

# ROUGH COUNTRY

## FORD 15-26 F-150/250/350 CREW CAB RAPTOR LIGHTNING TR2 RUNNING BOARD

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question's exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure adequate clearance between all components. Periodically check all hardware for tightness.

### Kit Contents:

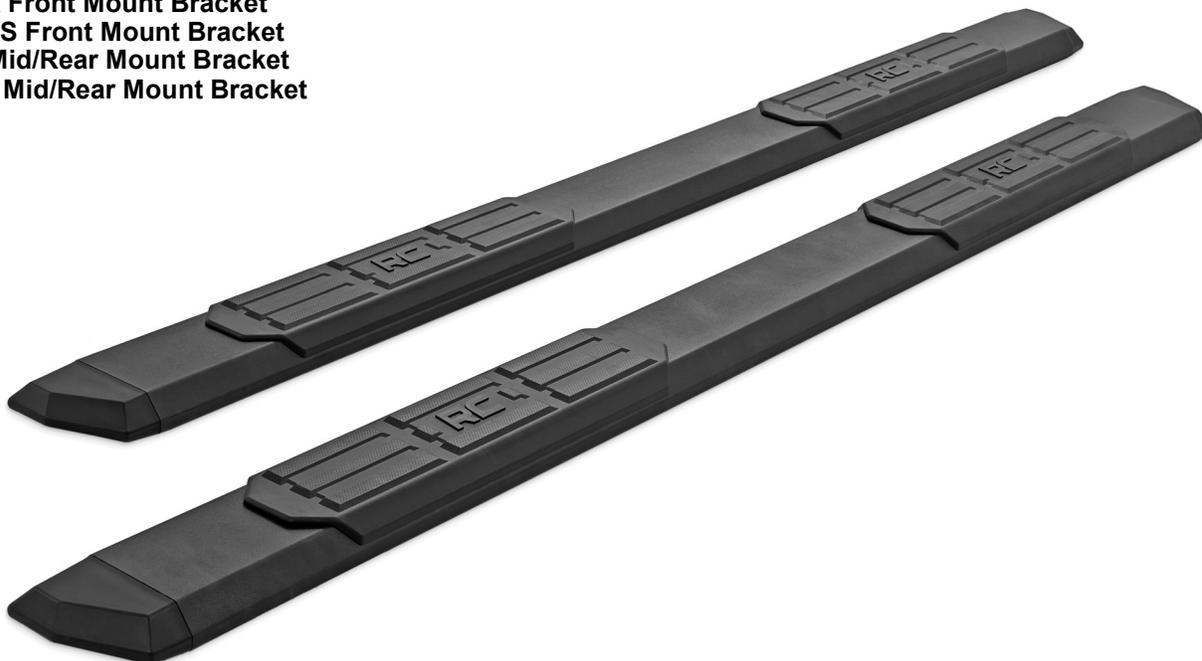
1-DR Step  
1-PASS Step  
1-DR Front Mount Bracket  
1-PASS Front Mount Bracket  
2-DR Mid/Rear Mount Bracket  
2-PASS Mid/Rear Mount Bracket

### Tools Needed:

10mm Socket or Wrench

### Hardware Included:

18- 8mm-1.25 Flange Lock Nut  
12-M8-1.25 x 28 Hex Bolt



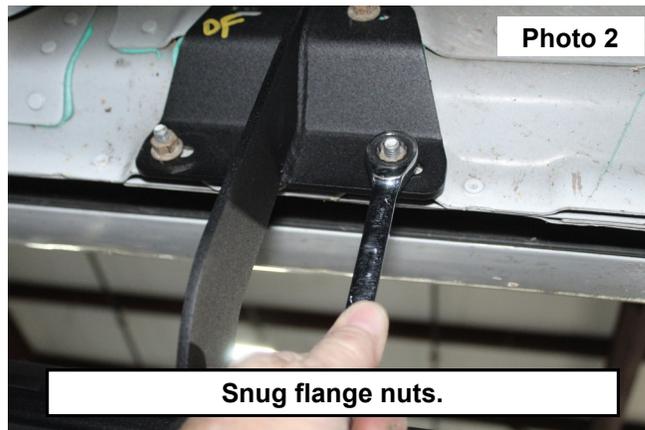
### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

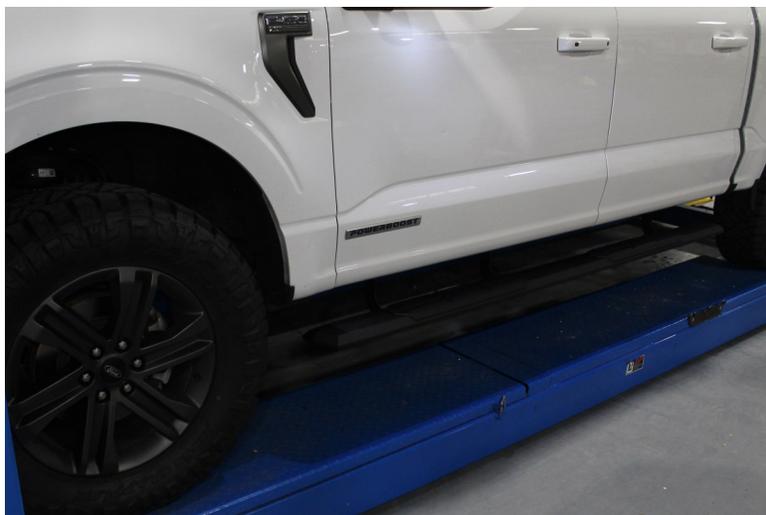
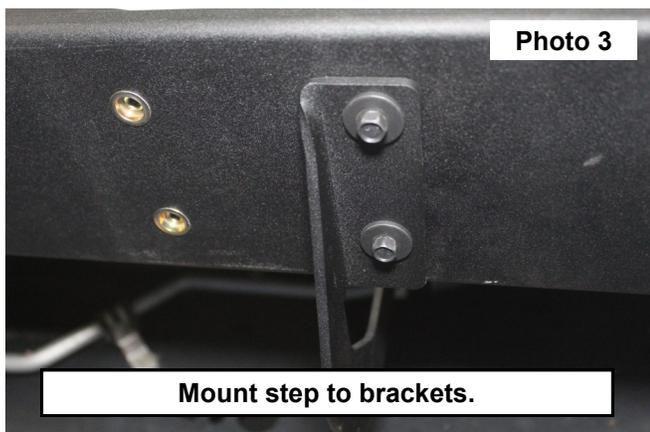


## INSTALLATION INSTRUCTIONS

1. Beginning on the DR side, attach the front mount bracket to the mount studs. See Photo 1.
2. Front brackets on both sides will be marked by wider landing pad for step rails as well as landing will be pointed towards front of vehicle.
3. Using a 10mm socket or wrench, snug the brackets with (9 ea.) 8mm flange nuts on the mount studs. Do not fully tighten at this time. **See Photo 2.**



4. Align step to brackets and loosely install step using (6 ea.) 8mm x 28 bolts. **See Photo 3.**
5. Using 10mm wrench, tighten the steps to mount brackets. **See Photo 4.**
6. Repeat steps 1-5 for PASS side.



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyer's responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

