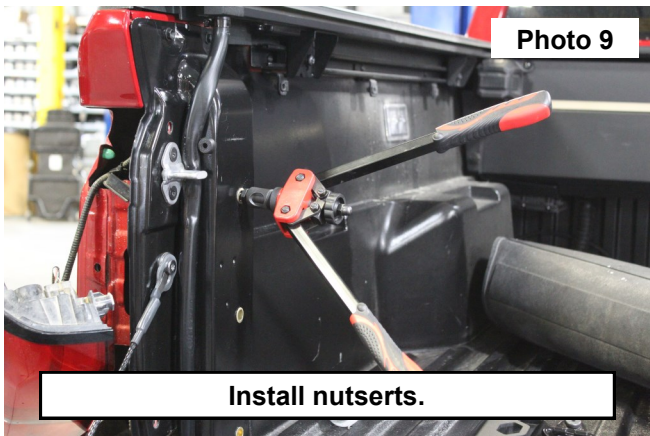


Photo 9

Install nutserts.

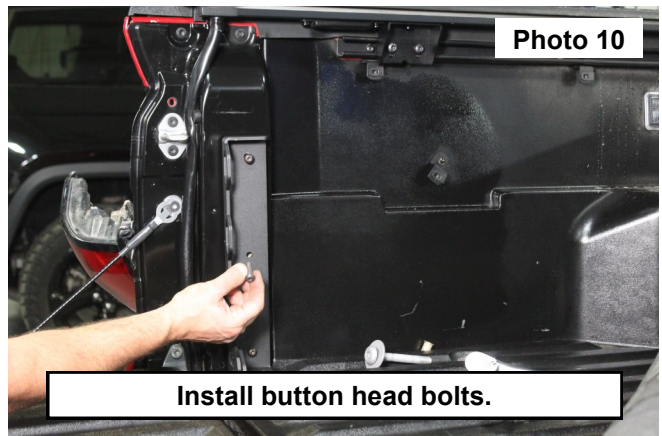


Photo 10

Install button head bolts.

10. Tighten (3) button head bolts using 5mm allen wrench. **See Photo 11.**
11. Replace the retained bed mount bolts through brace, and tighten using the T-55 wrench. **See Photo 12.**
12. Plug in tail light and replace.
13. Repeat steps 1-12 on opposite side of vehicle.

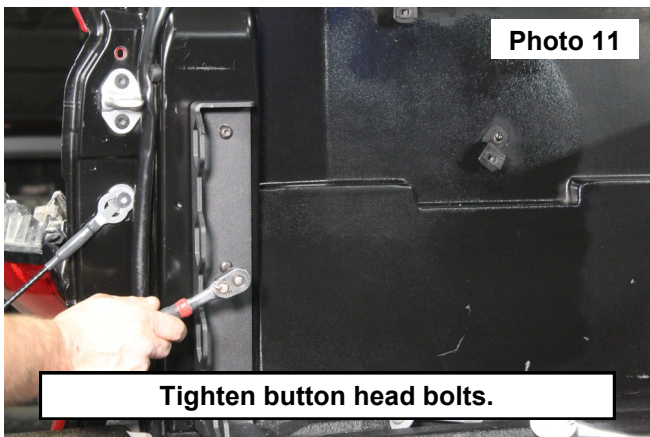


Photo 11

Tighten button head bolts.

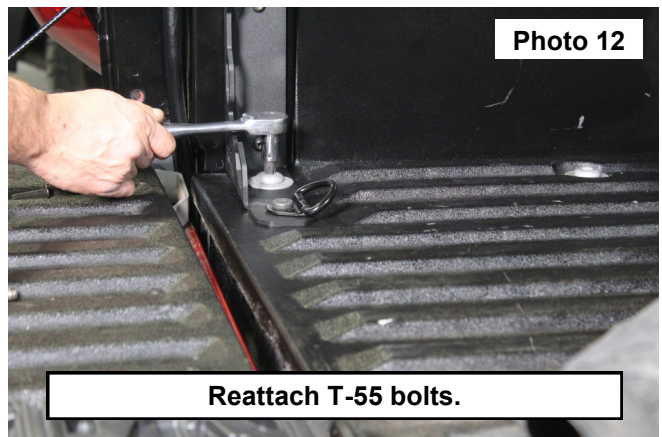


Photo 12

Reattach T-55 bolts.

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