

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### GM 2007-18 1500 / 2500 / 3500 Crew Cab, 19 Classic 1500 & 2007-10 2500 / 3500 Diesel

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

**KIT CONTENTS:**  
Driver Side Step x1  
Pass Side Step x1

**TOOLS NEEDED:**  
13mm Wrench or Socket

**HARDWARE INCLUDED:**  
8mm x 30mm x12  
8mm Flat Washers x12



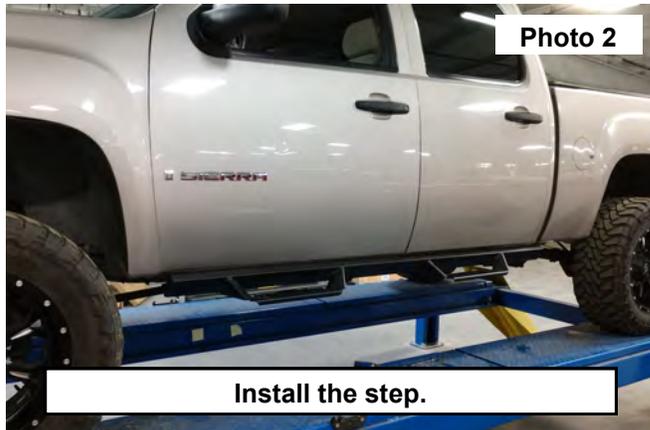
#### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

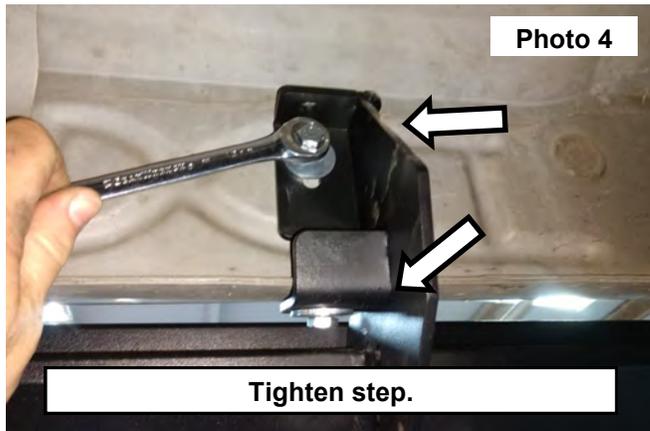


## INSTALLATION INSTRUCTIONS

1. Install the body clips onto the inner rocker panel and the pinch weld at the front center and rear locations. **See Photos 1.**
2. Install the step onto the vehicle. **See Photo 2.**



3. Secure the center mount to the vehicle using (2) of the supplied 8mm x 30 mm hex head bolts and (2) 8mm flat washers into the clips. **See Photo 3.** Snug the hardware using a 13mm socket.
4. Install the remaining hardware into the front and rear step mounts. Then tighten step using a 13mm socket. **See Photo 4.**
5. Repeat steps to install the step on the opposite side.



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

