

2020-UP Jeep Gladiator 3" Nerf Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

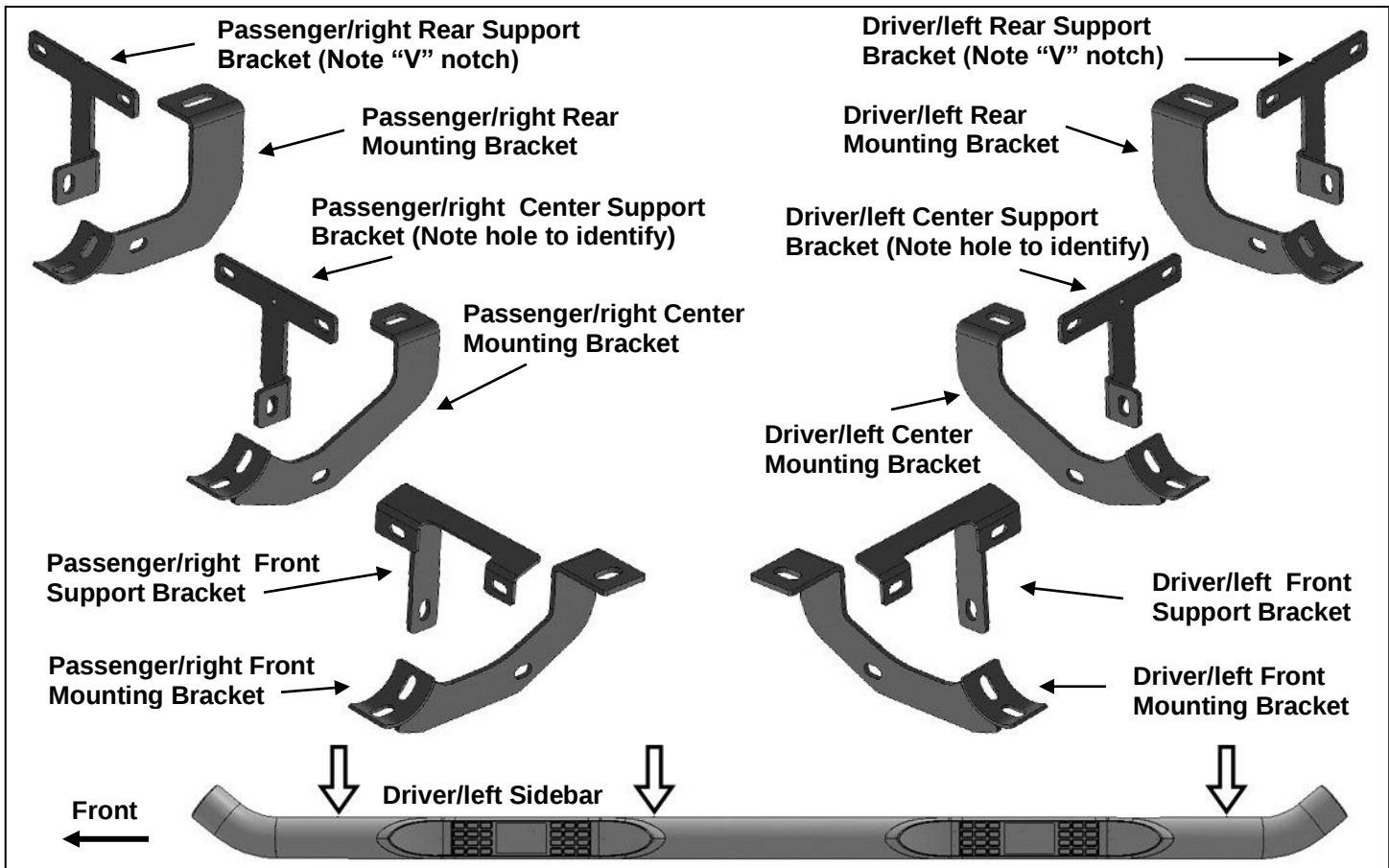


Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

Parts List

1	Driver/Left Side Step	1	Driver/Left Rear Support Bracket
1	Passenger/Right Side Step	1	Passenger/Right Rear Support Bracket
1	Driver/Left Front Mounting Bracket	6	10-1.5mm x 30mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	12	10mm x 24mm x 2.2mm Flat Washers
1	Driver/Left Center Mounting Bracket	6	10mm Nylon Lock Nuts
1	Passenger/Right Center Mounting Bracket	6	8-1.25mm x 35mm Hex Bolts
1	Driver/Left Rear Mounting Bracket	6	8mm x 28mm x 3mm Flat Washers
1	Passenger/Right Rear Mounting Bracket	6	8mm Lock Washers
1	Driver/Left Front Support Bracket	12	8mm Combo Bolts
1	Passenger/Right Front Support Bracket	12	6-1.0mm x 25mm Hex Bolts
1	Driver/Left Center Support Bracket	24	6mm x 22mm x 2mm Flat Washers
1	Passenger/Right Center Support Bracket	12	6mm Nylon Lock Nuts



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. FACTORY INSTALLED OR AFTERMARKET "ROCK RAILS," SIDE STEPS OR RUNNING BOARDS MUST BE REMOVED.
2. Start installation toward the front of the driver/left of the vehicle. Locate the (4) pairs of factory mounting holes visible along the pinch weld, **(Figure 1)**. Installation will use the #1, #2 and #4 mounting locations.
3. Select the driver/left front Mounting Bracket, **(Figure 2)**. Attach the top of the Bracket to the threaded hole in the bottom of the floor panel with the included (1) 8mm x 35mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, **(Figures 3 & 4)**. Leave hardware loose at this time.
4. Select the driver/left front Support Bracket, **(Figure 2)**. **VERY IMPORTANT:** The 6 Mounting and Support Brackets look very similar. Use the instructions to properly identify each Bracket.
5. Line up the top of the Support Bracket with the (2) factory holes in the pinch weld. Attach the Support Bracket to the back of the pinch weld with the included (2) 6mm x 25mm Hex Bolts, (4) 6mm Flat

Washers and (2) 6mm Nylon Lock Nuts, **(Figure 5)**. Line up the lower mounting tab on the Support Bracket with the back of the Mounting Bracket. Attach the Support Bracket to the Mounting Bracket with (1) 10mm x 30mm Hex Bolt, (2) 10mm Flat Washers and (1) 10mm Nylon Lock Nut, **(Figures 5 & 6)**. Do not fully tighten hardware at this time.

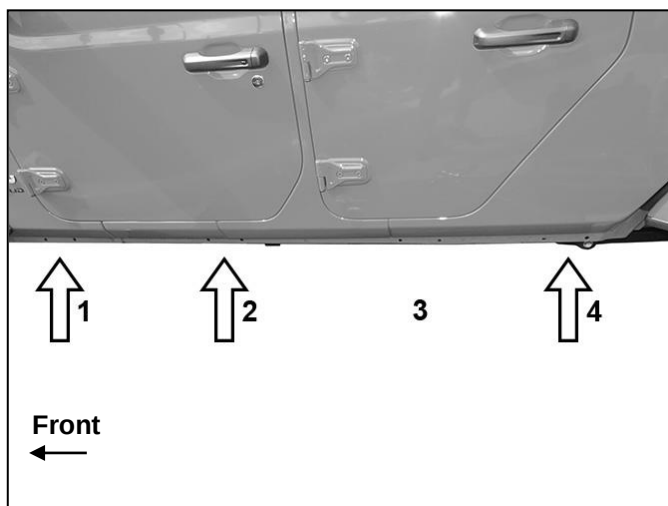
6. Move to the #2 mounting location. Select the driver/left Center Mounting Bracket and Support Bracket, **(Figure 7)**. Repeat **Steps 2—5** to install the Center Bracket and Support Bracket, **(Figures 8—10)**. **NOTE:** The top of the center Mounting Bracket features a cut off corner for identification purposes. The top of the center Support Bracket features a small hole in the center for identification purposes.
7. Move to the last mounting location toward the rear of the cab. Select the driver/left rear Mounting Bracket and Support Bracket, **(Figure 11)**. Repeat **Steps 2—5** to install the rear Bracket and Support Bracket, **(Figure 12—14)**. **NOTE:** The top of the rear Support Bracket features a small "V" cut for identification purposes. Use the instructions to correctly identify all Brackets, **(Figure 11)**.
8. Select the driver/left sidebar. Carefully position the Sidebar onto the (3) Mounting Brackets. **IMPORTANT:** Do not slide, (front to back or rotate), the Sidebar on the Brackets or damage to the finish on the Sidebar may result. Attach the Sidebar to the Mounting Brackets with (6) 8mm x 25mm Combination Hex Bolts, **(Figures 15—17)**. Do not tighten hardware. **NOTE:** Mounting cradles on the front and center Brackets should be inline face the rear of the vehicle, cradle on rear Bracket should face forward for proper installation. Snug all hardware but do not tighten at this time.
9. Adjust and level the Sidebar and tighten all hardware.
10. Repeat **Steps 2—9** for passenger/right Sidebar installation.
11. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

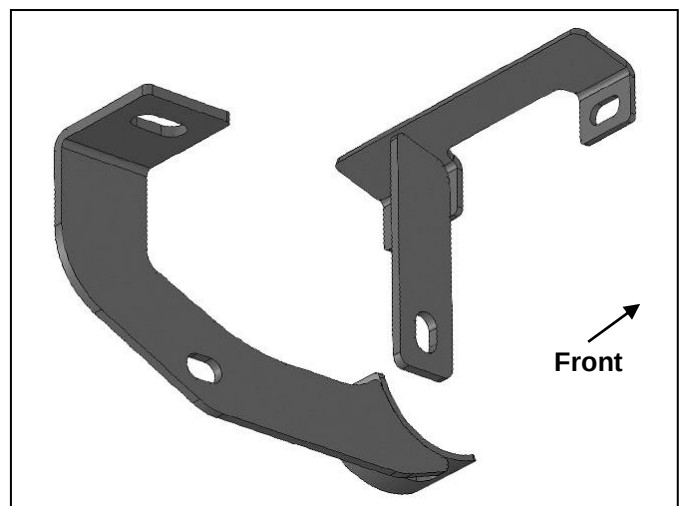
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean Sidebar.

Driver/left Side Installation Pictured



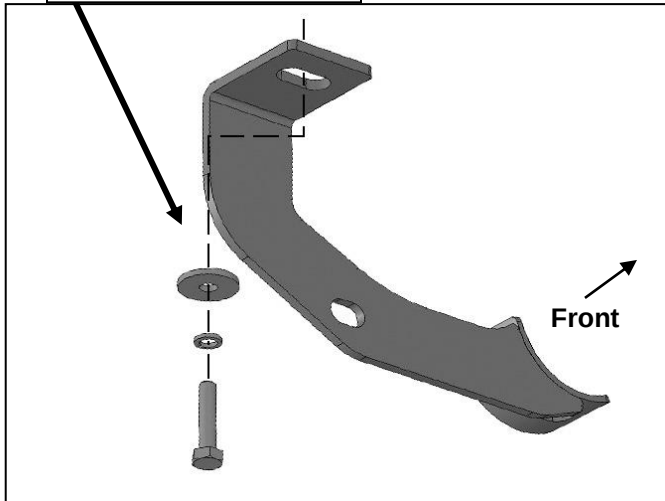
(Fig 1) Driver/left mounting locations



(Fig 2) Driver/left front Mounting and Support Bracket

Driver/left Side Installation Pictured

8mm x 35mm Hex Bolt
8mm Lock Washer
8mm Flat Washer



(Fig 3) Attach Driver/left front Mounting Bracket

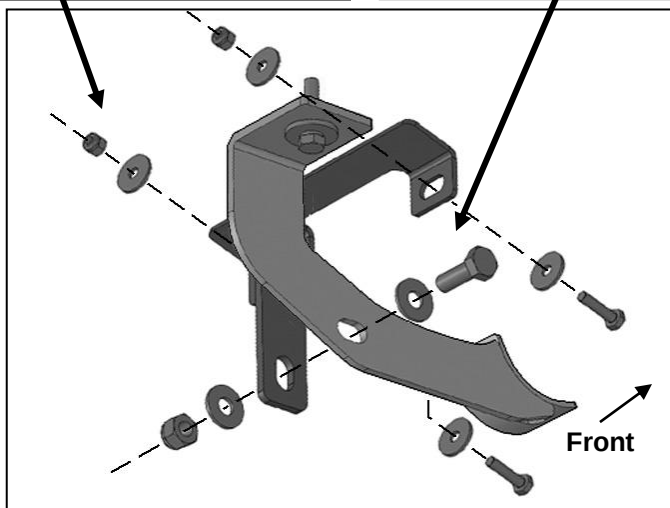
Attach to factory threaded hole in floor panel



(Fig 4) Driver/left front Mounting Bracket installed

(2) 6mm x 25mm Hex Bolts
(4) 6mm Flat Washers
(2) 6mm Nylon Lock Nuts

10mm x 30mm Hex Bolt
(2) 10mm Flat Washers
10mm Nylon Lock Nut

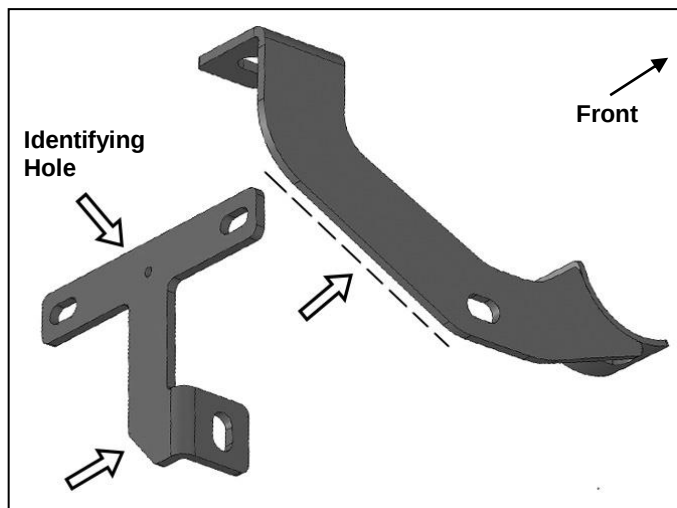


(Fig 5) Attach top of driver/left Support Bracket to back of pinch weld

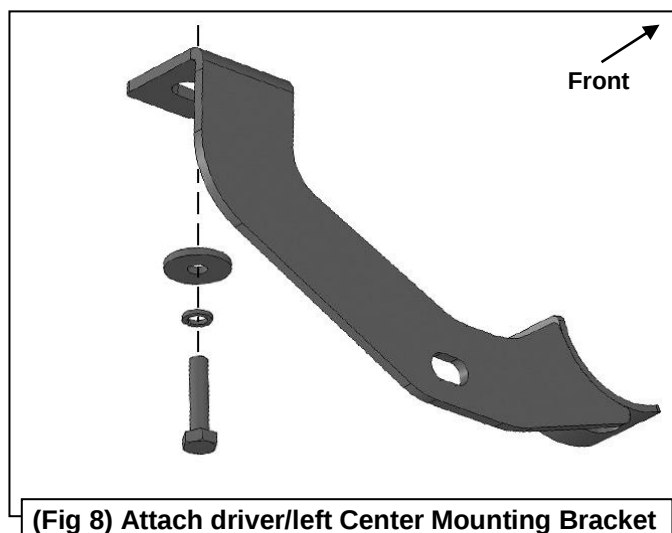


(Fig 6) Driver/left front Brackets installed

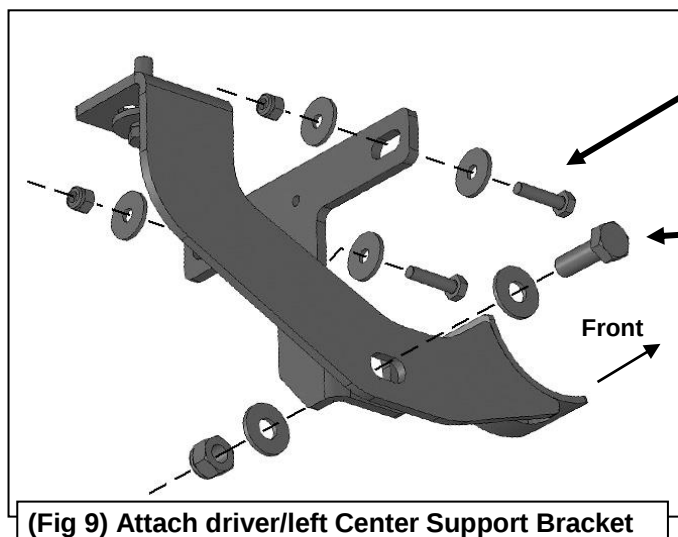
Driver/left Side Installation Pictured



(Fig 7) Driver/left center Mounting and Support Brackets

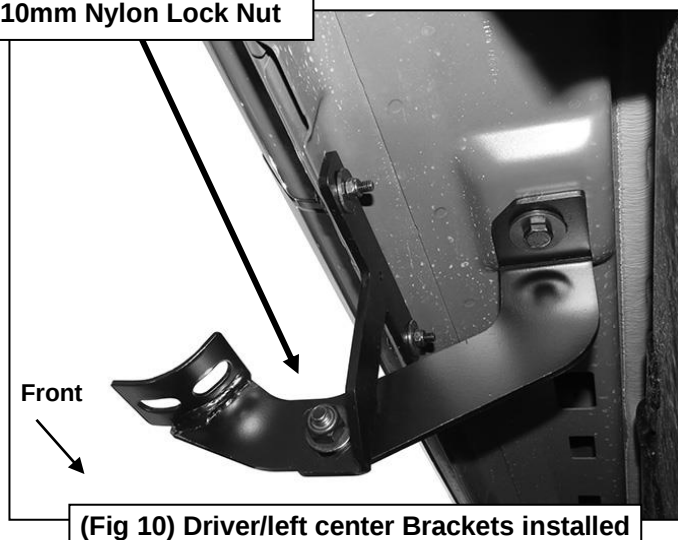


(Fig 8) Attach driver/left Center Mounting Bracket



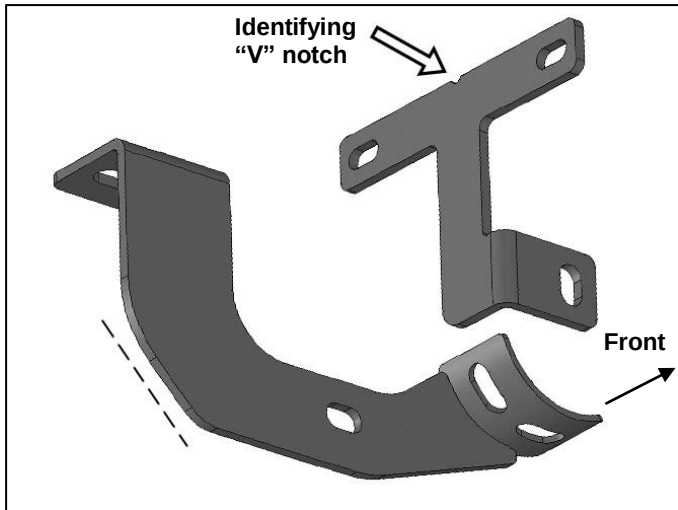
(Fig 9) Attach driver/left Center Support Bracket

- (2) 6mm x 25mm Hex Bolts
- (4) 6mm Flat Washers
- (2) 6mm Nylon Lock Nuts
- 10mm x 30mm Hex Bolt
- (2) 10mm Flat Washers
- 10mm Nylon Lock Nut



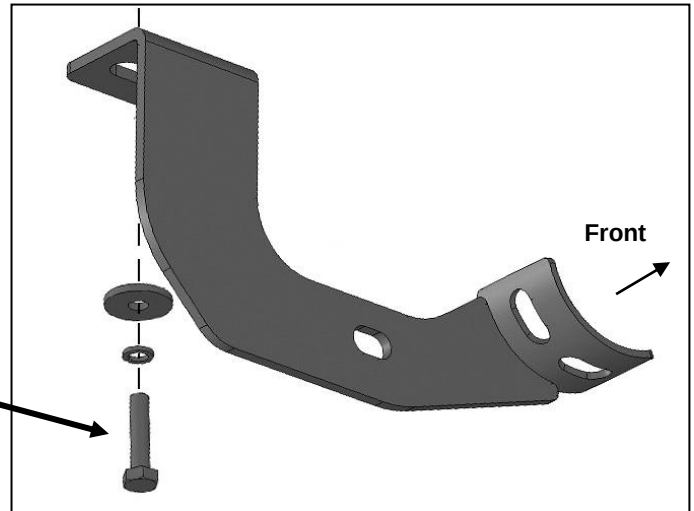
(Fig 10) Driver/left center Brackets installed

Driver/left Side Installation Pictured



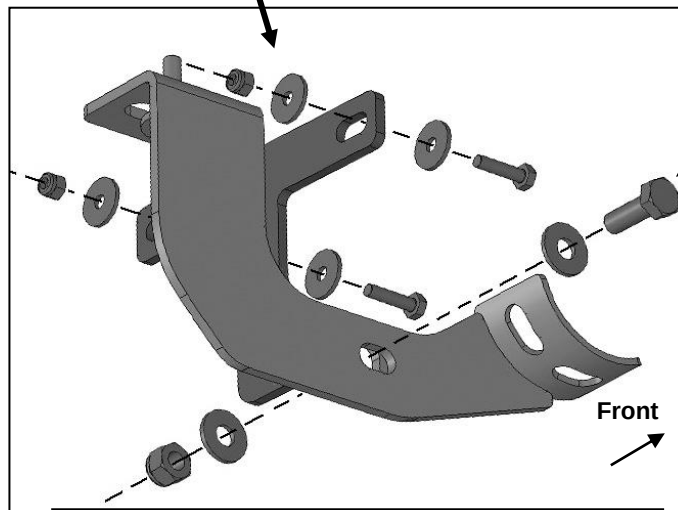
(Fig 11) Driver/left rear Mounting and Support Brackets

8mm x 35mm Hex Bolt
8mm Lock Washer
8mm Flat Washer



(Fig 12) Attach driver/left rear Mounting Bracket

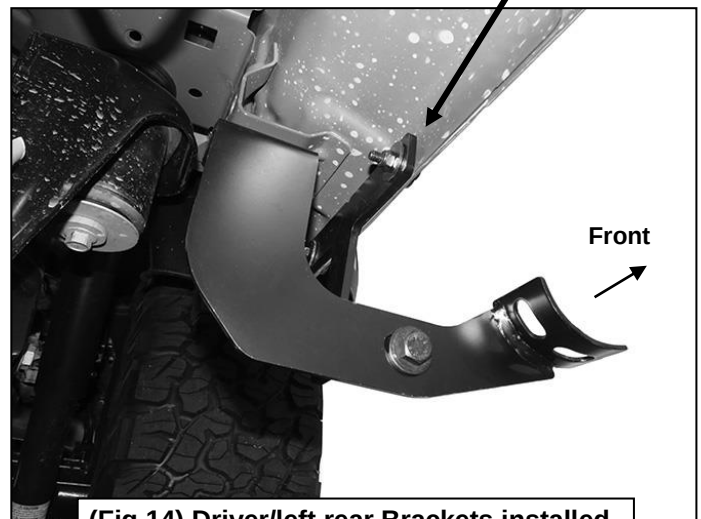
(2) 6mm x 25mm Hex Bolts
(4) 6mm Flat Washers
(2) 6mm Nylon Lock Nuts



(Fig 13) Attach driver/left rear Support Bracket

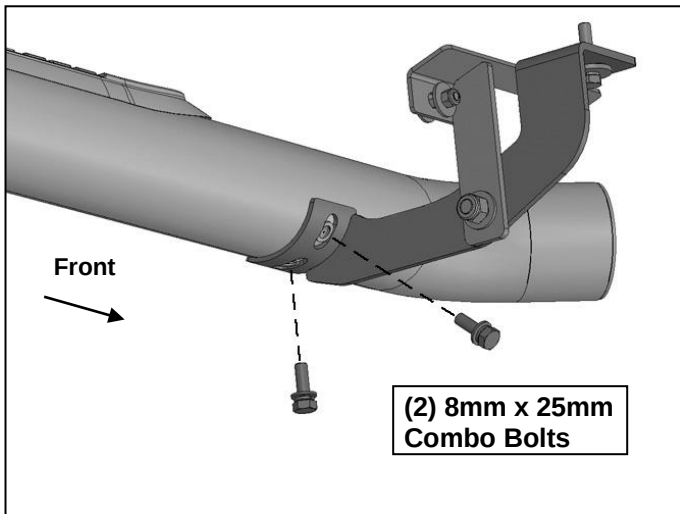
10mm x 30mm Hex Bolt
(2) 10mm Flat Washers
10mm Nylon Lock Nut

(2) 6mm x 25mm Hex Bolts
(4) 6mm Flat Washers
(2) 6mm Nylon Lock Nuts

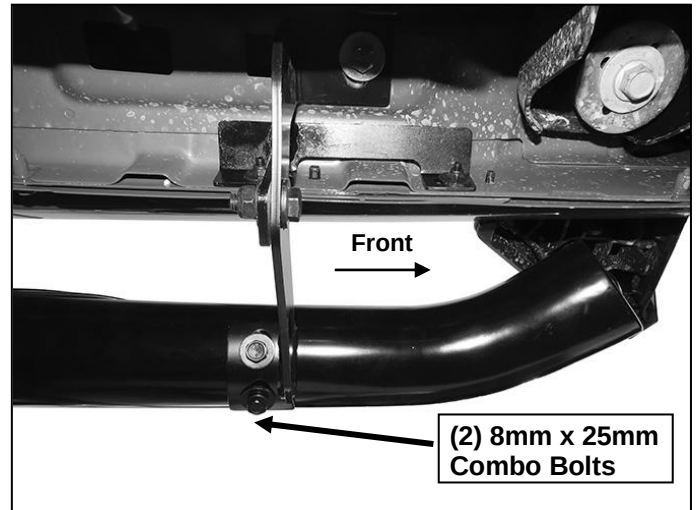


(Fig 14) Driver/left rear Brackets installed

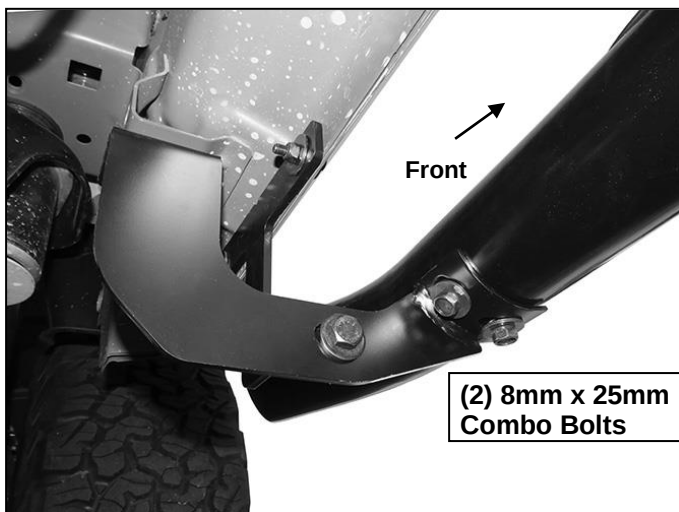
Driver/left Side Installation Pictured



(Fig 15) Attach driver/left Sidebar to front Bracket



(Fig 16) Attach driver/left Sidebar to front Bracket



(Fig 17) Driver/left Sidebar attached to rear Bracket



Complete Installation

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.