

Please read and understand all instructions before starting the installation. The manufacturer is in no way responsible for any personal injury or vehicle damage that may occur during the installation or use of this product. **CAUTION:** This product is designed primarily to enhance the appearance of this vehicle. Do not rely on it in any way to protect against injury or death in the event of an accident.

TOOLS REQUIRED:

18mm & 10mm Socket and Ratchet
Flat Screw Driver
Heavy Duty Grease

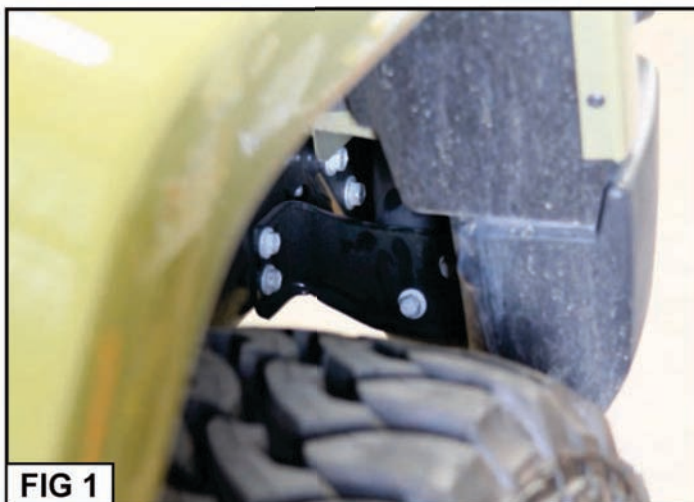
INCLUDED COMPONENTS

(1) Rear Bumper
(1) Tire Carrier
(4) Split Washers
(4) M12 Nylon Nuts
(4) M12x1.75 (1"5/8) Bolts
(12) Flatwashers
(4) M12 Nylon Nuts
(4) M12x1.75 (4"9/16) Bolts
(1) Rectangular Bracket



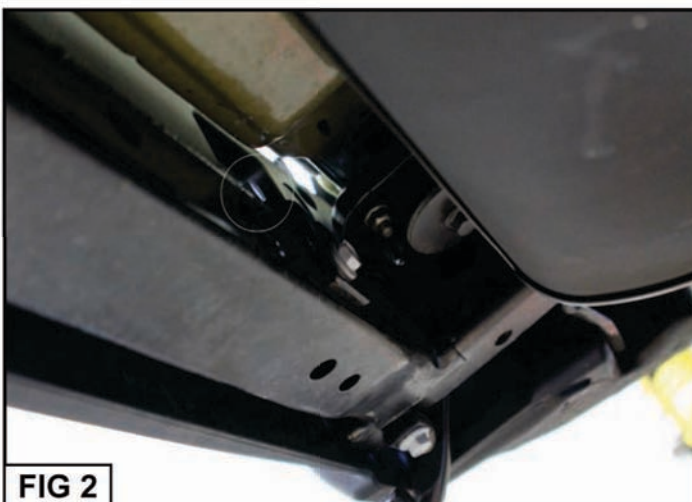
STEP 1

Remove 4 bolts that connects the factory bumper to the bracket on the chassis using a 18mm socket & ratchet in Fig 1.



STEP 2

From behind the top of the factory bumper, using a 18mm ratchet again, remove 2 18mm bolts then remove the factory bumper shown in Fig 2.



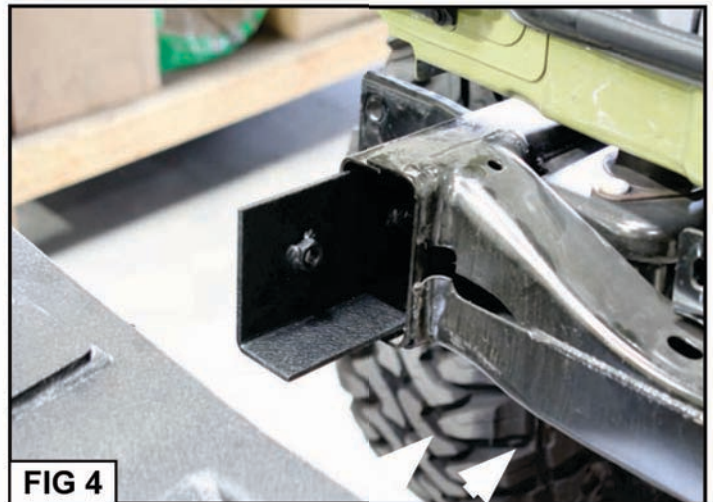
STEP 3

Remove 3 bolts that connect the OE tow hook using a 18mm ratchet shown in Fig 3.



STEP 4

Place the L-Bracket into the end of the vehicle frame
NOTE* the threaded holes point away from the jeep so that the bumper will be held in place shown in Fig 4.



STEP 5

Place the new bumper on the vehicle and using a 18mm ratchet, thread the M12x1.75 (1"5/8) bolts and washers in place shown in Fig 5.



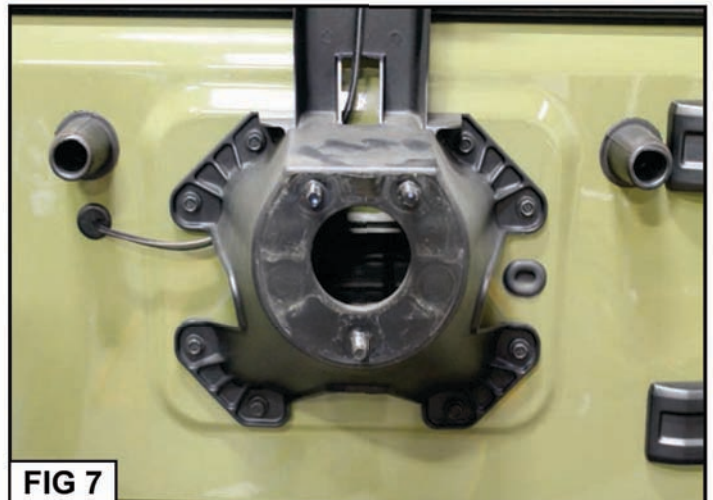
STEP 6

From behind the OE bumper frame, place the long bracket above the bumper and Thread in place 4 M12(4"9/16) bolts shown in Fig 6.



STEP 7

Remove 8 10mm bolts using a 10mm ratchet to remove the factory tire carrier shown in Fig 7.



STEP 8

From behind the jeep door, using a flat screwdriver remove the OE plastic vent shown in Fig 8.



STEP 9

Unclip the electric wire harness that connects to the third brake light shown in Fig 9.



STEP 10

With heavy-duty grease, grease the bumper hinge that connects the tire carrier to the bumper shown in Fig 10.



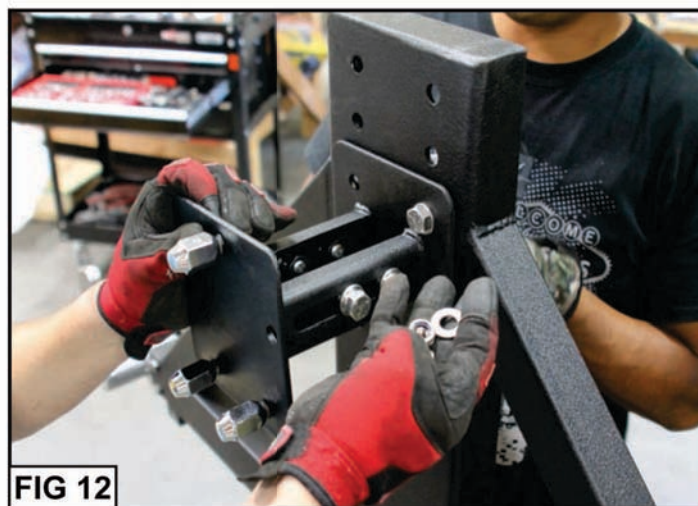
STEP 11

Insert the handle assembly into the end of the tire carrier, using the bolts and nylon lock nuts in the hardware packet shown in Fig 11.



STEP 12

Place the tire carrier bracket onto the tire carrier, using the bolts and nylon lock nuts provided to install shown in Fig 12 & 13.



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