42004B1

ROUGH COUNTRY

19-26 Dodge Ram 1500 Crew Cab MG2 Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

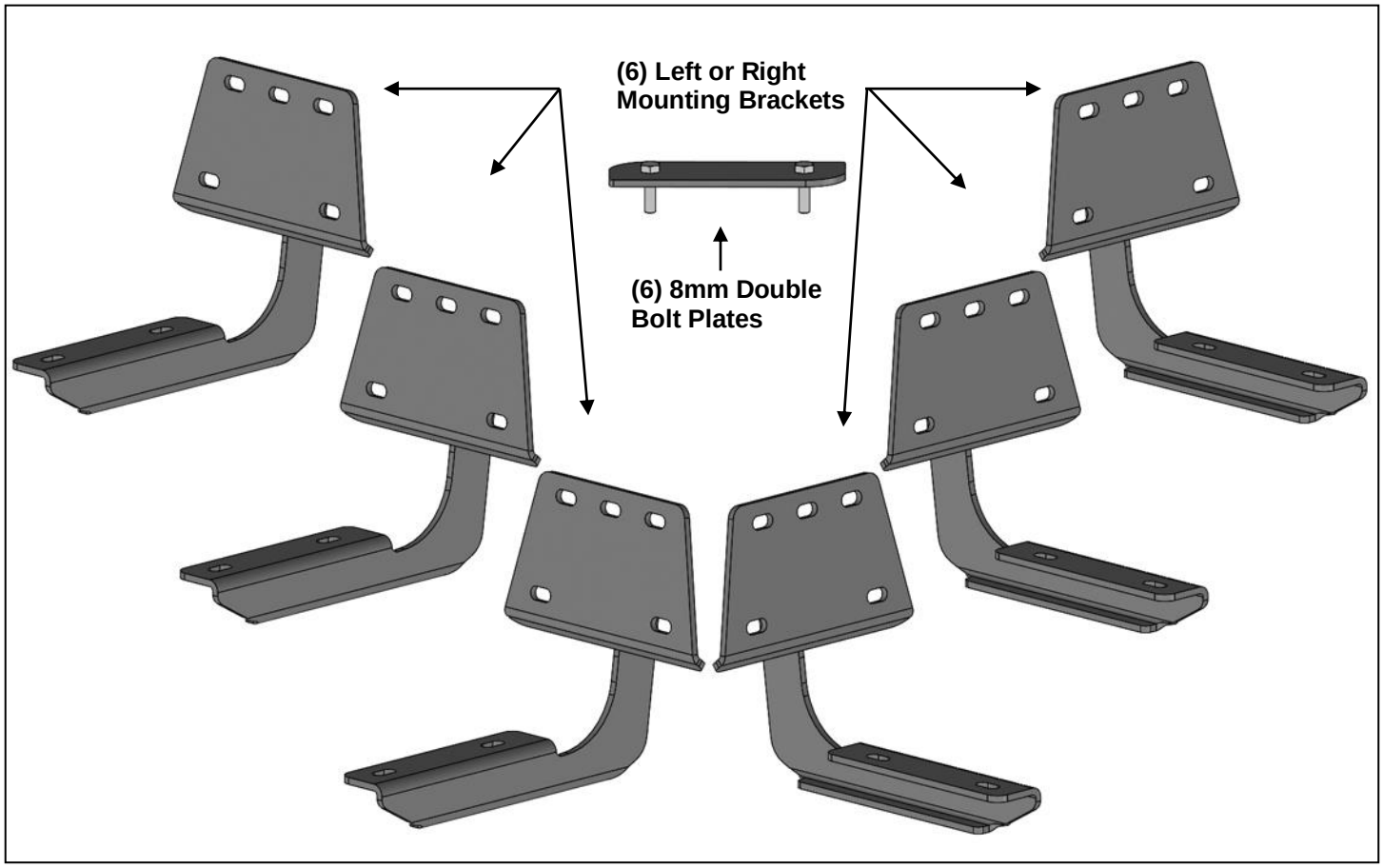


Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

PARTS LIST:

2	MG2 Running Boards	12	8mm Lock Washers
6	Universal Mounting Brackets (left or right)	12	8-1.25mm Hex Nuts
6	8mm x 30mm Double Bolt Plates	18	8-1.25mm Nylon Lock Nuts
30	8mm x 24mm x 2mm Flat Washers		



PROCEDURE:

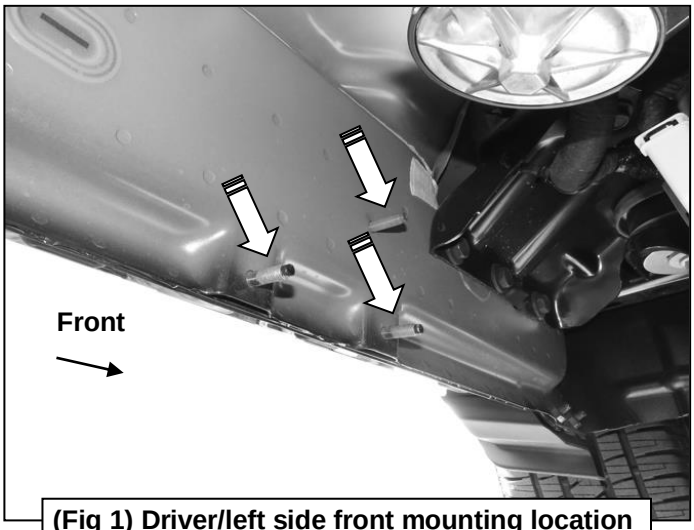
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Start the installation under the driver side of the vehicle. Locate the front (3) factory studs along the inner side of the body panel, **(Figure 1)**. **NOTE:** Chase threads on the studs first before installing Brackets to remove paint buildup.
2. Select (1) Mounting Bracket. **NOTE**: All (6) Brackets are universal and will fit left or right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figure 2)**. Leave brackets loose at this time.
3. Repeat **Steps 1 & 2** to install the Universal Brackets in the center and rear mounting locations along the body panel, **(Figures 3 & 4)**.
4. Carefully unwrap and select (1) Running Board. Use the illustration above to help determine the correct Running Board. **NOTE:** The front stepping pad on the Running Board is closer to the end. Place the Running Board on top of the Brackets. **IMPORTANT:** Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result. Locate the channel opening in the bottom of the Running Board. Select (3) 8mm Double Bolt Plates, **(Figure 5)**. Insert the Bolt Plates into the channel in the bottom of the Running Board closest to the Brackets, **(Figure 6)**. Lift the Running Board up and guide the studs through the Brackets.

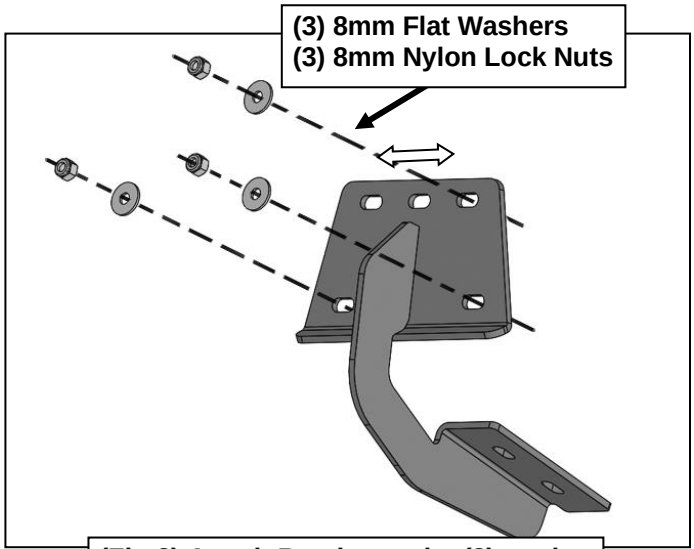
5. Attach the Running Board to the Brackets with (6) 8mm Flat Washers and (6) 8mm Nylon Lock Nuts, **(Figures 7 & 8)**.
6. Level and adjust the Running Board as necessary and fully tighten all hardware.
7. Repeat **Steps 1—6** for Passenger/right side Running Board Installation.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Running Board.

Driver/left Side Installation Pictured



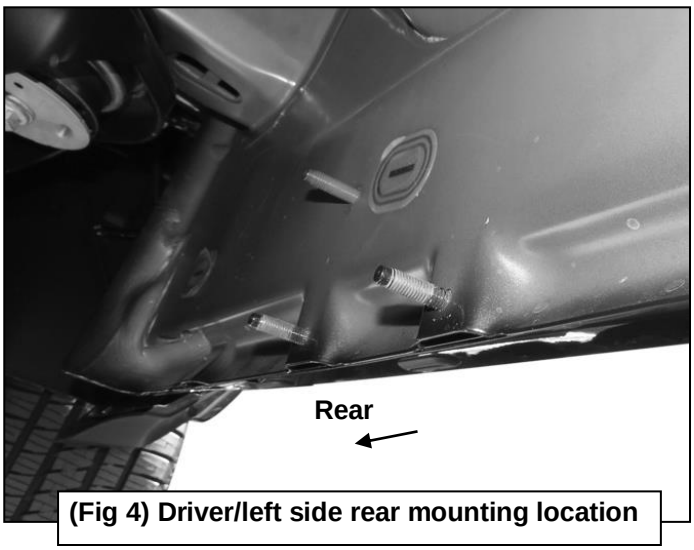
(Fig 1) Driver/left side front mounting location



(Fig 2) Attach Bracket to the (3) studs

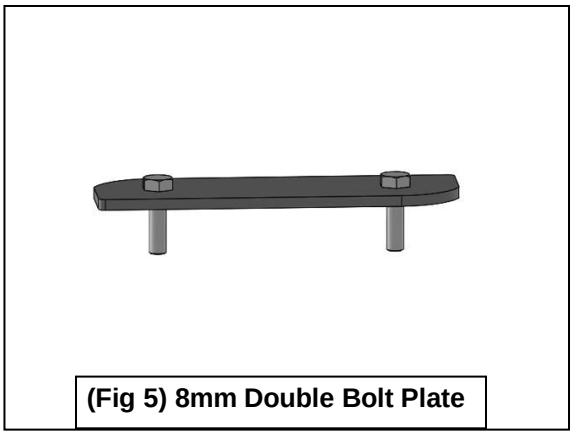


(Fig 3) Driver/left side center mounting location

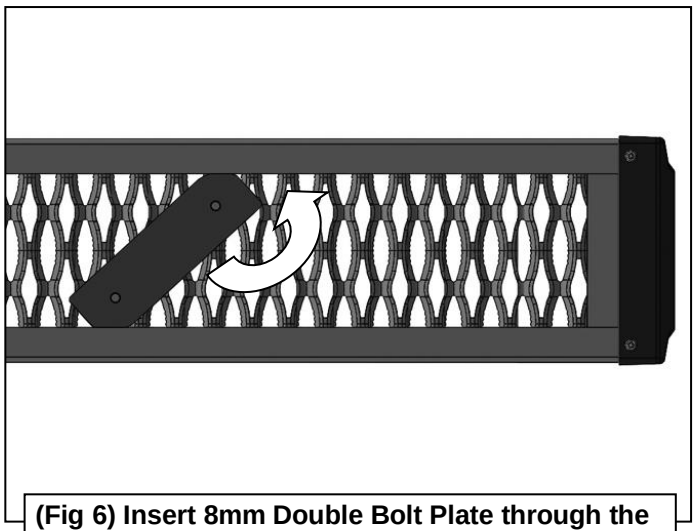


(Fig 4) Driver/left side rear mounting location

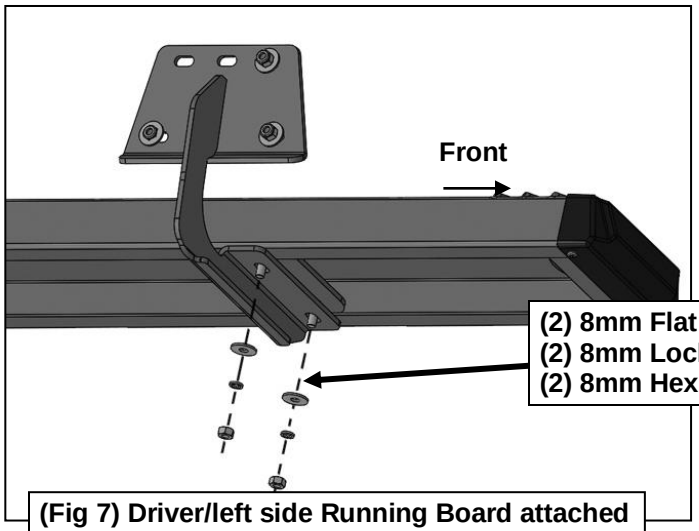
Driver/left Side Installation Pictured



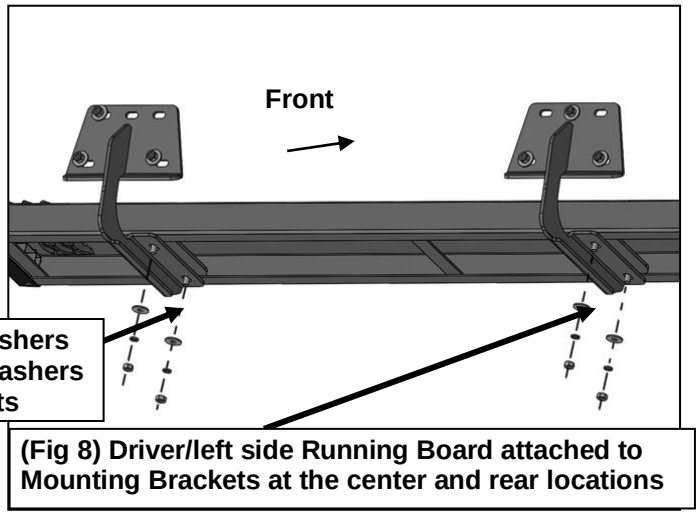
(Fig 5) 8mm Double Bolt Plate



(Fig 6) Insert 8mm Double Bolt Plate through the channel in the bottom of the Running Board



(Fig 7) Driver/left side Running Board attached to Mounting Bracket at the front location



(Fig 8) Driver/left side Running Board attached to Mounting Brackets at the center and rear locations

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