

# ROUGH COUNTRY

## FORD 99-16 SUPER CREWCAB F250/F350 TR2 RUNNING BOARD

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question's exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure adequate clearance between all components.

Periodically check all hardware for tightness.

### Kit Contents:

1-DR Step  
1-PASS Step  
3-DR Mount Bracket  
3-PASS Mount Bracket

### Tools Needed:

10mm Socket or Wrench

### Hardware Included:

6-Clip Nut  
24-8mm-1.25 x 28 Hex Bolt



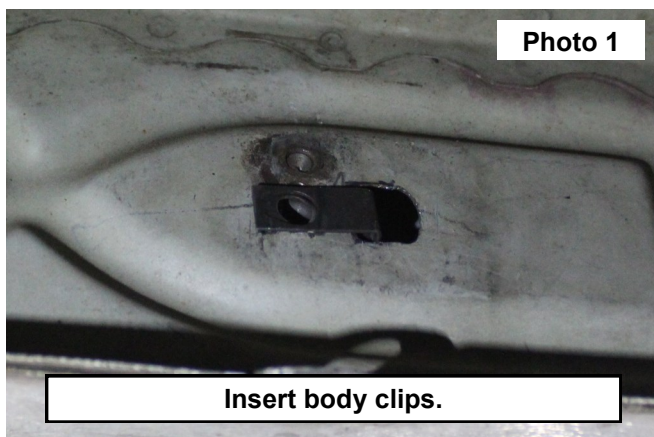
### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

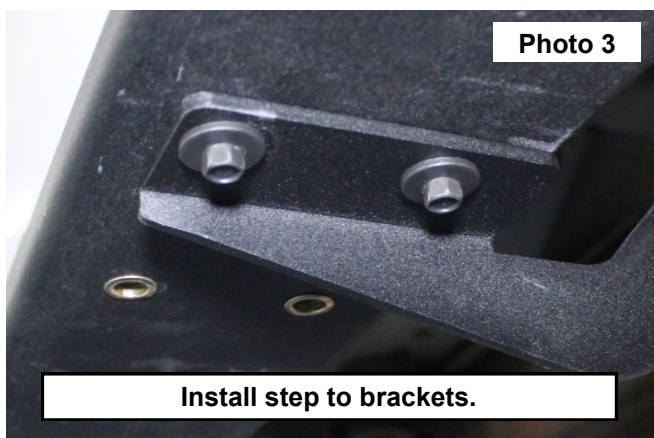


## INSTALLATION INSTRUCTIONS

1. Beginning on DR side, install (3 ea.) body clips. **See Photo 1.**
2. Install brackets using (6 ea.) 8mm x 28mm bolts using 10mm wrench or socket. **See Photo 2.**



3. Loosely install running board to brackets using (6 ea.) 8mm x 28mm bolts. **See Photo 3.**
4. Using 10mm wrench or socket, tighten 8mm bolts. **See Photo 4.**
5. Repeat steps 1-4 for PASS side.



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyer's responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

