

The QC Group, Inc.

Visit our web site www.QCgroup.com

5950 Clearwater Dr. Suite 300 Minnetonka, MN 55343 (952) 895-1150 fax (952) 895-1152

Statement of Uncertainty

1/13/2015 **Wo #**20150077-W02

Dear Phil Ensminger

In accordance with our lab procedures, we perform uncertainty tests on our lab equipment. The following measurement instruments were used to inspect your parts. The level of measurement uncertainty reflects 95 percent confidence.

Ctrl #	Description	Model\Size	Uncertainty	Deg/Freedom	Ref Only
1293	OGP/	Avant 400	0.00038	2	No
2185	Global CMM				No
1234	Profilometer	Surfcom 130A			No

^{*} The stated uncertainty of the measured values has not been taken into account for the pass/fail indicators.

As a protection to our clients and The QC Group, all client data, reports, and drawings are considered and treated as confidential. All rights of publication of this statement, conclusions, or extractions from our reports are reserved unless prior written consent is given.

Form: IV.5.10.03 07/31/02 Revision: C Page 2 of 0

^{*} On pieces of equipment where only one uncertainty value was required, the value is listed under "vol." where calipers were used for measurement, the uncertainty values are listed as: "vol" = inside, "X" = outside, "Y" = step, "Z" = depth.

^{*} On Control # 1204, the value listed under "Z" is the uncertainty value for field of view.