

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### GM 2021 Tahoe/Yukon/Suburban/Yukon XL XL2 Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

#### Kit Contents:

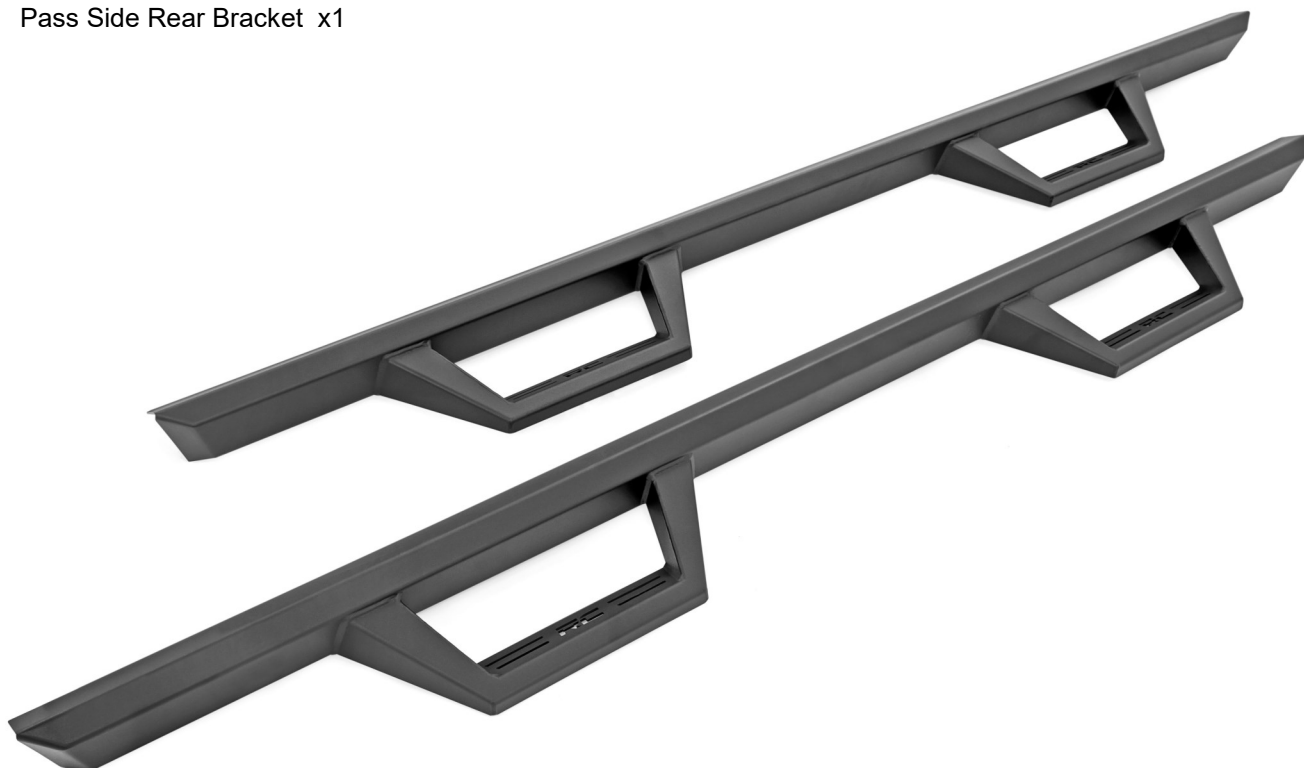
Dr Side Step x1  
 Pass Side Step x1  
 Dr Side Front Brackets x3  
 Pass Side Front Brackets x3  
 Dr Side Rear Bracket x1  
 Pass Side Rear Bracket x1

#### Tools Needed:

13mm Socket/Wrench

#### Hardware Included:

8mm x 25mm Bolts x32  
 8mm Flat Washers x32  
 8mm Lock Washers x32  
 8mm Flag Nuts x8



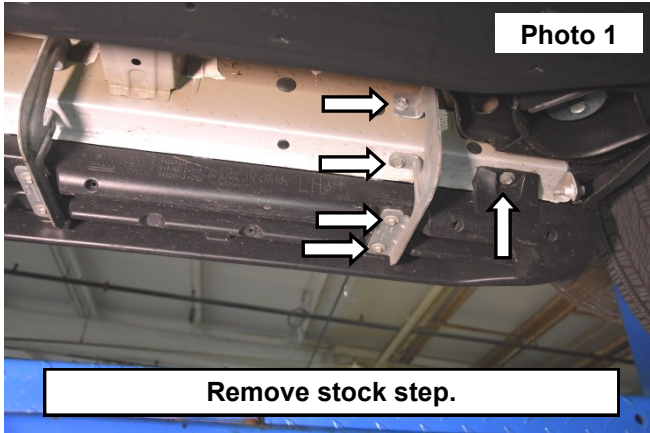
#### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

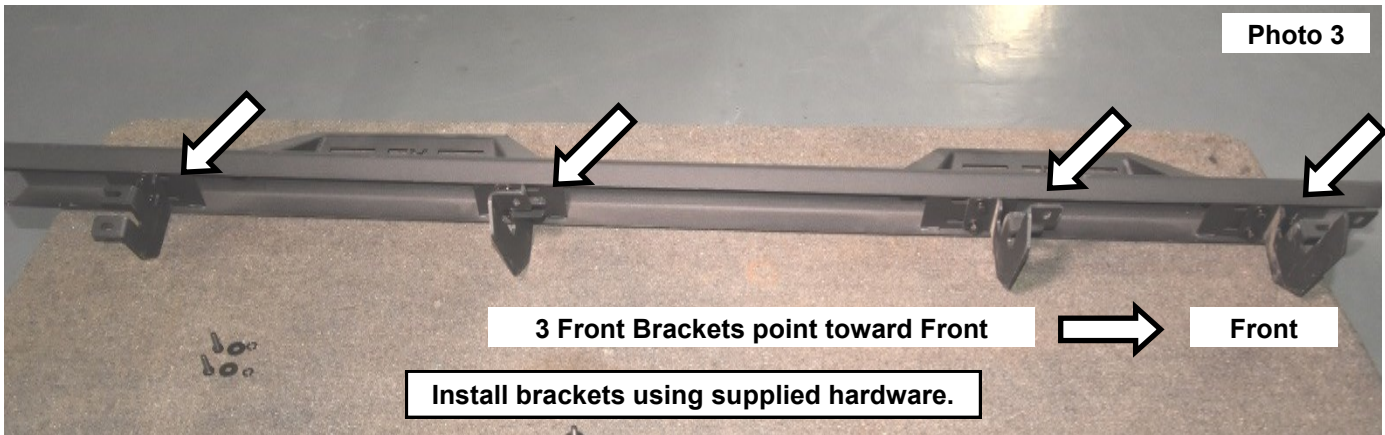


## INSTALLATION INSTRUCTIONS

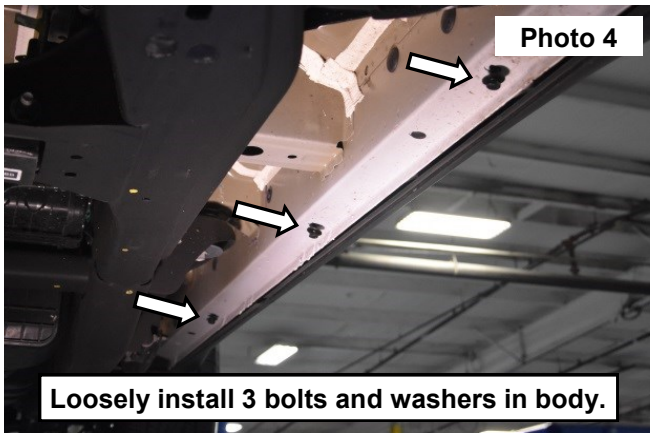
1. Remove the stock steps by removing the 4 brackets and the bolt in the plastic board using a 13mm socket/wrench. **See Photo 1.**
2. Place the nut tab behind the mounting plate for installing the bracket. **See Photo 2.**



3. Install the supplied brackets to the mounting plates using the supplied hardware and 13mm socket/wrench. **NOTE: The front 3 brackets are the identical but the rear bracket is separate. The tabs on the front brackets point toward the front of the vehicle on both Dr and Pass sides. See Photo 3.**



4. Loosely install 3 supplied bolts and washers in the stock holes on the body. **See Photo 4.**
5. Use the loosely installed bolts in the body to hang the step on and install the remainder of the bolts through the



brackets to the body. Tighten all bolts.

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

