



## FORD 2021-UP Bronco 2 Door AL2 Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

**KIT CONTENTS:**  
 Driver Side Step x1  
 Pass Side Step x1

**TOOLS NEEDED:**  
 13mm Wrench or Socket

**HARDWARE INCLUDED:**  
 8mm x 35mm Flange Hex Bolts x8



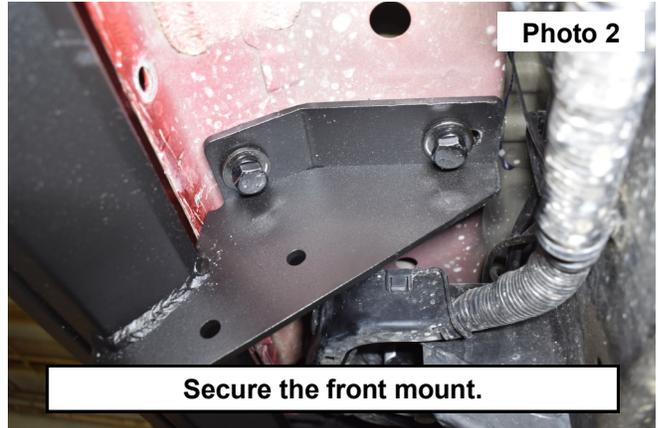
**Torque Specs:**

| Size  | Grade 5   | Grade 8   | Size | Class 8.8 | Class 10.9 |
|-------|-----------|-----------|------|-----------|------------|
| 5/16" | 15 ft/lbs | 20ft/lbs  | 6MM  | 5ft/lbs   | 9ft/lbs    |
| 3/8"  | 30 ft/lbs | 35ft/lbs  | 8MM  | 18ft/lbs  | 23ft/lbs   |
| 7/16" | 45 ft/lbs | 60ft/lbs  | 10MM | 32ft/lbs  | 45ft/lbs   |
| 1/2"  | 65 ft/lbs | 90ft/lbs  | 12MM | 55ft/lbs  | 75ft/lbs   |
| 9/16" | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs  | 120ft/lbs  |
| 5/8"  | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs  |
| 3/4"  | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs  |



## INSTALLATION INSTRUCTONS

1. Support and position the step onto the bottom of the cab of the vehicle over the threaded mounting holes. **See Photo 1.**
2. Secure the front step mount to the vehicle using (2) of the supplied 8mm x 35mm flange head bolts in the threaded holes in the body. **See Photo 2.**



3. Secure the rear step mount to the vehicle using (2) of the supplied 8mm x 35mm flange head bolts in the threaded holes in the body. **See Photo 3.**
4. Tighten the front step mount using a 13mm socket of wrench. **See Photo 4.**



5. Tighten the center and rear step mount using a 13mm socket of wrench. **See Photo 5.**



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