

ROUGH COUNTRY

SUSPENSION SYSTEMS®

JEEP 07-18 JK REAR TUBE DOOR KIT

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. .

KIT CONTENTS:

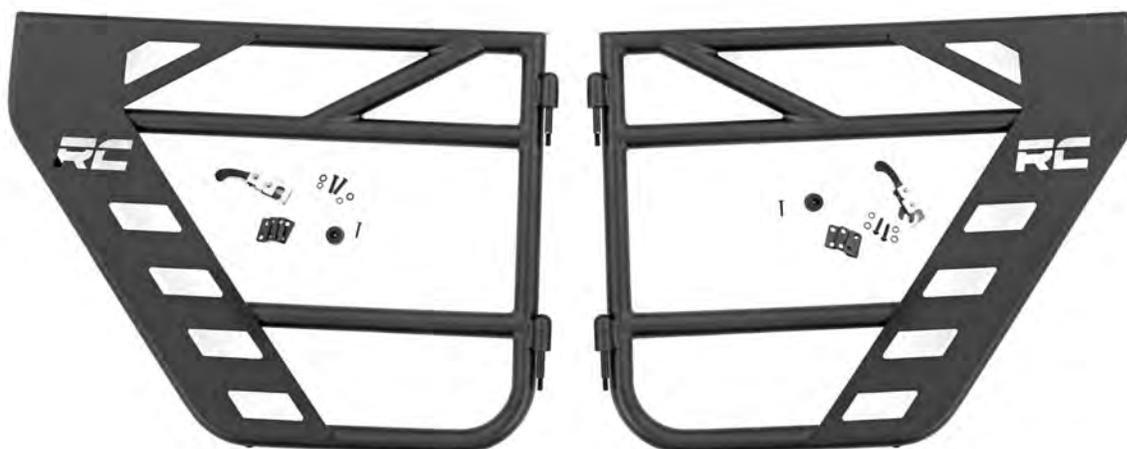
- 1-Driver Rear Door
- 1-Passenger Rear Door
- 1-Kit Bag

TOOLS NEEDED:

- 4mm Allen Wrench
- T40 Torx Bit
- T50 Torx Bit
- 3/8" Ratchet
- 13mm Wrench

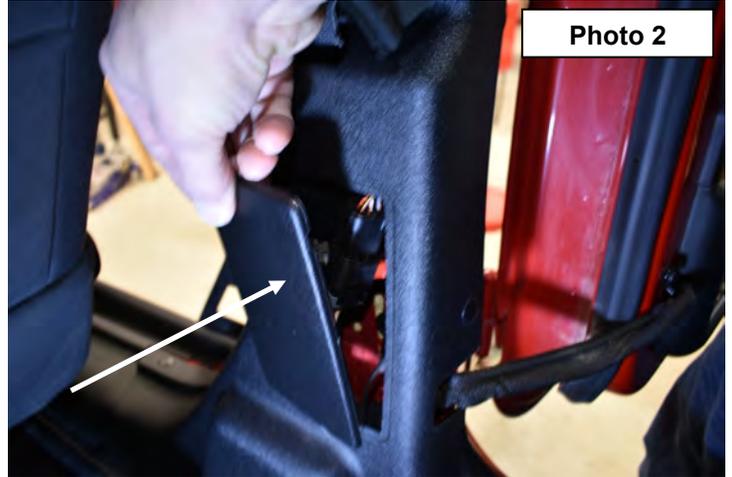
HARDWARE INCLUDED:

- 2-Front Door Latches
- 4-Door Latch Shims
- 6-5mm Flat Washers
- 2-Door Snubbers
- 2-4mm x 20mm Button Head Bolts
- 4-6mm x 25mm Button Head Bolts
- 4-6mm Lock Washers
- 4-6mm Flat Washers
- 4-8mm Flat Washers
- 4-8mm Lock Nuts

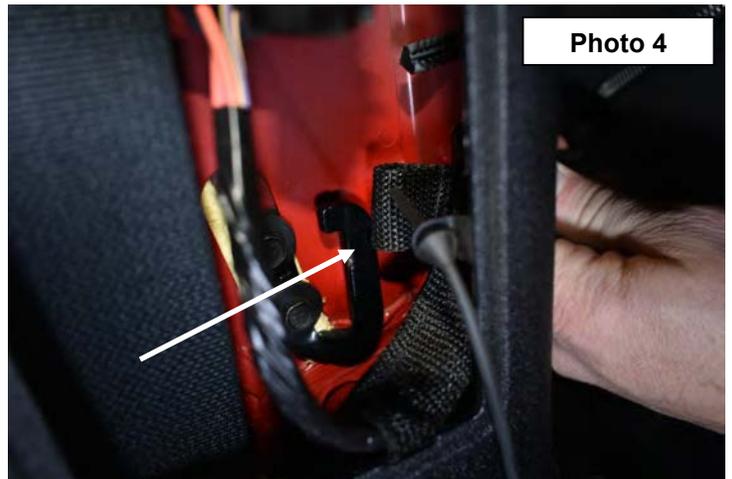
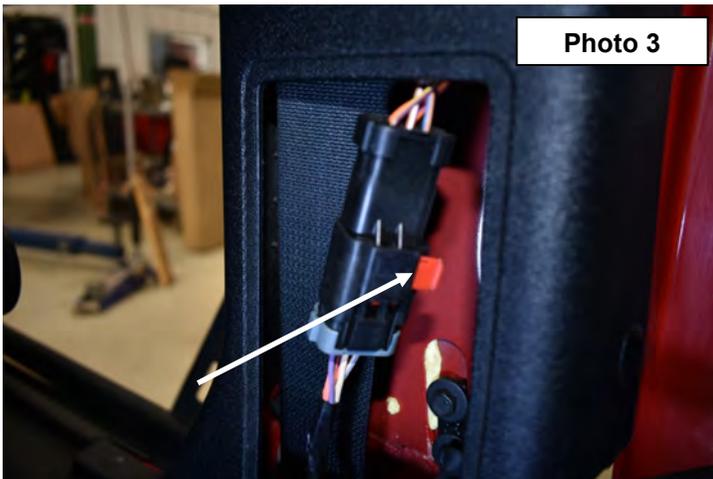


INSTALLATION INSTRUCTIONS

1. Remove the nuts on the bottom of the outside door hinge using a T50 torx bit . **Photo 1**.
2. Remove the inner trim panel to access the power window plug and the door strap. **See Photo 2**.



3. Pull the red tab out to unlock the plug then disconnect harness. **See Photo 3**.
4. Unhook the door strap from the hook. **See Photo 4**. Remove strap and wiring harness from the interior panel.



5. Lift straight up on the door to remove from the hinge. It may be necessary to move the door back and forth while lifting to remove the door. **See Photo 5**.
6. Install the new RC door as shown in **Photo 6**.



7. Install the 8mm nuts on the bottom of the studs. Snug down using a 13mm wrench, Then back off half of a round to free up the door . **See Photo 7.**
8. Install the latch mechanism as shown with the supplied 6mm x 25mm bolt, lock washers and lock washers. **See Photo 8.**



9. Check to see if a shim is needed on the latch mechanism by closing the door. Shim latch as needed to engage the door pin and tighten using a 4mm Allen wrench. **See Photo 9.**
10. Install the supplied rubber snubbers with the supplied 4mm x 20mm button head bolts and check to ensure the snubbers hold the door tightly against the door jamb. If needed , add the supplied washers between the tube door and snubber to make sure the door is tight against the jamb. **Photo 10.** Tighten with a 2.5 Allen wrench



11. Hook the new door strap back to the OE hook behind the trim panel. **See Photo 11.**
12. Clip the access panel back to the inner trim panel. **See Photo 12.**



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