

ROUGH COUNTRY

SUSPENSION SYSTEMS®

TOYOTA 2022 Tundra Grille Light

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

Kit Contents:

Dr Side Bracket x1
Pass Side Bracket x1
20" LED Light Bar x1

Tools Needed:

10mm Socket/Wrench
Trim Removing Tool



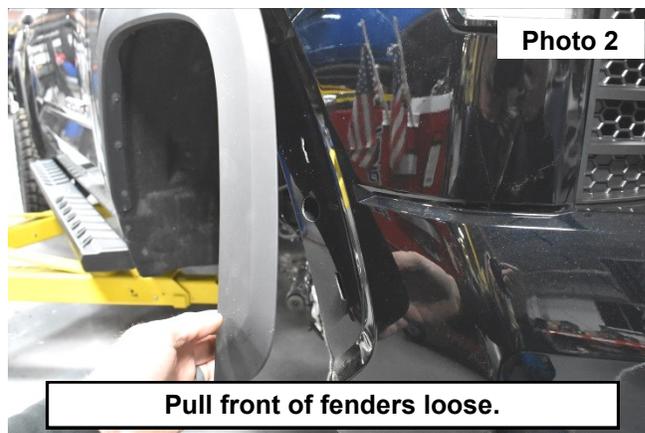
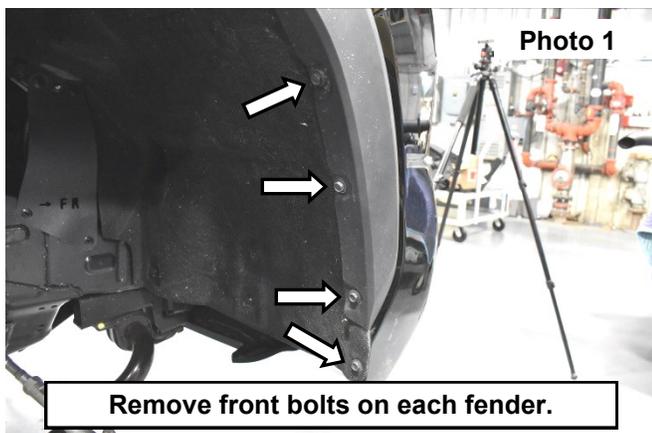
Torque Specs:

| Size | Grade 5 | Grade 8 | Size | Class 8.8 | Class 10.9 |
|-------|-----------|-----------|------|-----------|------------|
| 5/16" | 15 ft/lbs | 20ft/lbs | 6MM | 5ft/lbs | 9ft/lbs |
| 3/8" | 30 ft/lbs | 35ft/lbs | 8MM | 18ft/lbs | 23ft/lbs |
| 7/16" | 45 ft/lbs | 60ft/lbs | 10MM | 32ft/lbs | 45ft/lbs |
| 1/2" | 65 ft/lbs | 90ft/lbs | 12MM | 55ft/lbs | 75ft/lbs |
| 9/16" | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs | 120ft/lbs |
| 5/8" | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs |
| 3/4" | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs |

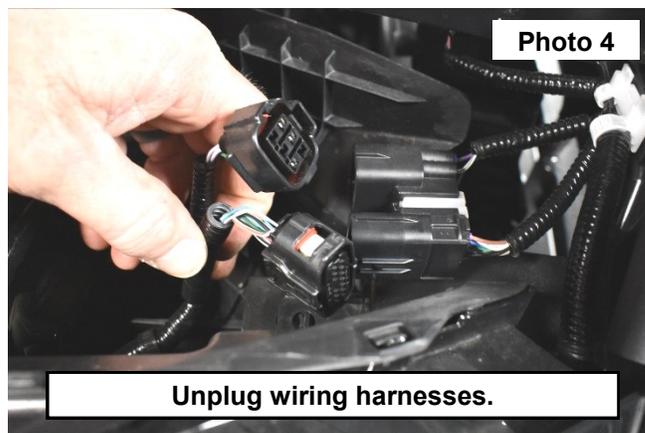
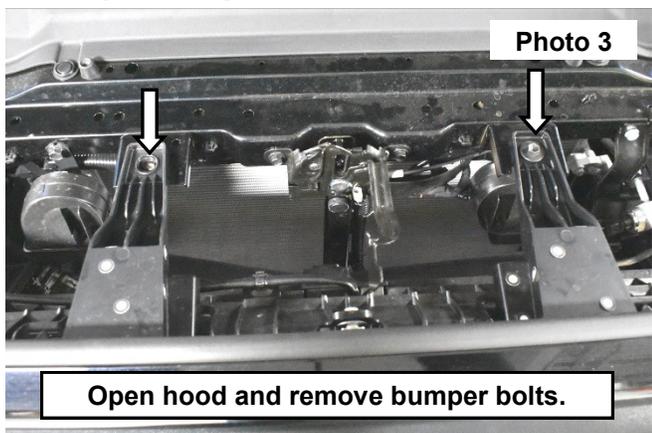


INSTALLATION INSTRUCTIONS

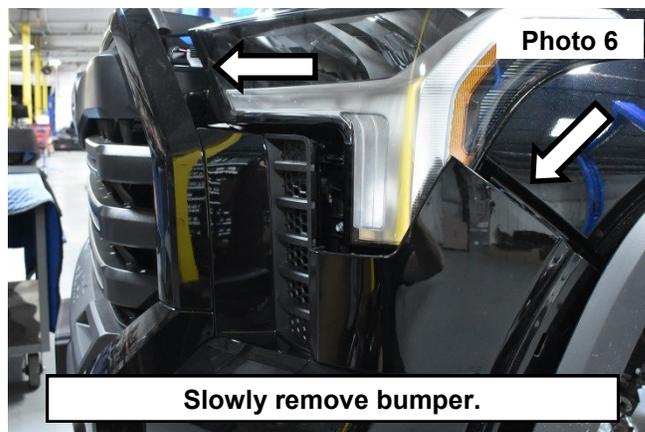
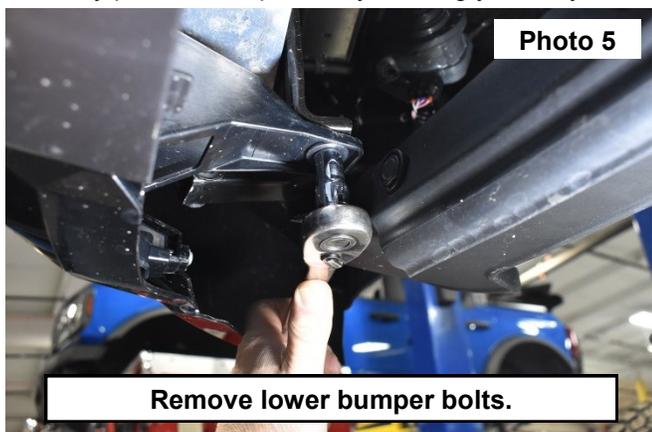
1. Remove the front bolts on each fender using 10mm socket/wrench. **See Photo 1.**
2. Pull the front of the fenders loose. **See Photo 2.**



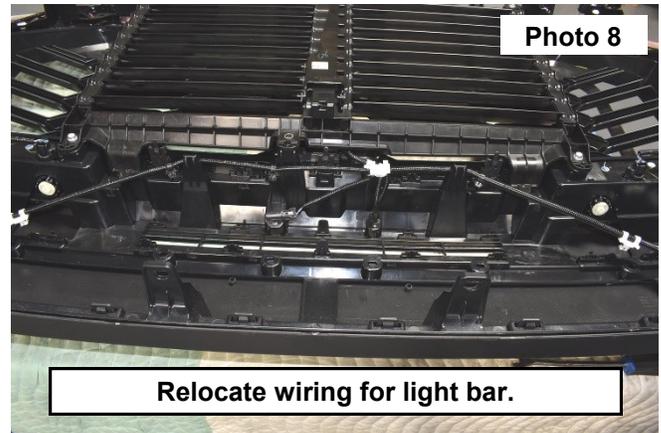
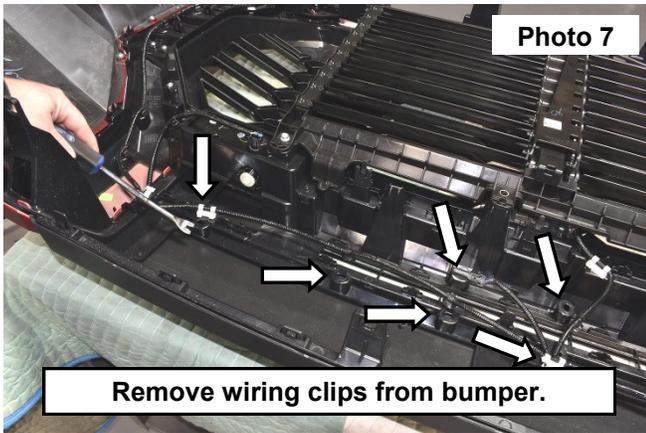
3. Open the hood and remove the 4 bolts securing the bumper using a 10mm socket/wrench. **See Photo 3.**
4. Unplug the wiring harnesses connected to the bumper. **See Photo 4.**



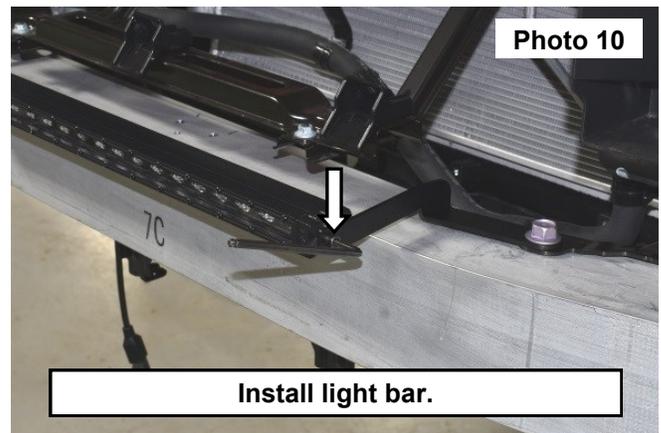
5. Remove the lower bumper bolts underneath the bumper using a 10mm socket/wrench. **See Photo 5.**
6. Slowly pull the bumper off by working your way across the front of the vehicle. **See Photo 6.**



7. Lay the bumper down on a cloth and remove the wiring clips from the bumper using a trim remove tool to relocate out the way of the light bar. **See Photo 7 and Photo 8.**



8. Remove the inside bolts on the frame using a 17mm socket/wrench and install the Dr and Pass side brackets using the stock bolts. **See Photo 9.**
9. Install the light bar to the brackets using the hardware supplied with the lights. **See Photo 10.**
NOTE: The brackets have slotted holes to allow for leveling due to slight manufacturing variations in the frame.



10. Run the light bar wiring as desired to the power source. Be sure to keep away from hot or moving parts.
11. Reinstall the bumper in reverse order.



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