

2022-UP Toyota Tundra Crew Cab 3" Nerf Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

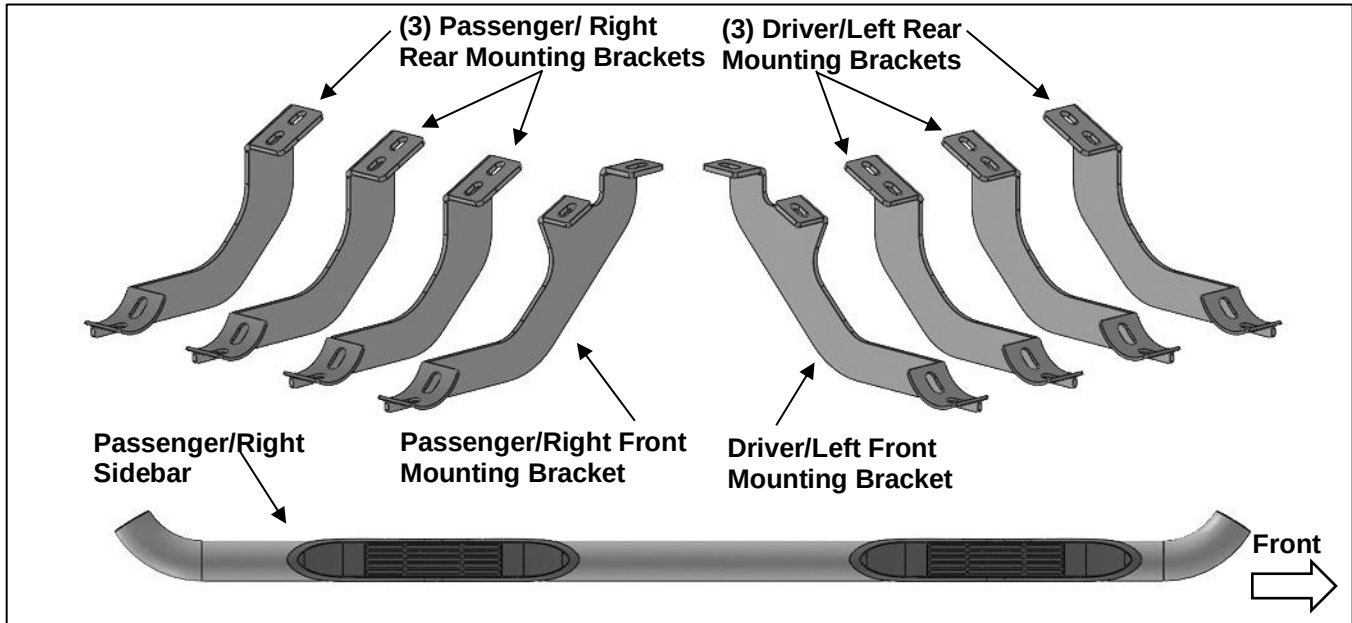


Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

PARTS LIST:

1	Driver/Left Sidebar	3	Passenger/Right Rear Mounting Brackets
1	Passenger/Right Sidebar	16	8mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	16	8mm x 25mm Combo Bolts
1	Passenger/Right Front Mounting Bracket	16	8mm Lock Washers
3	Driver/Left Rear Mounting Brackets	16	8mm x 24mm OD x 2mm Flat Washers

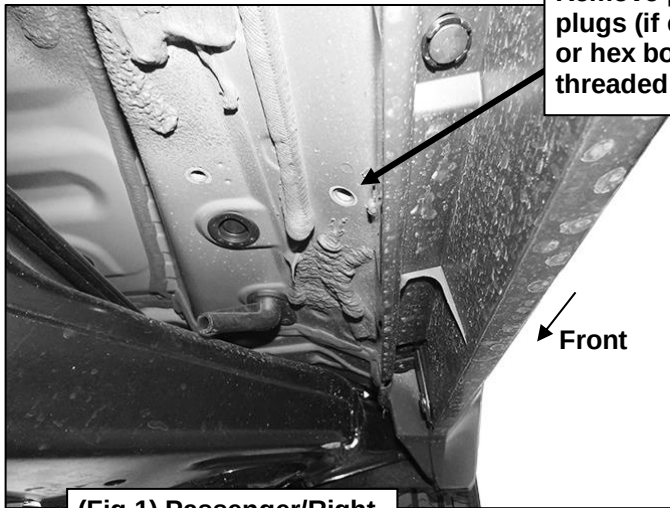


PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS HIGHLY RECOMMENDED.**
- Starting on the Passenger/Right side of the vehicle and remove the plastic plugs or hex bolts from the factory mounting location along the bottom of the body, **(Figures 1 & 4)**.
- Select the Passenger/Right Front Mounting Bracket. Attach the Bracket to the front location with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figures 2 & 3)**. Do not tighten hardware.
- Repeat **Steps 2 & 3** to attach the (3) Rear Mounting Brackets, **(Figures 4—8)**.
- Select the Passenger/Right Sidebar. Place the Sidebar onto the cradles of the Mounting Brackets. **IMPORTANT:** Do not Slide front to back or rotate the Sidebar or damage may result. Attach the Sidebar to the Mounting Brackets with (6) 8mm Combo Bolts, **(Figure 9)**. Do not tighten hardware.
- Level and adjust the Sidebar and tighten all hardware.
- Repeat **Steps 1—6** to attach the Driver/Left Sidebar.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

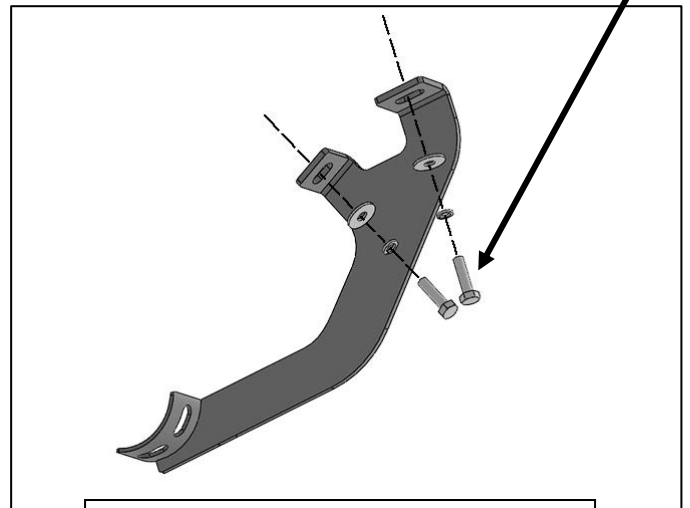
To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Use only mild soap to clean the Sidebars.

Passenger/Right Side Installation Pictured



(Fig 1) Passenger/Right front mounting location

- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 2) Attach the Driver/Left Front Mounting Bracket to the front location

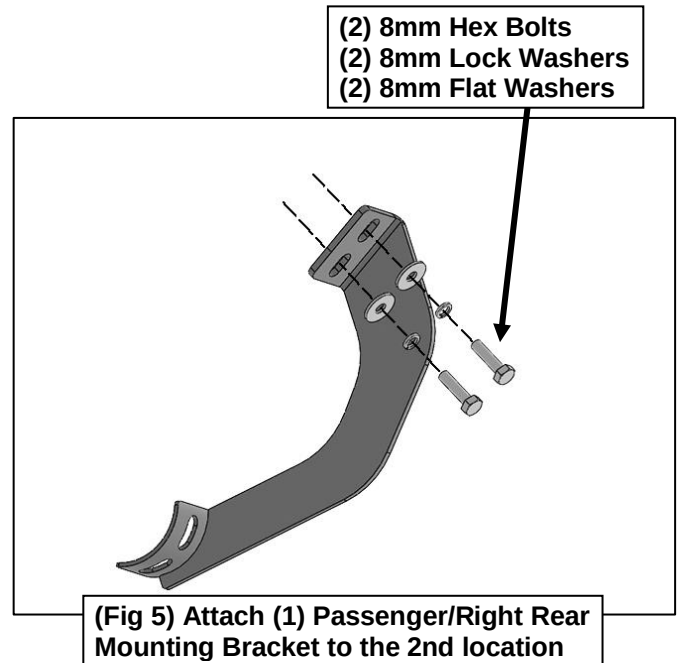


(Fig 3) Passenger/Right Front Mounting Bracket attached to the front location

Passenger/Right Side Installation Pictured



(Fig 4) Driver/Left center (2nd) location



(Fig 5) Attach (1) Passenger/Right Rear Mounting Bracket to the 2nd location



(Fig 6) (1) Passenger/Right Rear Mounting Bracket attached to the 2nd location

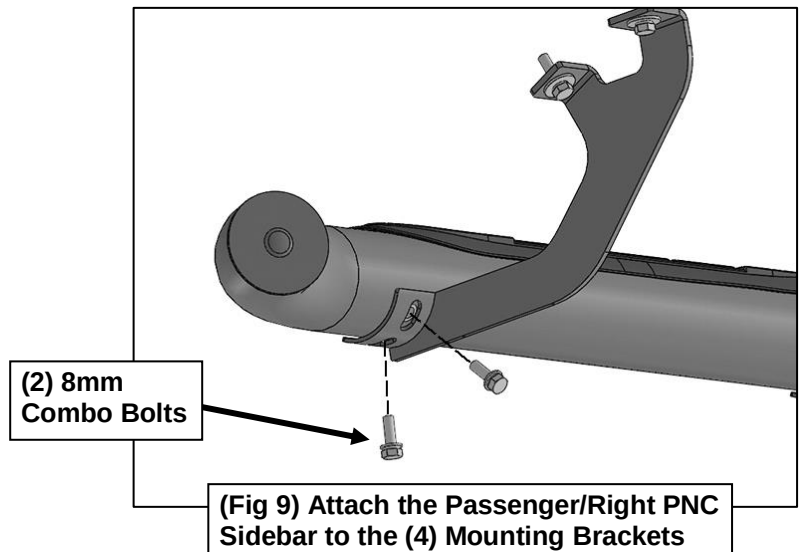


(Fig 7) (1) Passenger/Right Rear Mounting Bracket attached to the 3rd location

Passenger/Right Side Installation Pictured



(Fig 8) (1) Passenger/Right Rear Mounting Bracket attached to the rear location



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