

ROUGH COUNTRY

Ford 21-25 F150 Eco Boost FXS Front Bumper

Thank you for choosing Rough Country for all your off-road accessory needs.

Rough Country recommends that a certified technician install this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle. Please read all the instructions before beginning the installation. Check the kit hardware against the "Kit Contents" list below. If questions exist, please call us @ 1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness. Be sure you have all the needed parts and understand where they go. Also, please review the "Tools Needed" list to be certain you have the necessary tools to complete the installation.

NOTICE TO DEALER AND VEHICLE OWNER

⚠ WARNING Any vehicle equipped with any Rough country product must have the "Warning to Driver" decal installed on the sun visor or dash. The decal is to act as a constant reminder for whoever is operating the vehicle of its unique handling characteristics. **INSTALLING DEALER**—It is your responsibility to install the warning decal and to forward these installation instructions on too the vehicle owner for review and to be kept in the vehicle for its service life.



TOOLS NEEDED:

Jack
Safety Stands
Wheel Chocks
Small Pry Tool
Small Flat Head
Rotary Cut Tool
Paint Marker
Power Drill
3/8 Drill Bit
7/32 Drill Bit
Step Drill Bit
T30 Torx

Metric Wrench/Socket

10mm
13mm
15mm
18mm
19mm
21mm

Metric Allen Wrench

4mm
5mm
8mm

KIT CONTENTS:

Plastic Skin Kit
Forged D-Ring Kit
Eco Boost Winch Tray
Eco Boost Fairlead Extension
Eco Boost Intercooler Mount
Eco Boost Intercooler Shutter Bracket (2)
Hawse Fairlead
Metal Internal Bumper
Driver Frame Brace
Pass Frame Brace
Grille
Driver 30" Light Bar/Skin Bracket
Pass 30" Light Bar/Skin Bracket
Cube Light Mount (2)
4' Winch Cable Extension
D-Ring Isolator Kit
D-Ring Kit
2" LED Light Kit
30" Single Row Light Bar
Frame Nut Plate (2)
Single 12mm Bolt Tab 1 (2)
Double 12mm Bolt Tab 2 (2)
Bumper Nut Tab (2)

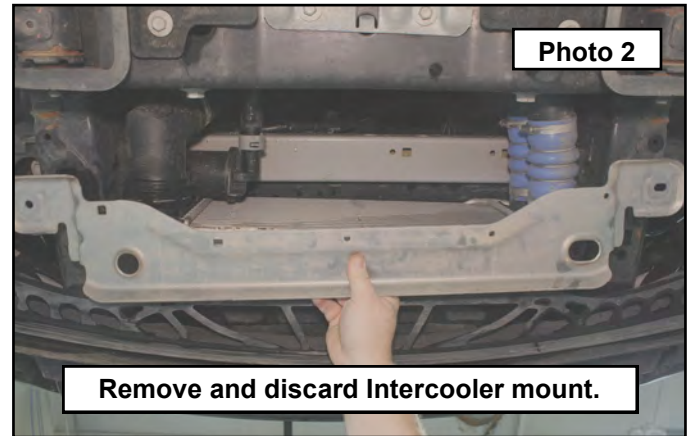
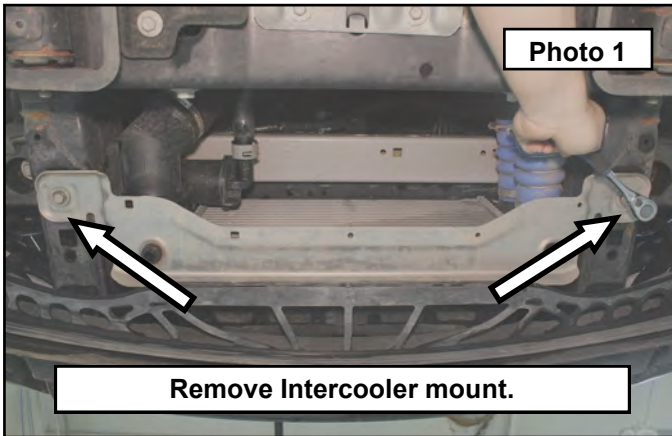
HARDWARE INCLUDED:

6mm x 20mm Button Head Bolt (2)
6mm x 20mm Bolt (20)
6mm Nylock Nut (10)
6mm Washer (23)
6mm Body Clip (12)
8mm x 25 Button Head Bolt (5)
8mm x 25 Bolt (2)
8mm Flange Nut (2)
8mm Washer (7)
8mm Body Clip (5)
12mm x 65mm Bolt (6)
12mm x 25mm Button Head Bolt (2)
12mm x 45mm Bolt (12)
12mm Flange Nut (12)
12mm Jam Nut (2)
12mm Thick Washer (20)
Phillips Head Screws (2)
1/2" Rubber Coated P Clamp (6)
Parking Sensor Wire Extension (2)
Bumper Sensor Mounting Kit (2)
Plastic Bolt Retainer (6)
12" Zip Tie (12)
Alcohol Wipe Pack (2)

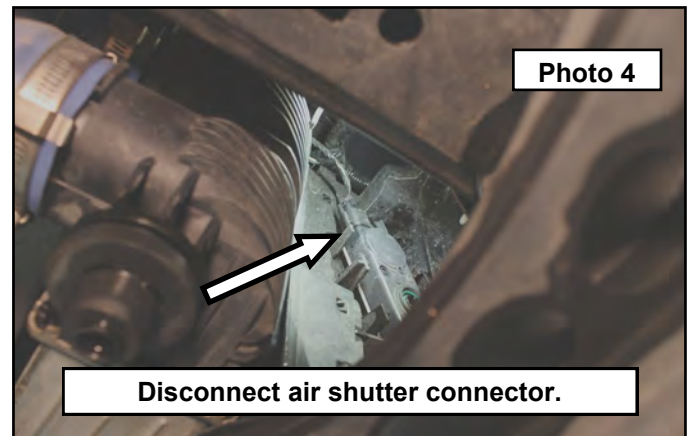
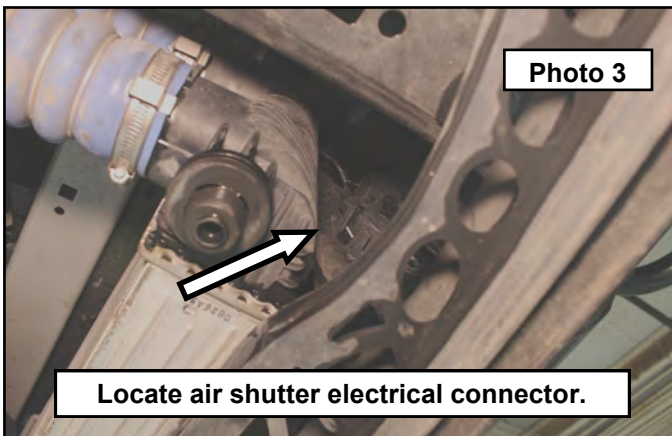


F150 FXS Eco Boost Bumper Installation

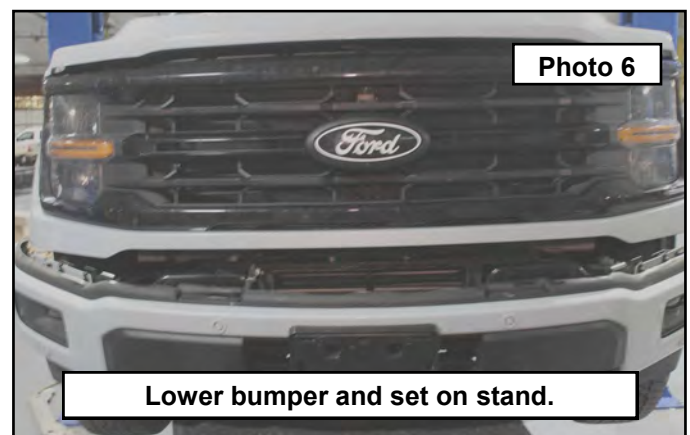
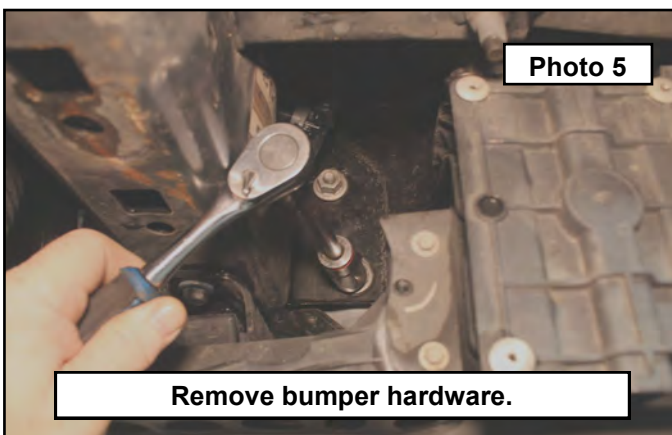
1. Park your vehicle on a clean flat surface, engage the parking brake and block the rear tires.
2. Jack the front of the vehicle up and place safety stands at the indicated lift points for the frame in the service manual. Remove the front wheels and set aside.
3. **Save all hardware removed from the vehicle unless otherwise noted.**
4. Open the hood and disconnect the negative terminal on the battery.
5. Remove the bolts from intercooler mount using a 15mm socket. **Photo 1.**
6. Remove Intercooler mount. **Photo 2**



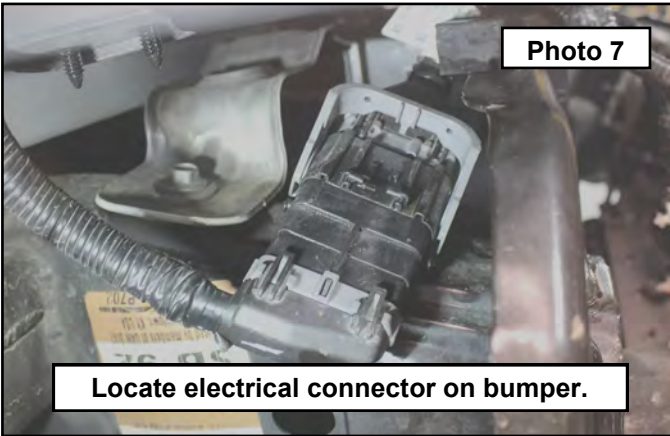
7. Locate active air shutter electrical connector on passenger side in front of Intercooler and disconnect. **Photo 3 / 4.**



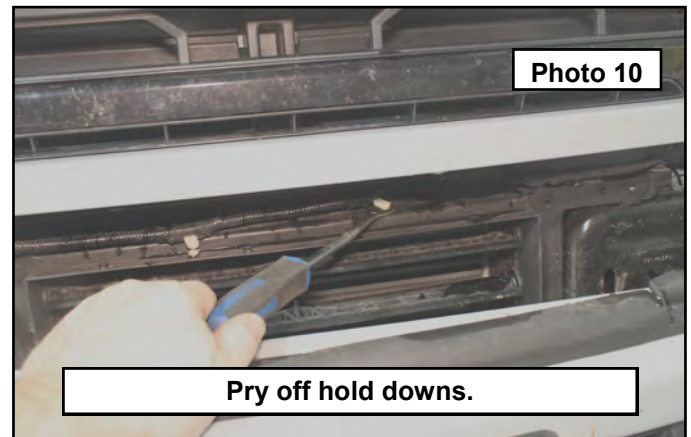
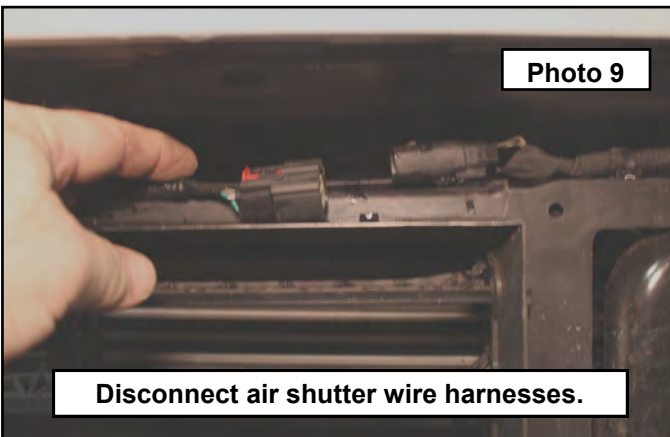
8. Remove the 6 nuts that hold bumper to the frame rails using a 21mm socket. **Photo 5.**
9. Lower bumper just enough to access wire harness and place on suitable stand (or have an assistant hold bumper). **Photo 6.**



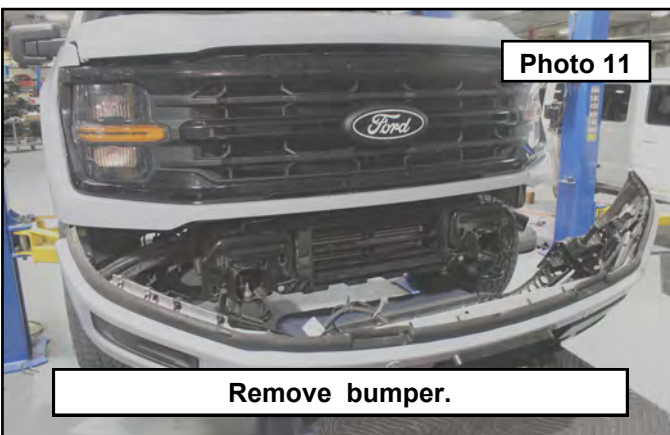
10. Locate main bumper electrical connector on passenger frame rail. **Photo 7**
11. Disconnect main bumper harness. **Photo 8**



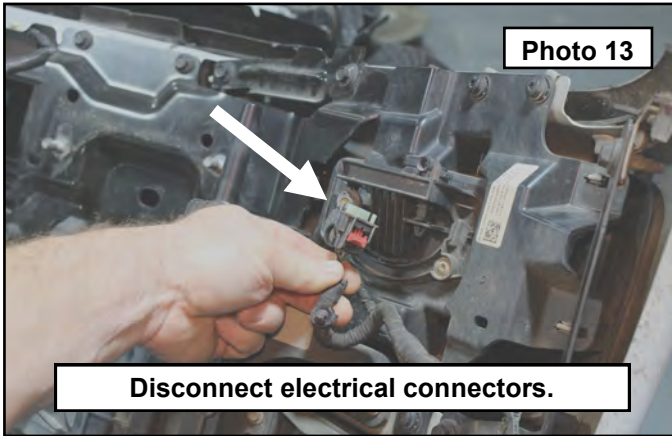
12. Disconnect active air shutter wire harnesses next to driver side frame rail. **Photo 9.**
13. Using a small pry tool, remove wire hold downs. **Photo 10.**



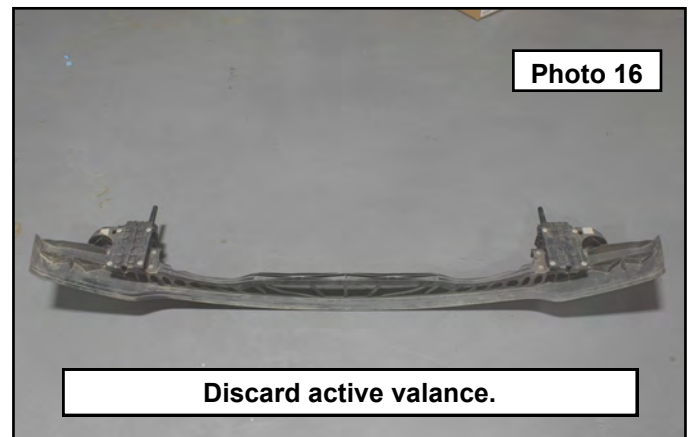
14. Remove bumper and set onto protected surface. **Photo 11 / 12.**



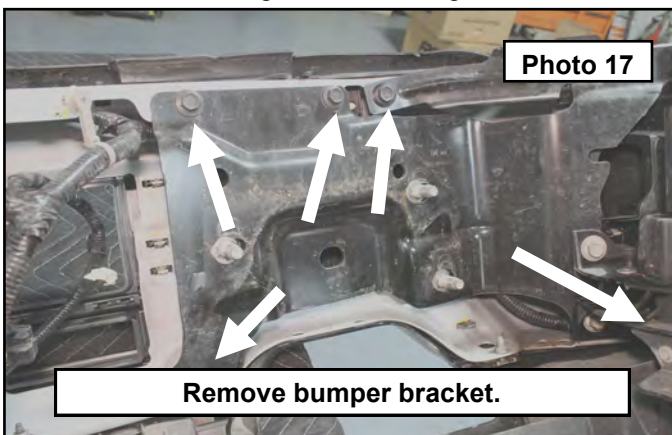
15. Disconnect AUX light and active valance electrical connectors. **Photo 13**
16. Use pry tool to remove wire harness from bumper bracket. **Photo 14**



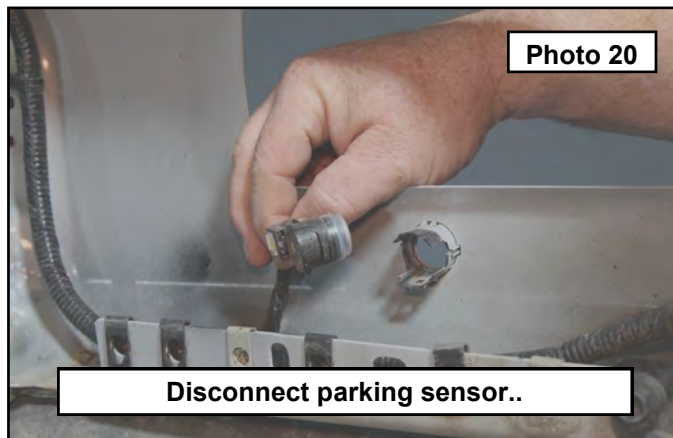
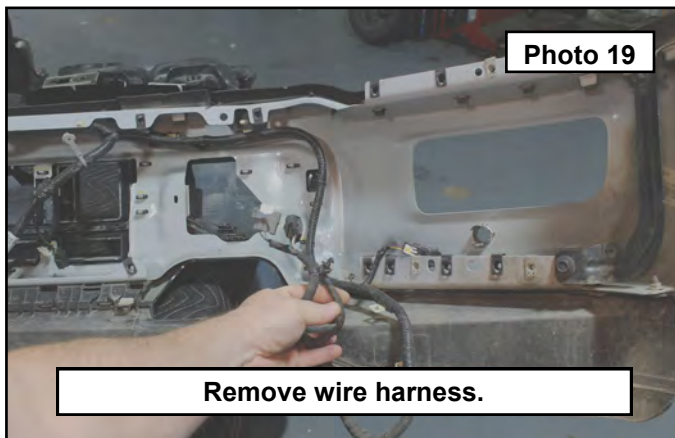
17. Remove active valance from bumper using 13mm socket and discard. This will not be reused. **Photo 15 / 16**



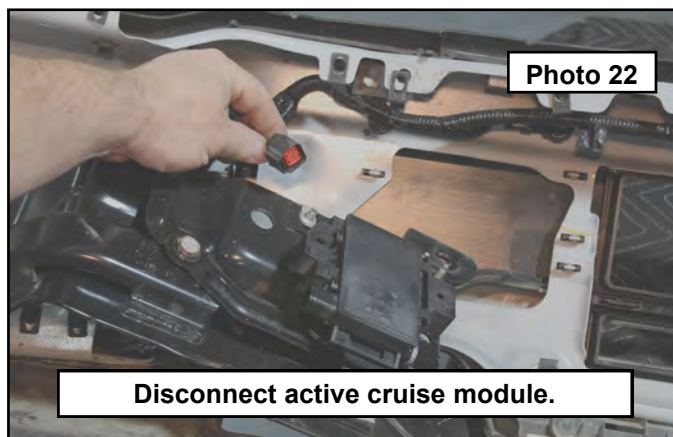
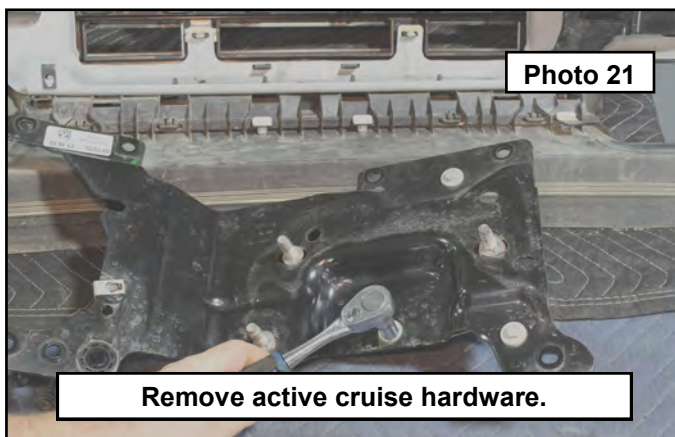
18. Remove bumper bracket hardware using 13mm socket. **Photo 17**
19. Remove AUX light bracket using T30 torx bit from bumper. **Photo 18**



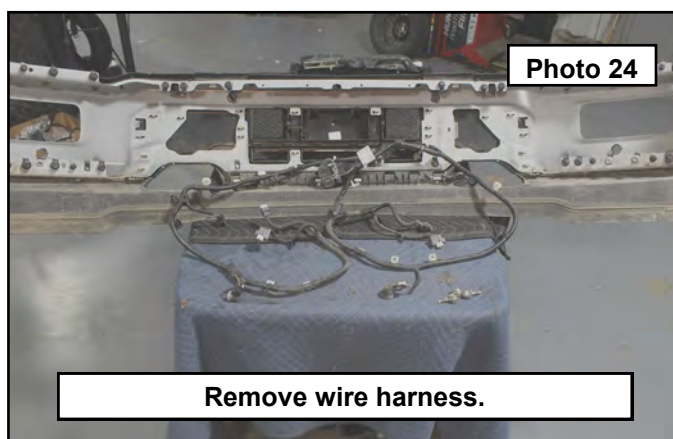
20. Remove wire harness from bumper. **Photo 19**
21. If equipped, remove parking sensors by prying out on tabs and pulling away, then disconnect from harness and set aside. **Photo 20**



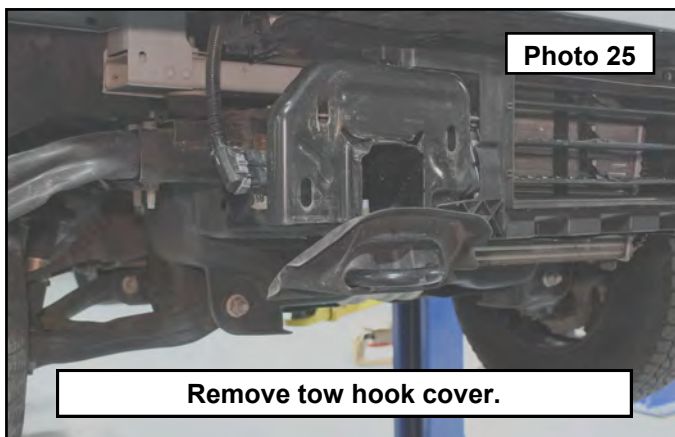
22. If equipped, remove active cruise module from inner structure using 10mm socket. **Photo 21**
23. Disconnect active cruise module electrical connector. **Photo 22**



24. Remove active cruise module and set aside. **Photo 23**
25. Remove wire harness and set aside. **Photo 24**

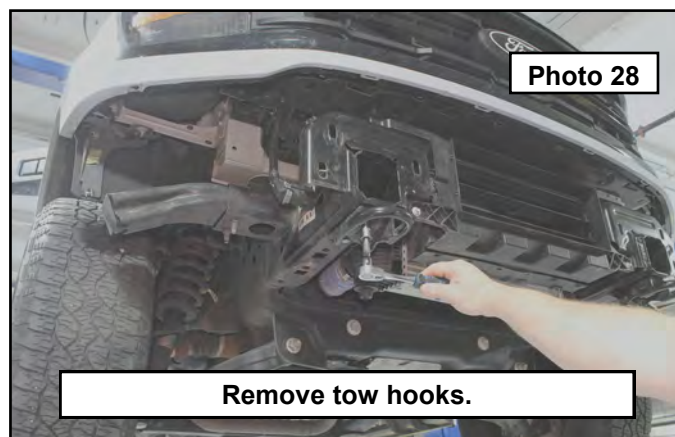
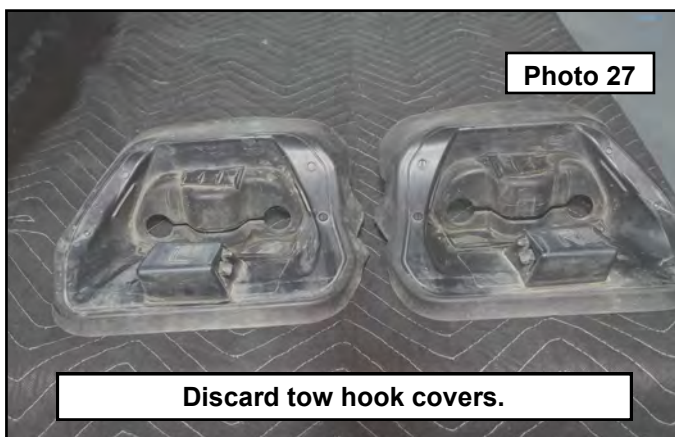


26. Remove tow hook cover by pulling down and away from tow hook. **Photo 25 / 26**



27. Discard tow hook covers. **Photo 27**

28. Remove tow hooks hardware using a 15mm socket. Remove factory nut tabs from inside the frame and discard all. **Photo 28**

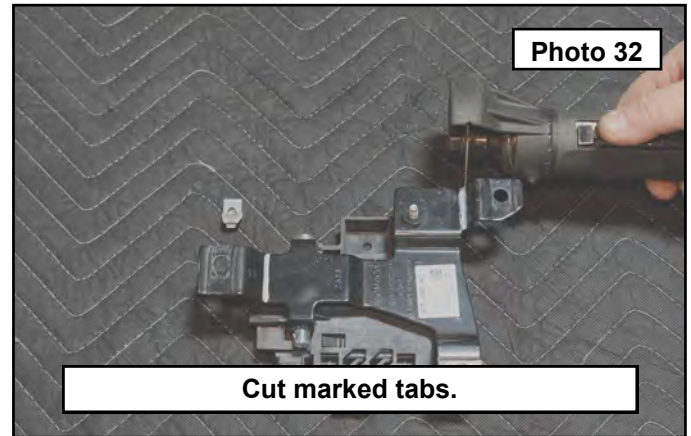
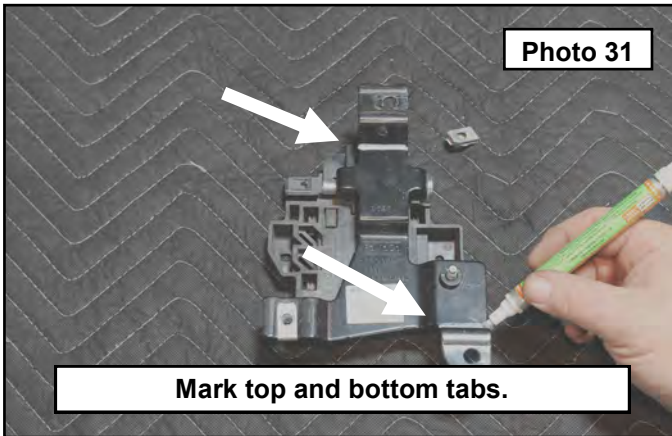


29. Remove two body clips from top and bottom of active cruise module with a small pry tool. **Photo 29 / 30**



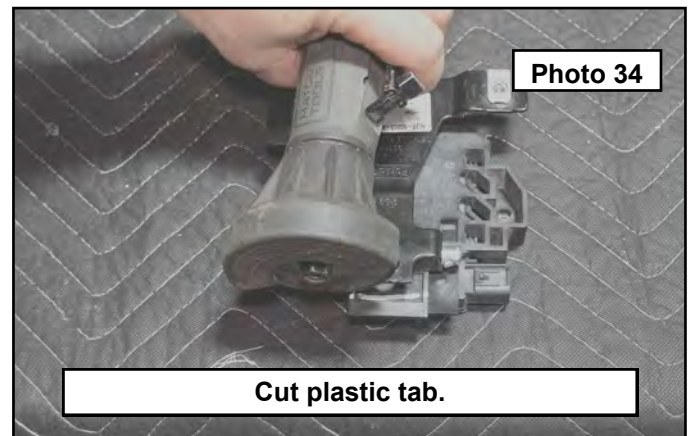
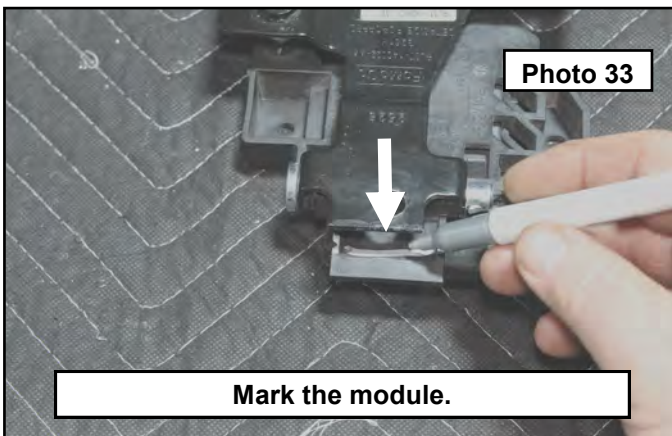
30. Mark tabs where the bends start on cruise module using a paint marker as shown. **Photo 31**

31. Cut tabs using a suitable cutting tool making sure to not cut into module. **Photo 32**



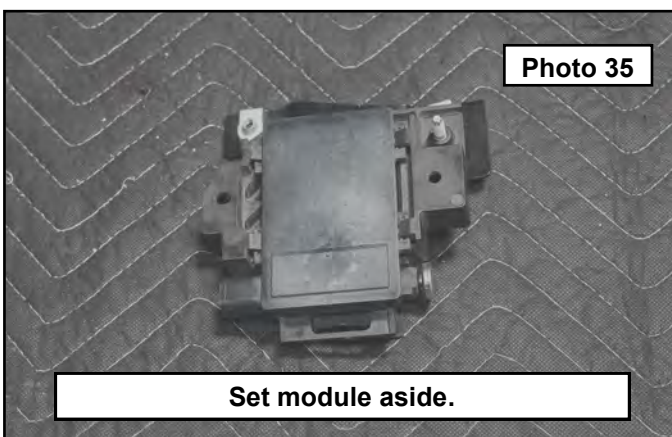
32. Using a paint marker, mark the end of the module even with previous cut made on the upper tab. **Photo 33**

33. Cut the end off even with the cut tab. ONLY cut the protruding plastic tab off. **Photo 34**



34. Sand off any burrs left behind and paint exposed metal with a rust preventative paint. **Photo 35**

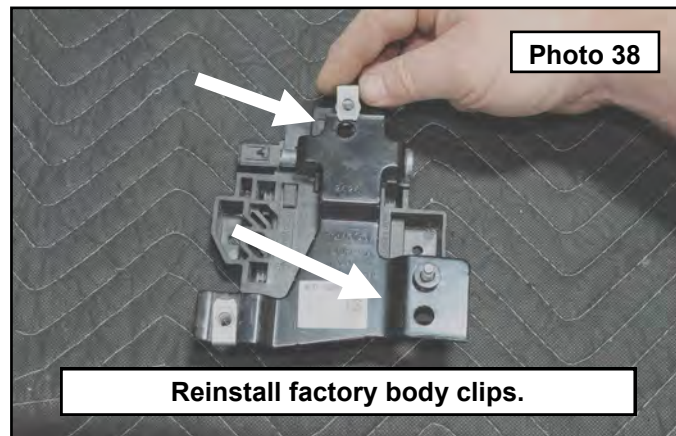
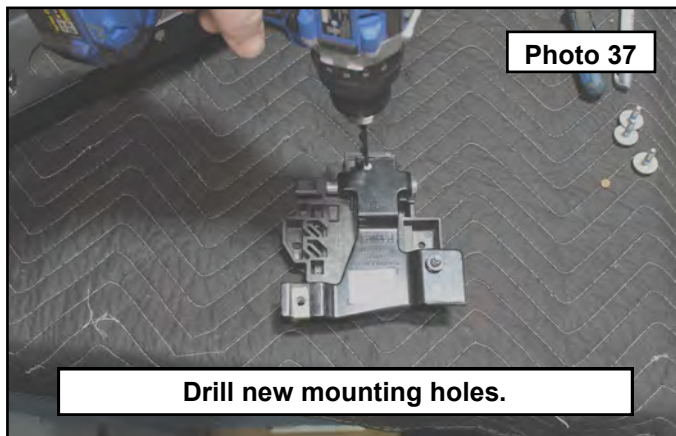
35. Install module into driver side metal bumper using factory hardware on the lower outside mount. Make sure module is square and mark locations of new mounting holes. **Photo 36**



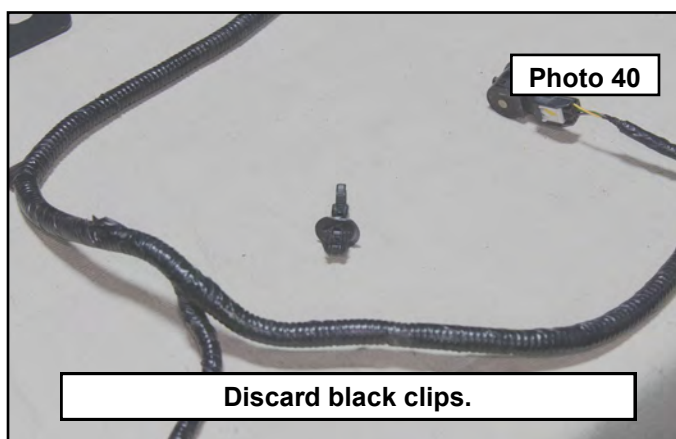
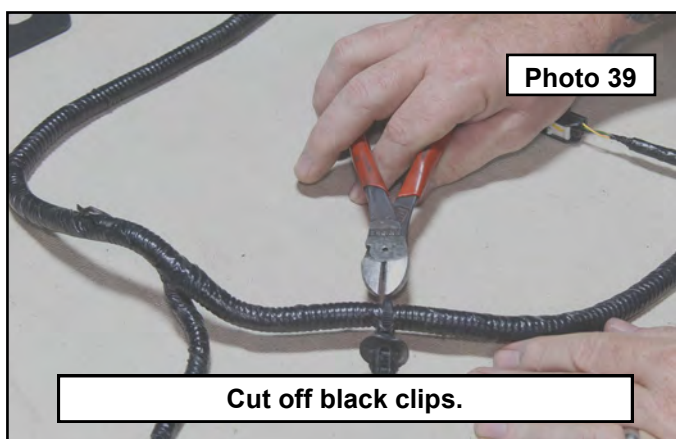
36. Remove module, drill marked hole locations on mounting plate using a 3/8" making sure not to drill into module.

Photo 37

37. Reinstall factory body clips back on to module at new hole locations. **Photo 38**

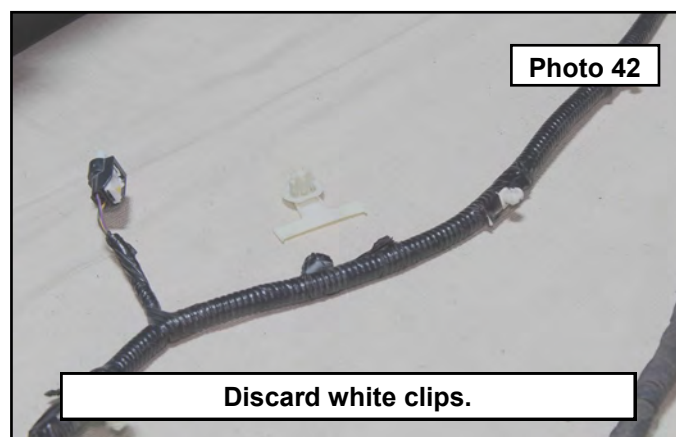
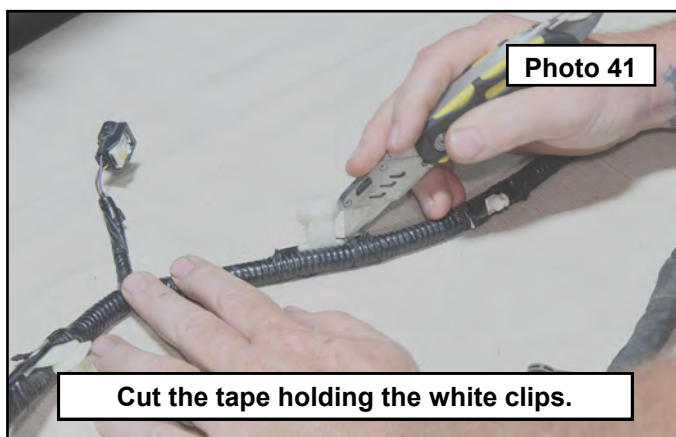


38. Using a suitable cutting tool, remove black clips on wire harness and discard. **Photo 39 / 40**

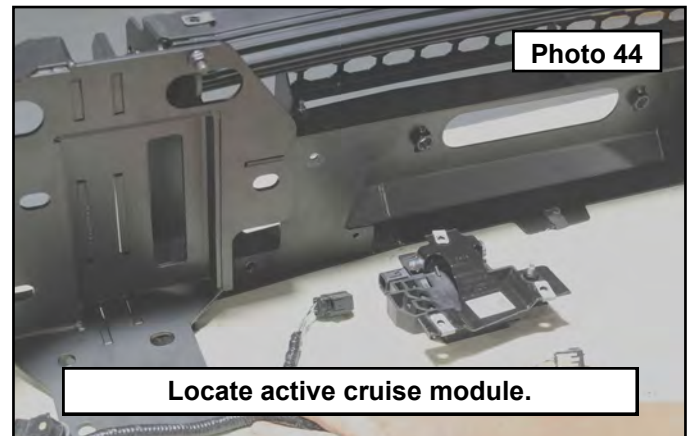
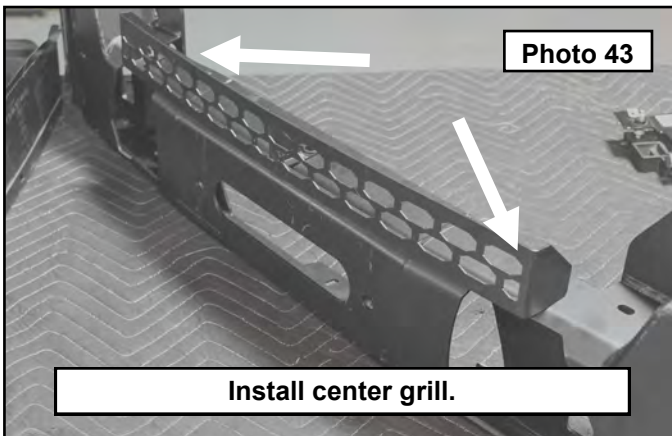


39. Using a razor carefully cut the tape holding the wire harness. **Photo 41**

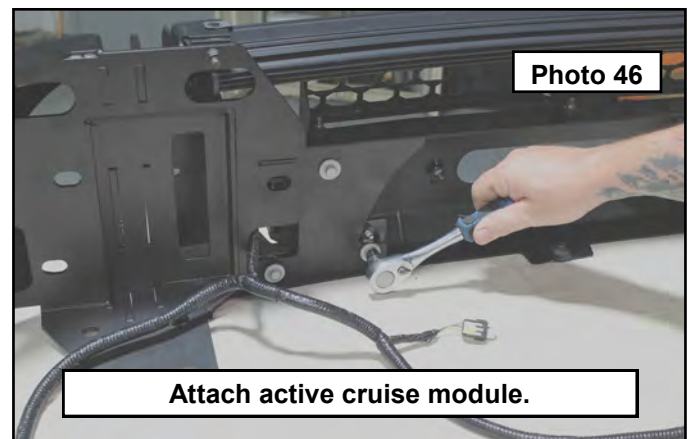
40. Discard white clips off wire harness. **Photo 42**



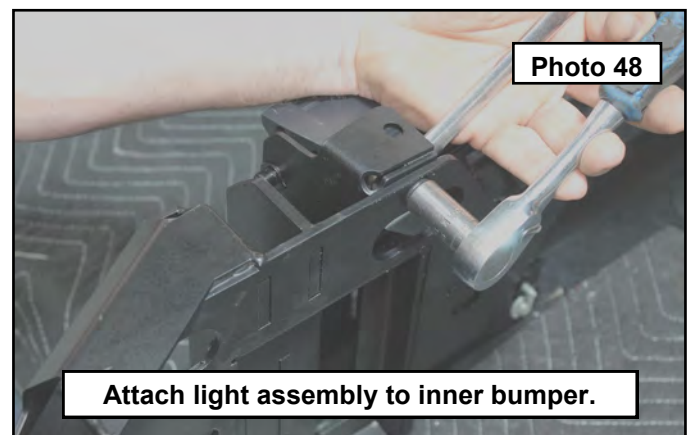
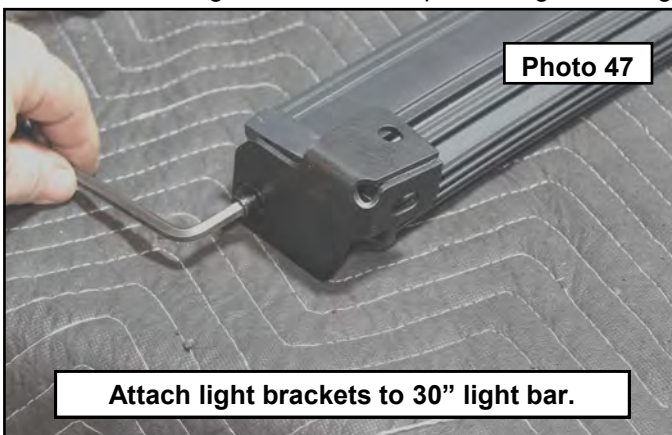
41. Install center grille using supplied 6mm x 20mm hex bolts, washers, and nuts. Only install the two outside bolts locations as the center hardware will be installed later. Start with the grille as far forward in its slots as possible and then tighten hardware. This may need to be adjusted in later step when installing the skin. **Photo 43**
42. Locate active cruise module. **Photo 44**



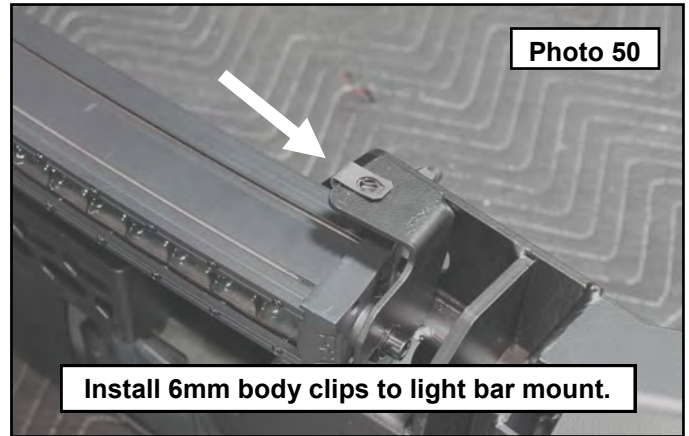
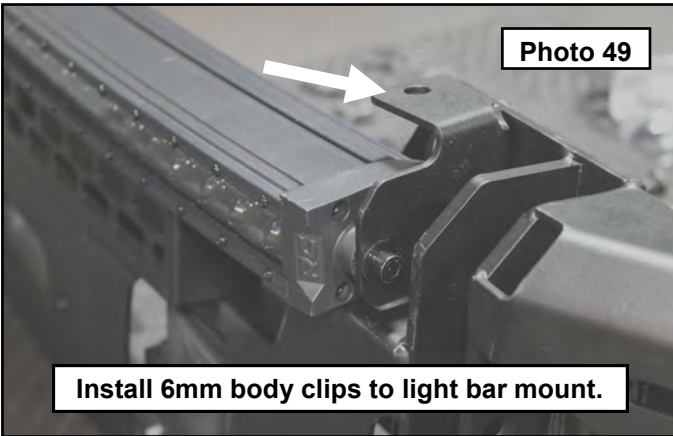
43. Run wire harness for active cruise module through hole in the metal structure as shown and connect to active cruise module. Install cruise module to the bumper using the factory hardware and tighten using a 10 mm socket. **Photo 45 / 46**



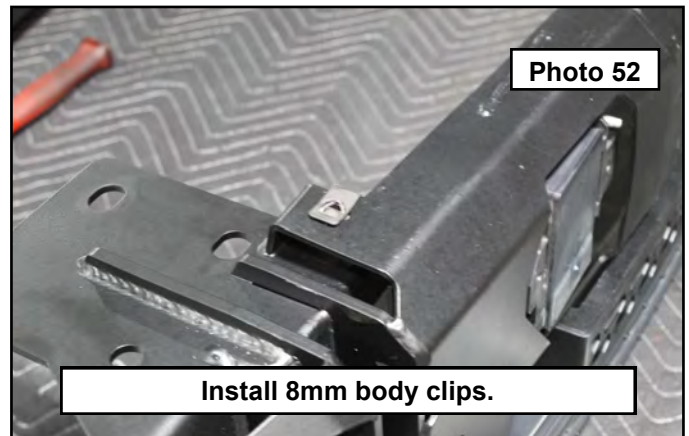
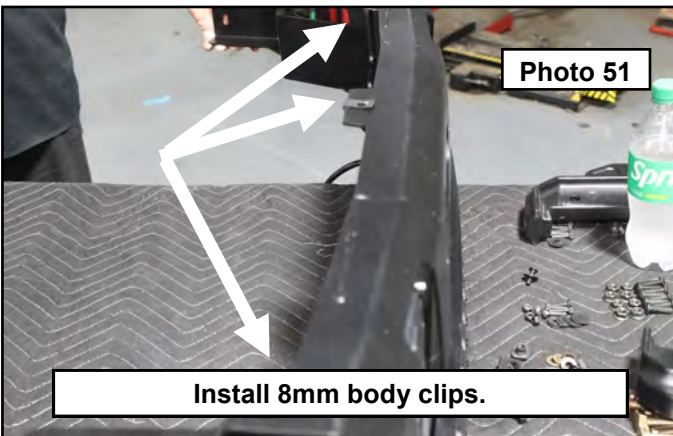
44. Install the driver and passenger light mounts to the light bar using the hardware provided in the light bar kit. The brackets are slotted and may need to be readjusted later. Start with the light bar as far back in the slots as possible. **Photo 47**
45. Mount the light bar to the inner bumper using the provided 8mm x 25mm hex bolts, washers, and flange nuts. Center the light bar in the bumper and tighten using 13mm socket and wrench. **Photo 48**



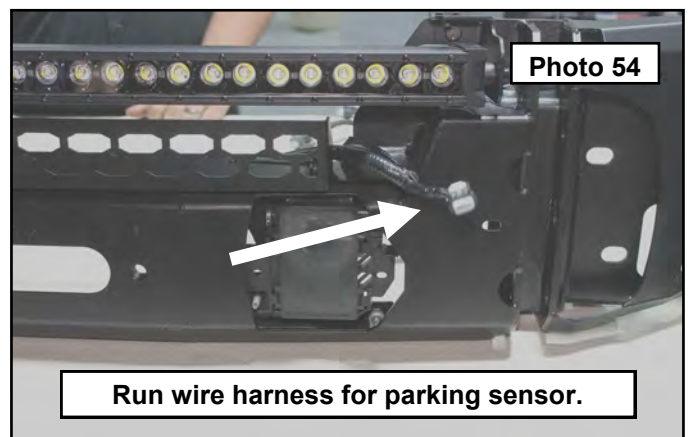
46. Install provided 6mm body clips to the top of the light mount brackets. **Photo 49 / 50**



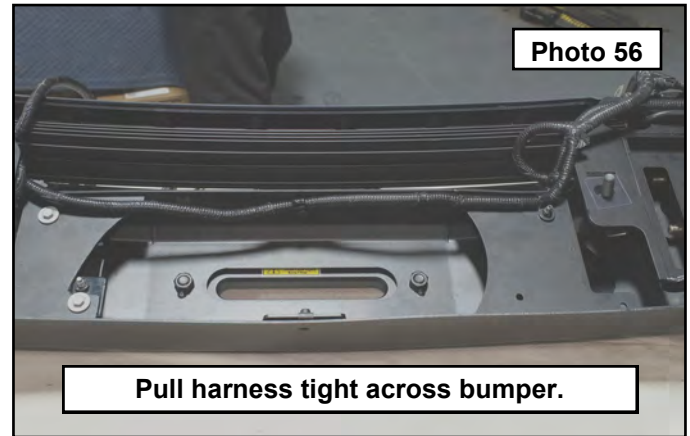
47. Install provided 8mm body clips to bottom of inner bumper. **Photo 51 / 52**



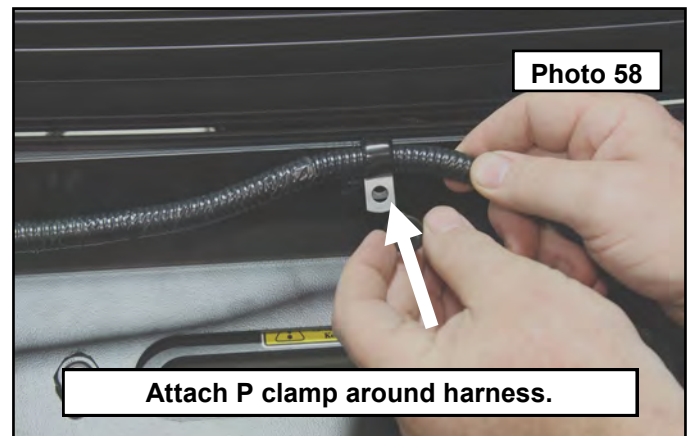
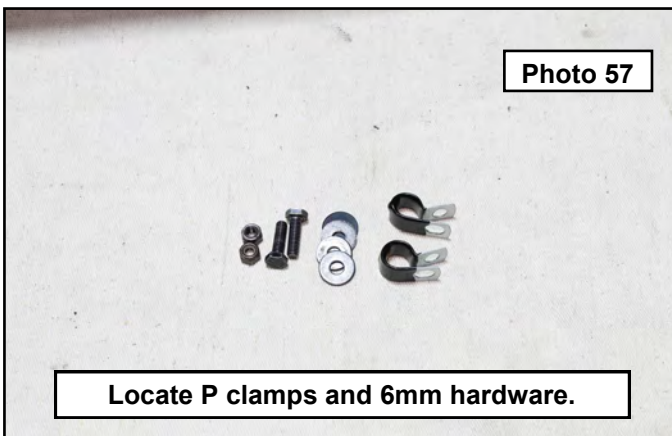
48. Run the parking sensor connector to the front of the inner bumper as shown. **Photo 53 / 54**



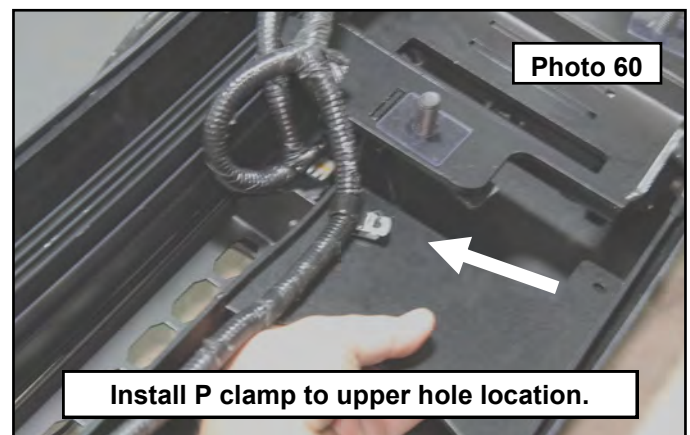
49. Repeat process for passenger side parking sensor. **Photo 55**
50. Pull harness tight across the center of the bumper as shown. **Photo 56**



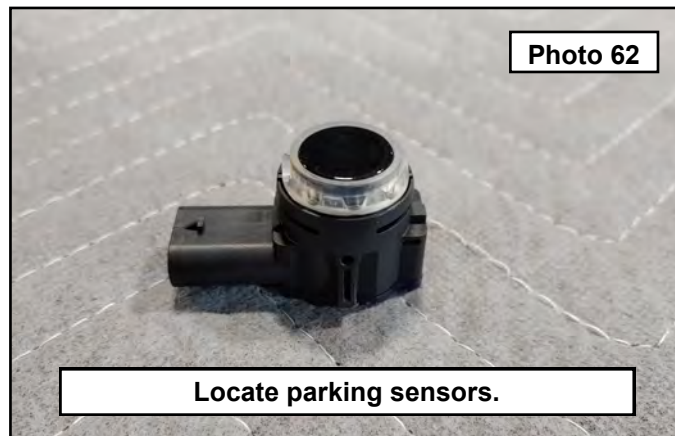
51. Locate provided rubber coated P clamps, 6mm x 20mm hex bolts, nuts, and flat washers from bumper hardware. **Photo 57**
52. Open and attach P-clamp around harness at the center hole location in the grille. Pinch P clamp shut. **Photo 58**



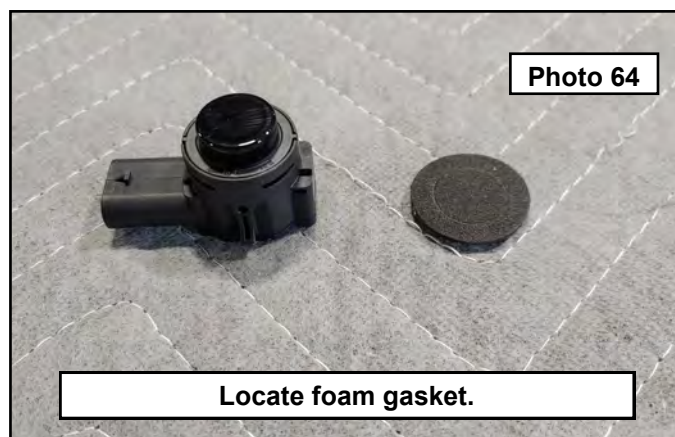
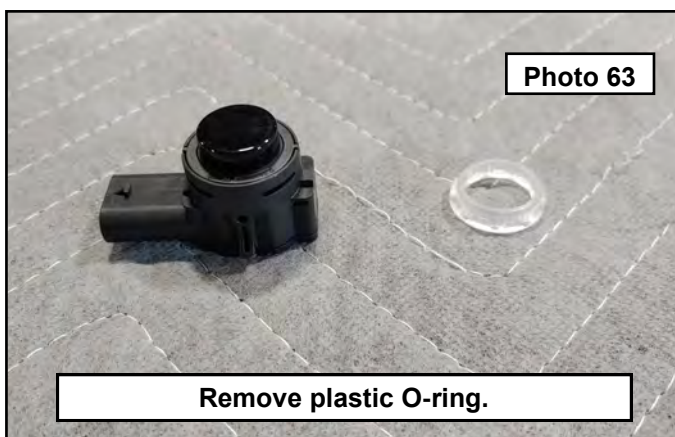
53. Install P clamp to bumper at the center point for grille using 10mm socket and wrench. **Photo 59**
54. Repeat P clamp install to harness on the passenger side of the bumper and install to the upper open hole location in plate as shown. **Photo 60**



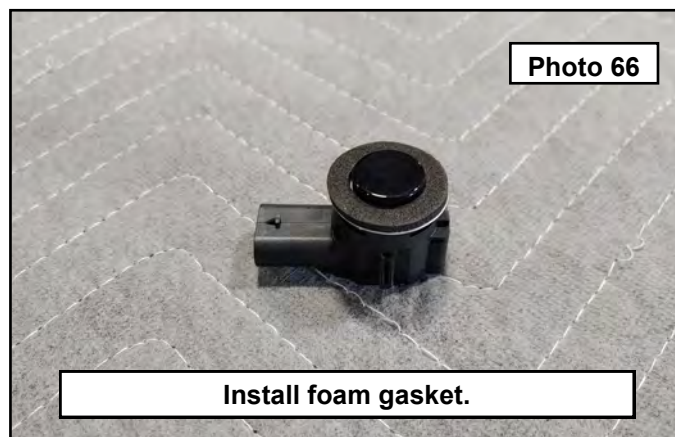
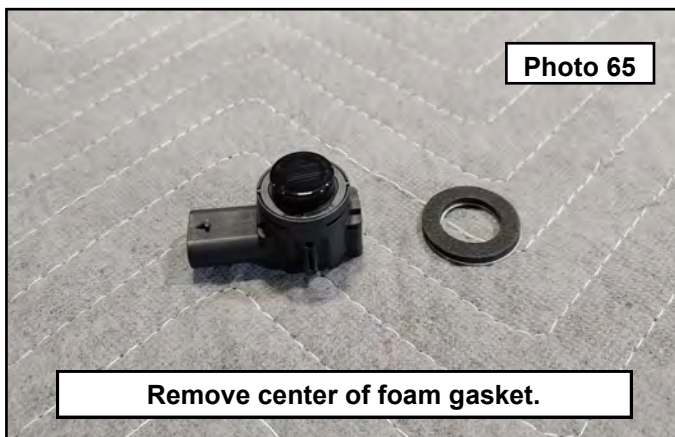
55. Make sure harness is pulled tight across the bumper and Install / tighten hardware. **Photo 61**
56. If equipped, locate parking sensors and repeat following steps for all 4. **Photo 62**



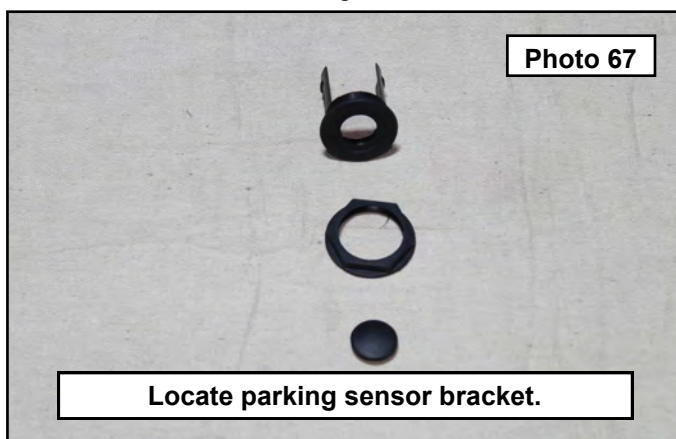
57. Remove clear plastic O-ring from sensor. **Photo 63**
58. Locate black foam gasket from mounting kit. **Photo 64**



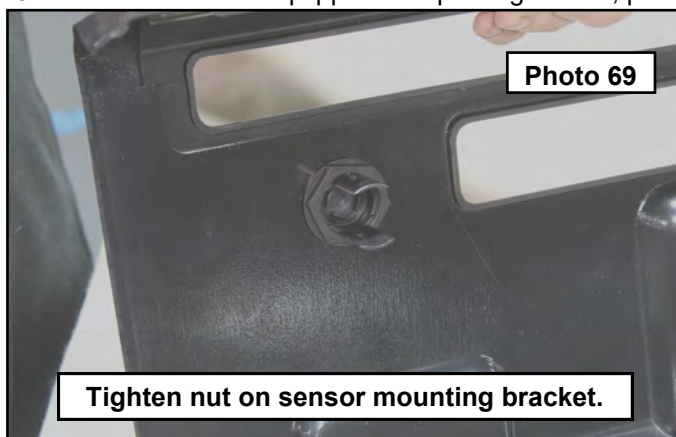
59. Remove center from foam gasket. **Photo 65**
60. Install foam gasket on to parking sensor. **Photo 66**



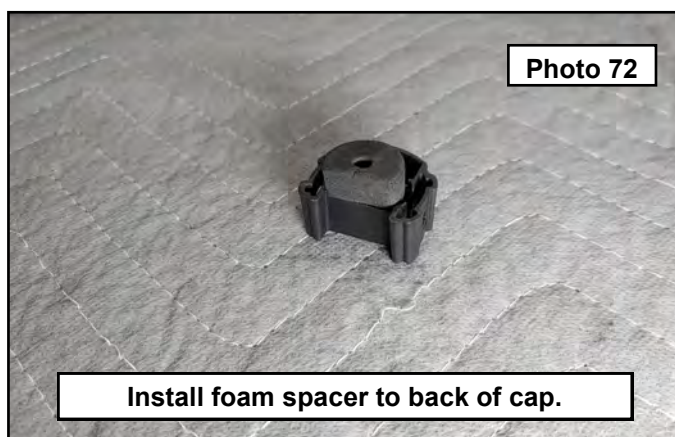
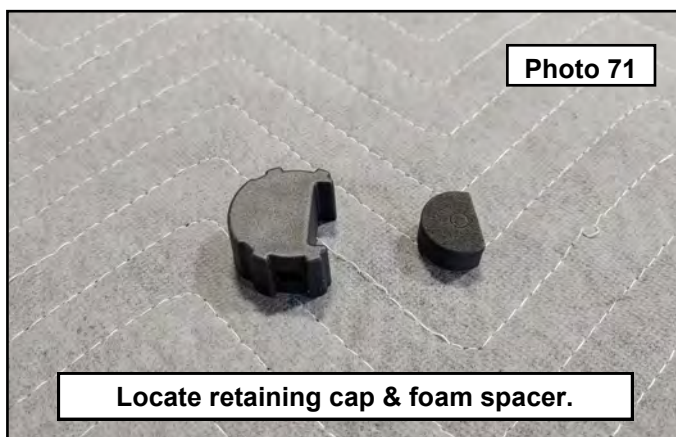
61. Locate parking sensor mounting bracket, nut and block off. **Photo 67**
62. Place sensor mounting bracket into center skin making sure to line up locating tabs. **Photo 68**



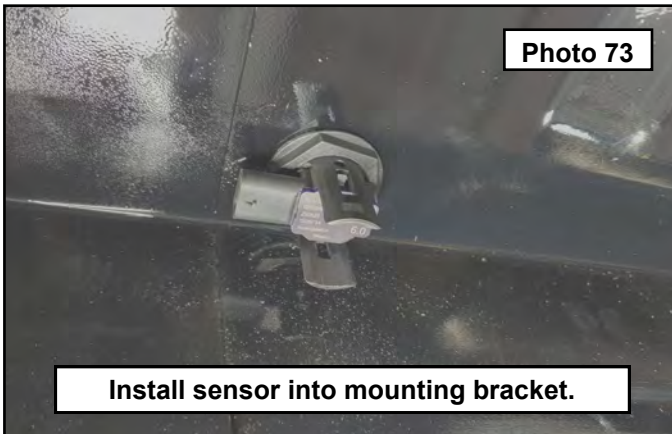
63. Install nut on to mounting bracket and tighten into place. **Photo 69**
64. If vehicle is not equipped with parking sensor, place plug into parking sensor mounting bracket. **Photo 70**



65. Locate foam spacer and retaining cap from sensor mounting kit. You will have extra pieces that are not used for this application and those can be discarded. **Photo 71**
66. Remove tape backing from back of gasket and stick onto back of retaining cap. There is a nipple sticking out of the back of the cap and this locates the foam spacer. **Photo 72**



67. Install parking sensor into the mounting bracket as shown with the locking tabs in place. **Make sure the electrical connector is facing to the outside of the bumper.** Once you have this verified, snap the retaining cap in place with the foam pushing on the sensor. These do not release easily so make sure you have the sensor in the correct orientation before snapping the cap into place. **Photo 73 / 74**



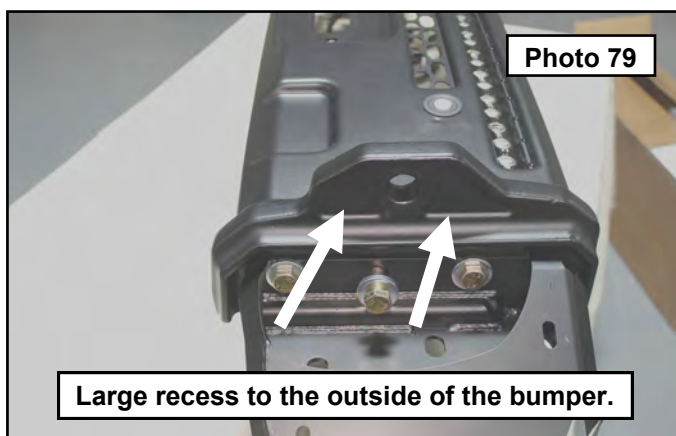
68. Install the center skin to the metal bumper structure by first connecting the parking sensor electrical connectors. **Photo 75**
69. Place center skin onto the inner bumper and align mounting holes to body clips previously installed. **Now is the time to check to see if the grille and light are sitting flush or pushing on the center skin and if so/not, adjust as necessary before next steps. Photo 76**



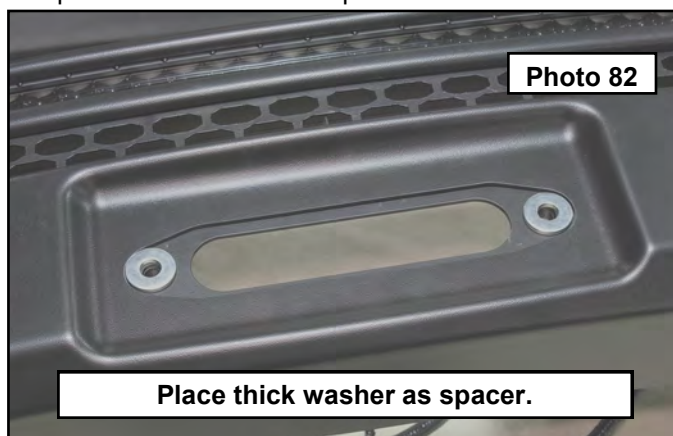
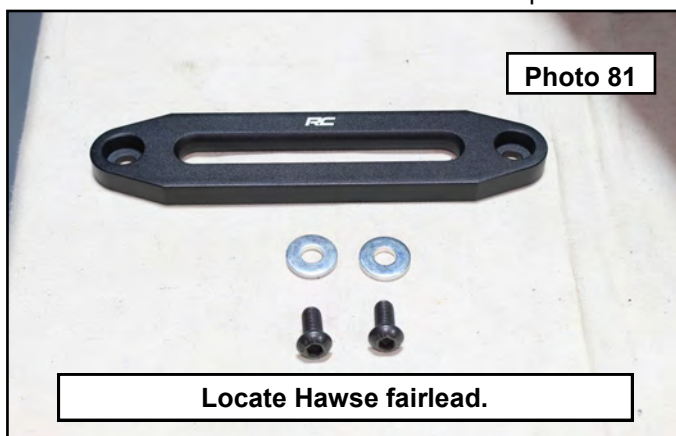
70. Install the center skin to the upper inner bumper using provided 6mm x 20mm button head bolts, and washers. Tighten using 4 mm Hex wrench. The lower hardware will be installed in a later step. **Photo 77**
71. Locate the forged D-ring kit, the nut plates with three nuts, and 12mm x 65mm bolts and thick washers. **Photo 78**



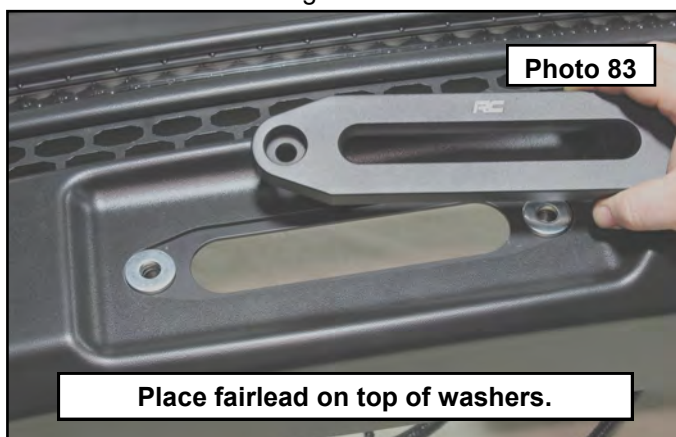
72. Install forged D-ring mounts to their appropriate sides. The forgings will only fit on their particular side. Look at the recesses on both sides of the forging and you will notice one side is larger than the other due to the angle of the flange. This large side is to be placed to the outside of the bumper. Torque the hardware to 95 ft-lbs using a 19mm socket. **Photo 79 / 80**



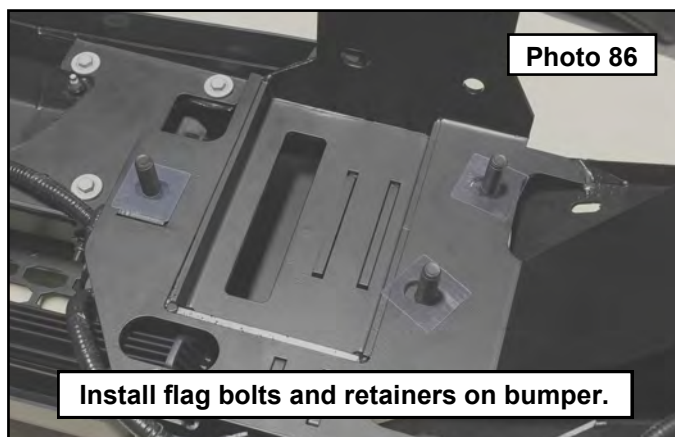
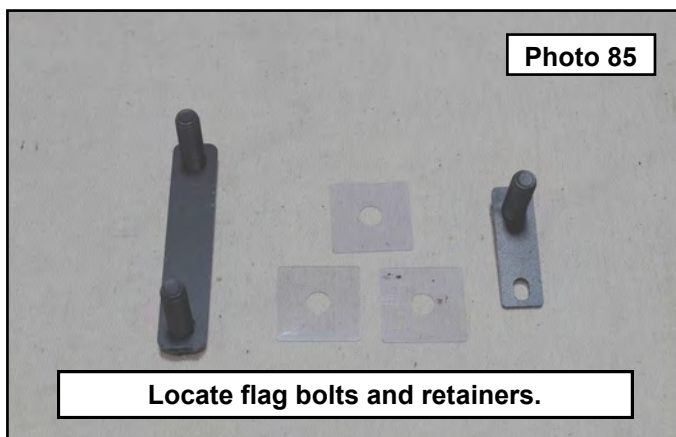
73. Locate Hawse fairlead and 12mm button head bolts, thick washers, and 12mm jam nuts. **Photo 81**
74. Place the thick washers between bumper and fairlead. These space the fairlead off the plastic skin. **Photo 82**



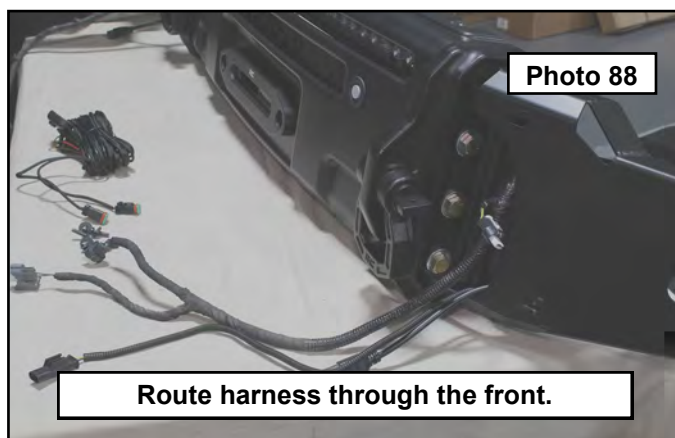
75. Place fairlead on top of washers. **Photo 83**
76. Install fairlead using the 8mm button head bolts and jam nuts. Torque hardware to 55 ft-lbs. **Photo 84**



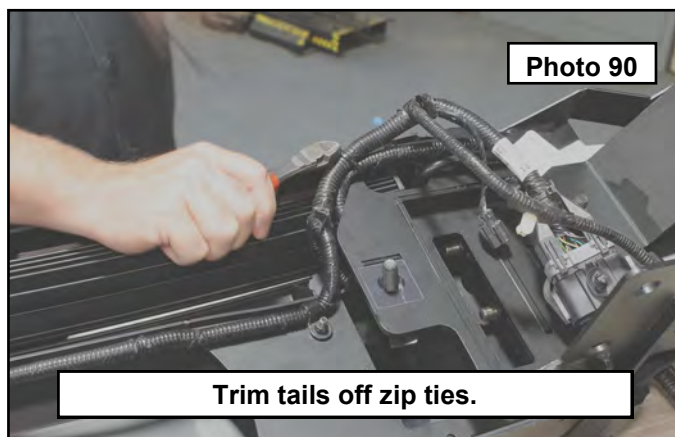
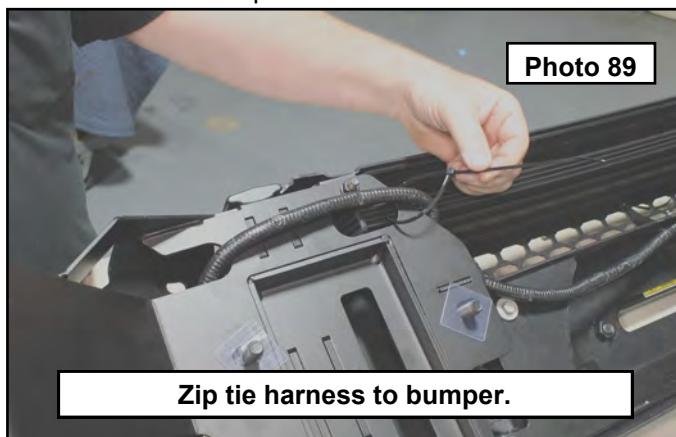
77. Locate 12mm single and double flag bolts with plastic retainers. **Photo 85**
78. Install flag bolts and plastic retainers to the inner bumper frame mounts. **Photo 86**



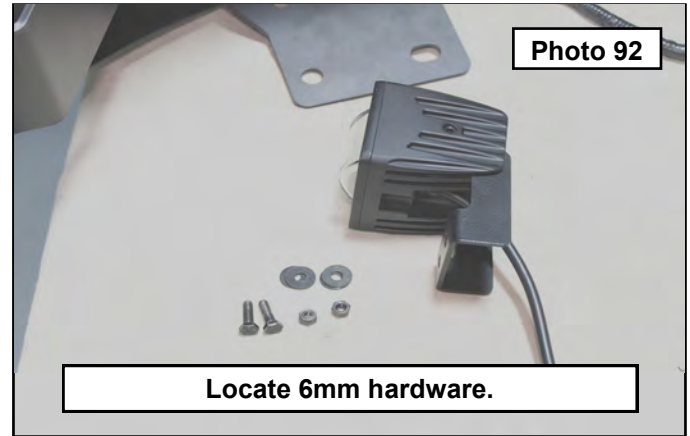
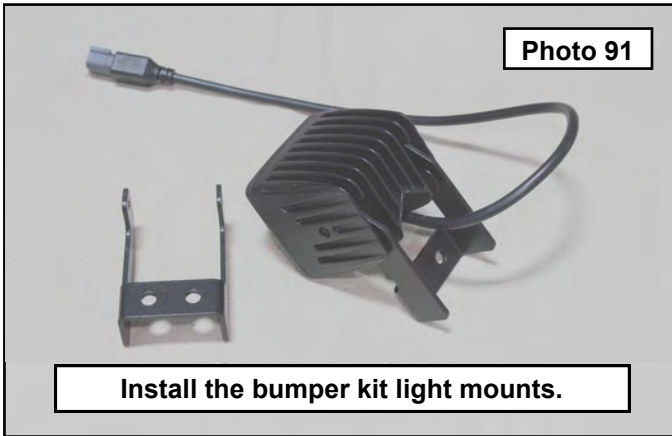
79. Run wire harness over frame mount and through to the front. Repeat process for pass side. **Photo 87 / 88**



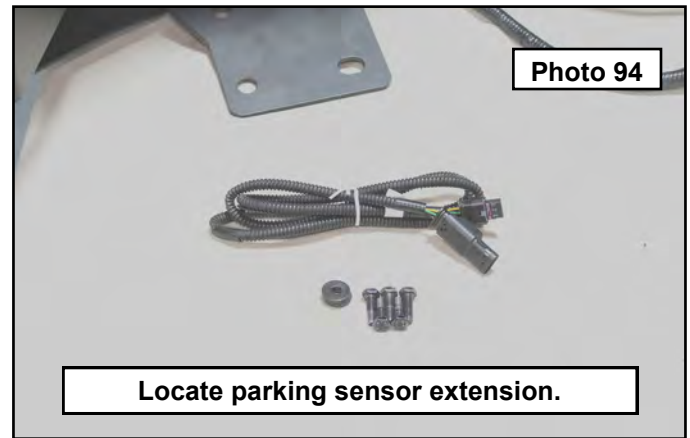
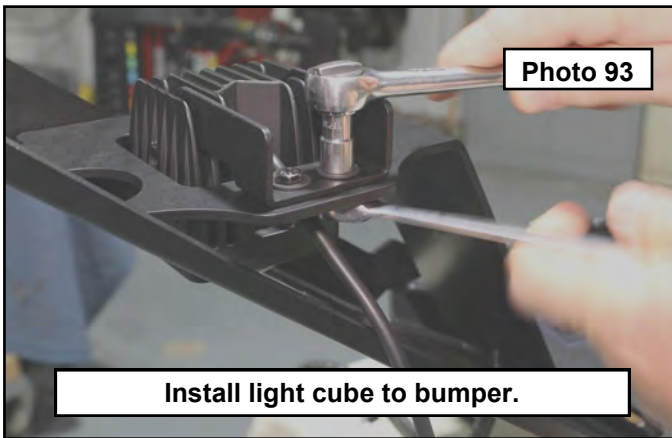
80. Zip tie the harness to the frame plates on both sides as shown. **Photo 89**
81. Trim tails off zip ties. **Photo 90**



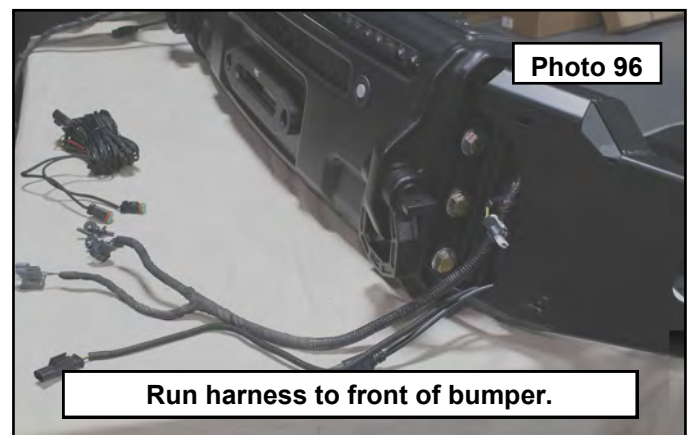
82. Locate LED cube light kit and mounting brackets. If installed, remove the brackets from the lights and install the provided brackets from the bumper kit using the light hardware as shown. **Photo 91**
83. Locate 6mm x 20mm bolts, washers and nuts. **Photo 92**



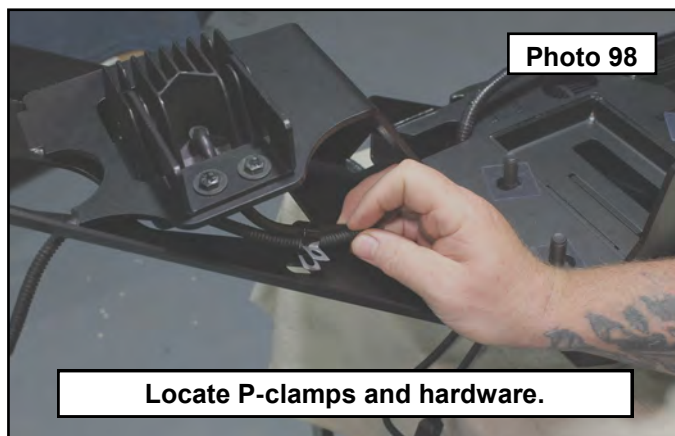
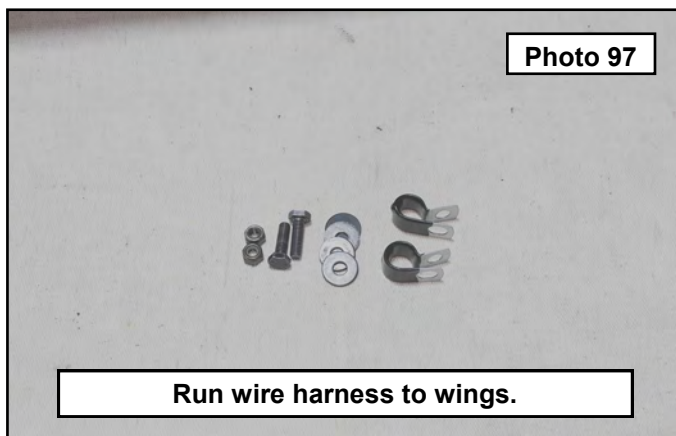
84. Install light onto bumper using provided 6mm hardware. Only snug the hardware at this time as adjustment will be necessary later. **Photo 93**
85. Locate parking sensor wire extensions. **Photo 94**



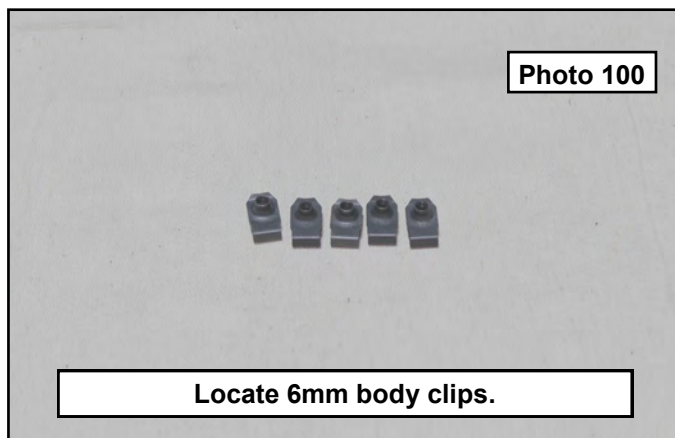
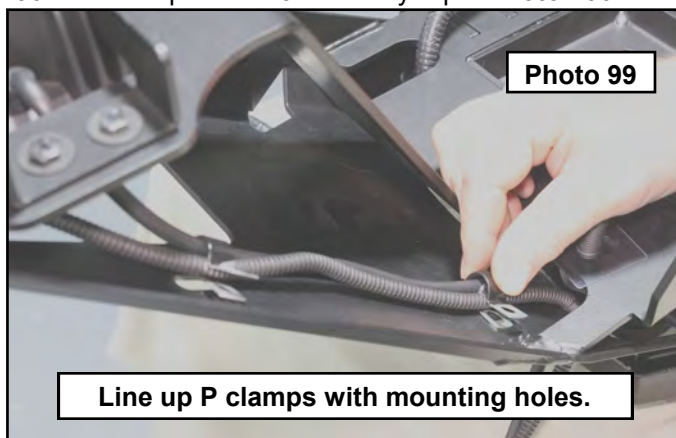
86. Run parking sensor extension wire as shown through wing and front of bumper where the harness was pulled through in earlier step. Run the cube light harness through to the front of the bumper as well. **Photo 95 / 96**



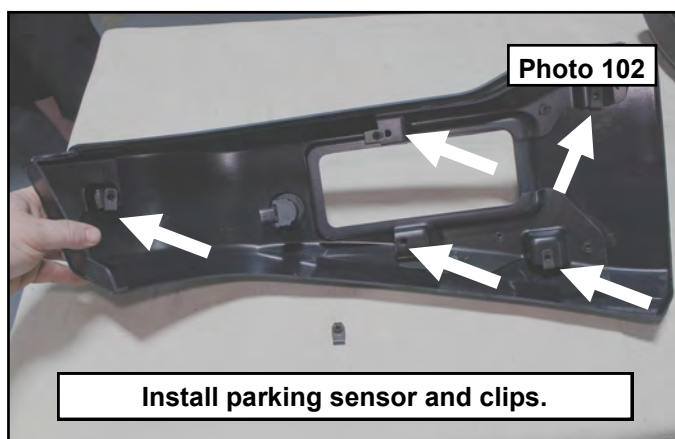
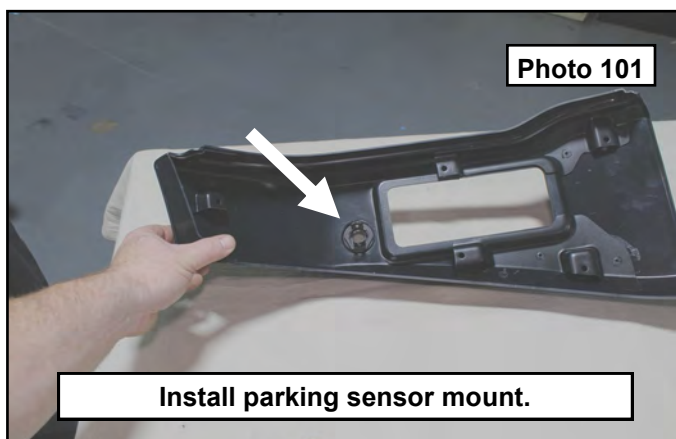
87. Locate P-clamps, 6mm x 20mm hex bolts, nuts, and washers. **Photo 97**
 88. Attach P-clamps to parking sensor wires. **Photo 98**



89. Line up P clamps with lower wing mounting holes. **Photo 99**
 90. Locate provided 6 mm body clips. **Photo 100**



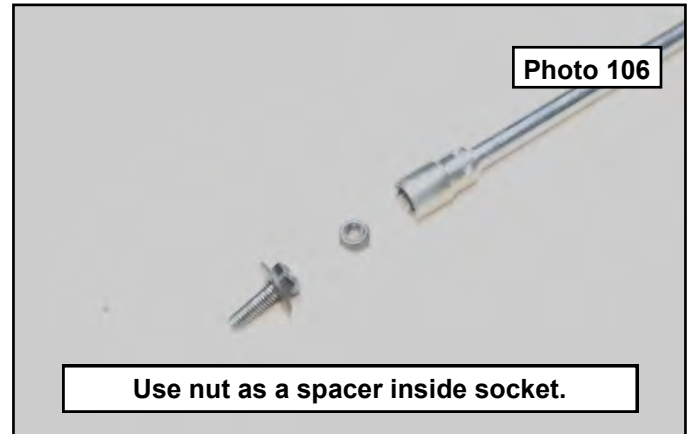
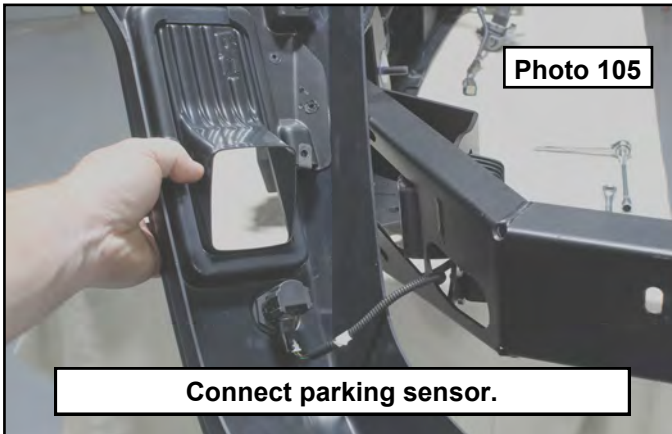
91. Repeat install of parking sensor mount to wings and install outer parking sensors. Make sure parking sensor electrical connector is facing to the outside of the bumper. Attach body clips to outer wing skin mounts. **Photo 101 / 102**



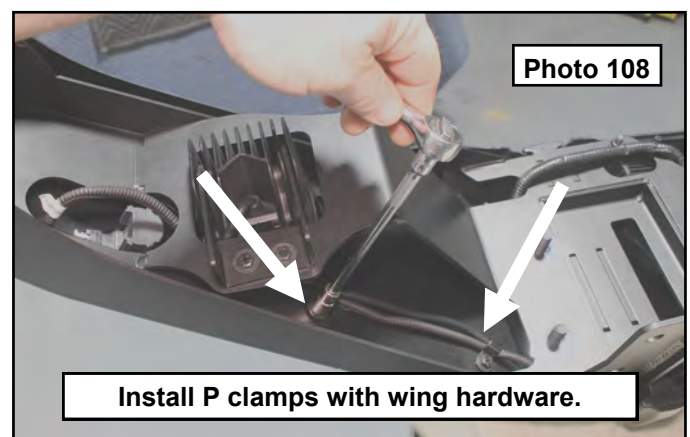
92. Locate D-rings and rubber isolators. Mount D-ring on mount with rubber washers between mount and D-ring. Connect parking sensor extension to factory harness. The factory fog light harness can be cut and spliced into if you would like to do so. If you decide to run the provided harness for the lights, leave the connectors on the back side of the bumper so you can access it later. Neatly fold the remaining wire harness up and zip tie it so that it fits into the bumper recess as shown. **Photo 103 / 104**



93. Plug parking sensor electrical connector. **Photo 105**
94. To aid in attaching the skin to the bumper it is suggested to use a 6mm nut as a spacer inside your socket so that the bolt sits as close to the edge as possible unless you have a very shallow socket. This allows you to put pressure down onto the bolt to get it started easier. **Photo 106**

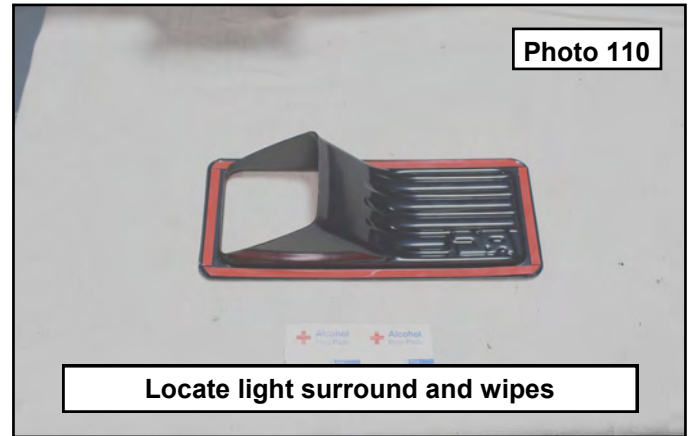
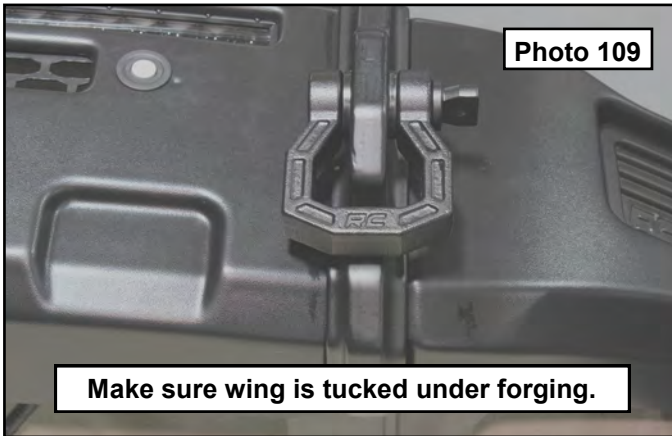


95. Attach skin to inner bumper using provided 6mm x 20mm hex bolts, and washers at 5 locations. Install the two P clamps with the lower wing hardware. **Photo 107 / 108**



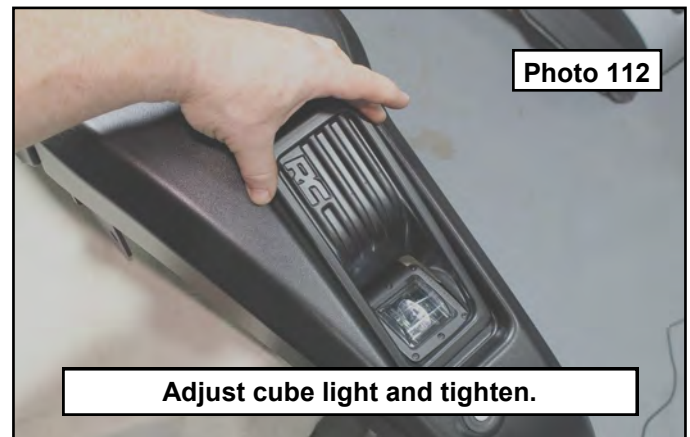
96. Make sure wing is tucked under forged D-ring mount before tightening. **Photo 109**

97. Locate cube light surround and alcohol wipes. **Photo 110**



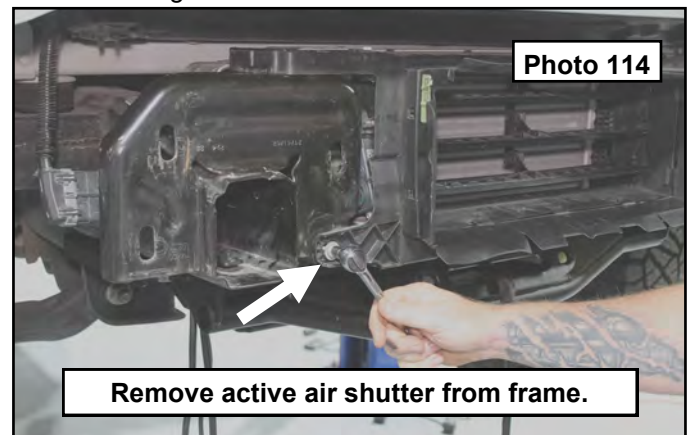
98. Peel adhesive backing off cube light surround. **Photo 111**

99. Use alcohol wipe to clean wing and place surround on to bumper. Press firmly onto wing and hold for a minimum of 30 seconds to make sure the double sided tape adheres. **Photo 112**



100. Adjust light and tighten light bracket. **Photo 113**

101. Remove intercooler active air shutter mount from front frame mount using 8mm socket. **Photo 114**

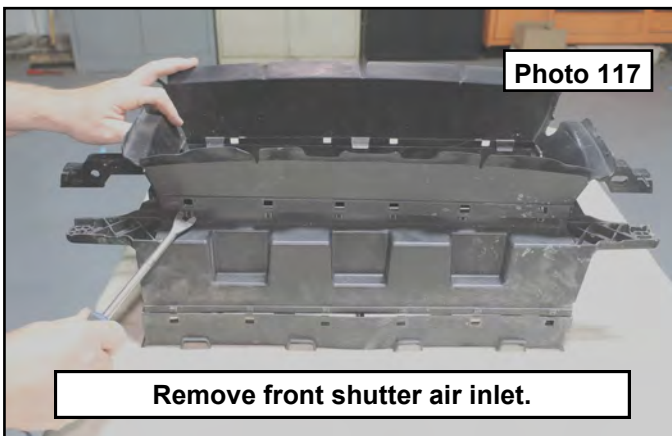


102. Remove upper active air shutter from frame mount using 8mm socket. **Photo 115**

103. Remove active air shutter. **Photo 116**

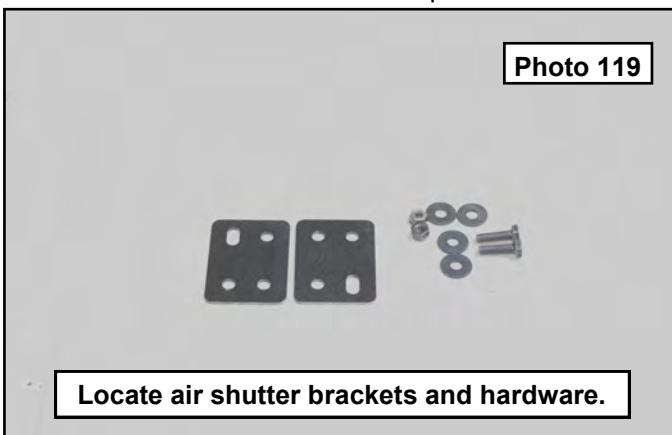


104. With a pry tool release the clips and remove front and rear air inlets from active air shutter and discard. **Photo 117 / 118**



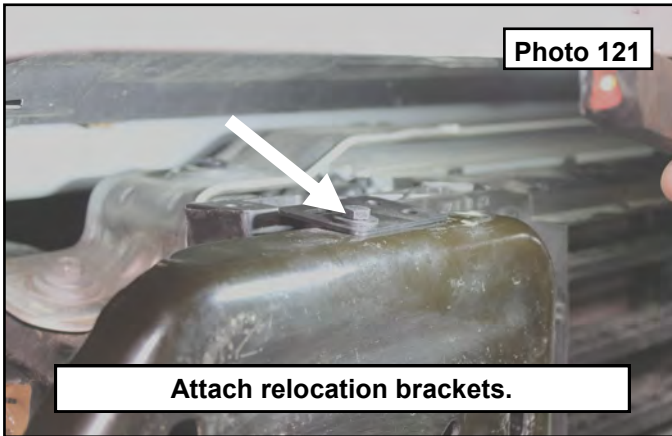
105. Locate relocation brackets and 6mm hardware. **Photo 119**

106. Place relocation bracket on top of frame horns as shown. **Photo 120**

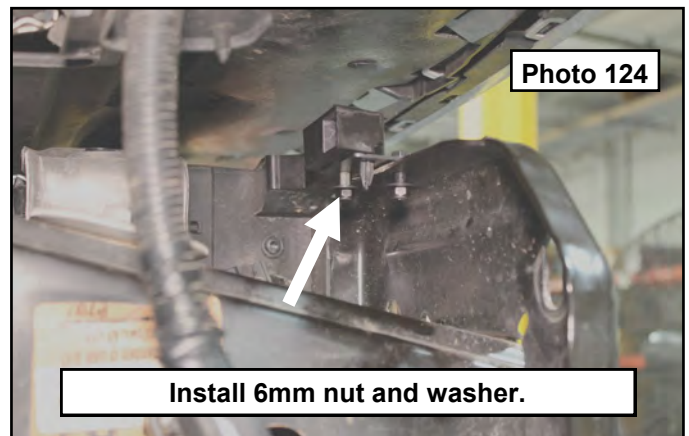
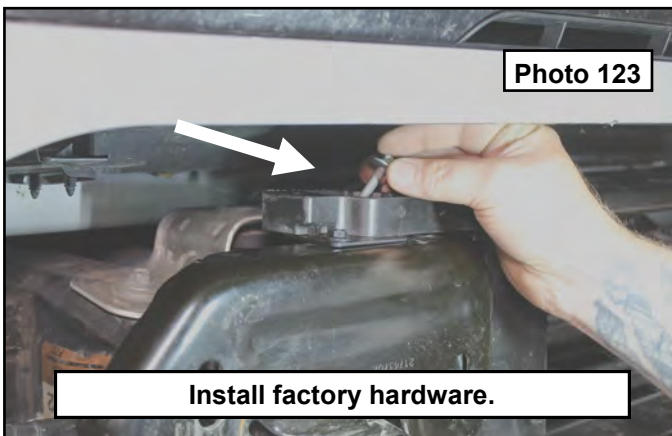


107. Install relocation bracket to frame horn using provided 6mm bolt and washer. Do not fully tighten at this time. **Photo 121**

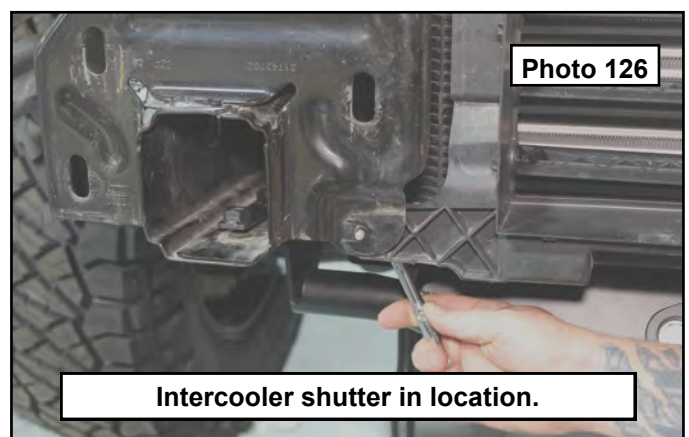
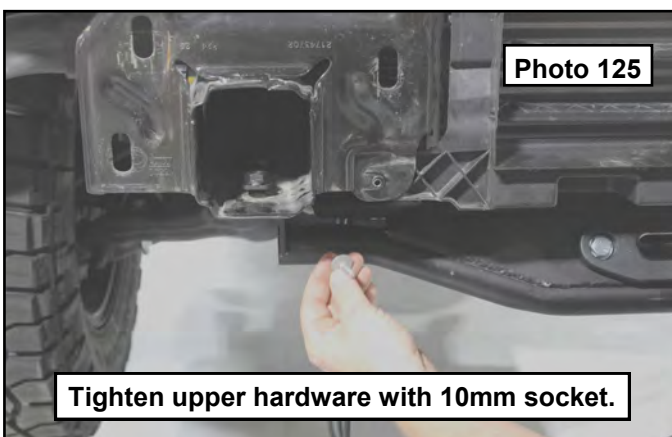
108. Install active air shutter behind the frame mounts. **Photo 122**



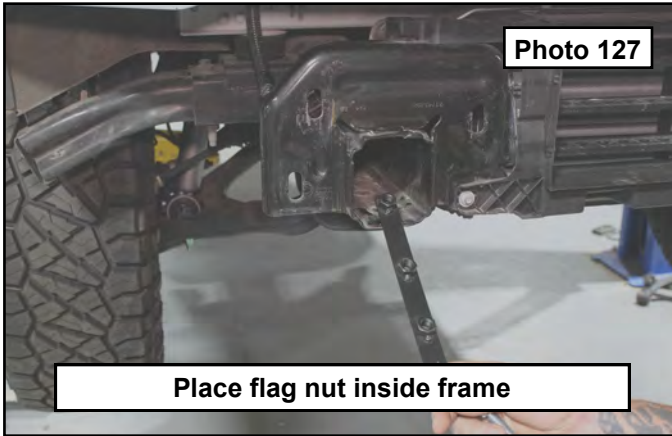
109. Set the active air shutter onto the new brackets lining up the nipples and install to the bracket using the factory bolt and provided 6mm nut and washer. **Photo 123 / 124**



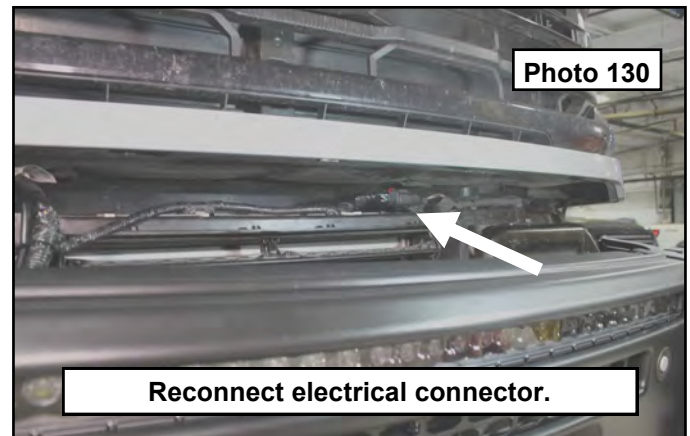
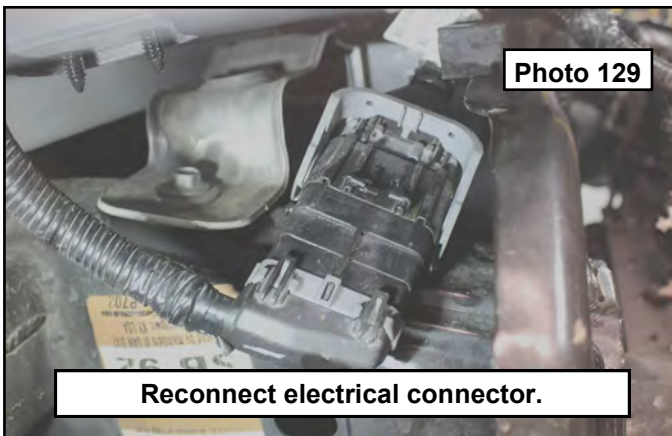
110. Reinstall the lower air shutter to the frame using the factory hardware and 10mm socket. Tighten all hardware. **Photo 125 / 126**



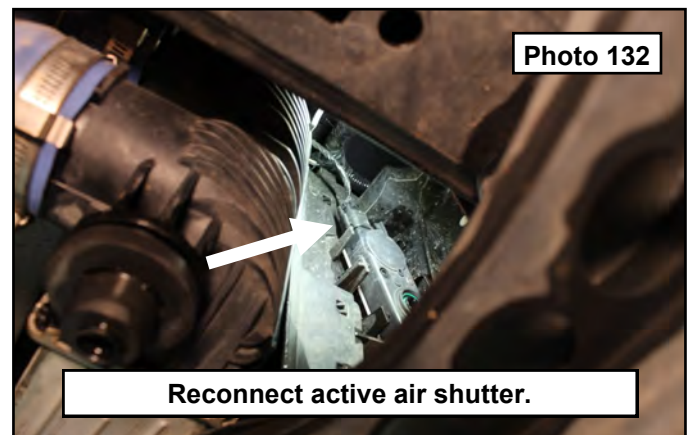
111. Insert flag nut into frame and line up holes. This flag nut only fits correctly one way for all 4 holes. Adjust as necessary. Temporarily install 12 mm x 45mm bolts into the back two holes to keep nut plate in place. **Photo 127**
112. Use a suitable jack or support to hold the bumper just low enough to install the wire harness. **Photo 128**



113. Reconnect bumper electrical connectors and install harness back to its mounting holes. **Photo 129 / 130**

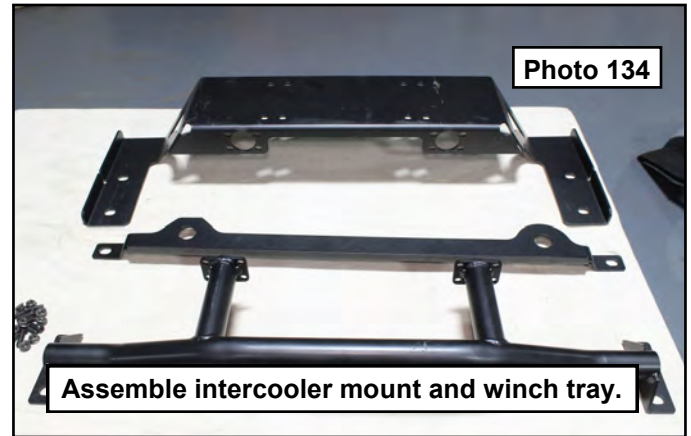
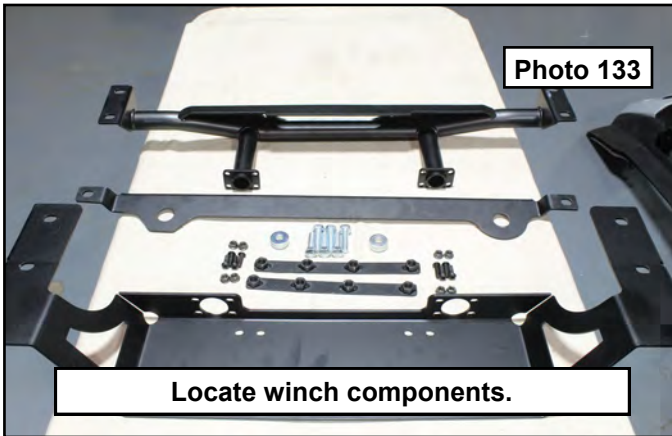


114. Have an assistant help raise bumper into place making sure all 6 frame bolts pass through frame horn. Install the factory hardware to the inside bumper mounting locations to hold the bumper in place. **Photo 131**
115. Reconnect active air shutter electrical connector on passenger side in front of intercooler. **Photo 132**



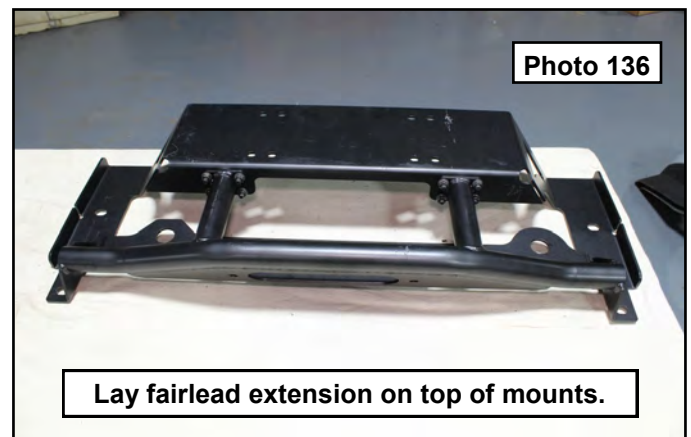
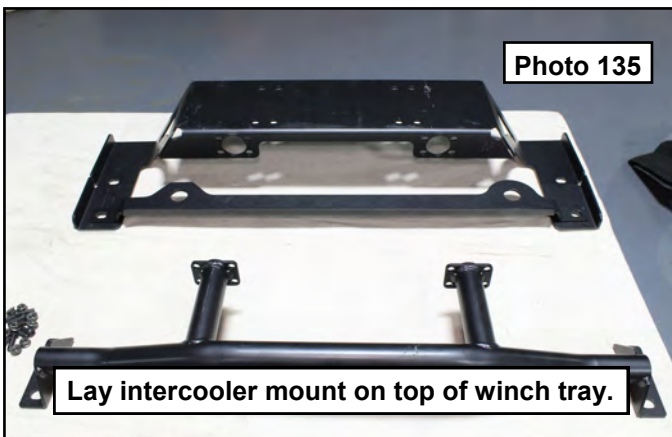
116. Locate winch components and hardware. **NOTE: Nut plates shown are already installed into frame. Photo 133**

117. Lay parts as shown. **Photo 134**



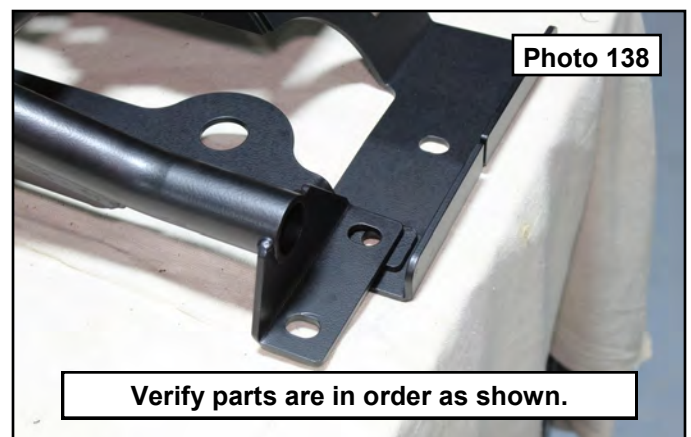
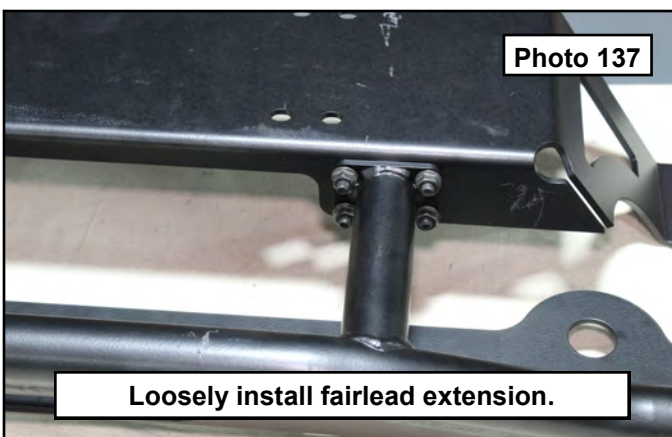
118. Lay intercooler mount on top of winch tray feet. **Photo 135**

119. Lay fairlead extension on top of intercooler mount while inserting tubes into the holes on the winch tray. **Photo 136**



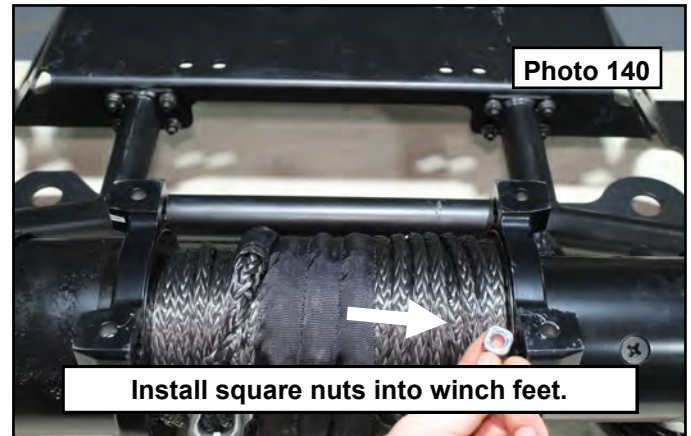
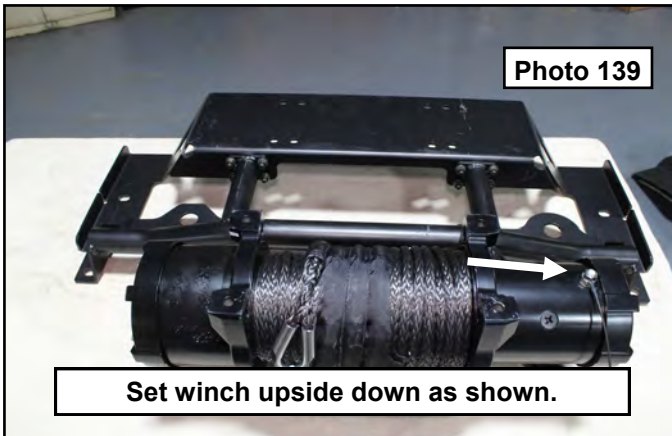
120. Install fairlead extension to the winch tray using the provided 8mm button head bolts and flange nuts (make sure the button heads are to the inside of the winch tray.) Do not fully tighten at this time. **Photo 137**

121. Verify that all pieces are stacked in order for install in later steps. **Photo 138**



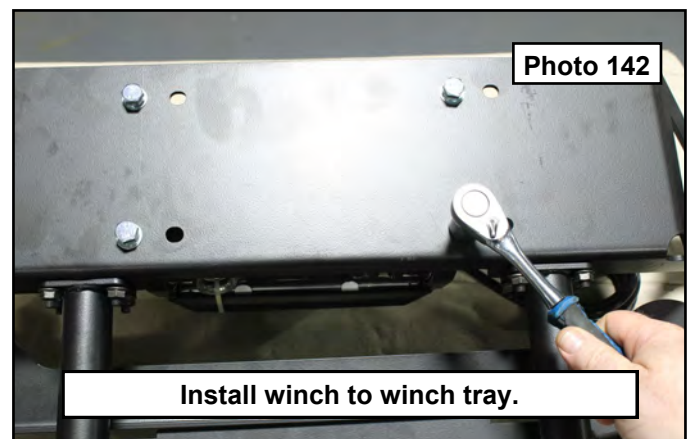
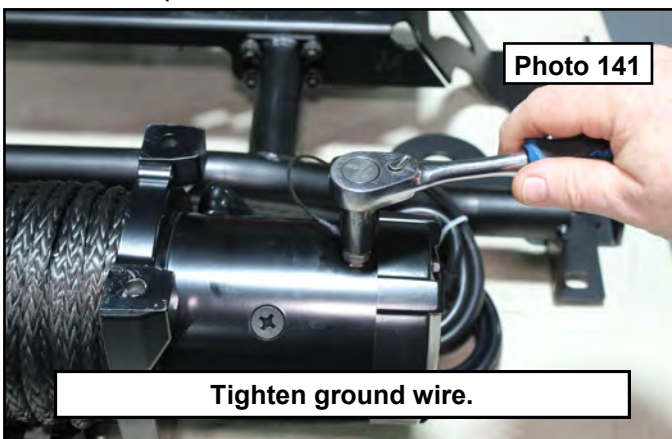
122. Set winch on table upside down as shown. This aids in assembly. **Photo 139**

123. Install supplied square nuts from winch kit into the winch feet. **Photo 140**



124. Install winch ground cable to stud using 13mm socket. **Photo 141**

125. Install the winch tray assembly to the winch using the provided 10mm hardware from the winch kit and 16mm socket. Torque to 35 ft-lbs. **Photo 142**

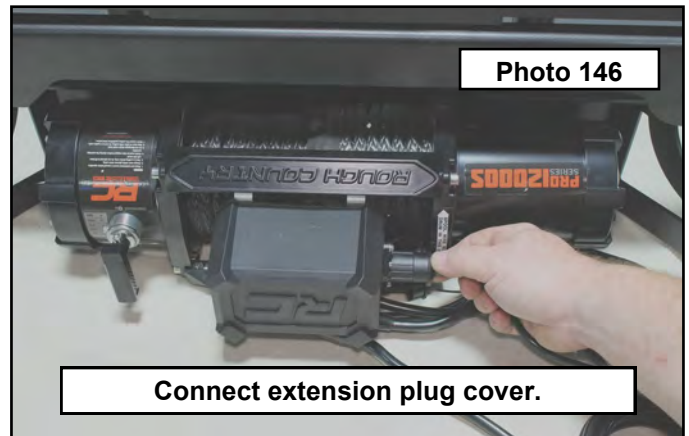
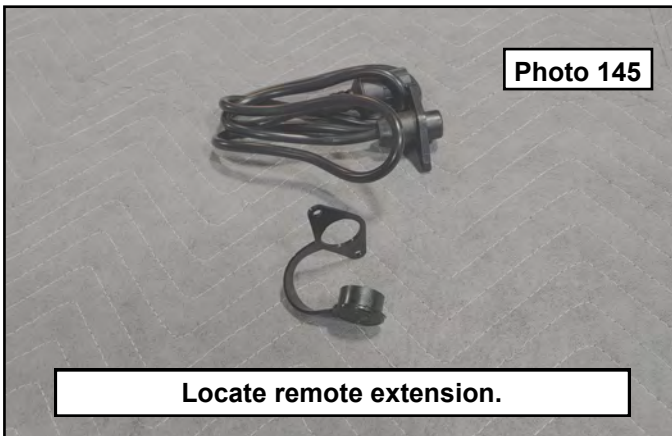


126. Install fairlead from winch kit to the mount using the hardware from the winch kit and 19mm socket and wrench. Torque to 55 ft-lbs. **Photo 143 / 144**



127. Locate remote extension and remove the protective cover by pulling off the round plug end. **Photo 145**

128. Connect remote extension to winch controller box. **Photo 146**



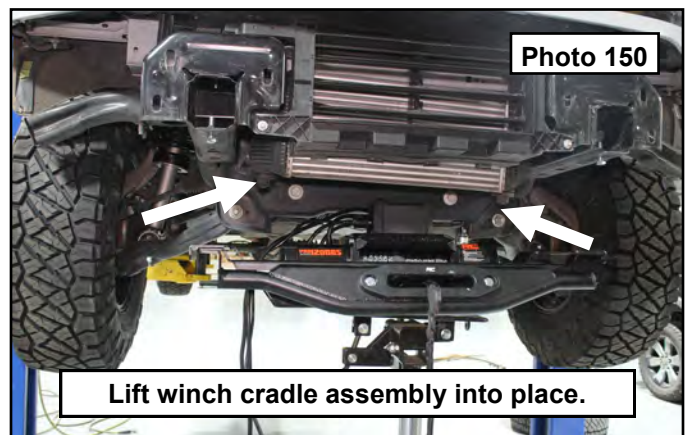
129. Cut off protective cover from winch controller box so that it does not get pulled into winch spool when used. **Photo 147**

130. Turn the winch handle to free spool setting. **Photo 148**

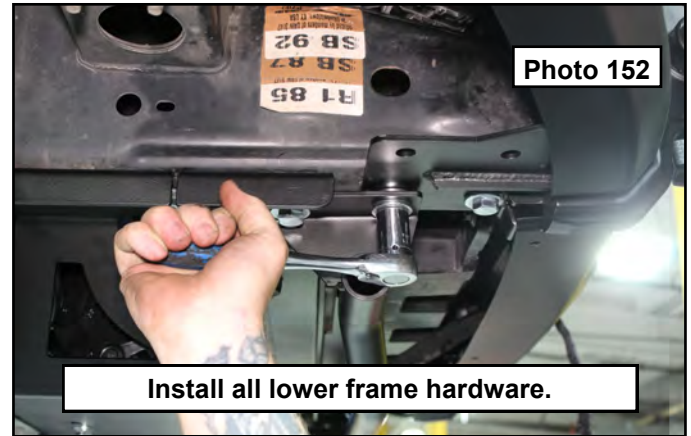
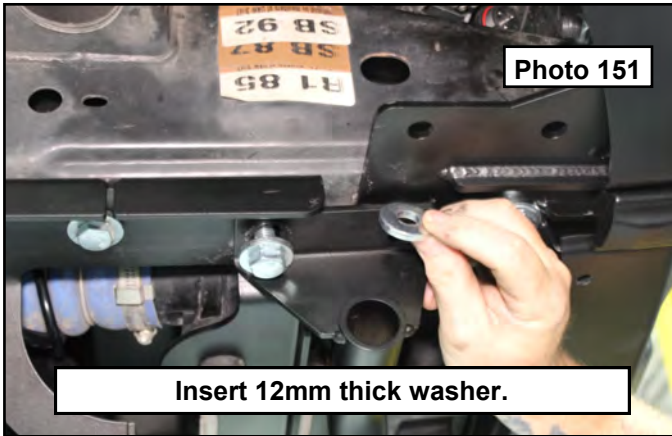


131. Pull out about 4 feet of winch rope and rotate handle back to engaged position. **Photo 149**

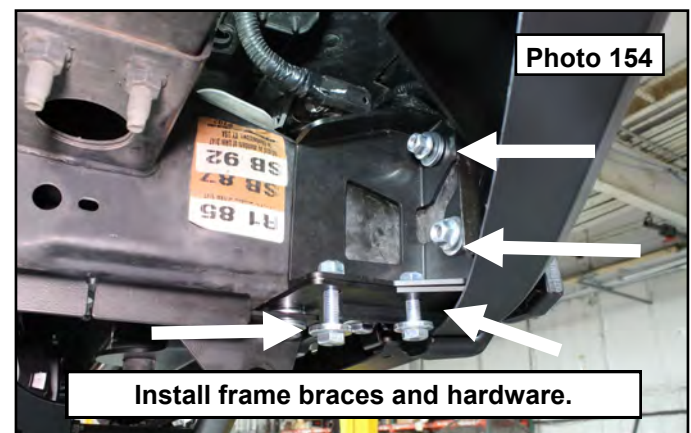
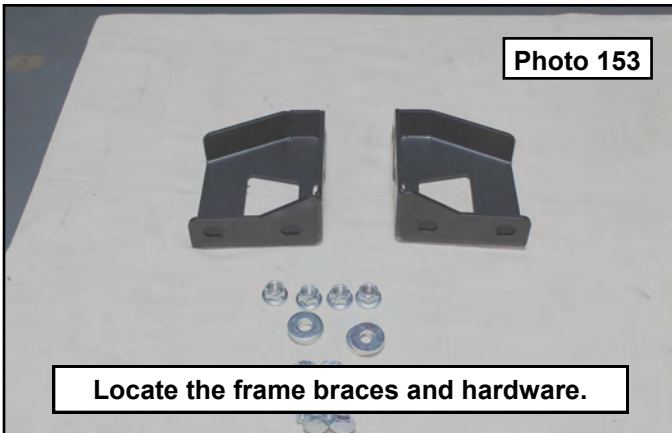
132. Remove the previously installed bolts from the frame nut plates and use a jack to lift winch assembly into place (shown without bumper for clarity purpose) while engaging intercooler feet into new mount and making sure inter-cooler upper mounts are engaged as everything is raised into place. **Photo 150**



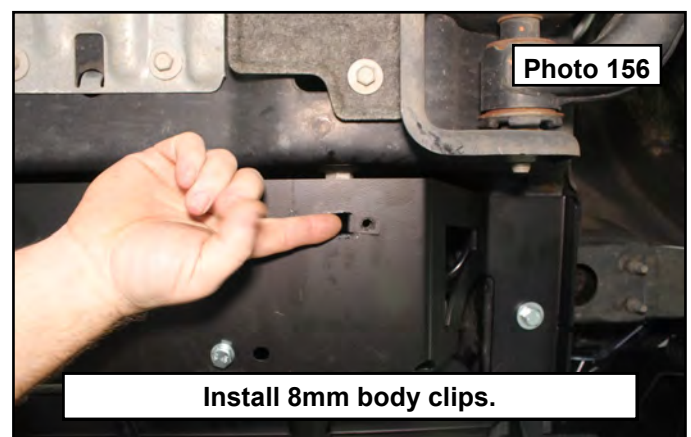
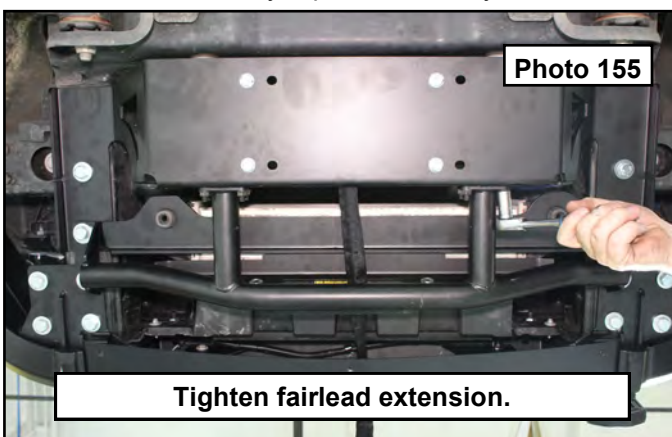
133. Line up the 3 hole locations and Insert a 12mm washer between fairlead extension and the bumper. Install 12mm x 45mm bolts and thick washers to installed nut plates at all lower frame locations. Do not fully tighten at this time. **Photo 151 / 152**



134. Locate the driver and passenger frame brace and 12mm x 45mm bolts, thick washers, and flange nuts. **Photo 153**
135. Install each frame brace to the sides of the frame and bumper. Install the factory hardware at the two outer locations on the frame horns. Install provided 12mm hardware to the lower two locations on the frame brace. Center the bumper side to side and then torque all bumper and winch cradle hardware to 65 ft-lbs. **Photo 154**

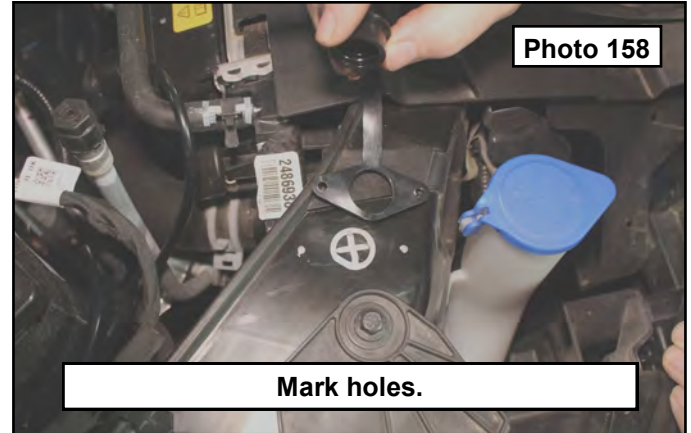
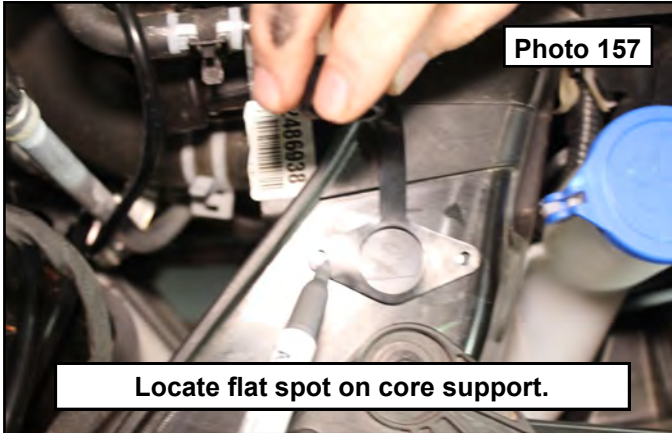


136. Tighten fairlead extension hardware using a 13mm socket. Use of a 1/4" impact to "speed wrench these tight" can be useful if the bolt head is spinning. **Photo 155**
137. Install 8mm body clips in winch tray. **Photo 156**



138. Using the winch extension cover as a template, mark location to drill on the passenger side core support behind the washer tank. **Photo 157.**

139. Mark the two mounting holes and center hole location for drilling. **Photo 158**



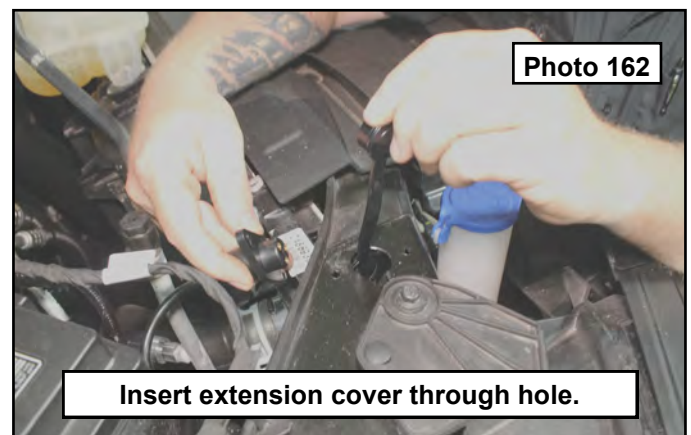
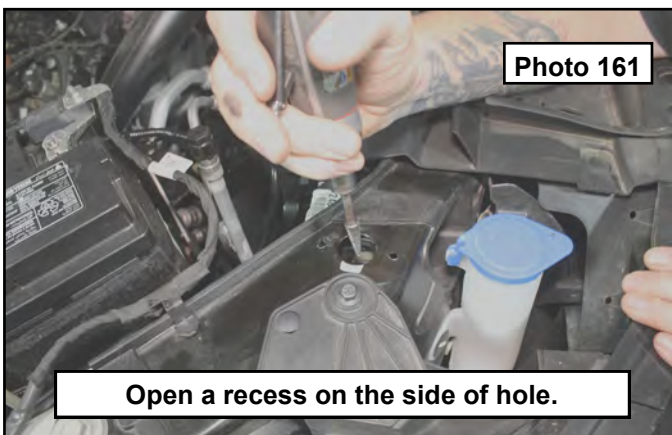
140. Drill out mounting hole locations using a 1/8" drill bit and pilot hole the center hole. **Photo 159**

141. Use the step bit to finish drilling main hole to 1.25". If you do not have a step bit that large, use a die grinder bit to ream out the hole. **Photo 160**



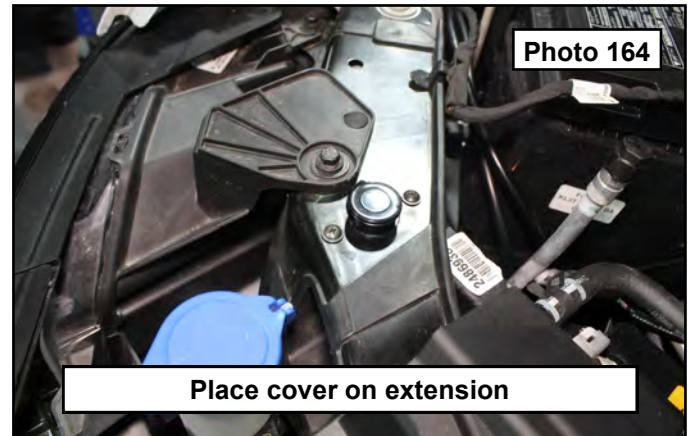
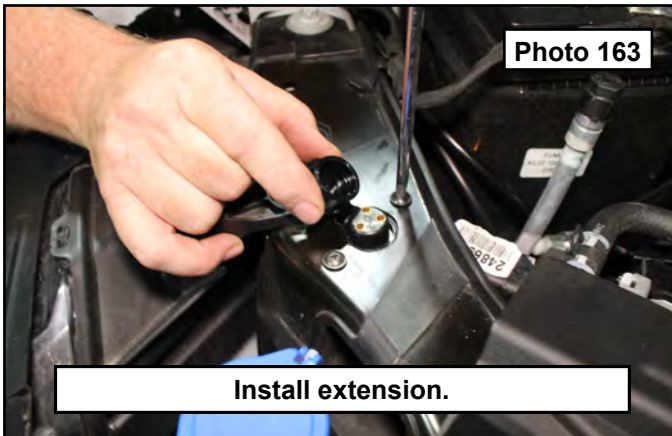
142. Mark a recess on the side of the center hole as shown and use die grinder to open marked area to make clearance for the tail of the cover. Paint the exposed metal. **Photo 161**

143. Insert the cover tail through the hole and sandwich the tail between the extension and core support. **Photo 162**



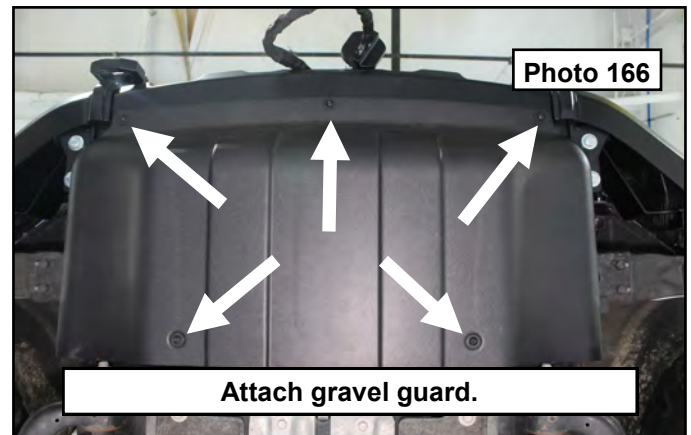
144. Install extension using the provided self threading screws. **Photo 163**

145. Place cover on extension. **Photo 164**



146. Locate gravel guard and 8mm button head bolts and washers. **Photo 165**

147. Install rock guard to bumper and winch tray. **Photo 166**



148. Hook up the winch battery cables to their appropriate terminals on the battery. Hook up winch controller and make sure the winch works properly. Before use of the winch you must pretension the winch rope or damage can occur. Refer to the winch manufacturer's instruction manual for this procedure. Run wiring for 30" light bar to suit. If fog lights have not been wired to factory harness, run provided harness to suit.



POST INSTALLATION INSTRUCTIONS

1. Check all fasteners for proper torque. Check to ensure there adequate clearance between all rotating, mobile, fixed, and heated members.
2. Perform steering sweep to ensure front brake hoses have adequate slack and do not contact any rotating, mobile or heated members. Failure to perform hose check/replacement may result in component failure.
3. Perform headlight check and adjustment to proper settings.
4. All kit components must be retightened at 500 miles and then every three thousand miles after installation. Periodically check all hardware for tightness.
5. Install "Warning to Driver" decal on sun visor.
6. Test all electrical connections (lights, parking sensors, and cruise module)
7. Pretension winch rope before first use and check for clearance.

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