

Small Molecule Adsorption on Colloidal Alumina and Zirconia Abrasives Used in Chemical-Mechanical Planarization (CMP) Slurries

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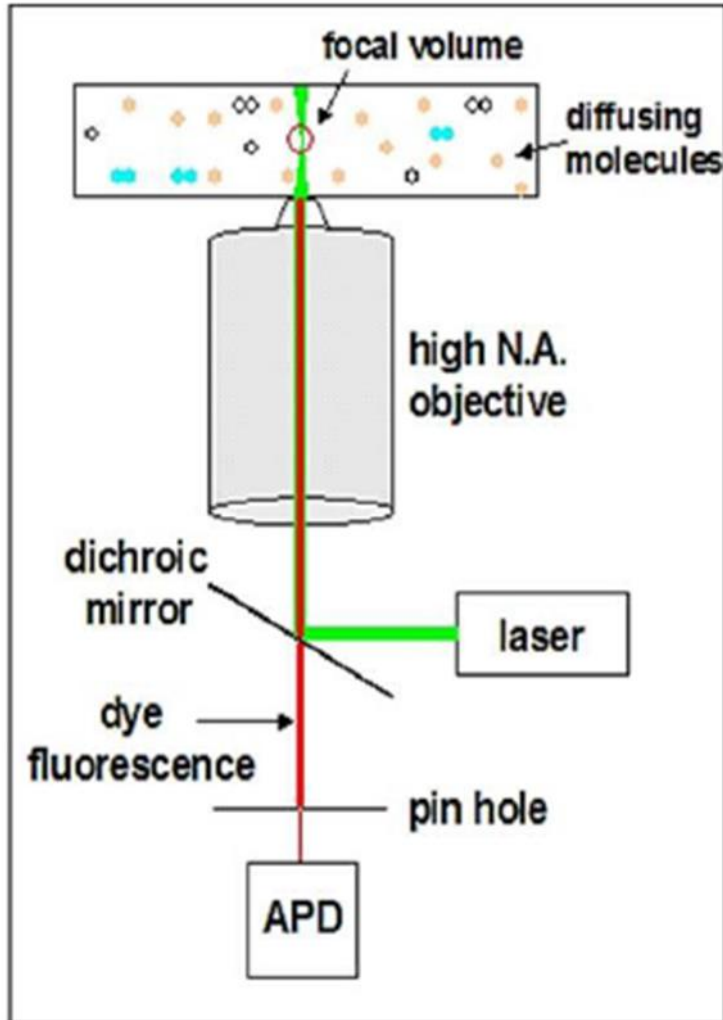
15th CMP Symposium, Electrochemical Society Meeting
Dallas, TX
May 28, 2019

Outline

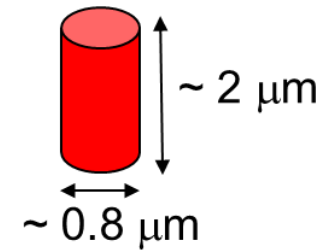
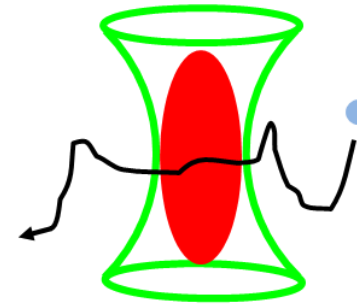
- Introduction to Fluorescence Correlation Spectroscopy (FCS)
- FCS Analysis of Dye Adsorption on Colloidal α -Alumina Abrasive Particles
- Application of Attenuated Total Internal Reflectance / Fourier Transform Infrared Spectrometry (ATR/FT-IR) in the Analysis of Small Molecule Adsorption on Colloidal Particle Thin Films
- ATR/FT-IR Characterization of Picolinic Acid Adsorption on a Thin Film of Colloidal Zirconia Abrasive Particles
- Directions for Future Studies

Single-Molecule Spectroscopic Analysis

Fluorescence Correlation Spectroscopy (FCS)

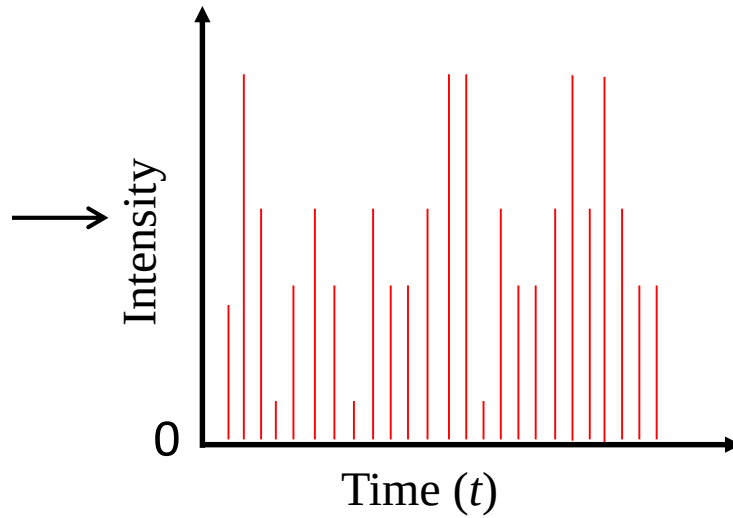
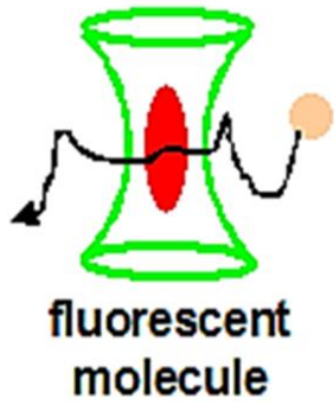


In the focal volume:



$$\begin{aligned} V &= \pi r^2 h \\ &= 1.00 \mu\text{m}^3 \\ &= 1.00 \text{ fL} \end{aligned}$$

FCS Measurements: Intensity Fluctuation Autocorrelation Function, $G(\tau)$



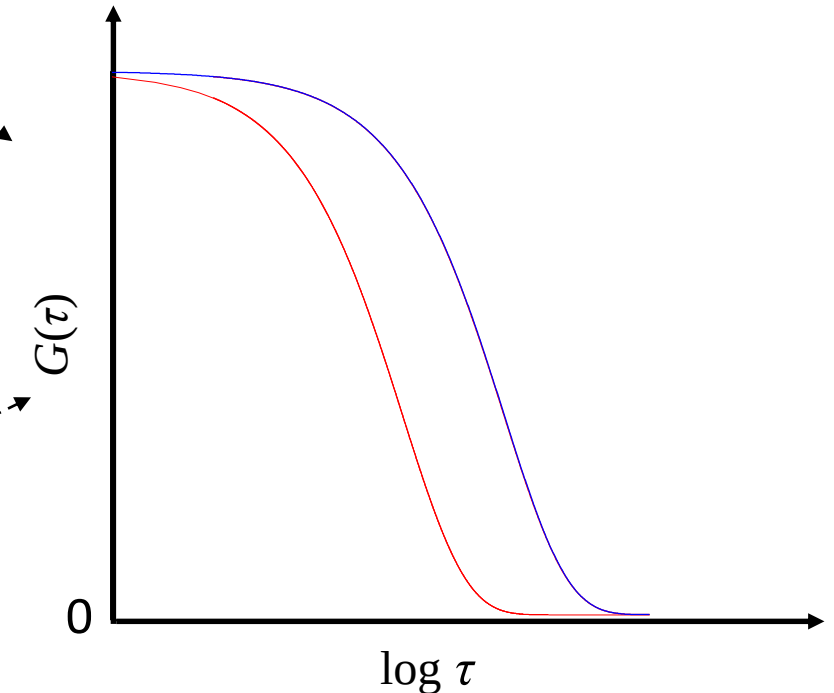
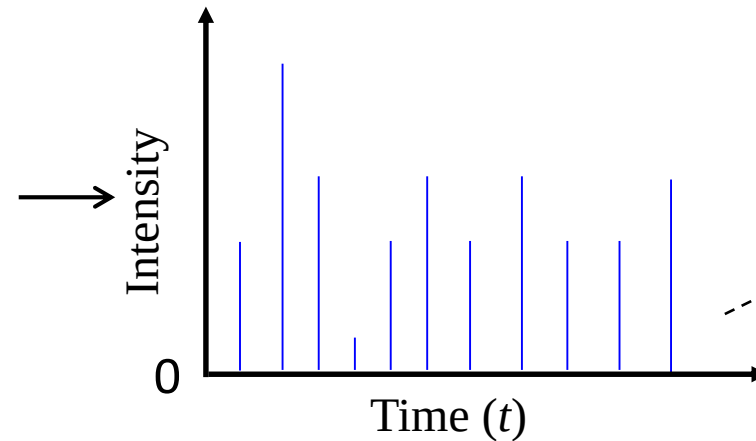
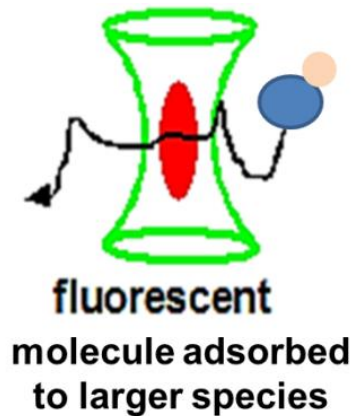
Define the *normalized autocorrelation function*, $G(\tau)$:

$$G(\tau) = \frac{\langle \delta F(t) \cdot \delta F(t + \tau) \rangle}{\langle F(t) \rangle^2}$$

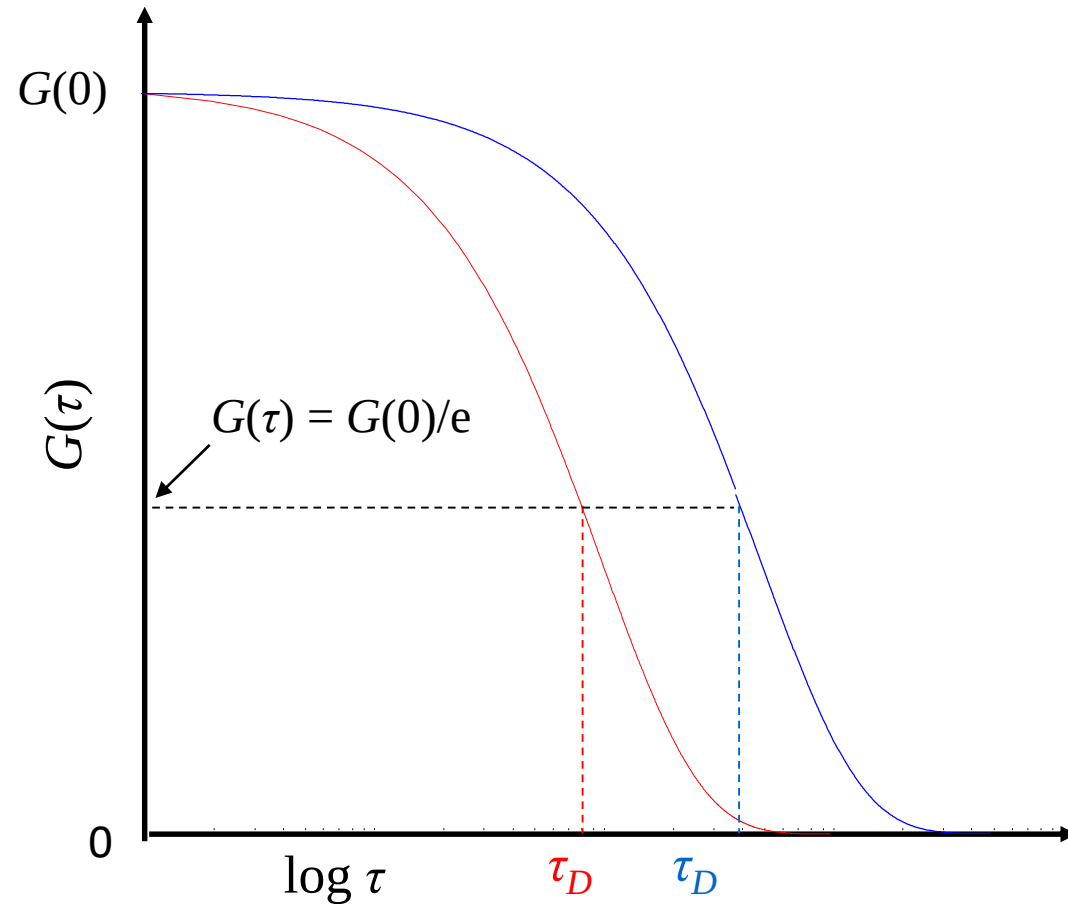
where: $F(t)$ is the intensity at time t

$\delta F(t)$ is the fluctuation in intensity at time t

$\delta F(t + \tau)$ is the fluctuation in intensity at time $t + \tau$



Evaluate the Diffusion Coefficient, D_T , and Number of Fluorophores, N



$$G(\tau) = \frac{1}{N} \frac{1}{1 + 4D_T\tau/r_0^2} \left[\frac{1}{1 + 4D_T\tau/(z_0/2)^2} \right]^{1/2}$$

τ_D is related to the *translational diffusion coefficient*, D_T :

$$\tau_D = r_0^2 / 4D_T$$

where: r_0^2 is the radius of focal volume ($\sim 0.5 \mu\text{m}$)

D_T is related to the *hydrodynamic diameter*, d_h :

$$D_T = kT / 3\pi\eta d_h \quad (\text{Stokes-Einstein equation})$$

where: k is the Boltzmann constant.

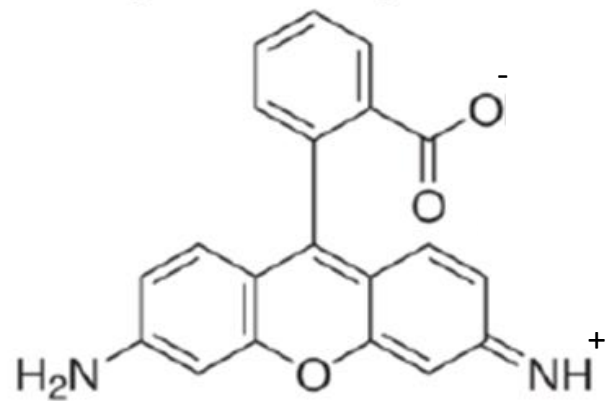
T is the absolute temperature.

η is the solvent viscosity.

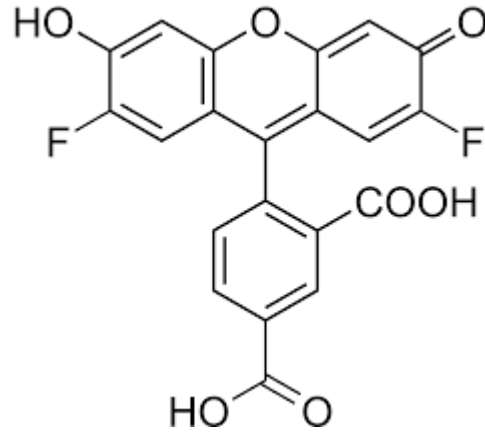
$G(0)$ is related to the *average number of fluorophores in the focal volume*, N :

$$G(0) = 1 / N$$

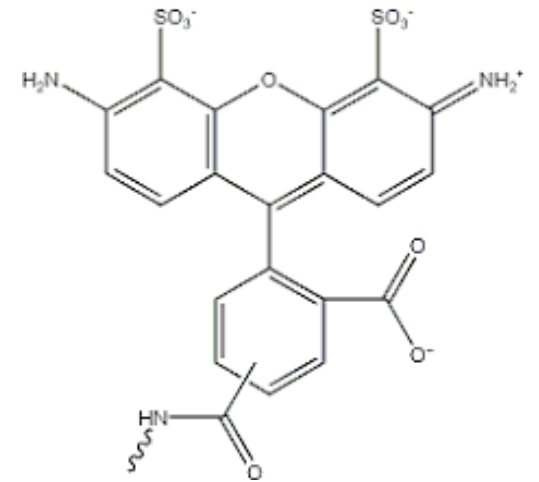
Representative Fluorophores Commonly Employed for FCS Studies



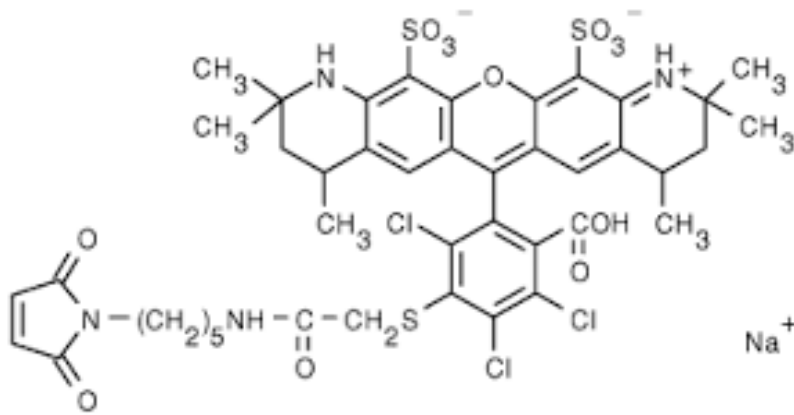
R110, $\lambda_{\text{ex}} = 496 \text{ nm}$, $\lambda_{\text{em}} = 520 \text{ nm}$



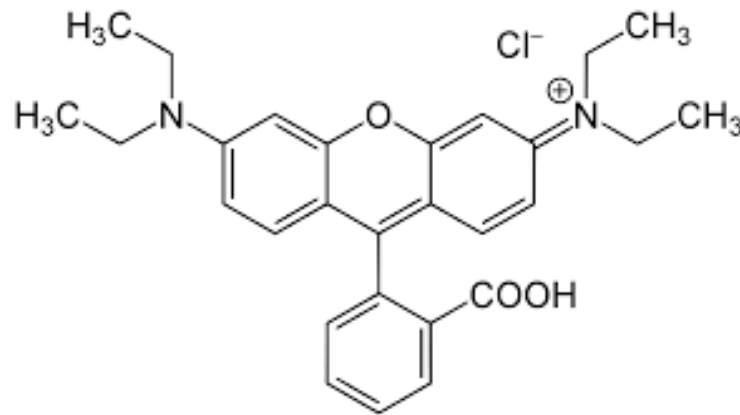
OG 488, $\lambda_{\text{ex}} = 501 \text{ nm}$, $\lambda_{\text{em}} = 526 \text{ nm}$



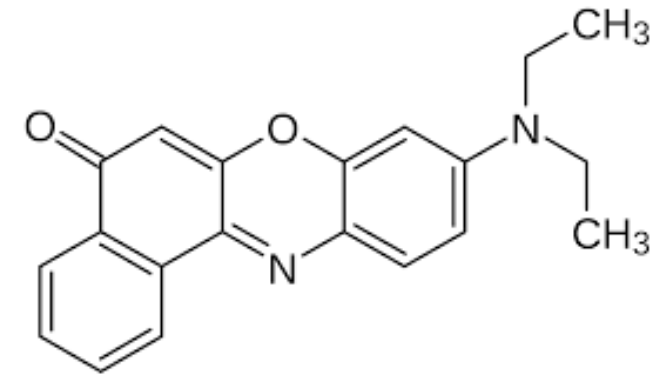
Alexa 488, $\lambda_{\text{ex}} = 490 \text{ nm}$, $\lambda_{\text{em}} = 525 \text{ nm}$



Alexa 546, $\lambda_{\text{ex}} = 556 \text{ nm}$, $\lambda_{\text{em}} = 573 \text{ nm}$



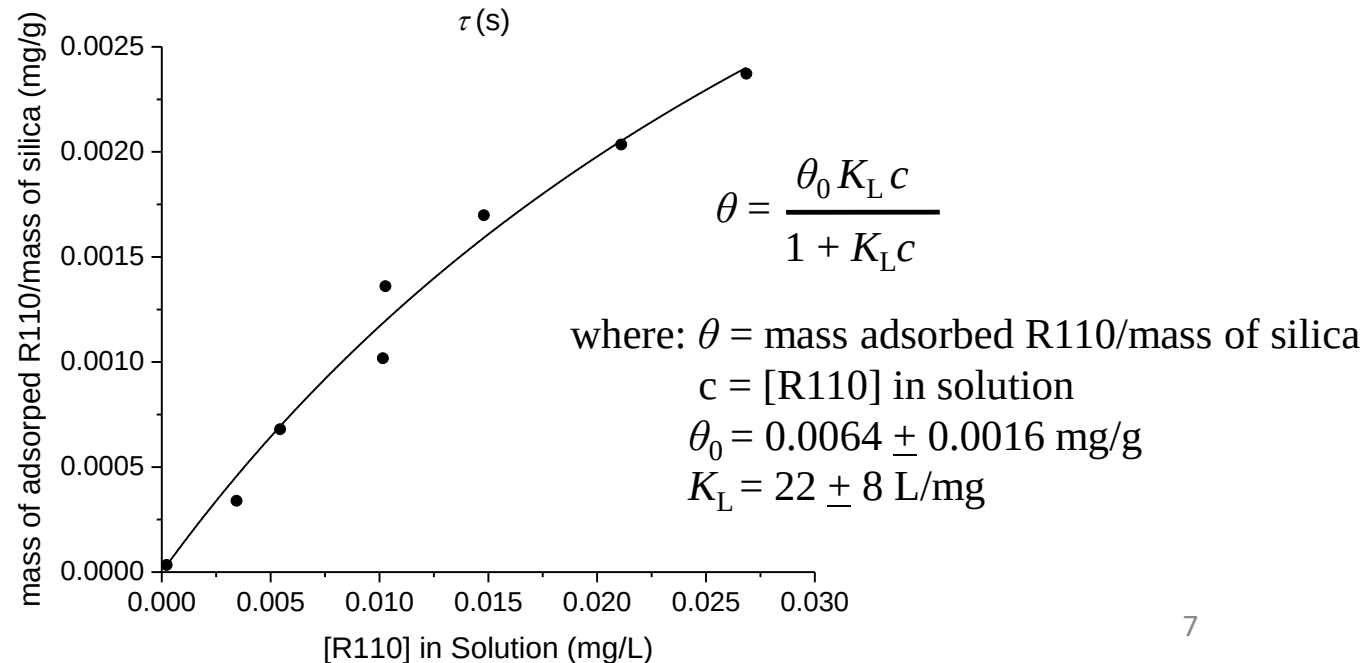
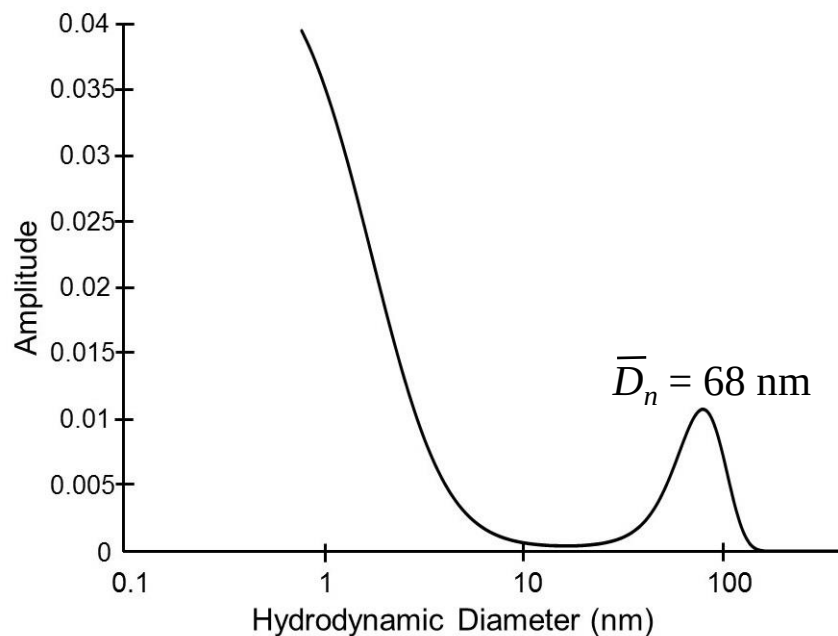
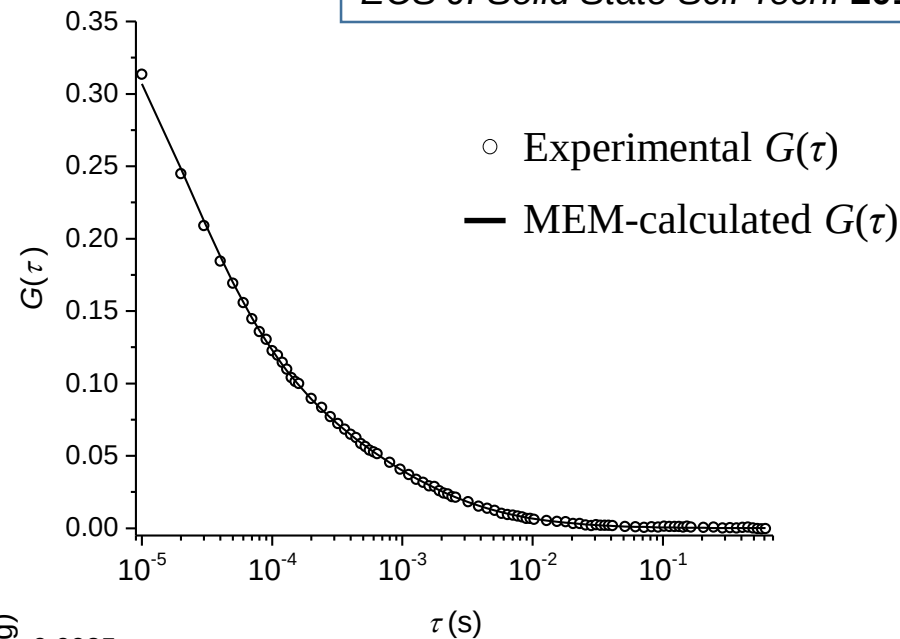
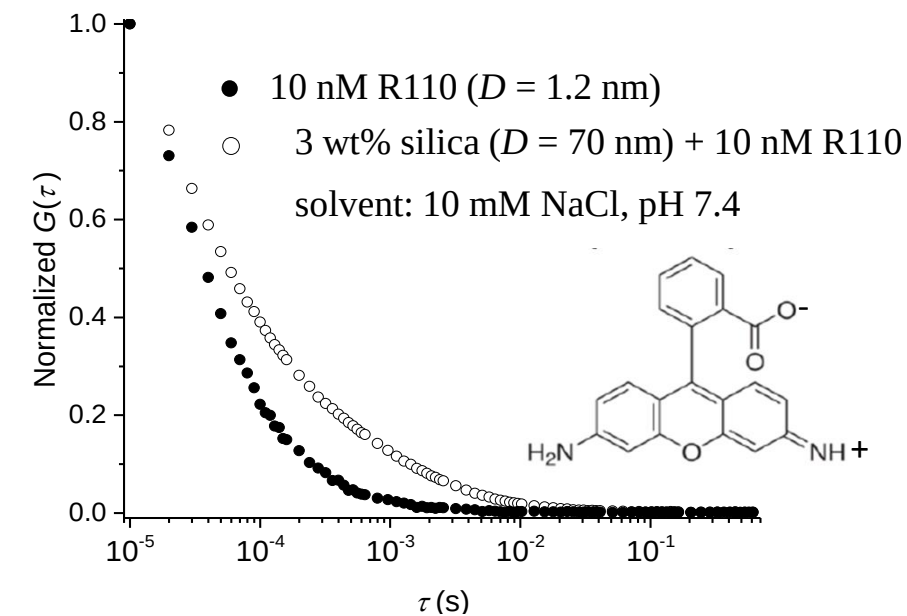
Rhod B, $\lambda_{\text{ex}} = 553 \text{ nm}$, $\lambda_{\text{em}} = 627 \text{ nm}$



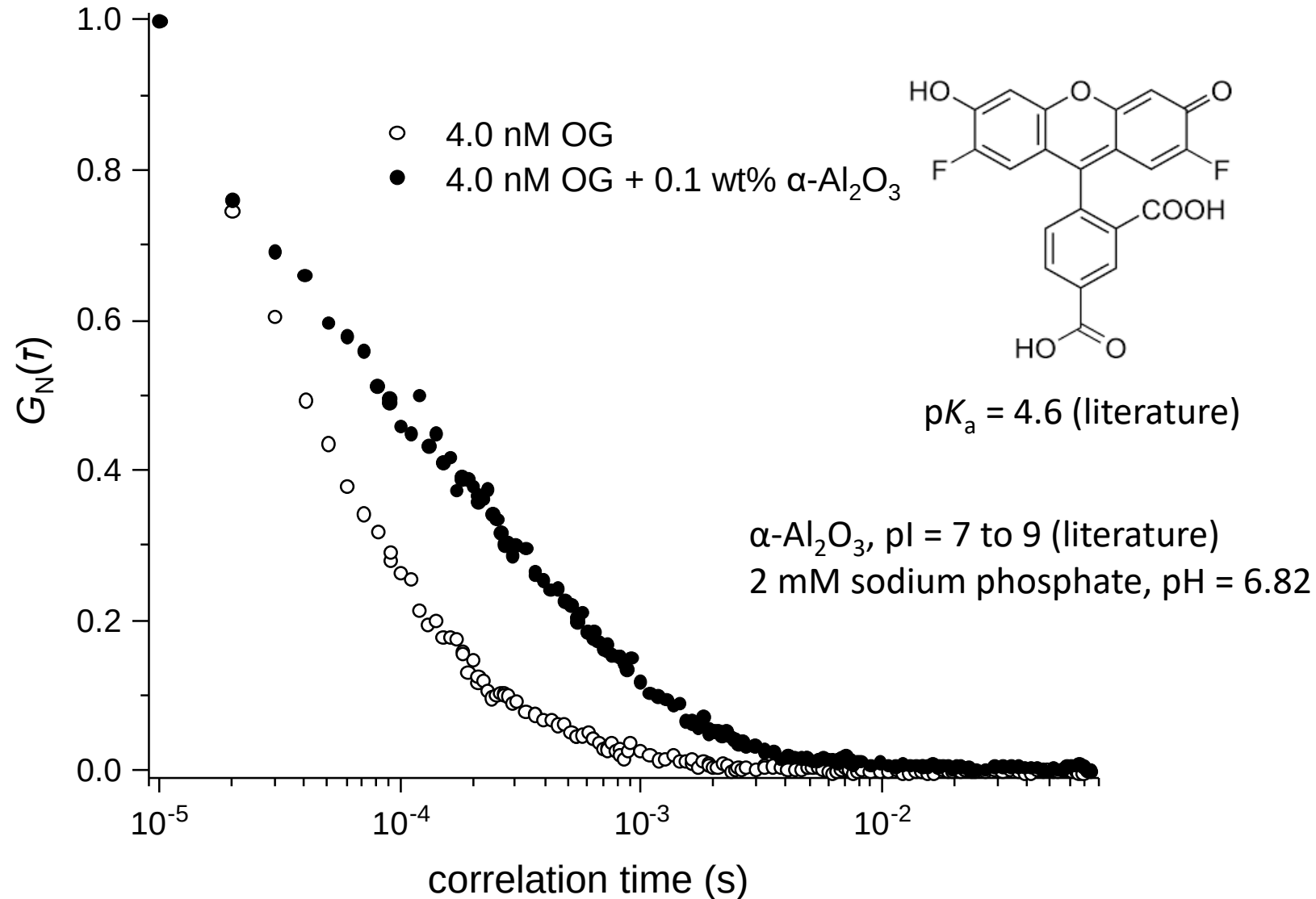
Nile Red, $\lambda_{\text{ex}} \sim 540 \text{ nm}$, $\lambda_{\text{em}} \sim 630 \text{ nm}$

FCS Analysis of Dye Adsorption on SiO₂ Abrasives¹

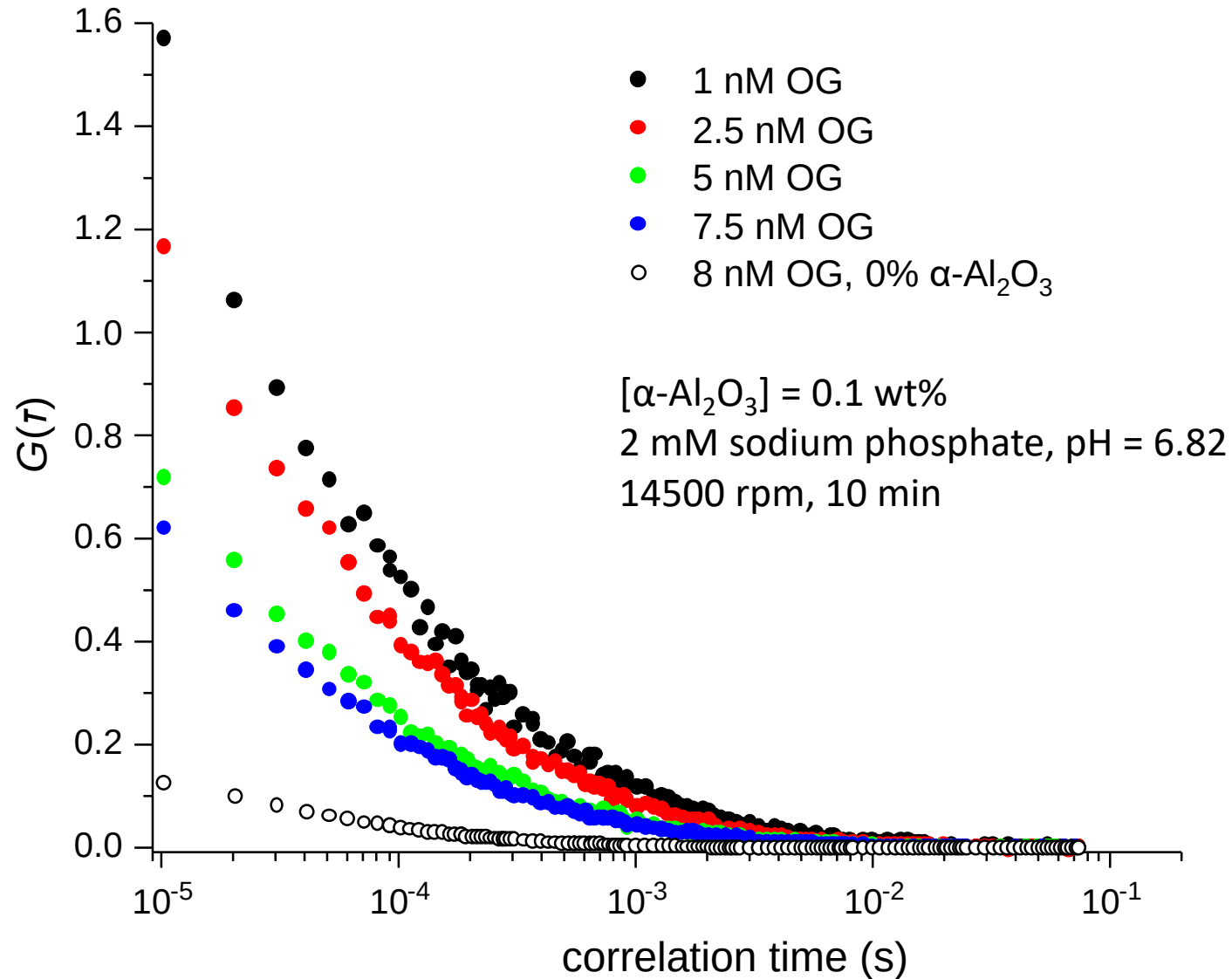
1. Jacobson, L.M.; Turner, D.K.; Wayman, A.E.; Rawat, A.K.; Carver, C.T.; Moinpour, M.; Remsen, E.E.
ECS J. Solid State Sci. Tech. **2015**, 4, P5053-P5057.



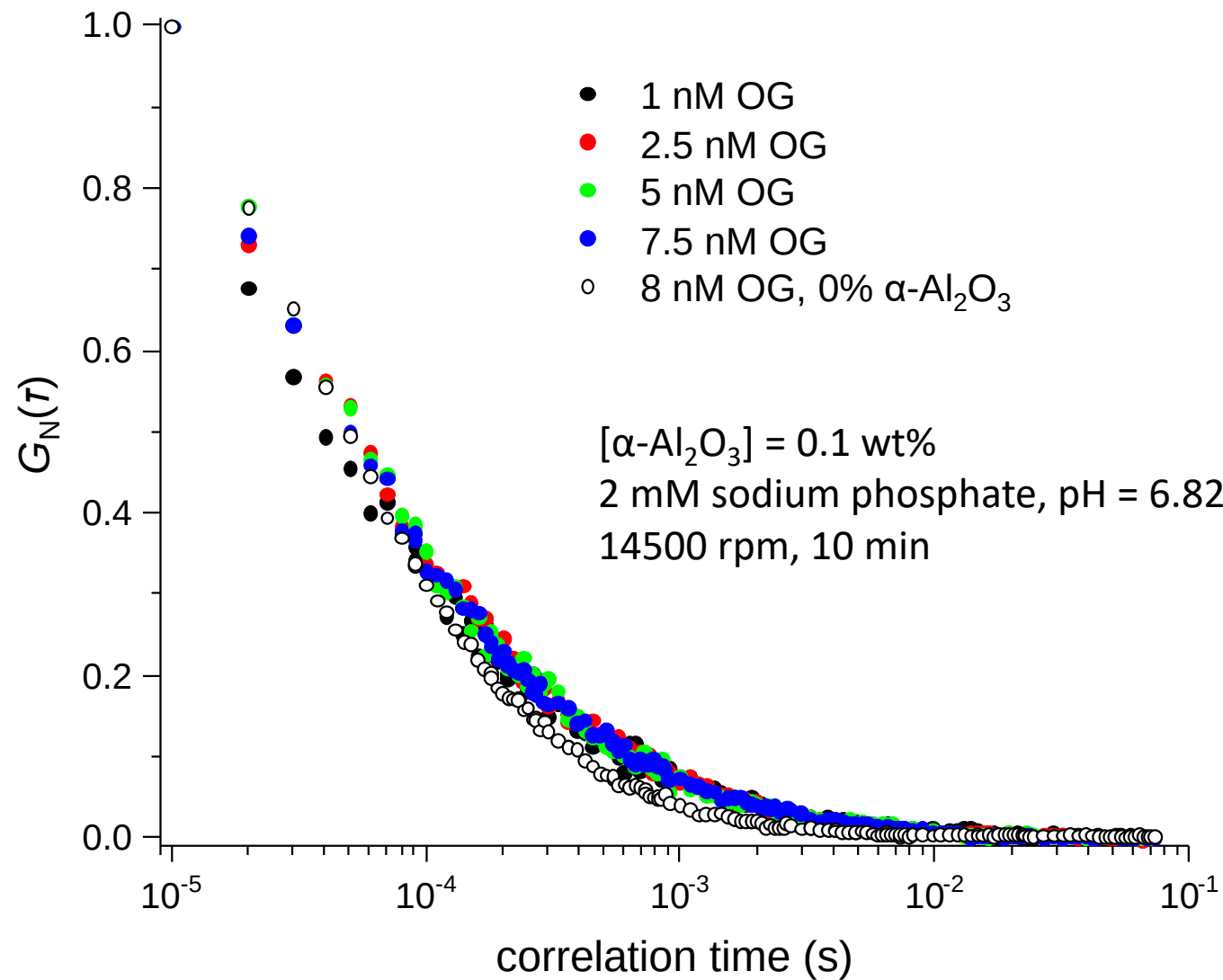
Representative Normalized ACFs for Oregon Green 488 (OG) and a Mixture of OG and α -Al₂O₃



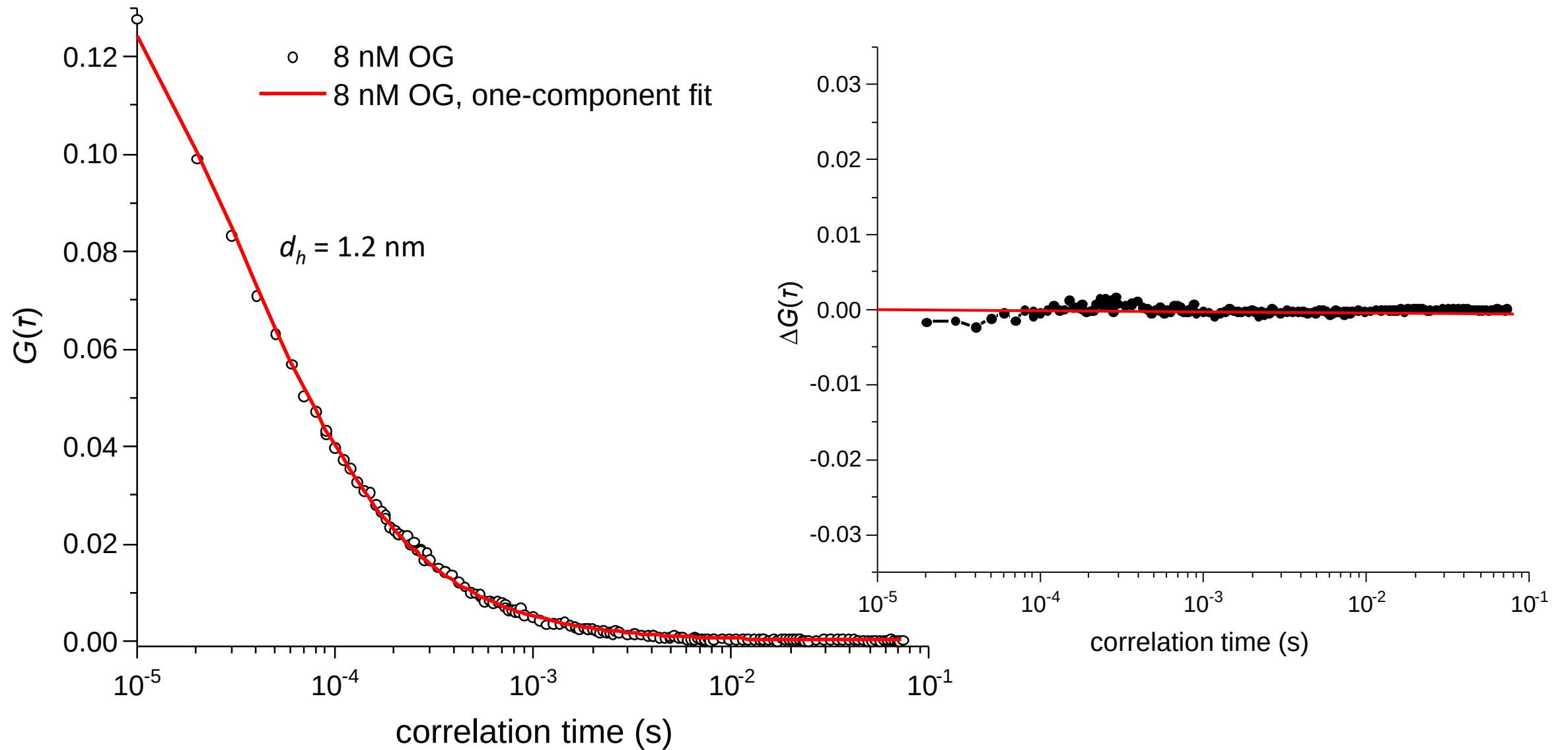
Representative ACFs for Supernatants of Centrifuged Mixtures of Oregon Green 488 (OG) and α -Al₂O₃



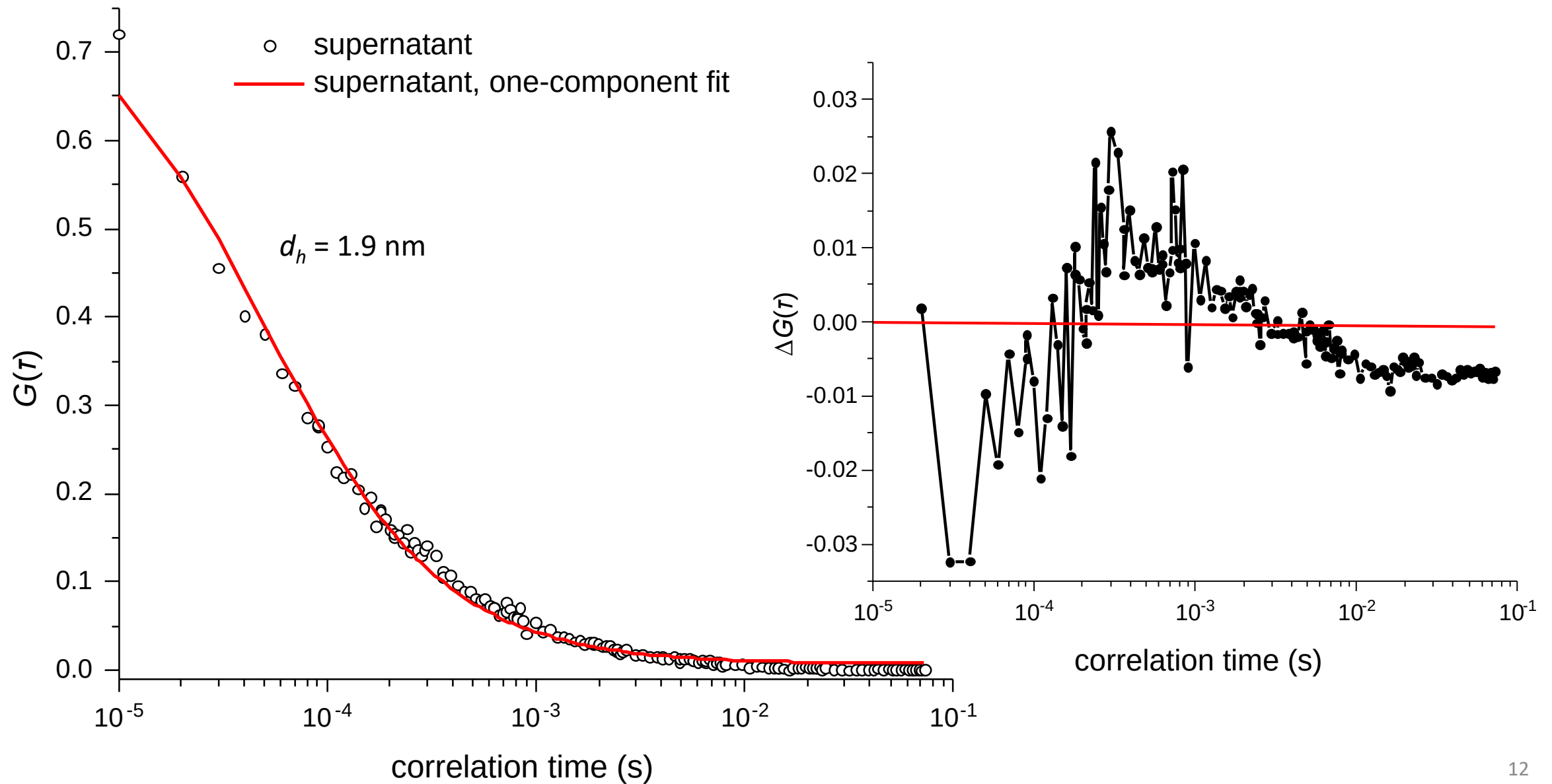
Representative Normalized ACFs for Supernatants of Centrifuged Mixtures of Oregon Green 488 (OG) and α -Al₂O₃



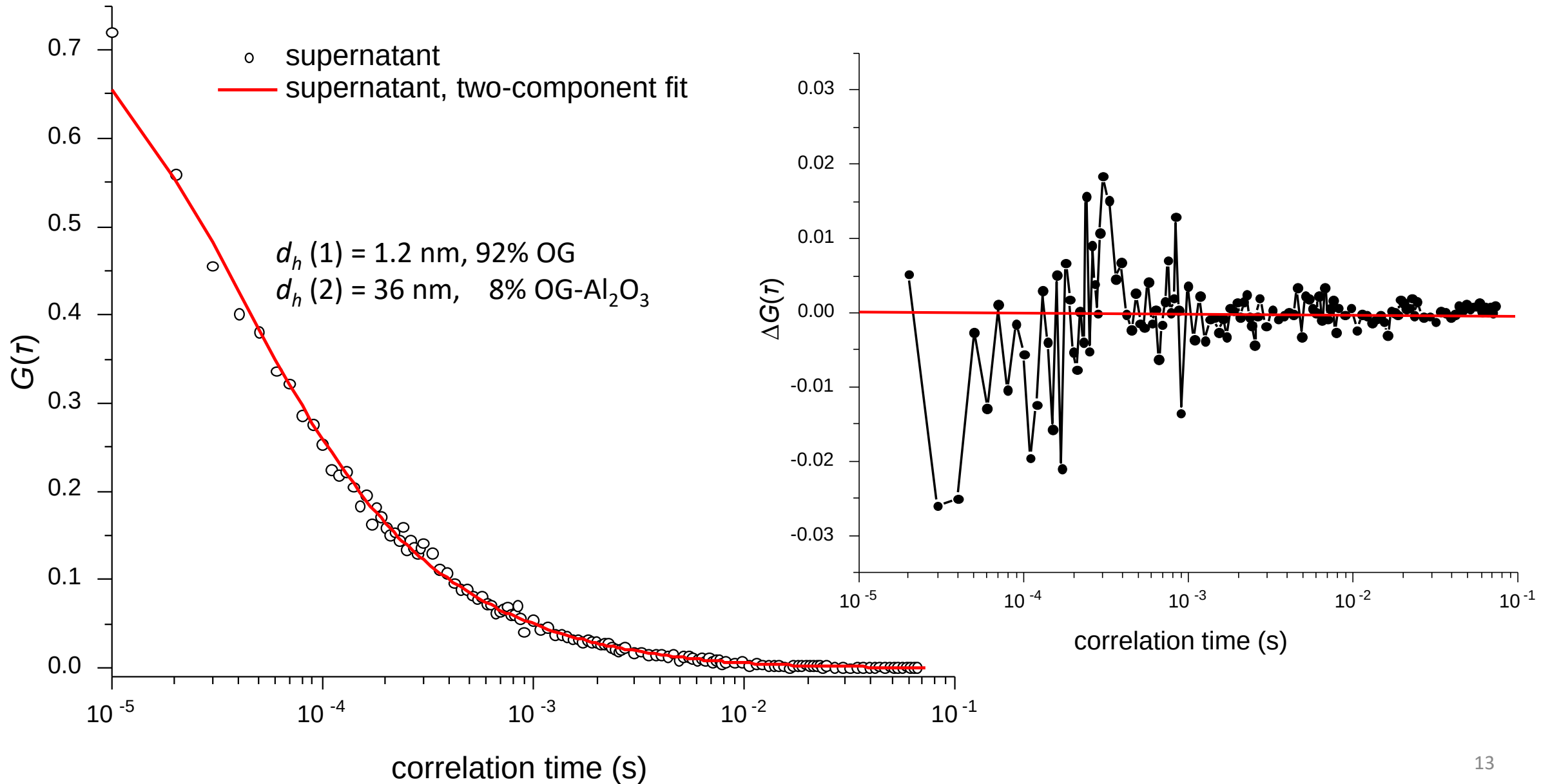
One-Component Analysis of ACF for Oregon Green 488 (OG)



One-Component Analysis of ACF for Supernatant of Centrifuged 5 nM OG + 0.1 wt% α -Al₂O₃ Mixture

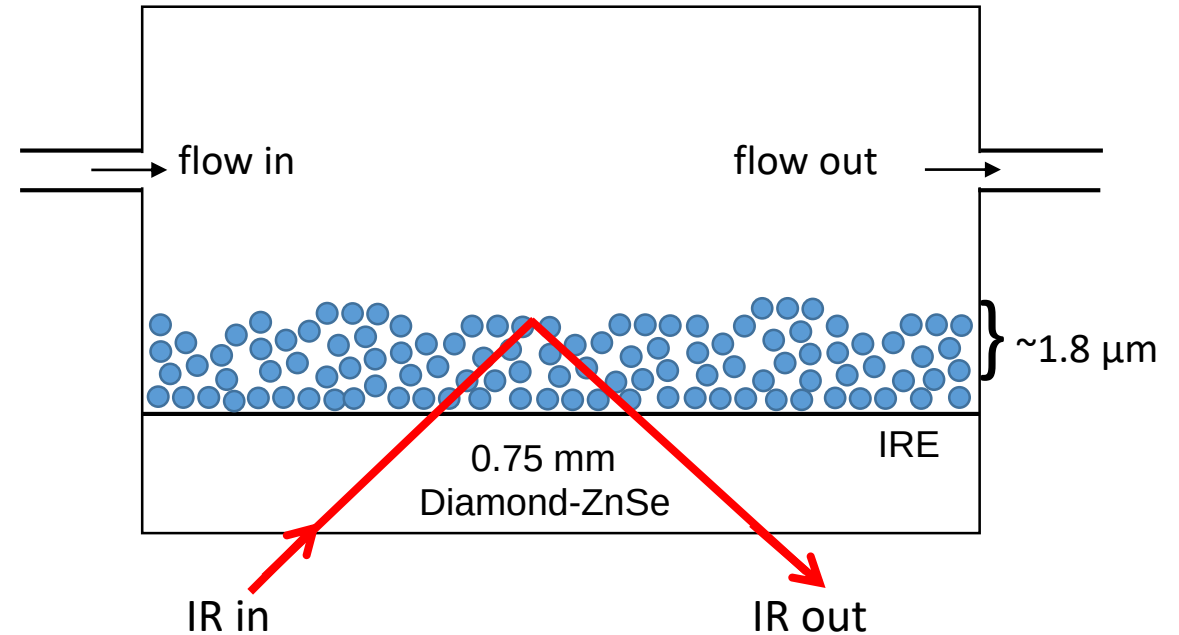
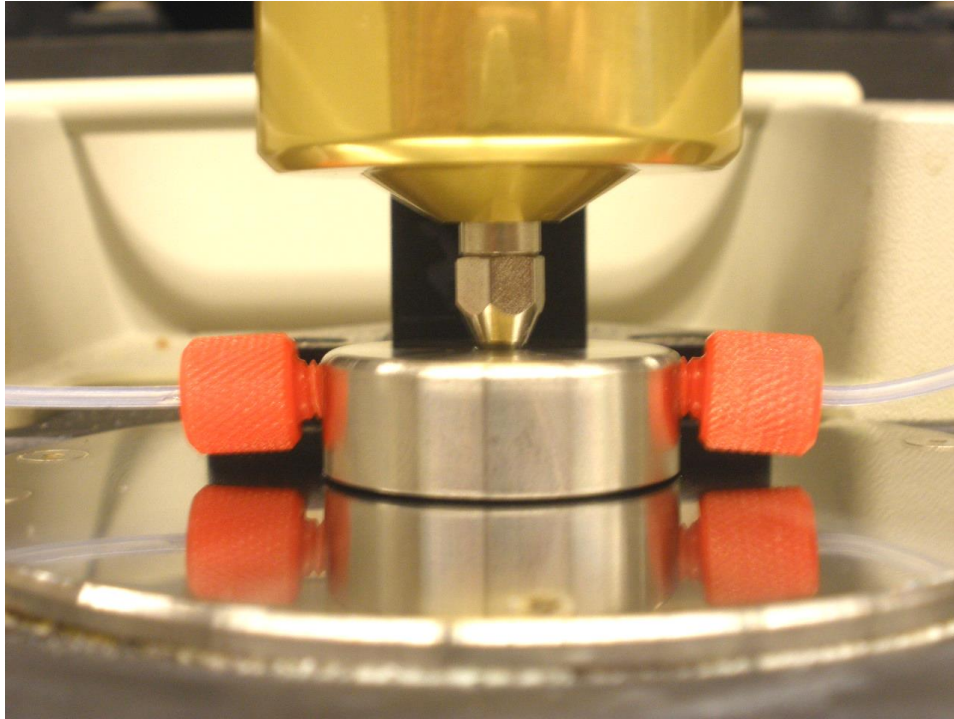


Two-Component Analyses of ACF for Supernatant of Centrifuged 5 nM OG + 0.1 wt% α -Al₂O₃ Mixture



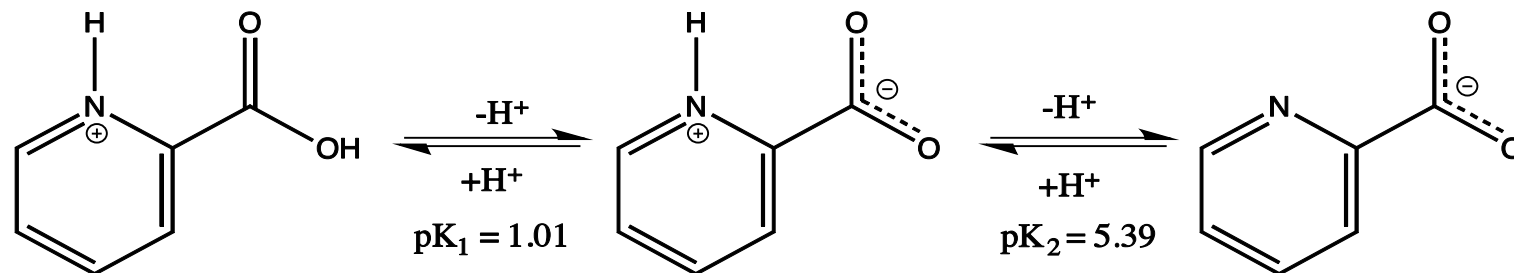
Characterization of Abrasive Particle Surface Chemistry and Molecular Interactions During Adsorption

Approach: Attenuated Total Reflectance / Fourier Transform Infrared Spectrometry (ATR/FT-IR)

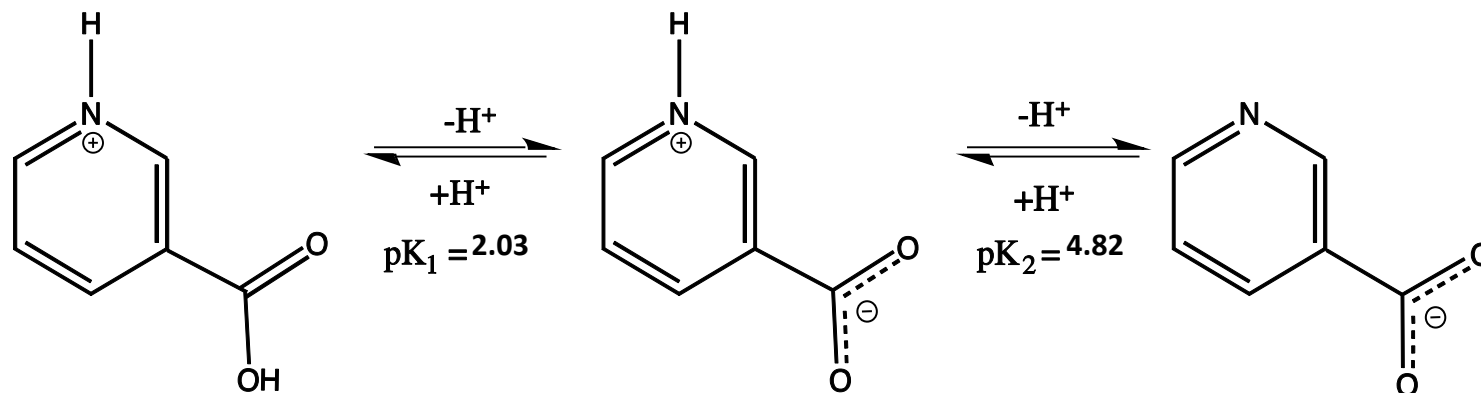


Dissociation Equilibria of Pyridine Carboxylic Acids

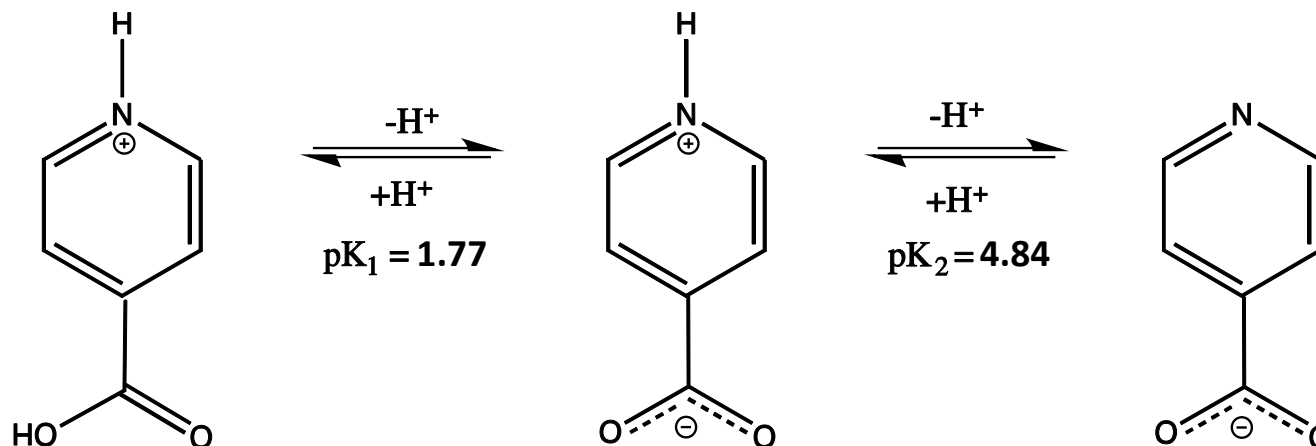
pyridine-2-carboxylic acid (picolinic acid)



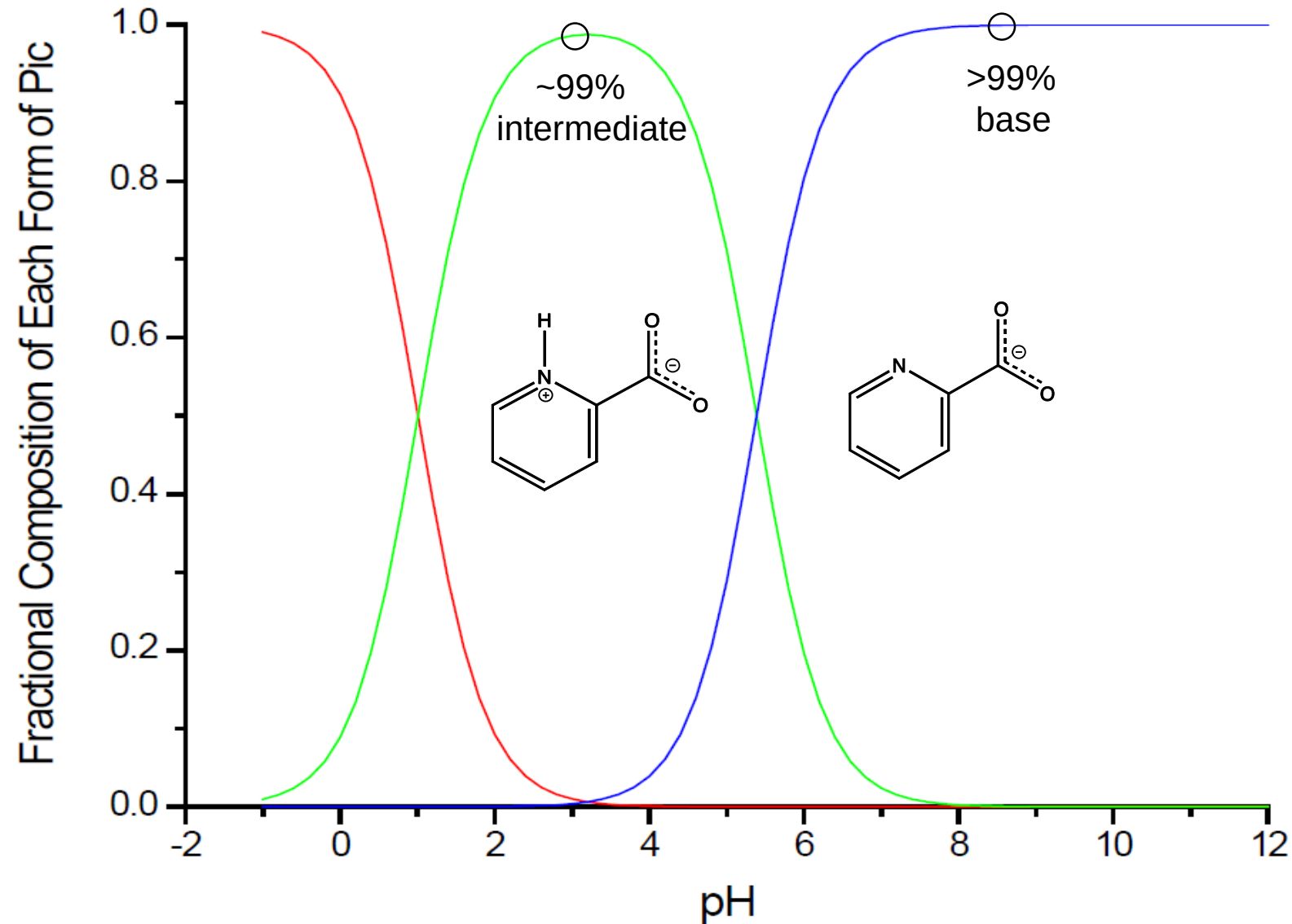
pyridine-3-carboxylic acid (nicotinic acid)

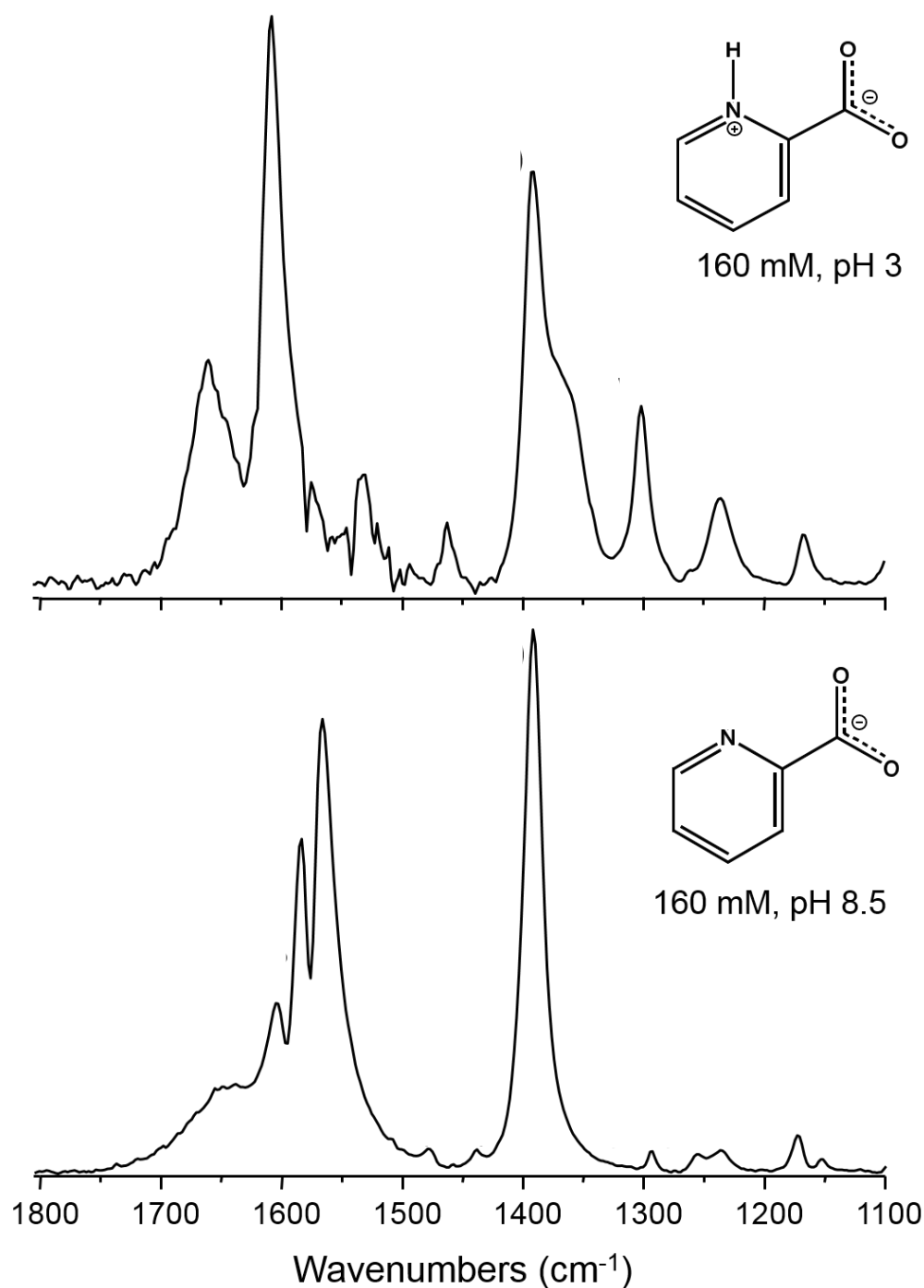


pyridine-4-carboxylic acid (isonicotinic acid)



Fractional Composition of Pyridine-2-Carboxylic Acid (Picolinic Acid)





Assignment of IR spectra²:

IR spectra were calculated using Density Functional Theory (B3LYP/6-311++G**).

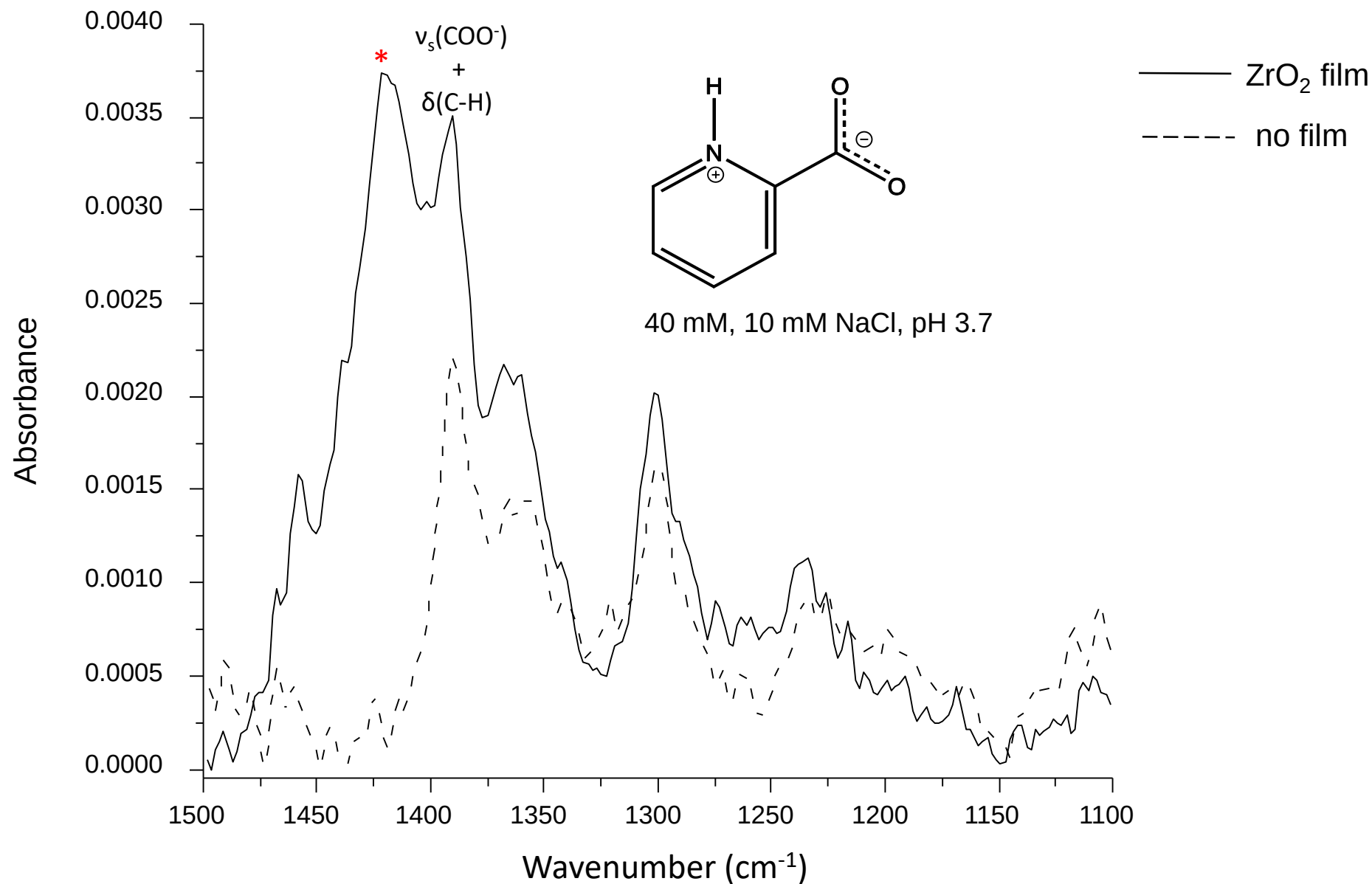
Solvation was incorporated using the COSMO model; four explicit water molecules were also included.

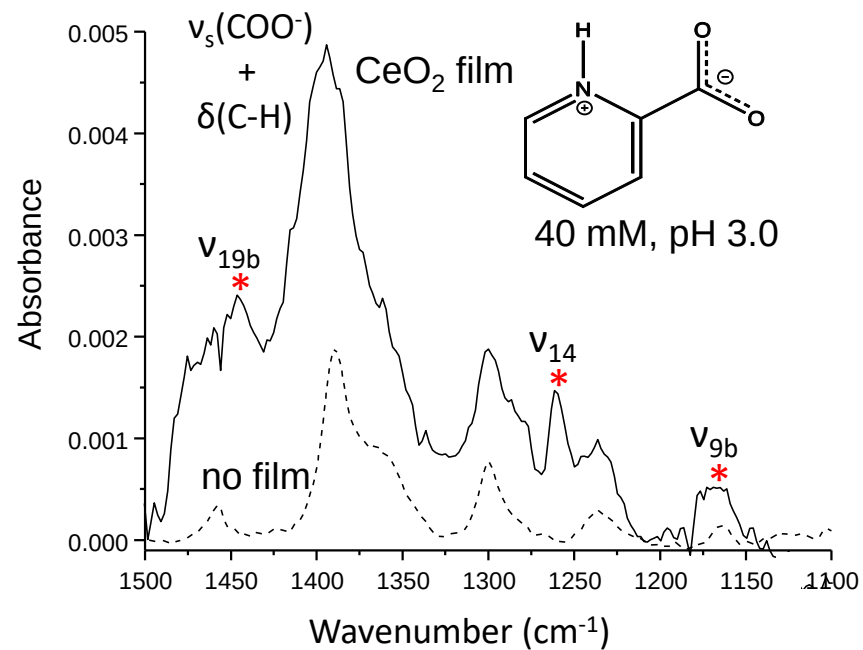
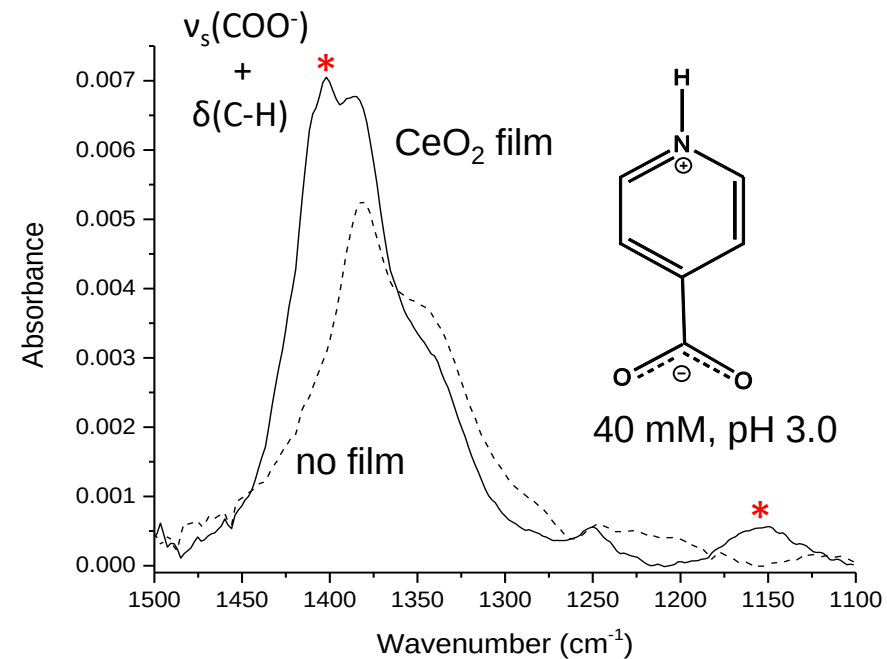
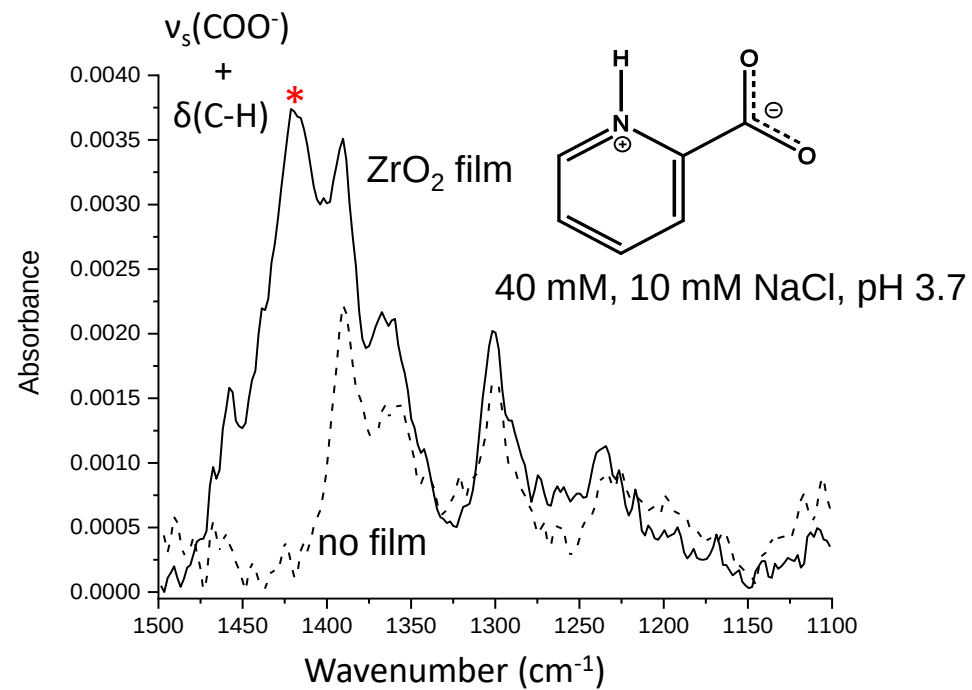
Explicit water molecules bridged molecular hydrogen bonding sites.

Assignments were made by comparing with benzene, pyridine and pyridinium ion.

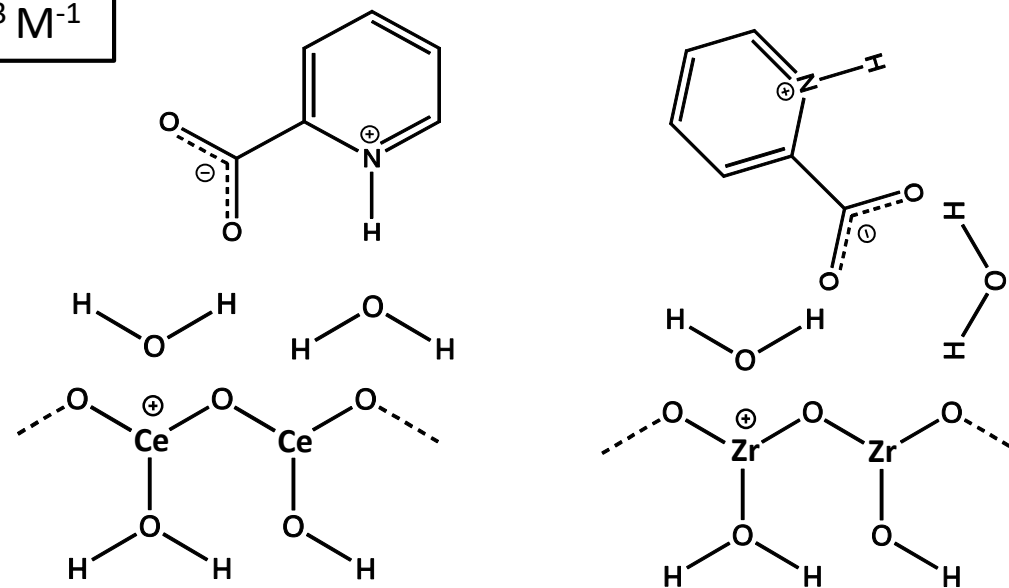
2. Marsh, J.L.; Wayman, A.E.; Smiddy, N.M.; Campbell, D.J.; Parker, J.C.; Bosma, W.B.; Remsen, E.E. *Langmuir* **2017**, 33, 13224-13233.

IR Spectrum Picolinic Acid Adsorbed to ZrO_2 Film vs. IR Spectrum of Free Picolinic Acid (no film)





$$K_L \approx 10^3 \text{ M}^{-1}$$



Directions for Future Studies

- Use FCS to quantitatively evaluate adsorption isotherms for CMP additive interactions with α -alumina (and fumed alumina) and zirconia abrasives via competitive adsorption with Oregon Green 488
- Characterize alumina and zirconia abrasive surface chemistry via FCS analysis of adsorption for additional anionic dyes, such as Alexa fluor 488 and 546
- Determine using ATR/FT-IR, the functional groups of additional CMP additives, e.g. amino acids which produce adsorption on α -alumina abrasives

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