ROUGH COUNTRY

42002B1

GM 1500/2500/3500 (19-26) Crew Cab MG2 Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

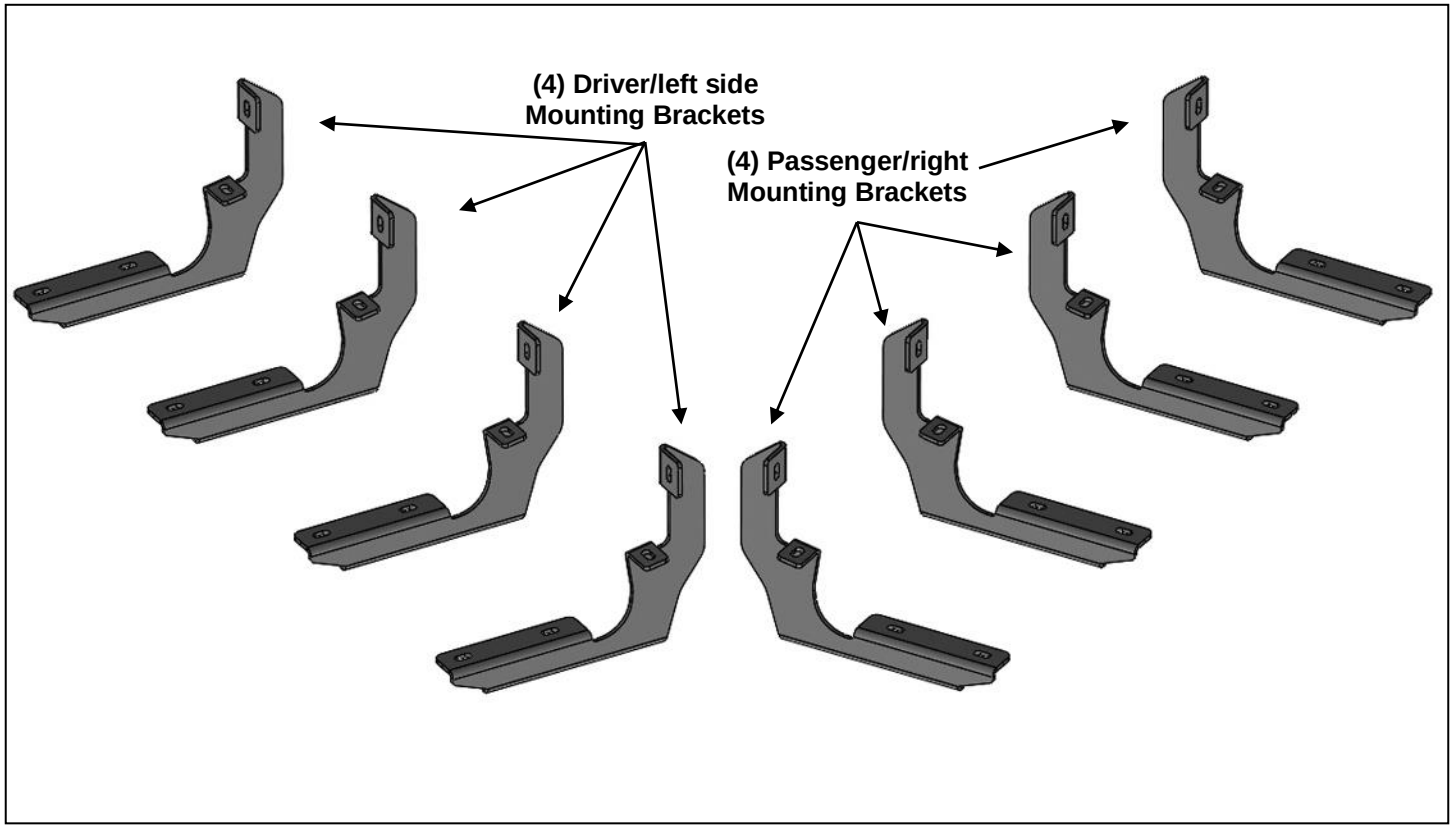


Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

PARTS LIST:

2	Running Boards	16	8-1.25mm x 30mm Hex Bolts
4	Driver/left side Mounting Brackets	32	8mm Lock Washers
4	Passenger/right side Mounting Brackets	32	8mm x 24mm x 2mm Flat Washers
8	8mm Double Bolt Plates	16	8mm Hex Nuts



PROCEDURE:

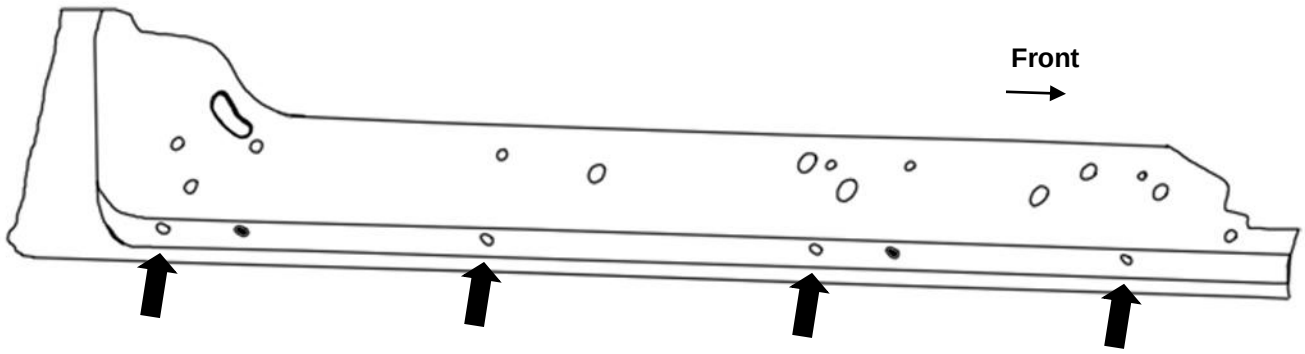
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Start the installation under the driver side of the vehicle. Locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, 4th and 6th threaded mounting holes, **(Figures 1—6)**. Remove the plastic plugs from each mounting location. Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a Bracket up in place to help determine the correct mounting holes to use along the body. **NOTE:** Thread an 8mm Hex Bolt into the threaded inserts to clear paint as required.
2. Select (1) Driver/left side Mounting Bracket. Starting at the front of the driver/left side, bolt the Mounting Bracket to the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 7)**. Do not tighten hardware at this time.
3. Repeat **Steps 1 & 2** to install (3) Driver/left side Mounting Brackets on the remaining mounting locations along the body panel.
4. Select (1) Running Board. Place the Running Board on top of the Brackets. **IMPORTANT:** Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result.
5. Locate the channel opening in the bottom of the Running Board. Select (4) 8mm Double Bolt Plates, **(Figure 8)**. Insert the Bolt Plates into the channel in the bottom of the Running Board closest to the Brackets, **(Figure 9)**. Lift the Running Board up and guide the studs through the Brackets.
6. Attach the Running Board to the Brackets with (8) 8mm Flat Washers, (8) 8mm Lock Washers and (8) 8mm Hex Nuts, **(Figures 10—12)**.

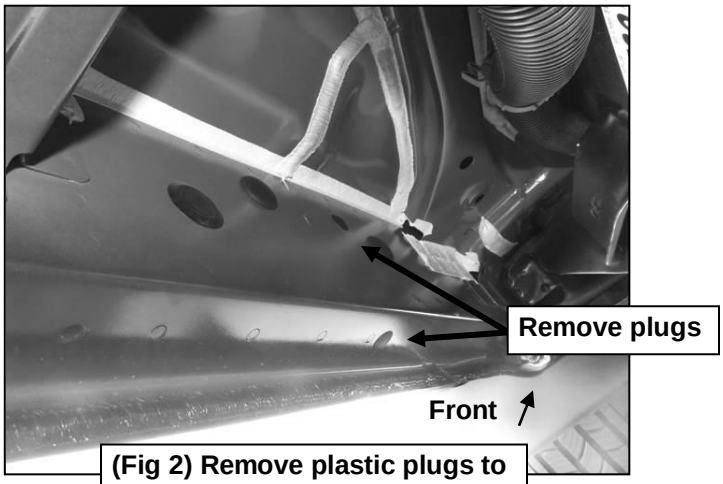
7. Level and adjust the Running Board and fully tighten all hardware.
8. Repeat **Steps 1—7** to install the Passenger/right side Running Board.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

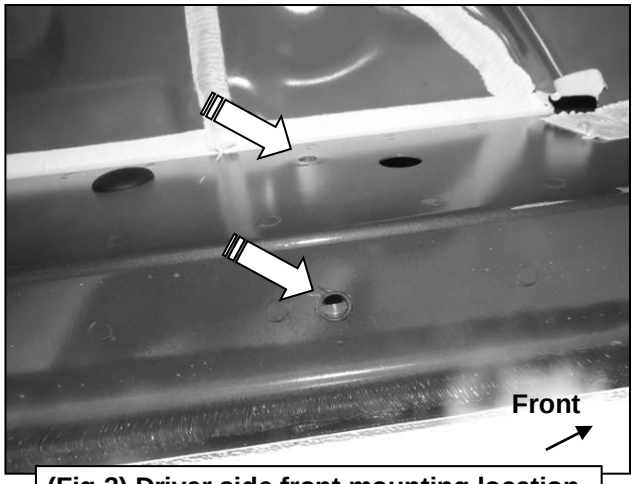
Driver/left side Installation Pictured



(Fig 1) Driver/left side Rocker Panel mounting locations illustrated (arrows) NOTE: Hold Bracket up to body panel to help determine the correct mounting locations.

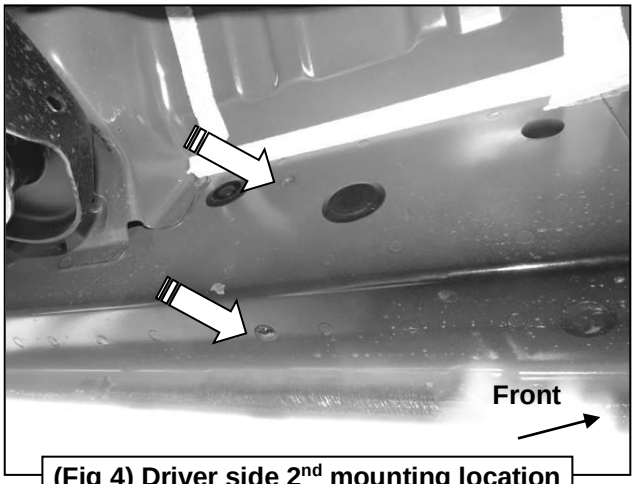


(Fig 2) Remove plastic plugs to uncover threaded inserts

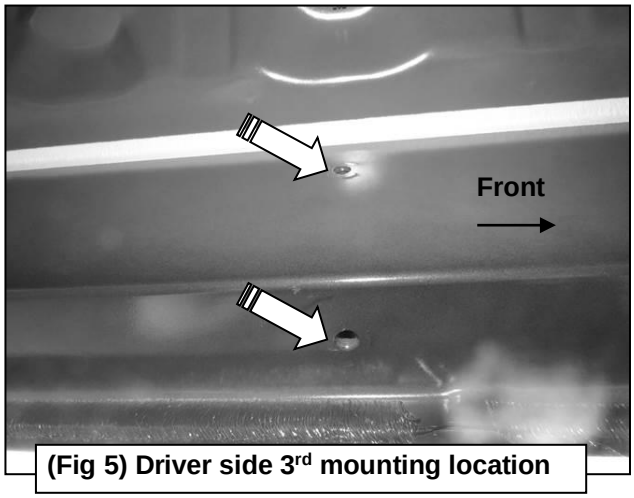


(Fig 3) Driver side front mounting location

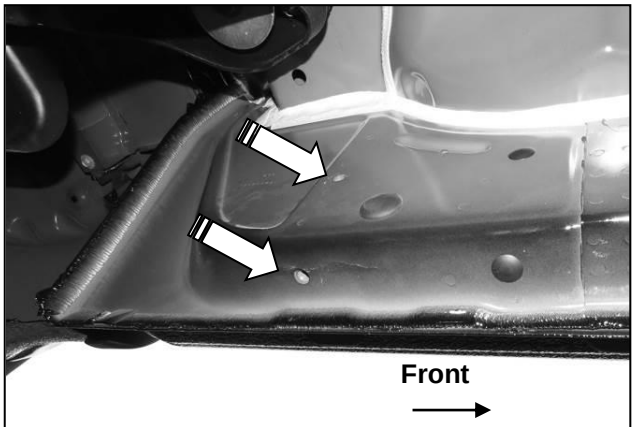
Driver/left side Installation Pictured



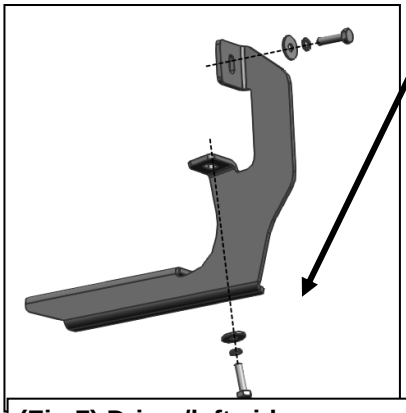
(Fig 4) Driver side 2nd mounting location



(Fig 5) Driver side 3rd mounting location



(Fig 6) Driver side rear mounting location

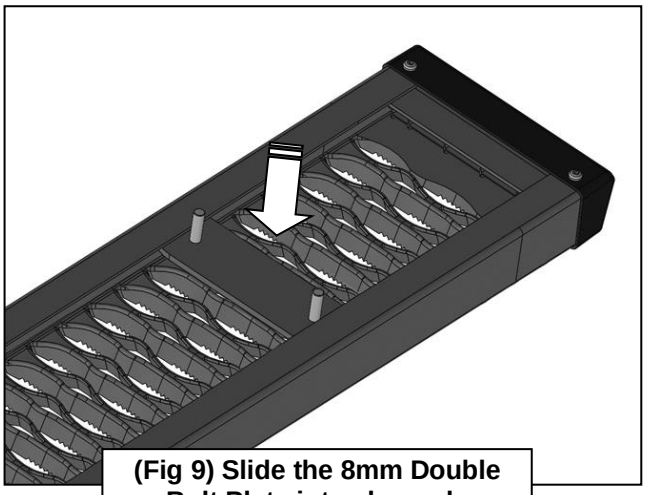


(Fig 7) Driver/left side Mounting Bracket illustration

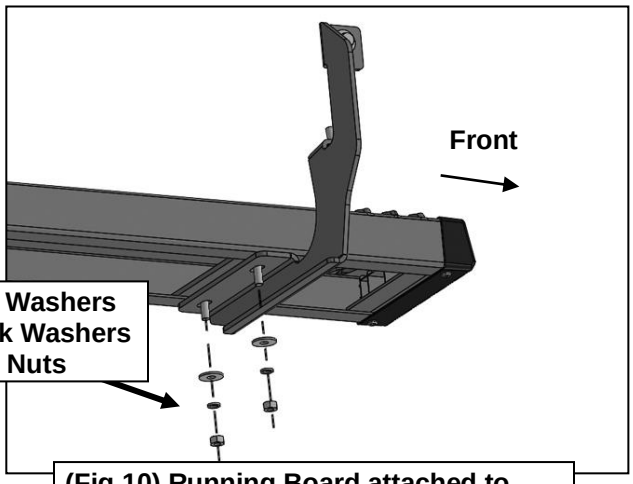


(Fig 8) 8mm Double Bolt Plate

Driver/left side Installation Pictured

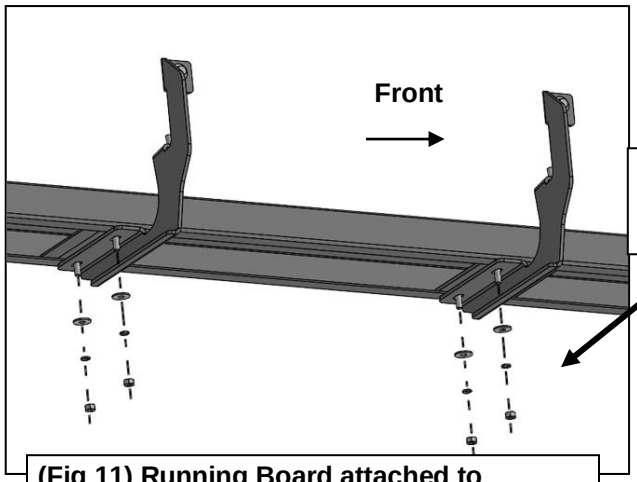


(Fig 9) Slide the 8mm Double Bolt Plate into channels



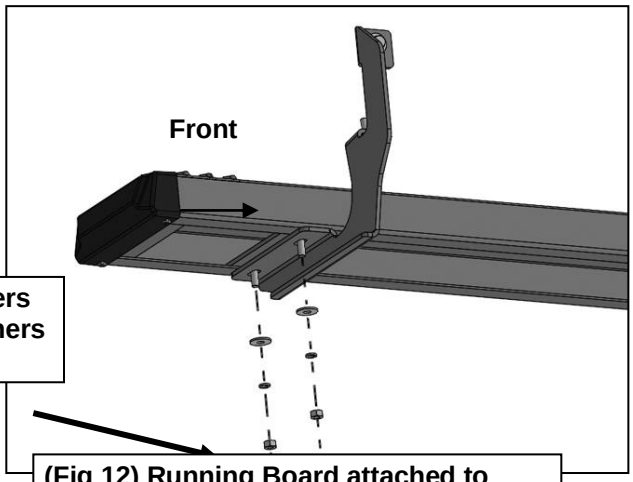
(2) 8mm Flat Washers
(2) 8mm Lock Washers
(2) 8mm Hex Nuts

(Fig 10) Running Board attached to Driver/left side front Mounting Bracket



(2) 8mm Flat Washers
(2) 8mm Lock Washers
(2) 8mm Hex Nuts

(Fig 11) Running Board attached to Driver/left side 2nd & 3rd Mounting Brackets



(2) 8mm Flat Washers
(2) 8mm Lock Washers
(2) 8mm Hex Nuts

(Fig 12) Running Board attached to Driver/left side rear Mounting Brackets

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