



## Toyota 25 4Runner Nerf Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

### KIT CONTENTS:

- 1- DR Nerf Step
- 1- PASS Nerf Step
- 4- End Caps
- 1- DR Front Bracket
- 2- DR Brackets
- 1- PASS Front Bracket
- 2- PASS Brackets

### TOOLS NEEDED:

- Jack and Jack Stands
- 13mm Wrench or Socket

### HARDWARE INCLUDED:

- 12- 8mm-1.25 x 25mm Hex Bolt
- 12- 8mm Oversized Flat Washer
- 12- 8mm Lock Washer
- 12- 8mm x 20mm Hex Bolt
- 12- 8mm Flange Nut
- 12- Flat Washer



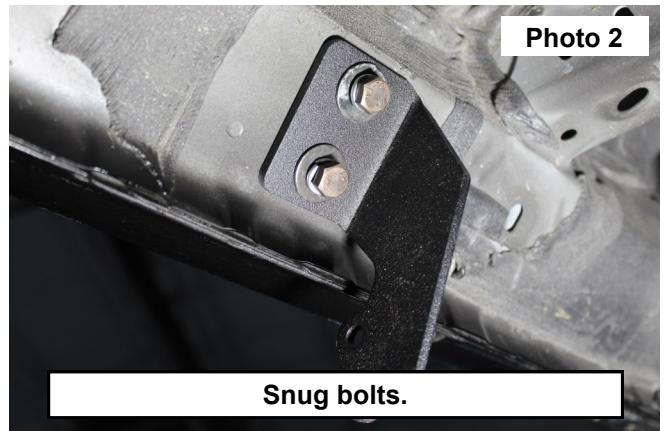
### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

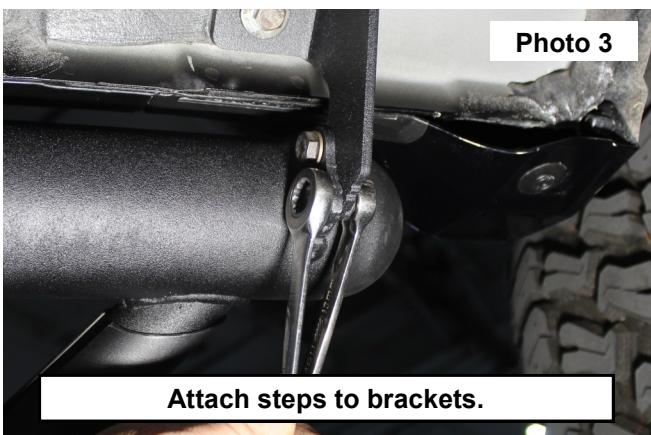


## INSTALLATION INSTRUCTIONS

1. Raise vehicle and place on jack stands.
2. Align the bracket with holes on frame. **See Photo 1.**
3. Snug the 8mm x 25mm bolts to the frame. Repeat for (2) middle and rear brackets. **See Photo 2.**



4. Using the 8mm x 20mm bolts, attach steps to brackets using 13mm wrenches. **See Photo 3.**
5. Once steps are installed on brackets, tighten the bracket bolts. **See Photo 4.**
6. Repeat steps 2-5 for other side.



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