

2019-2026 UP Sprinter Van Tire Clearance Cover

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:

- 1x Dr Tire Clearance Cover
- 1x Pass Tire Clearance Cover

TOOLS NEEDED:

- 1/4 Drill
- Drill Motor
- 10mm Wrench or Socket
- 4mm Allen Wrench
- Small Pry Tool
- Utility Knife
- Crescent Wrench
- Dead Blow Hammer
- Paint Marker
- Shears
- Scraper
- Bench Vise

HARDWARE INCLUDED:

- 2x 6mm-1 x 20mm Button Head
- 2x 6mm-1 x 50mm Button Head
- 4x 6mm Flat Washer
- 8x Mercedes Body Clip
- 4x 6mm Body Clip Nut



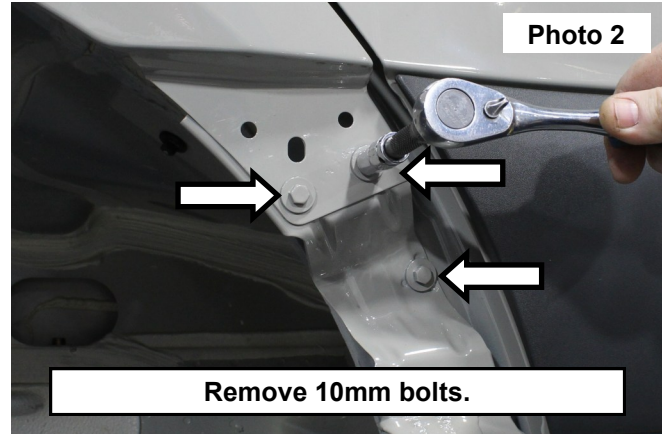
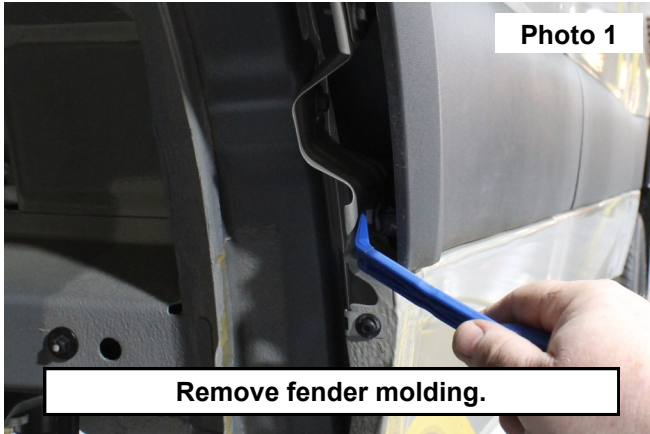
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

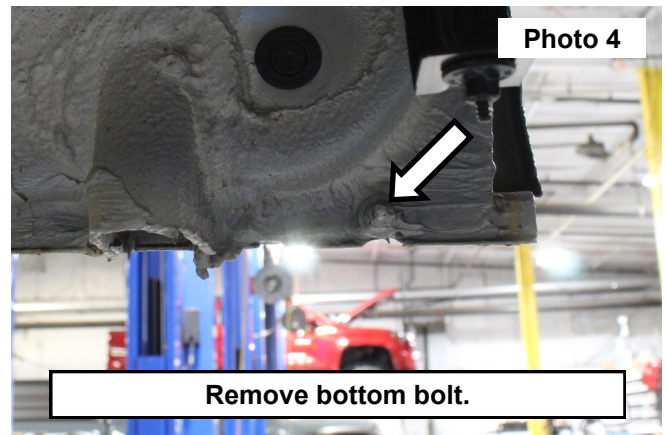
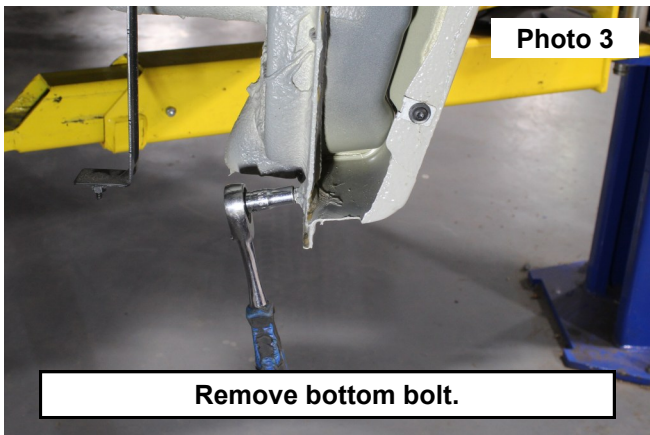


INSTALLATION INSTRUCTIONS

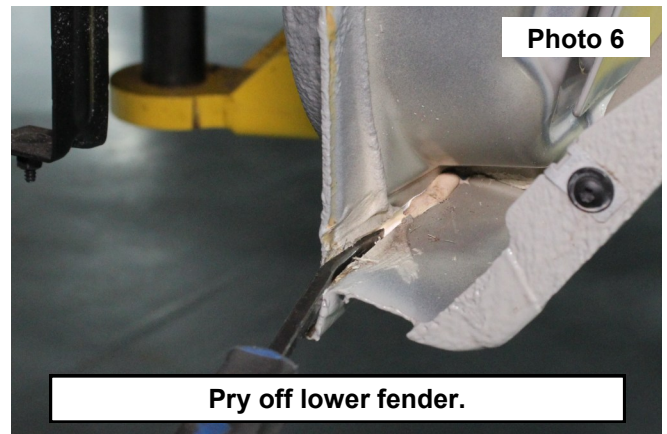
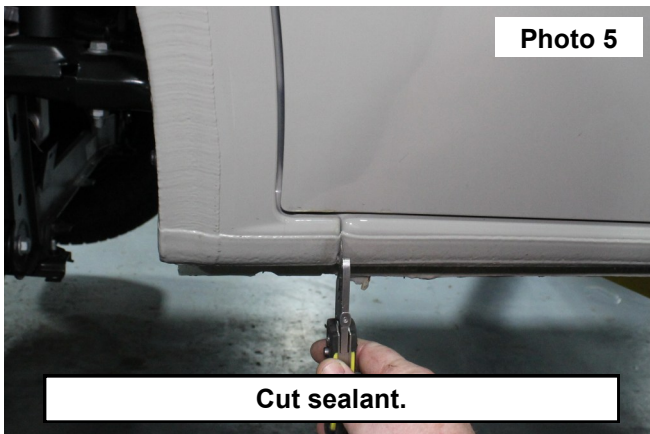
1. Remove factory mud flap and wheel well liner. Retain all components for reuse.
2. With a pry tool, remove fender molding. **See Photo 1.**
3. Remove (3) 10mm bolts using a 10mm socket or wrench. Retain hardware. **See Photo 2.**



4. Remove bottom 10mm bolt using a 10mm socket or wrench. **See Photo 3 & 4.**



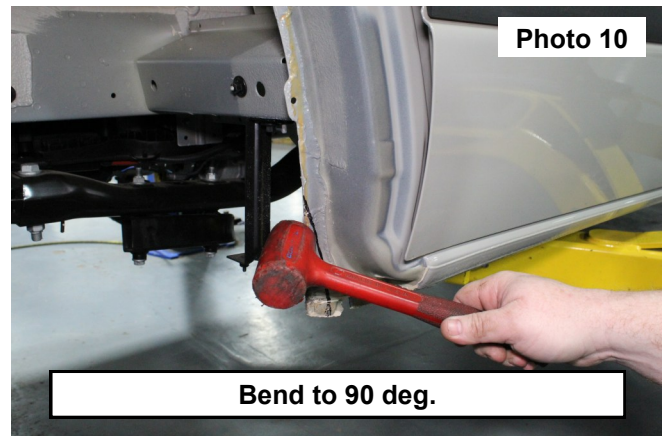
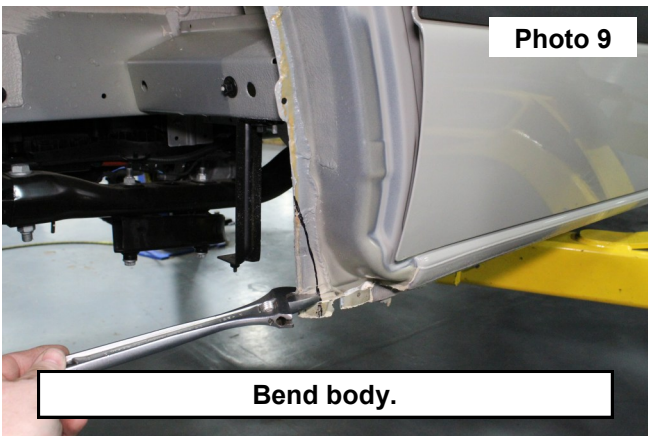
5. Using a utility knife, carefully cut thru sealant at bottom of fender. **See Photo 5.**
6. Using a pry tool, pry off lower portion of fender. **See Photo 6.**



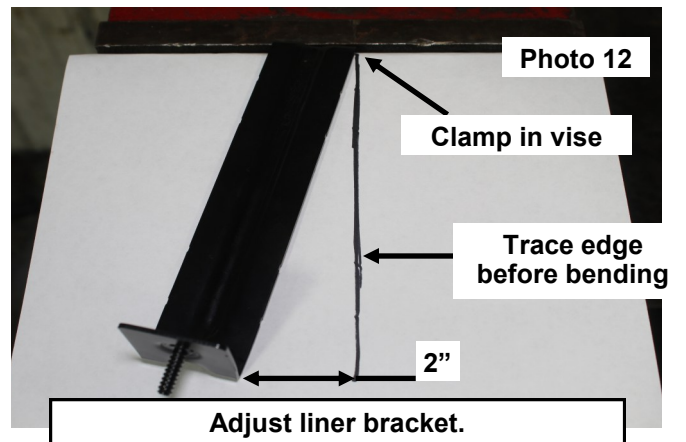
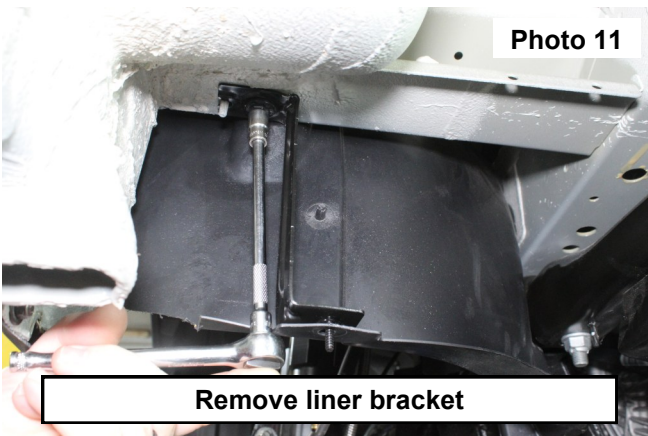
7. After lower fender is removed, using a scraper, remove excess sealant from fender and frame. **See Photo 7.**
8. Loosely install cover and using a paint marker, trace the outline of cover on fender. **See Photo 8.**



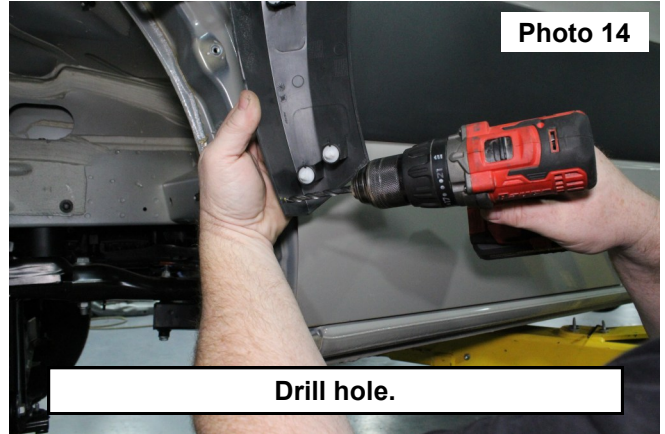
9. Remove cover. Using a crescent wrench, begin to bend edge of frame backward. **See Photo 9.**
10. Using a dead blow, bend corner to the inside to 90 deg. **See Photo 10.**



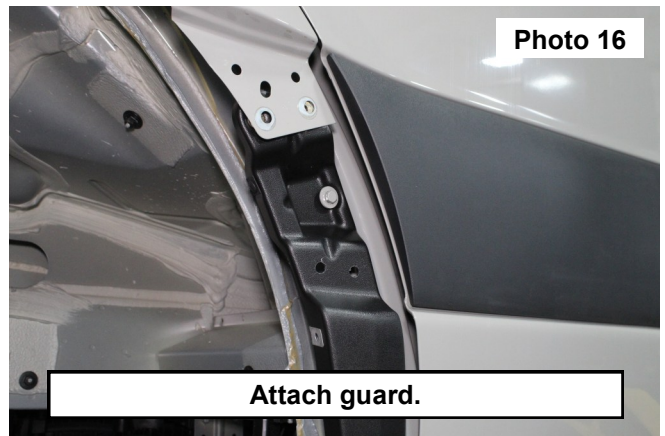
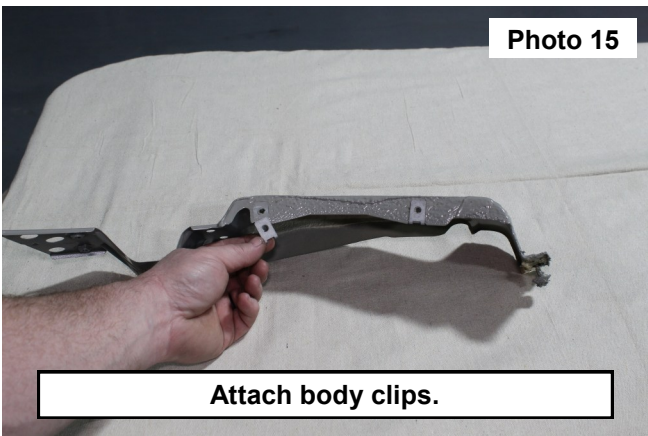
11. Remove liner bracket using 10mm socket. **See Photo 11.**
12. Using a vise to hold the top of the bracket, adjust liner bracket 2" to the left. **See Photo 12.**



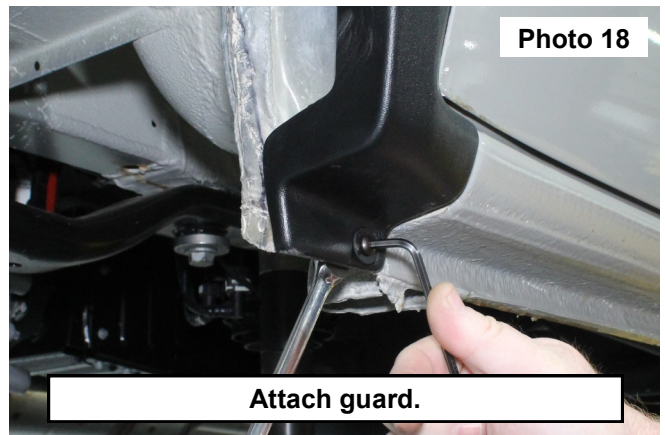
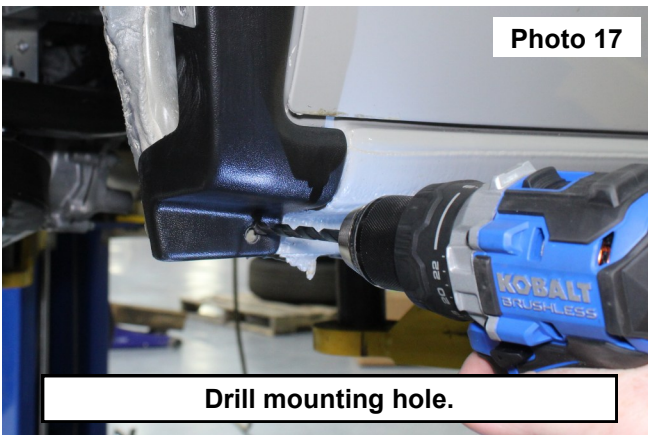
13. Place trim on guard and mark hole. **See Photo 13.**
14. Using 1/4" drill and motor, drill hole in trim. **See Photo 14.**



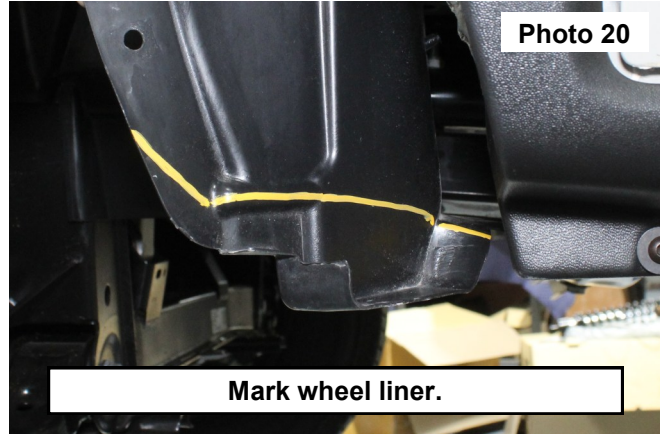
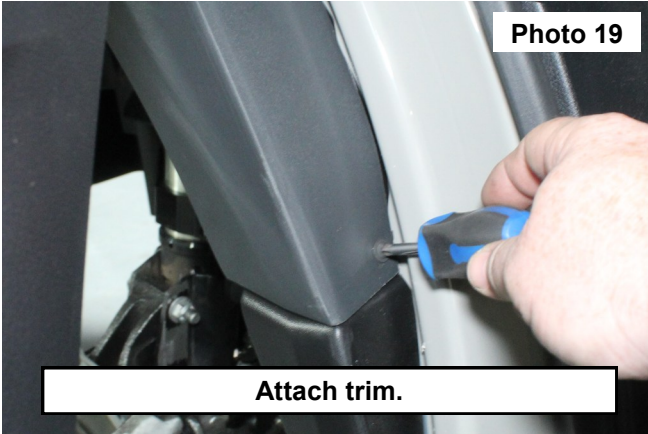
15. Remove body clips from old guard and install body clips on new guard. **See Photo 15.**
16. Loosely attach guard and using 1/4" bit and motor, drill hole in frame. **See Photo 16 and 17.**



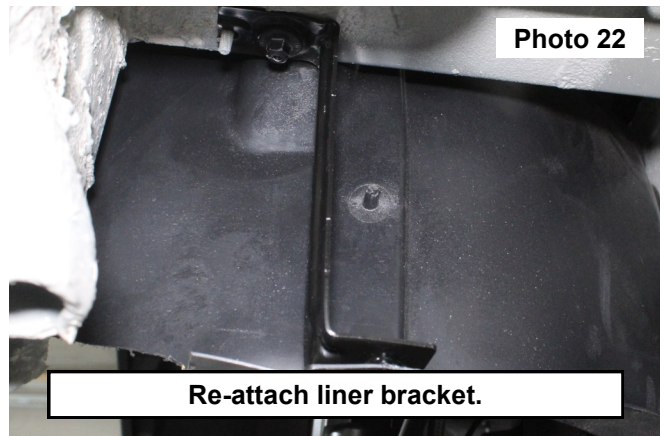
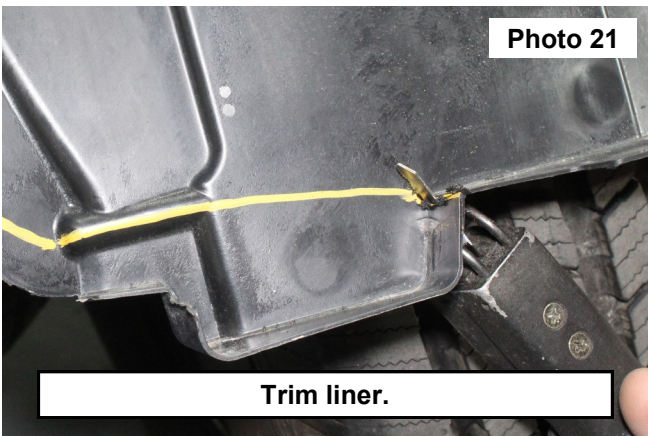
17. Using a 4mm Allen wrench, tighten the 6mm x 20 mm button head bolt. At this time, tighten 10mm bolts that were removed in step 2. **See Photo 18.**



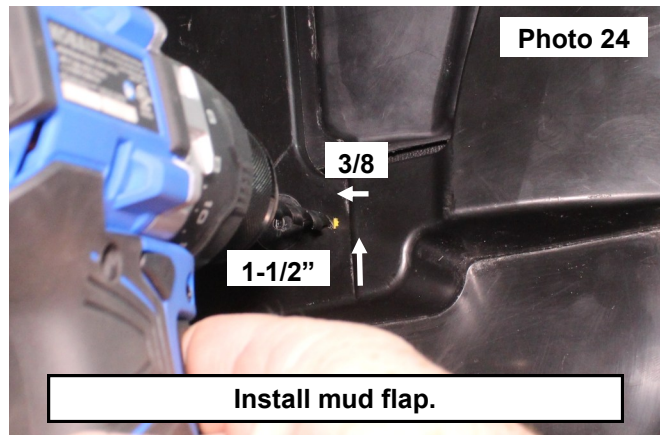
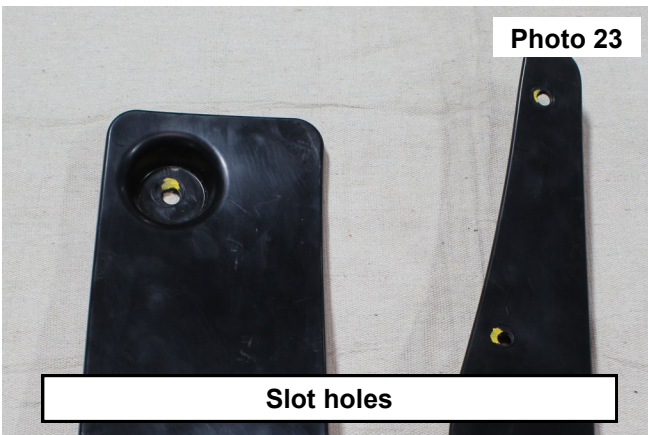
18. Using a Philips screwdriver, attach the trim. **See Photo 19.**
19. With guard and trim installed, mark bottom of liner. **See Photo 20.**



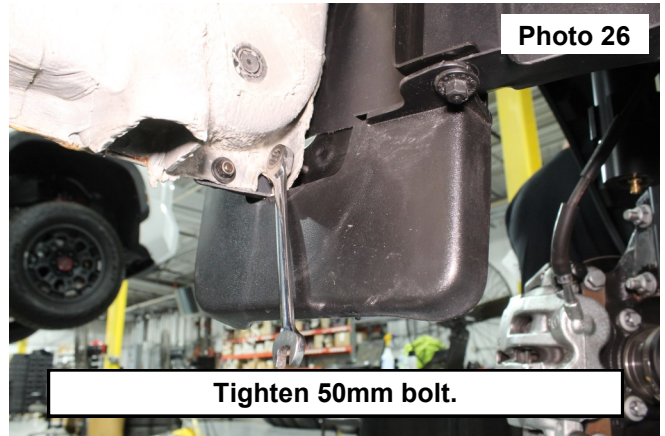
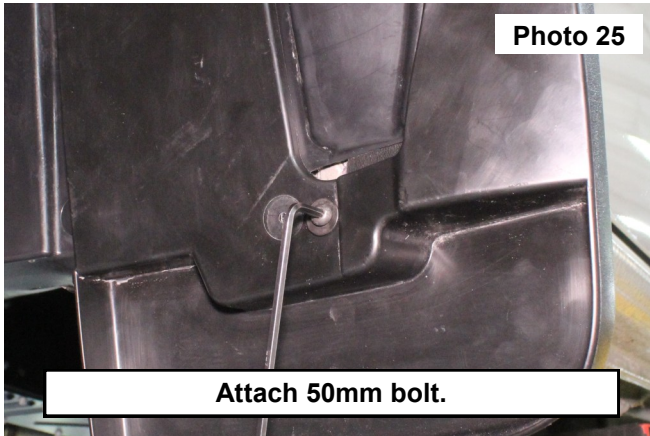
20. Using power shears, trim marked area off liner. **See Photo 21.**
21. Re-install liner bracket and install wheel liner. **See Photo 22.**



22. Using a paint marker, mark holes on mud flap. Using a 1/4" drill, enlarge the factory holes for adjustment. **See Photo 23.**
23. Using a tape measure, measure 3/8" over and 1 1/2" up from seam, and with a 1/4" bit and motor, drill hole in mud flap and using a T-25 wrench, install mud flap. **See Photo 24.**



24. Using a 4mm allen wrench and 10mm socket or wrench, place the 50mm bolt through the flap and pinch weld.
NOTE: Place a 6mm washer on flap side as well as pinch weld side to insure bolt doesn't pull through. See Photo 25 and 26.



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