

ROUGH COUNTRY

FORD 2004-Up F150 2007-Up Expedition Caster-Camber Kit

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

Kit Contents:

Cam Bolt Plate x4

Cam Nut x4

Tools Needed:

1-1/16" Wrench and Socket



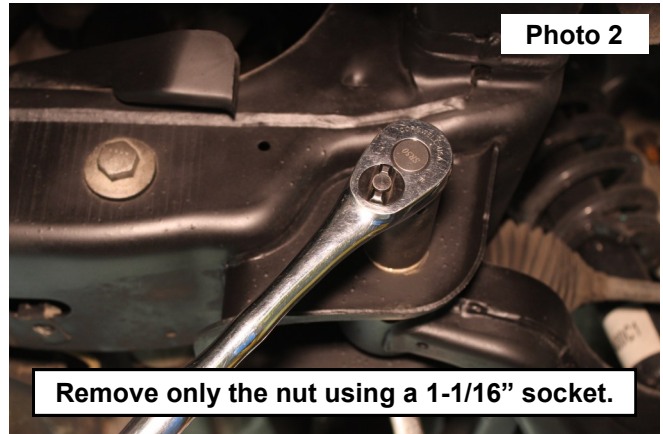
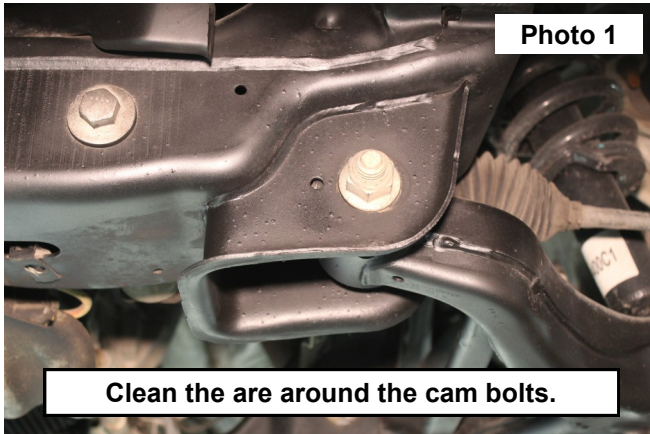
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

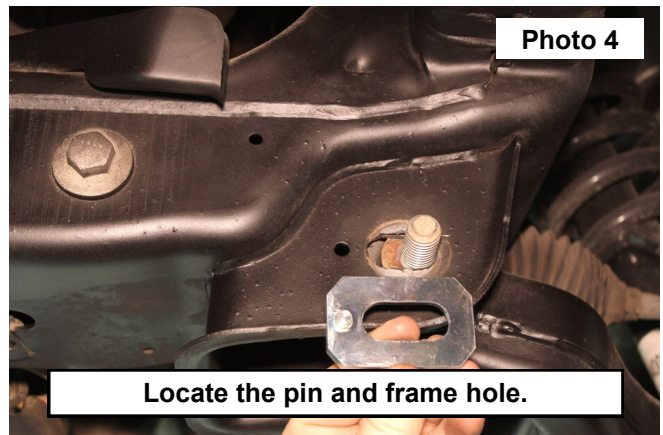
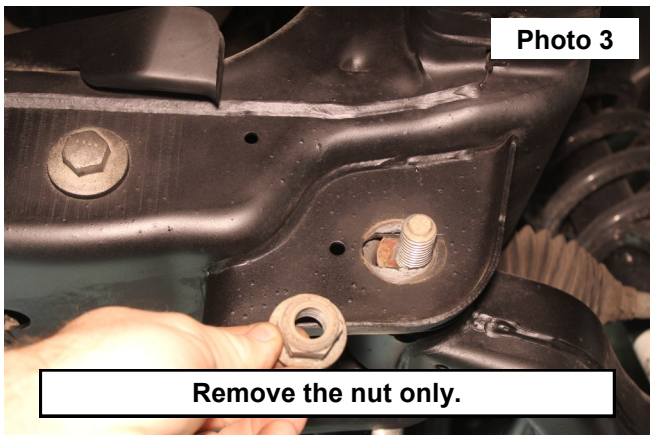


INSTALLATION INSTRUCTIONS

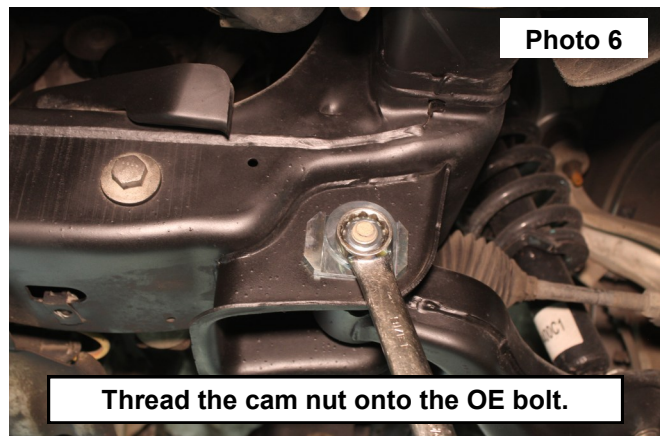
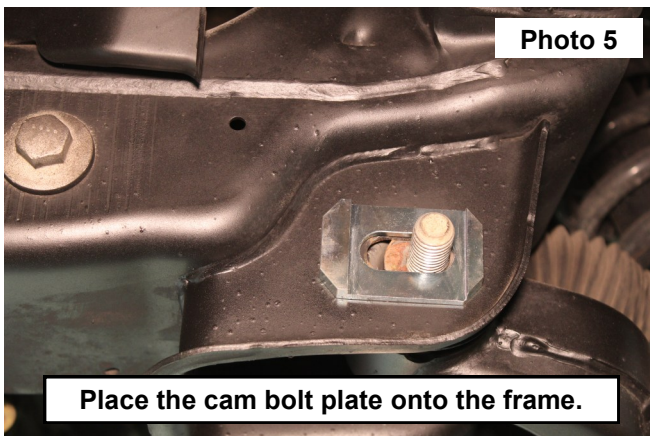
1. Clean the area around the cam bolts from any dirt or debris that will keep the cam bolt plate from sitting flush against the frame. **See Photo 1.**
2. Remove only the nut using a 1-1/16" wrench to hold the bolt and socket to remove the nut. **See Photo 2.**



3. Only the nut will be removed. **See Photo 3.**
4. Locate the pin in the cam bolt plate and the hole in the frame. **See Photo 4.**



5. Place the cam bolt plate onto the frame locking the pin into the frame. **See Photo 5.**
6. Thread the new cam nut onto the OE bolt using a 1-1/16" seating the washer onto the cam plate. **See Photo 6.**
7. Install the remaining (3) cam bolt plates onto the frame.
8. Once the cam bolts are installed, the vehicle's alignment settings will be altered. A professional wheel alignment is required after installation to ensure proper handling, tire wear, and suspension performance.



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