

ROUGH COUNTRY

43001

2024-UP Toyota Tacoma Double Cab 3" Nerf Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.



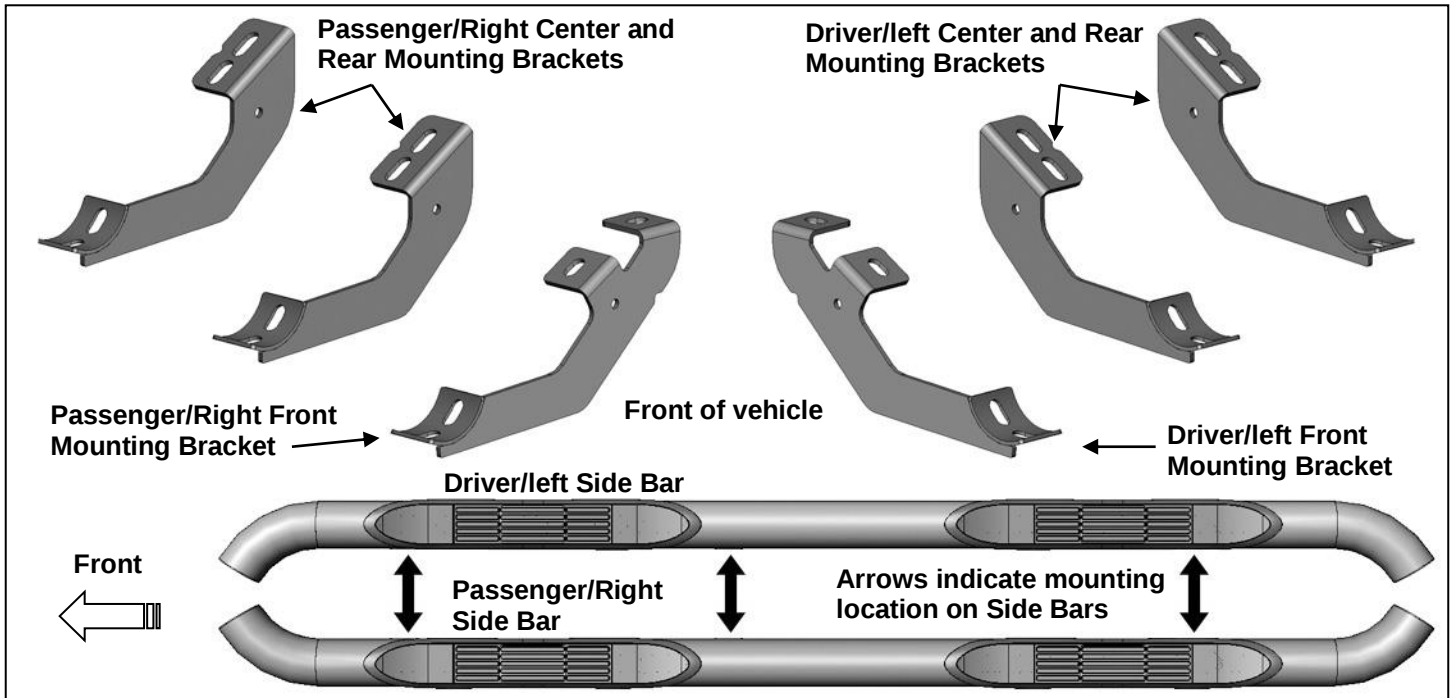
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



PARTS LIST:

1	Driver/left Side Bar	12	8-1.25mm x 25mm Combination Bolts
1	Passenger/right Side Bar	12	8-1.25mm x 30mm Hex Bolts
1	Driver/left Front Mounting Bracket	12	8mm x 24mm x 2mm Flat Washers
1	Passenger/right Front Mounting Bracket	12	8mm Lock Washers
2	Driver/left Center/rear Mounting Brackets		
2	Passenger/right Center/rear Mounting Brackets		



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO PROPERLY IDENTIFY BRACKETS AND SIDE BARS.
2. Starting on the passenger/right front of the vehicle, remove the plastic plugs or hex bolts filling the threaded holes in the body panel, (**Figure 1**). Select the passenger/right Front Mounting Bracket, (**Figure 2**). Attach the Bracket to the vehicle with the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers. Do not tighten hardware at this time.
3. Move along the side of the vehicle to the next or center mounting location, (**Figure 1**). Select (1) passenger/right Center/rear Mounting Bracket, (**Figure 3**). Repeat **Step 2** for center Mounting Bracket installation. **IMPORTANT:** The Center and Rear Brackets are the same. Properly identify all Brackets before installing.
4. Move to the last mounting location at the rear of the cab, (**Figure 1**). Select the remaining passenger/right Center/rear Bracket, (**Figure 3**). Repeat the previous **Steps** for Rear Mounting Bracket installation.
5. Carefully place the passenger/right Side Bar onto the Brackets. **IMPORTANT:** Do not slide, (front to back or rotate), the Side Bar on the Brackets or damage to the finish may result. Align the inserts in the bottom of the Side Bar with the slots on the Mounting Brackets.
6. Attach the Side Bar to the front Mounting Bracket with the included (2) 8mm x 25mm Combination Hex Bolts, (**Figures 4 & 5**). Do not tighten hardware at this time.
7. Attach the Side Bar to the center and rear Mounting Brackets with the included (4) 8mm x 25mm Combination Hex Bolts, (**Figures 6 & 7**). Do not tighten hardware at this time.
8. Level and adjust the Side Bar properly and tighten all hardware.

9. Repeat **Steps 2—8** for driver/left Side Bar installation.

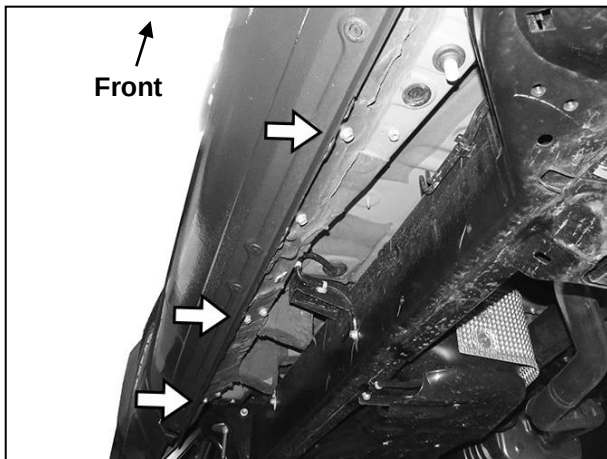
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Side Bar.

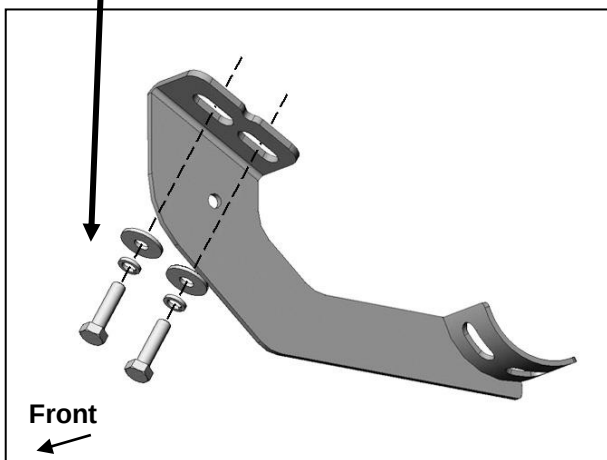
For gloss black finishes: Mild soap may be used to clean the Side Bar.

Passenger/right Side Installation Pictured



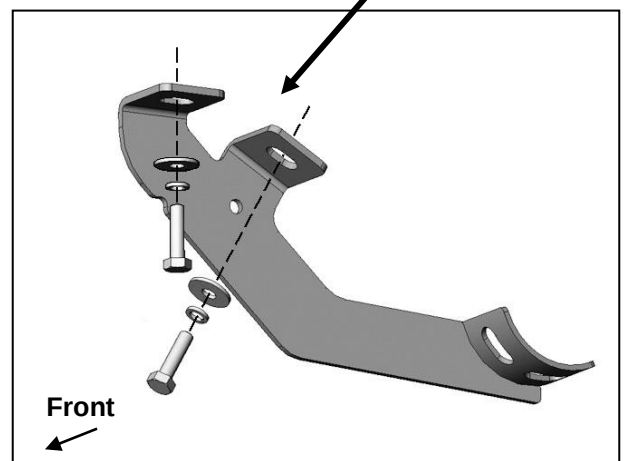
(Fig 1) Passenger/right side mounting locations (arrows). Remove factory hex bolts from threaded holes as pictured

(2) 8mm x 30mm Hex Bolts
(2) 8mm Flat Washers
(2) 8mm Lock Washers



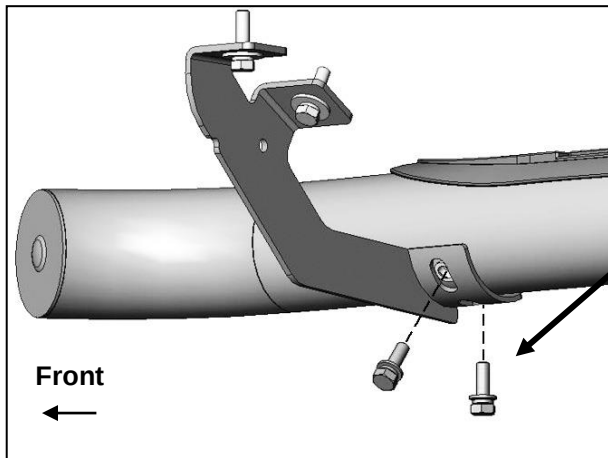
(Fig 3) Attach passenger/right Center/rear Mounting Brackets to center and rear mounting locations

(2) 8mm x 30mm Hex Bolts
(2) 8mm Flat Washers
(2) 8mm Lock Washers



(Fig 2) Attach passenger/right front Mounting Bracket to front location

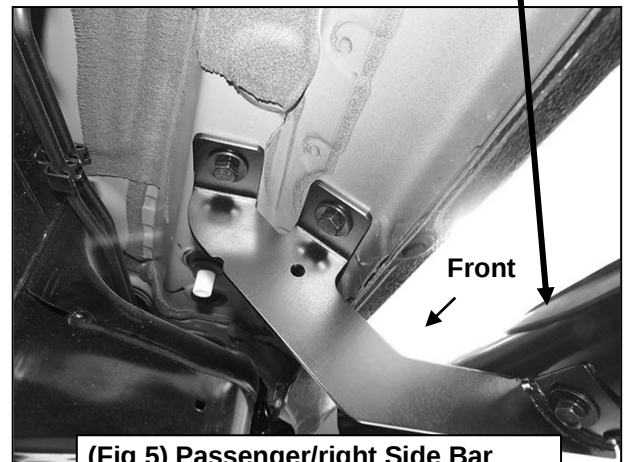
Passenger/right Side Installation Pictured



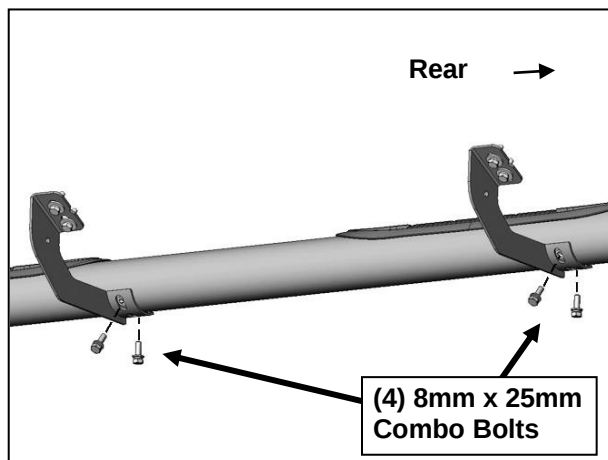
(Fig 4) Attach passenger/right Side Bar to front Mounting Bracket

(2) 8mm x 25mm
Combo Bolts

(2) 8mm x 25mm
Combo Bolts

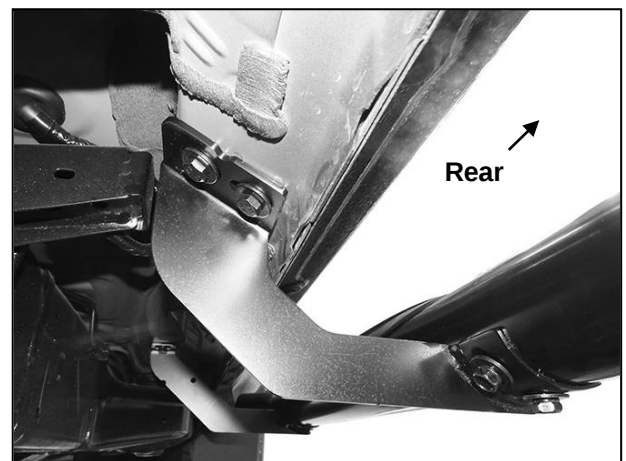


(Fig 5) Passenger/right Side Bar attached to Front Mounting Bracket



(Fig 6) Attach passenger/right Side Bar to Center & Rear Mounting Brackets

(4) 8mm x 25mm
Combo Bolts



(Fig 7) Passenger/right Side Bar attached to Front and Center Mounting Brackets

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