

## Front Tubular Bumper | Winch Hoop & Skid Plate | Ram 1500 (19-24)

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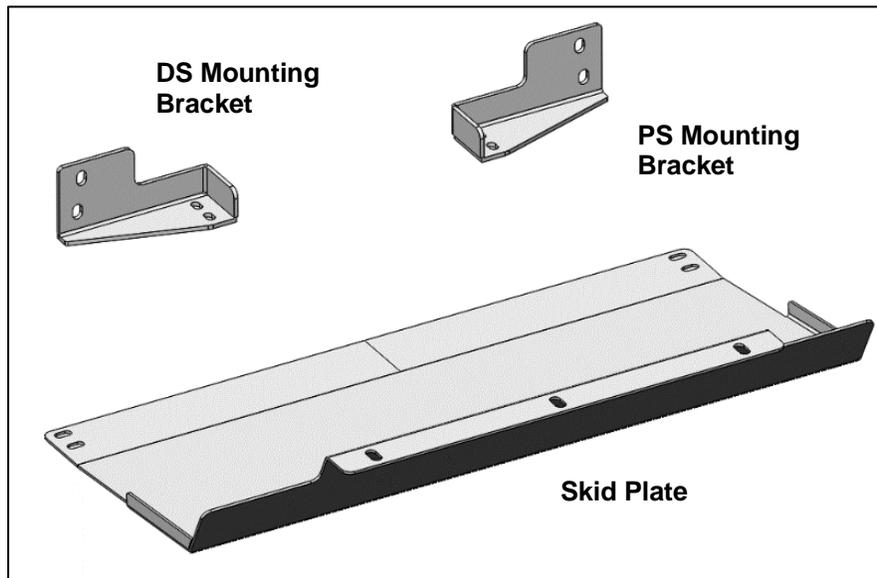
Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

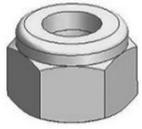
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

### Skid Plate Mounting Instruction

#### PARTS

Qty	Item Description
1	Skid plate
1	DS/Left Mounting Bracket
1	RS/Right Mounting Bracket
1	Allen Wrench S=6
4	8mm x 25mm Hex Combo Bolts
4	8mm Nylon Lock Nuts
8	8mm x 24mm x 2mm Flat Washers
3	10mm x 30mm x 2.5mm Flat Washers
3	10mm x 25mm Button Head Bolts
4	8mm Hex Lock Nuts
3	10mm Lock Washers





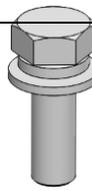
Lock Nut



Lock Washer



Flat Washer



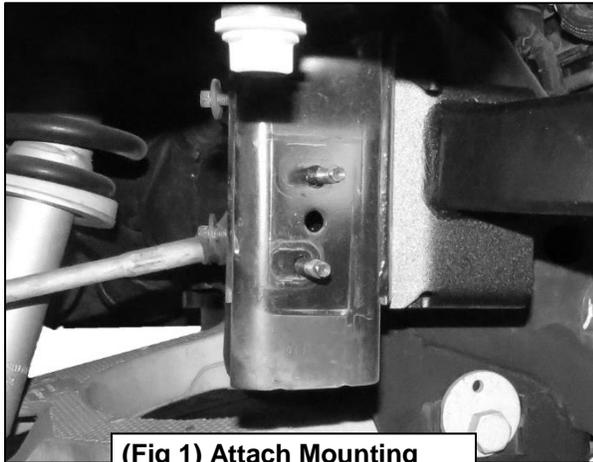
Combo Bolt



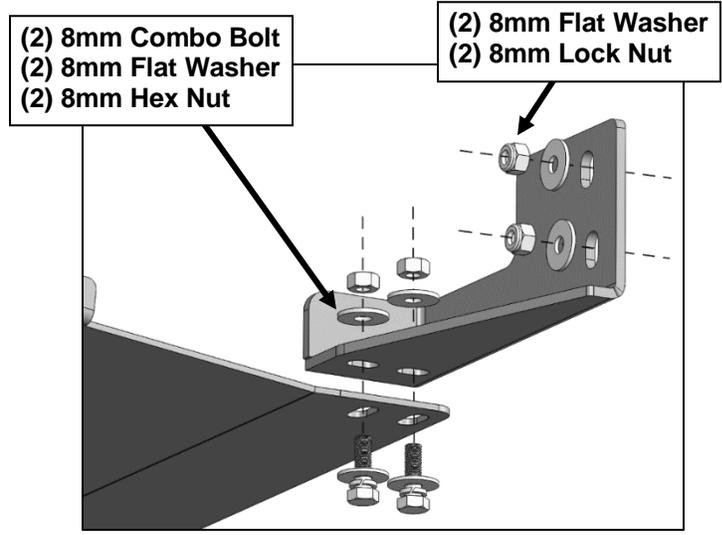
Button Head Bolt

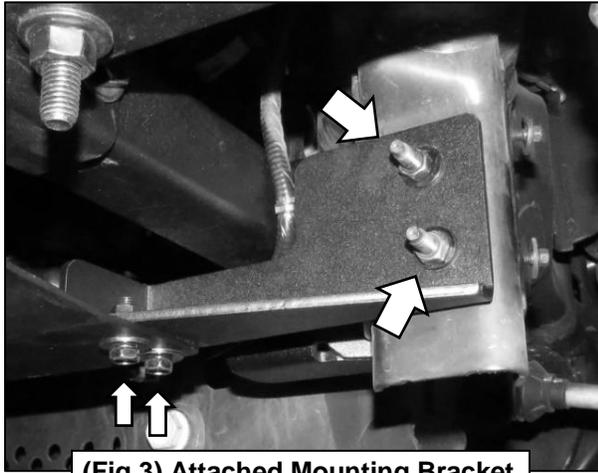
1

Follow (Fig 1 – 5) to attach Support Bracket and Skid Plate. Ensure fasteners are only hand tight at this point.



(Fig 1) Attach Mounting Bracket to Mounting Studs

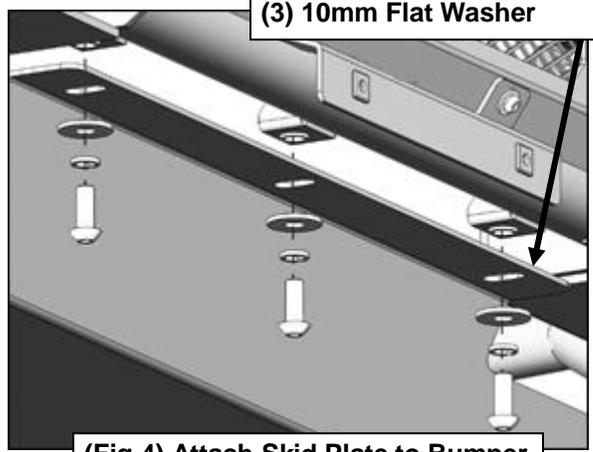




(Fig 3) Attached Mounting Bracket

(Fig 2) Attach Mounting Bracket to Vehicle using factory hardware, then Skid Plate to Mounting Bracket

- (3) 10mm Button Head Bolt
- (3) 10mm Lock Washer
- (3) 10mm Flat Washer



(Fig 4) Attach Skid Plate to Bumper

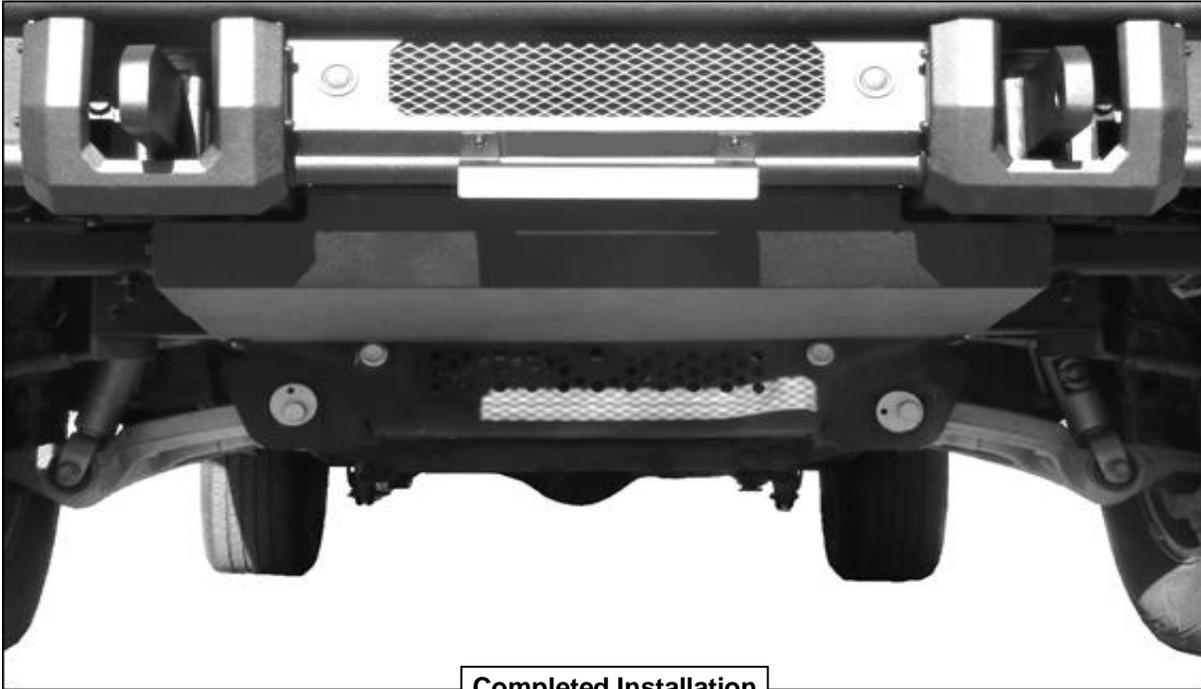


(Fig 5) Attached Skid Plate



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Ensure Skid Plate is level, then tighten all fasteners completely. At this point, installation is complete. Do periodic inspections of the installation to make sure that all hardware is secure and tight.

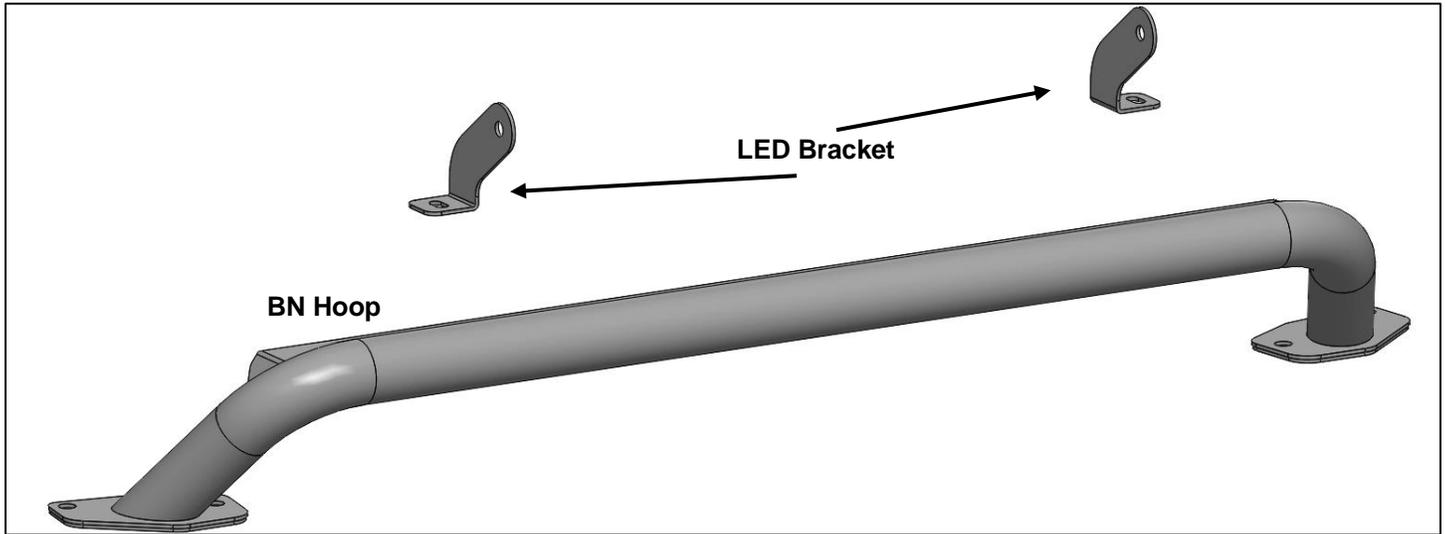


Completed Installation

# HD Hoop Mounting Instruction

## PARTS LIST:

Qty	Item Description	Qty	Item Description
1	Winch Hoop	8	8mm Lock Washers
1	PS/right LED Bracket	2	8-1.25mm x 25mm Hex Bolt
1	DS/left LED Bracket	2	8-1.25mm x 16mm Hex Bolt
4	8-1.25mm x 25mm Button Head Allen Bolt	1	5mm Allen Wrench
14	8mm x 24mm x 2mm Flat Washers	6	8mm Hex Nuts



## TOOLS REQUIRED



Ratchet



13mm Socket

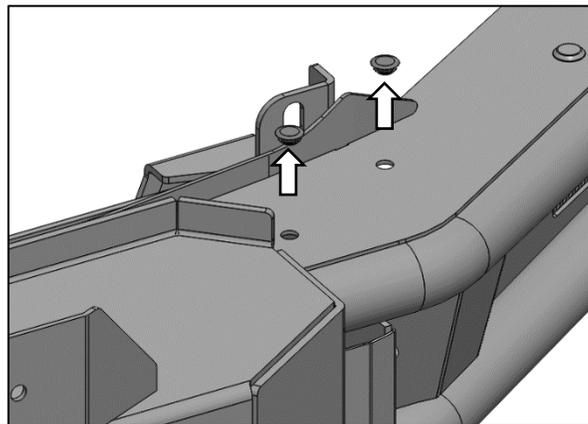


Extensions



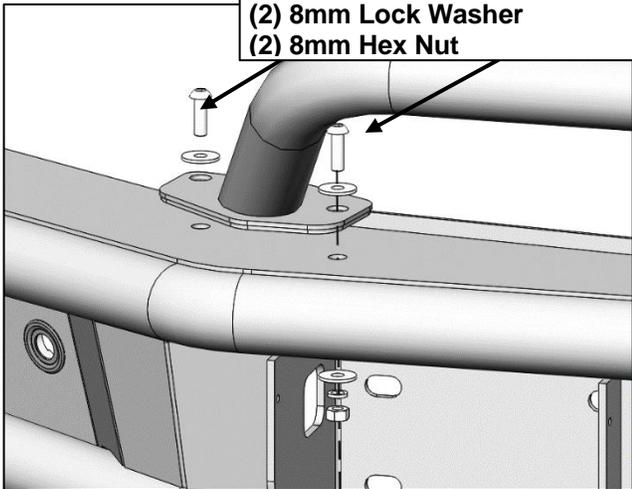
Wrench

- Follow (Fig 1 – 3) to attach Winch Hoop to tubular Bumper, then attach LED Brackets and LED Light as necessary. Ensure winch Hoop is level before tightening fasteners.



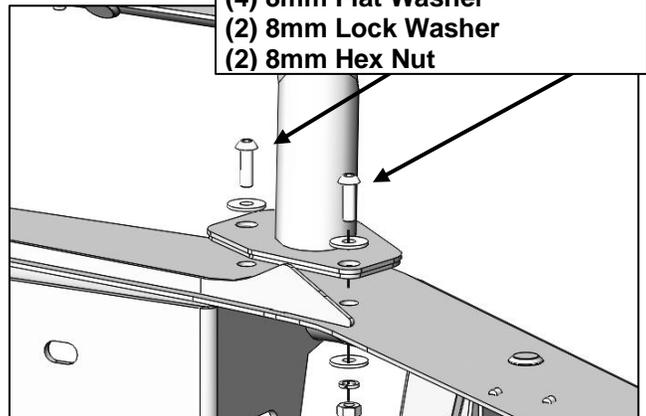
(Fig 1) Remove plugs from inserts on top of Bumper

- (2) 8mm Button Head Allen Bolt
- (4) 8mm Flat Washer
- (2) 8mm Lock Washer
- (2) 8mm Hex Nut



**(Fig 2) Attach Winch Hoop to Front Mounting**

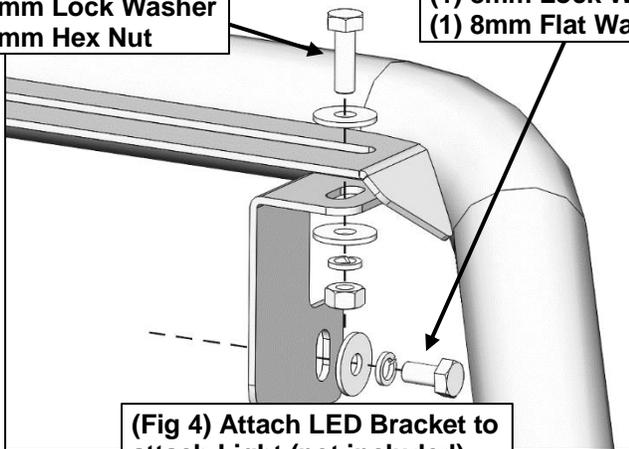
- (2) 8mm Button Head Allen Bolt
- (4) 8mm Flat Washer
- (2) 8mm Lock Washer
- (2) 8mm Hex Nut



**(Fig 3) Attach Winch Hoop to Rear Mounting**

- (1) 8x25mm Hex Bolt
- (2) 8mm Flat Washer
- (1) 8mm Lock Washer
- (1) 8mm Hex Nut

- (1) 8x16mm Hex Bolt
- (1) 8mm Lock Washer
- (1) 8mm Flat Washer



**(Fig 4) Attach LED Bracket to attach Light (not included)**

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