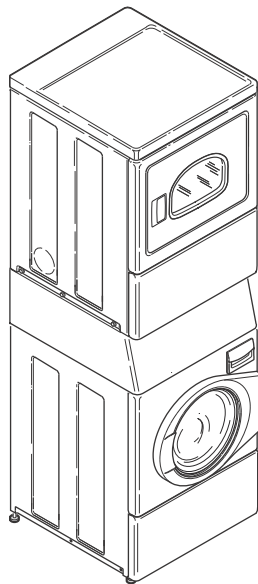


# Home Stack Washer/Dryers

Refer to Page 3 for Model Numbers



SWD456C\_806093

Parts



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## Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

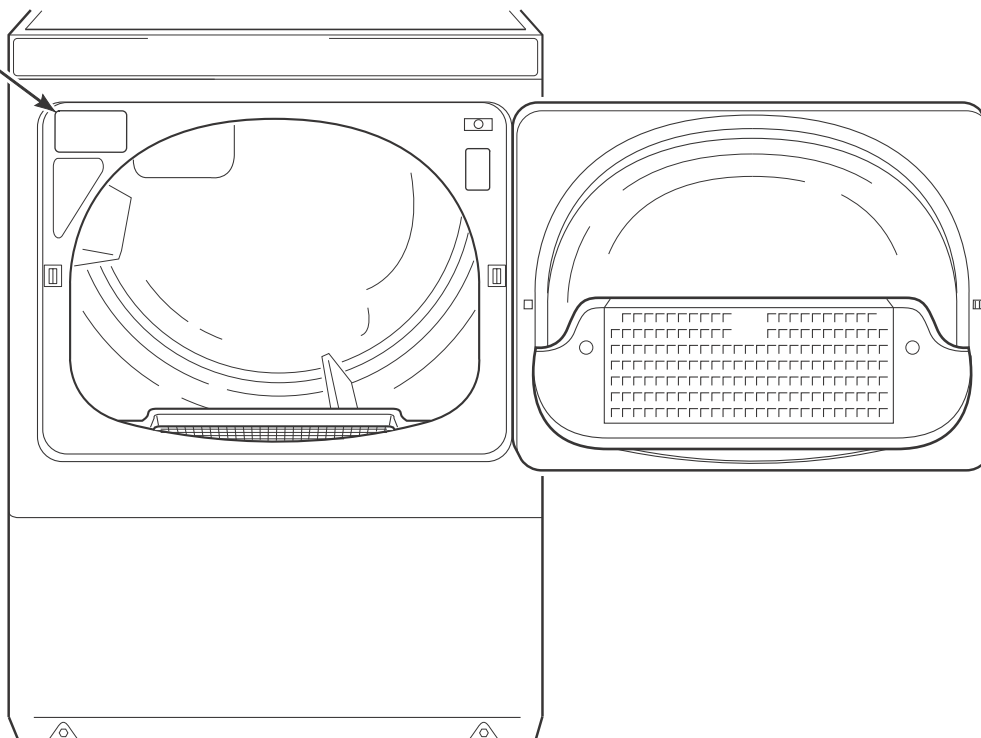
For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

## Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.

SERIAL PLATE



DRY2283P\_806093

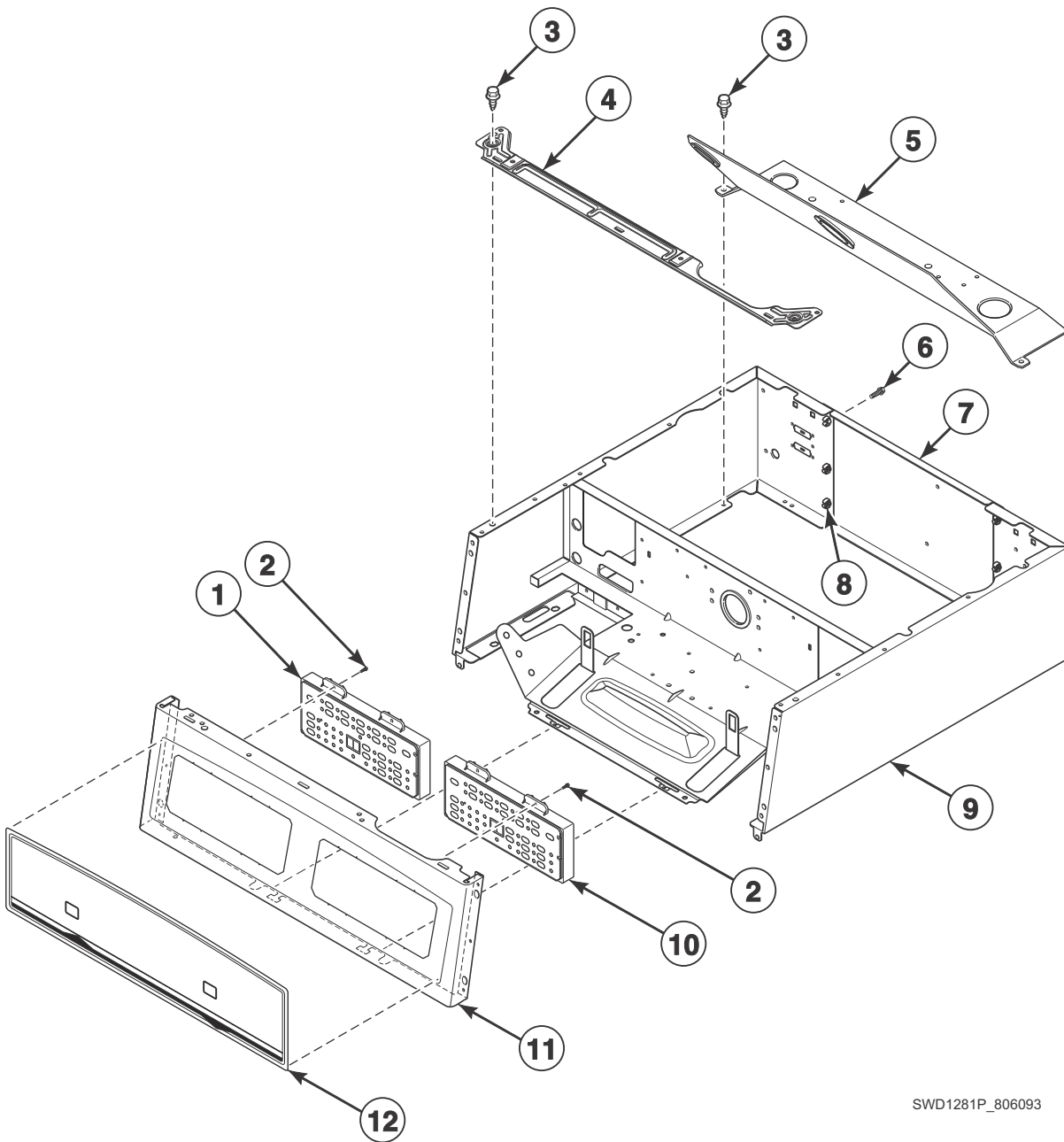
## Model Identification

Information in this manual is applicable to these dryer models:

ATEE9AGP173TW01

ATGE9AGP113TW01

# Control Cabinet and Controls

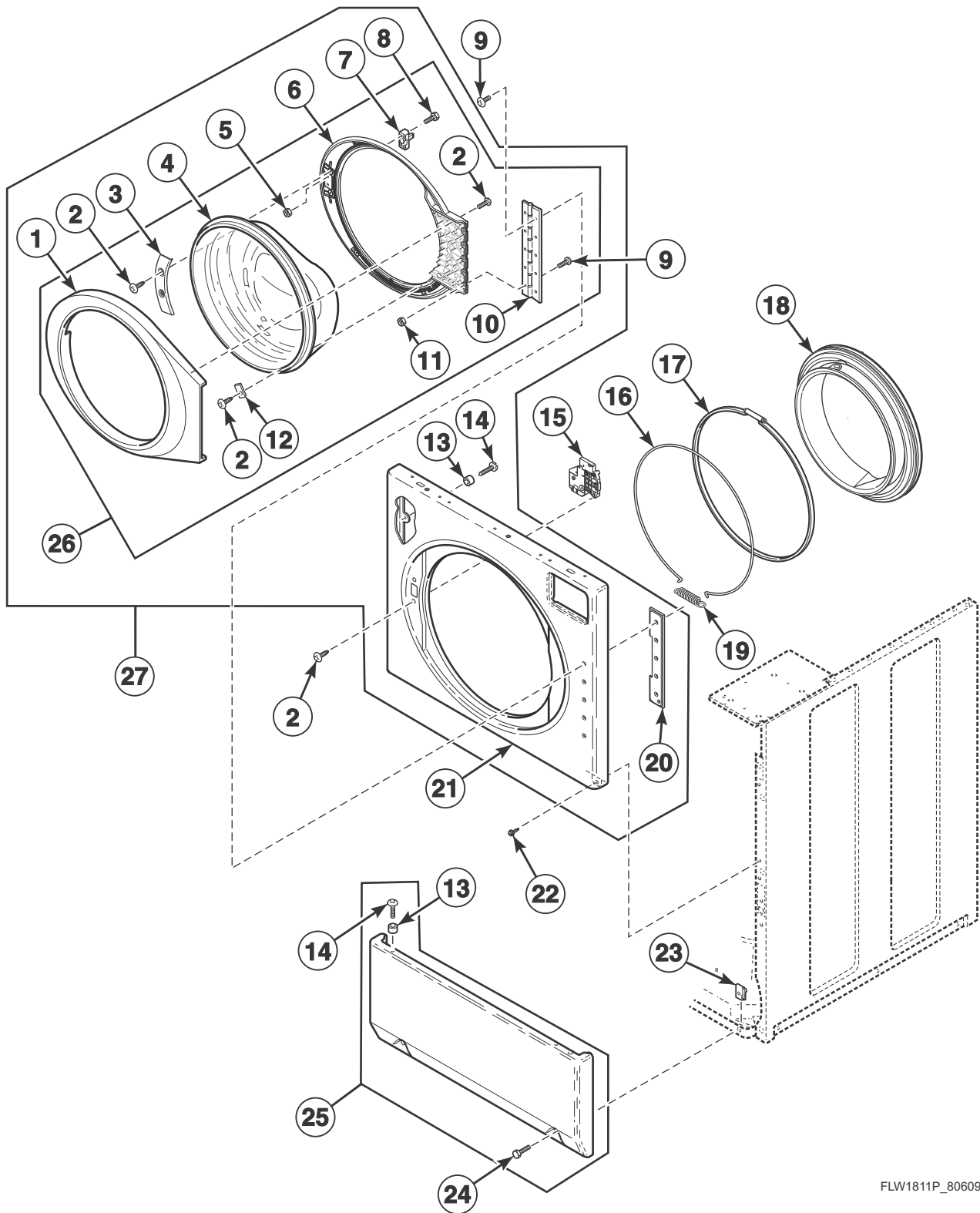


SWD1281P\_806093

## Control Cabinet and Controls

| REF | PART NO. | DESCRIPTION       | COMMENTS |
|-----|----------|-------------------|----------|
| 1   | 805219P  | Control Assembly  | Washer   |
| 2   | 804667   | Screw             |          |
| 3   | D503688  | Screw             |          |
| 4   | 804018   | Shield Bracket    |          |
| 5   | 804363   | Control Shield    |          |
| 6   | 70240301 | Screw             |          |
| 7   | 803998   | Rear Access Panel |          |
| 8   | 70030501 | Expansion Clip    |          |
| 9   | 804112W  | Wrapper Assembly  |          |
| 10  | D514567P | Control           | Dryer    |
| 11  | 803960WP | Control Panel     |          |
| 12  | 804491   | Control Overlay   |          |

# Front Panel, Door Assembly and Door Seal

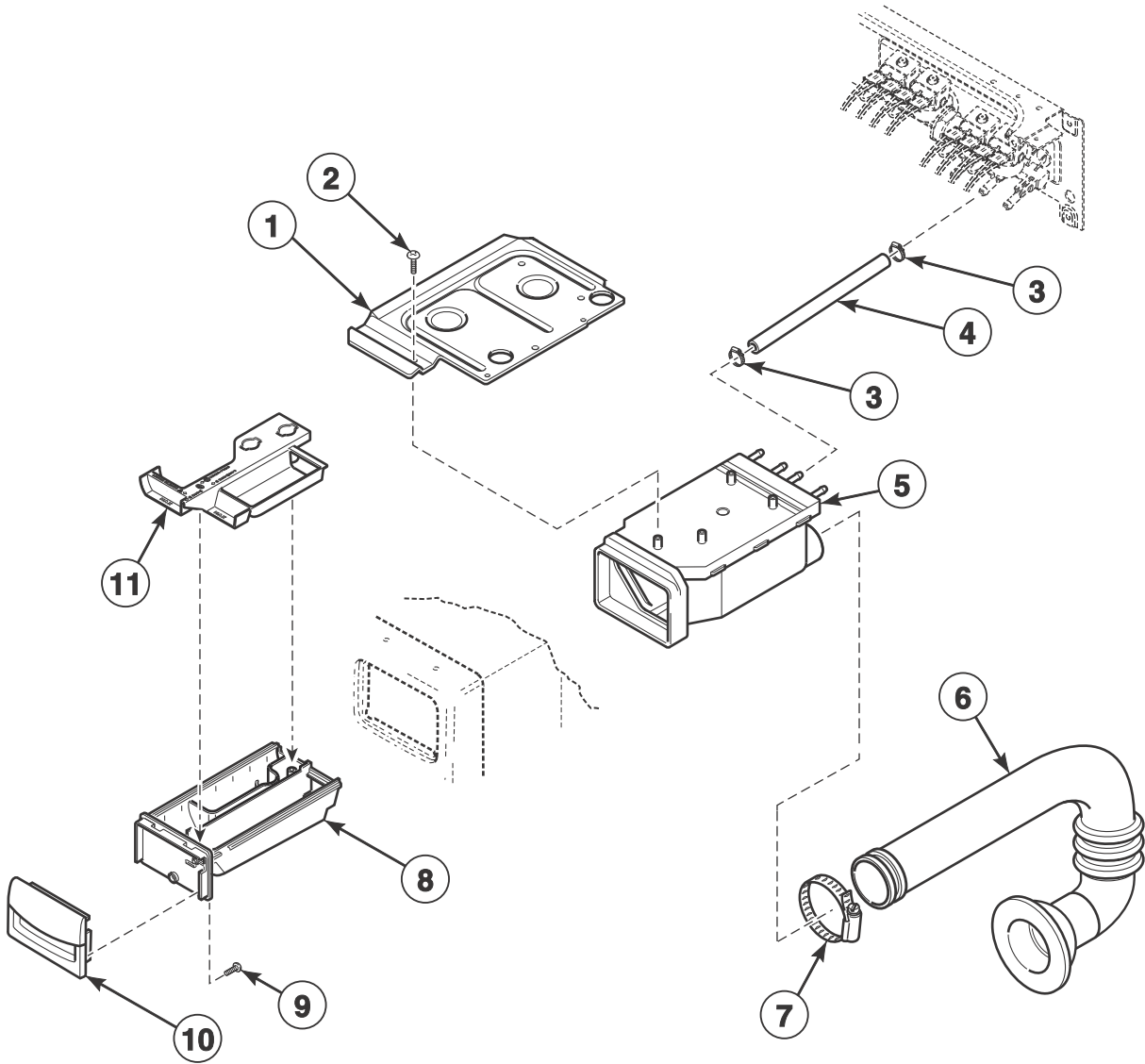


FLW1811P\_806093

## Front Panel, Door Assembly and Door Seal

| REF | PART NO.  | DESCRIPTION               | COMMENTS                           |
|-----|-----------|---------------------------|------------------------------------|
| 1   | 803710WP  | Outer Door Bezel          | White                              |
| 2   | 800548    | Screw                     |                                    |
| 3   | 804239    | Door Glass Mounting Plate |                                    |
| 4   | 802695P   | Door Glass                |                                    |
| 5   | 685846    | Nut                       |                                    |
| 6   | 802307P   | Inner Door Bezel Kit      |                                    |
|     | 804562    | Inner Door Bezel          | Glass-filled polypropylene upgrade |
| 7   | 802803    | Door Catch Assembly       |                                    |
| 8   | 801993    | Screw                     |                                    |
| 9   | 801019    | Screw                     |                                    |
| 10  | 802934    | Door Hinge                |                                    |
| 11  | 23951     | Nut                       |                                    |
| 12  | 802700    | Glass Mounting Clip       | 7 required                         |
| 13  | 56079     | Panel Locator             |                                    |
| 14  | 39733     | Screw                     |                                    |
| 15  | 803920    | Door Latch Assembly       |                                    |
| 16  | 802283    | Wire Clamp Ring           |                                    |
| 17  | 802281    | Hose Clamp                | Seal to outer tub front            |
| 18  | 804428P   | Door Seal                 | Black                              |
|     | 804429P   | Door Seal Assembly        | Gray                               |
| 19  | 802285    | Extension Spring          |                                    |
| 20  | 802206    | Hinge Plate               |                                    |
| 21  | 802277WP  | Front Panel               |                                    |
| 22  | D503661   | Screw                     |                                    |
| 23  | 36020     | Nut                       |                                    |
| 24  | 801045    | Screw                     |                                    |
| 25  | D514250WP | Access Panel Assembly     |                                    |
| 26  | 804083WP  | Door Assembly             | White; Includes items 1-12         |
| 27  | 806505W   | Front Panel Assembly Kit  | Includes items 1-14, 20 and 21     |

# Dispenser Assembly

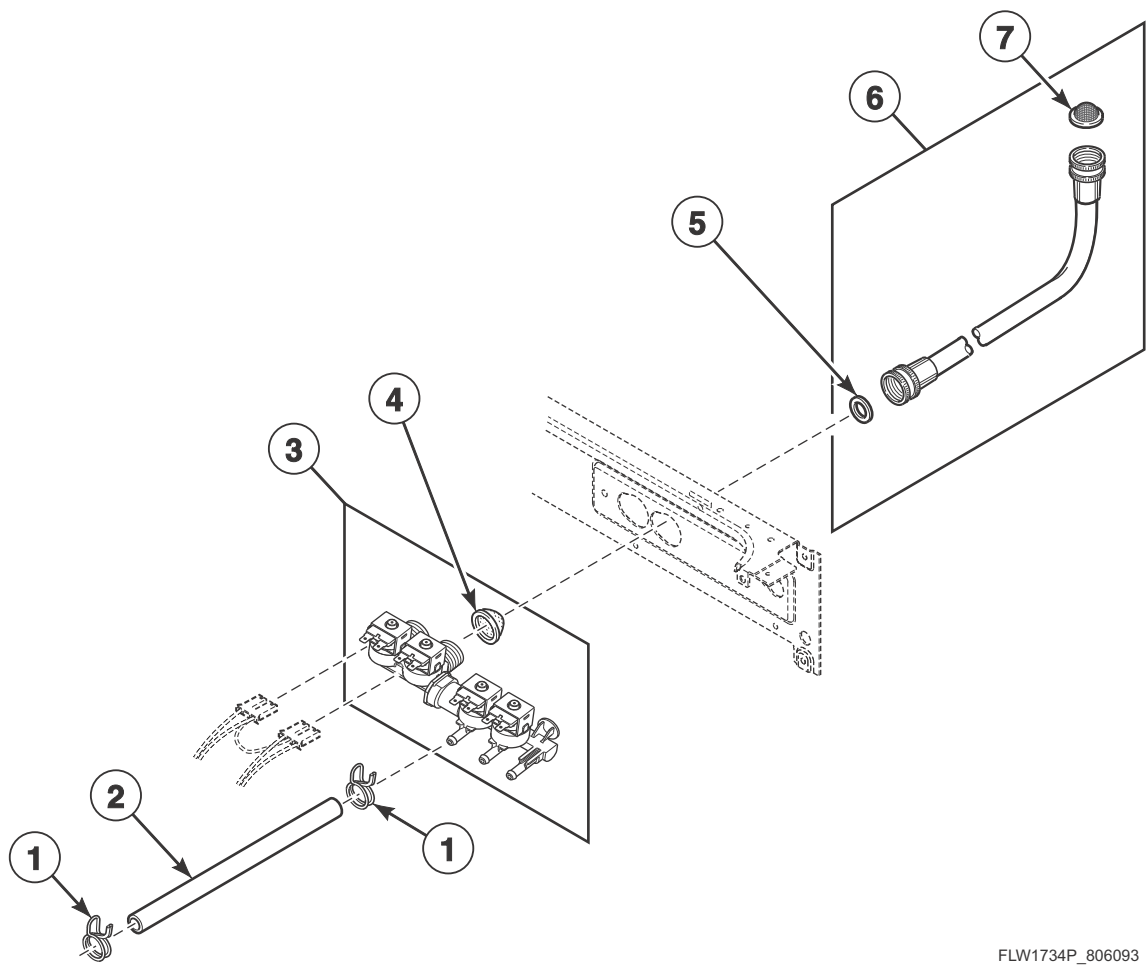


FLW1717P\_806093

# Dispenser Assembly

| REF | PART NO. | DESCRIPTION          | COMMENTS |
|-----|----------|----------------------|----------|
|     | 804875   | Foam Pad             |          |
| 1   | 803843   | Dispenser Plate      |          |
| 2   | 801001   | Screw                |          |
| 3   | 804173   | Hose Clamp           |          |
| 4   | 803849   | Dispenser Inlet Hose |          |
| 5   | 803698   | Dispenser Assembly   |          |
| 6   | 804717   | Detergent Hose       |          |
| 7   | 685725   | Hose Clamp           |          |
| 8   | 803667   | Dispenser Drawer     |          |
| 9   | 800548   | Screw                |          |
| 10  | 804227WP | Dispenser Handle     |          |
| 11  | 803669   | Compartment Cover    |          |

# Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

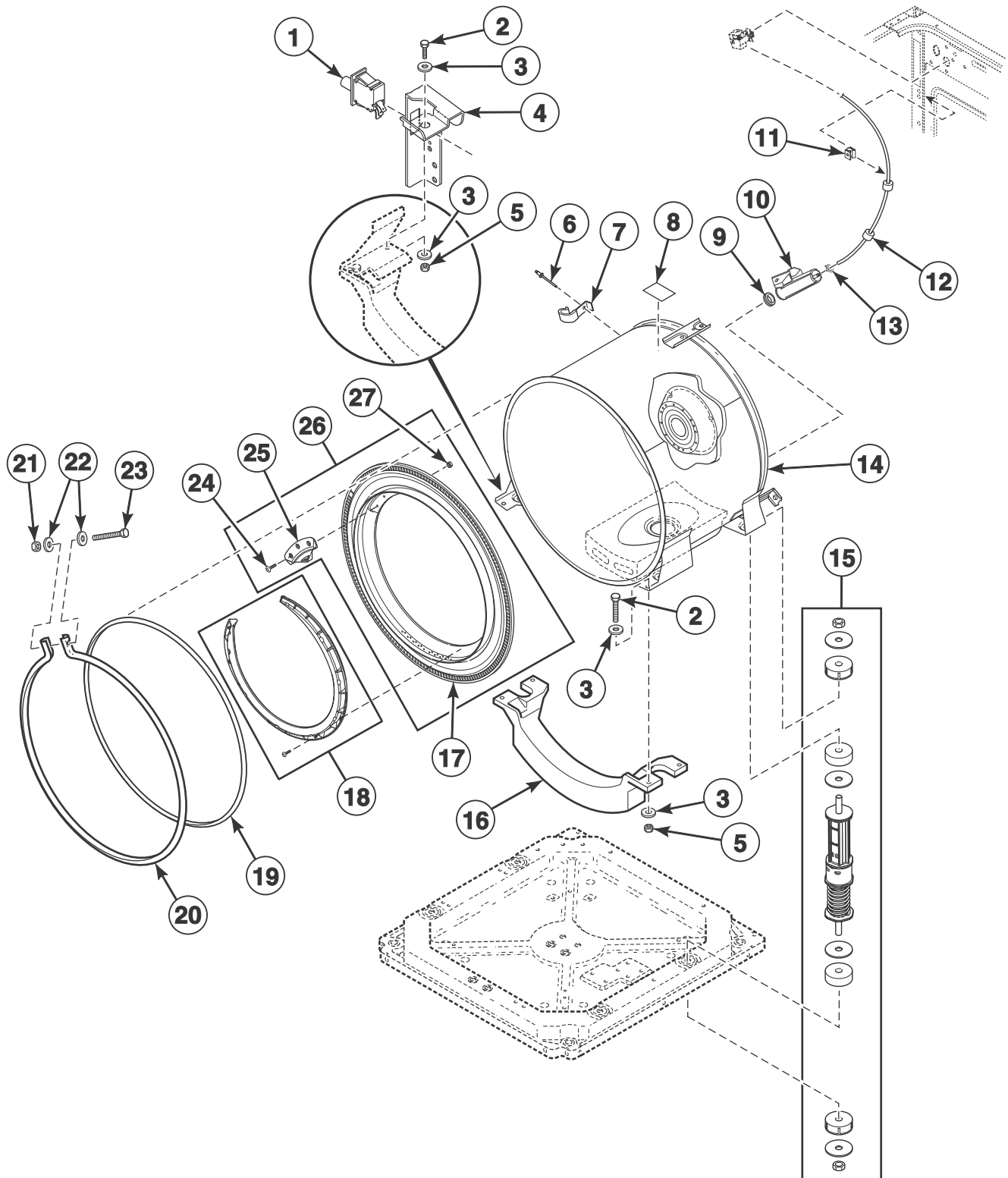


FLW1734P\_806093

## Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

| REF | PART NO. | DESCRIPTION          | COMMENTS                                                                                              |
|-----|----------|----------------------|-------------------------------------------------------------------------------------------------------|
| 1   | 804173   | Hose Clamp           | 6 required                                                                                            |
| 2   | 803849   | Dispenser Inlet Hose |                                                                                                       |
| 3   | 803809   | Mixing Valve         |                                                                                                       |
| 4   | 24122    | Mixing Valve Screen  |                                                                                                       |
| 5   | 20290    | Washer               |                                                                                                       |
| 6   | F200116  | Water Hose           | Includes items 5 and 7                                                                                |
| 7   | 803615   | Washer               | Filter screen                                                                                         |
|     | 802254   | Washer               | Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi |

## Outer Tub, Front and Clamp Ring

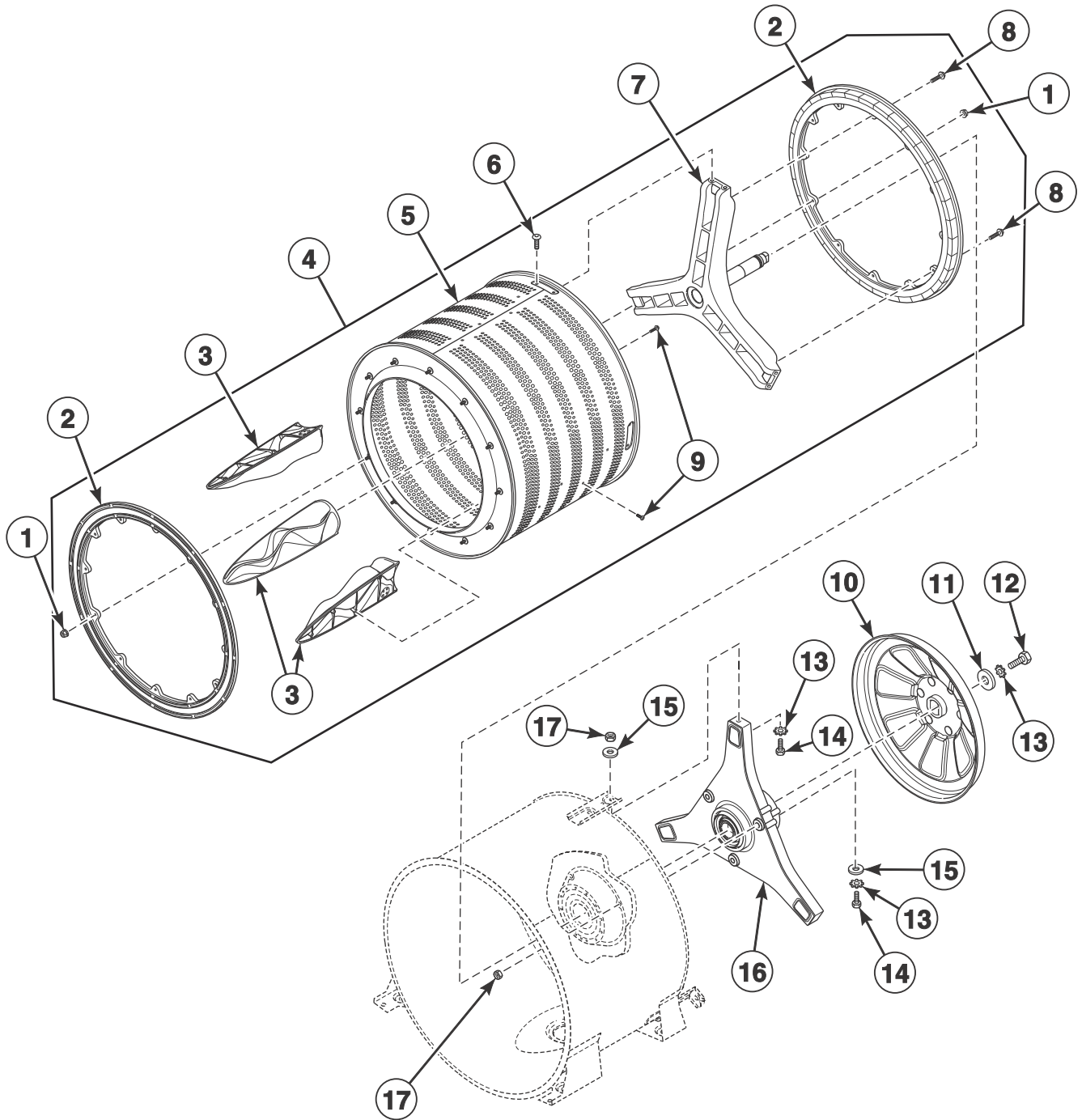


FLW1809P\_806093

## Outer Tub, Front and Clamp Ring

| REF | PART NO. | DESCRIPTION                    | COMMENTS                         |
|-----|----------|--------------------------------|----------------------------------|
| 1   | 803415   | Out-of-Balance Switch Assembly |                                  |
| 2   | 800461   | Screw                          |                                  |
| 3   | 804458   | Washer                         |                                  |
| 4   | 804457   | Out-of-Balance Switch Bracket  |                                  |
| 5   | 800452   | Nut                            |                                  |
| 6   | 685847   | Pop Rivet                      |                                  |
| 7   | 800553   | Hose Clip                      |                                  |
| 8   | D500049  | Warning Label                  |                                  |
| 9   | 29175    | Grommet                        |                                  |
| 10  | 803837   | Pressure Bulb                  |                                  |
| 11  | 36985    | Hose Clip                      |                                  |
| 12  | 804483   | Pressure Sensor Tube Assembly  |                                  |
| 13  | 803891   | Hose Clamp                     |                                  |
| 14  | 803864   | Outer Tub Assembly             |                                  |
| 15  | 803777   | Shock Assembly                 | Must replace all four            |
| 16  | 803810   | Counterweight                  |                                  |
| 17  | 803770   | Tub Front                      |                                  |
| 18  | 806308   | Foreign Object Deflector       | Black; Includes screws           |
|     | 806313   | Foreign Object Deflector       | Gray; Includes screws            |
|     | 806361   | Foreign Object Deflector       | Tall; Gray; Includes screws      |
| 19  | 803801   | Tub Front Seal                 |                                  |
| 20  | 803802   | Clamp Ring                     |                                  |
| 21  | F430218  | Nut                            |                                  |
| 22  | M400081  | Washer                         |                                  |
| 23  | 800462   | Screw                          |                                  |
| 24  | 802596   | Screw                          |                                  |
| 25  | 804467   | Clothes Guard Deflector        |                                  |
|     | 805548   | Clothes Guard Deflector        | Heavy duty                       |
| 26  | 803879   | Tub Front Assembly             | Includes items 17, 24, 25 and 27 |
| 27  | 802343   | Nut                            |                                  |

# Inner Basket, Trunnion, Bearing Housing and Pulley

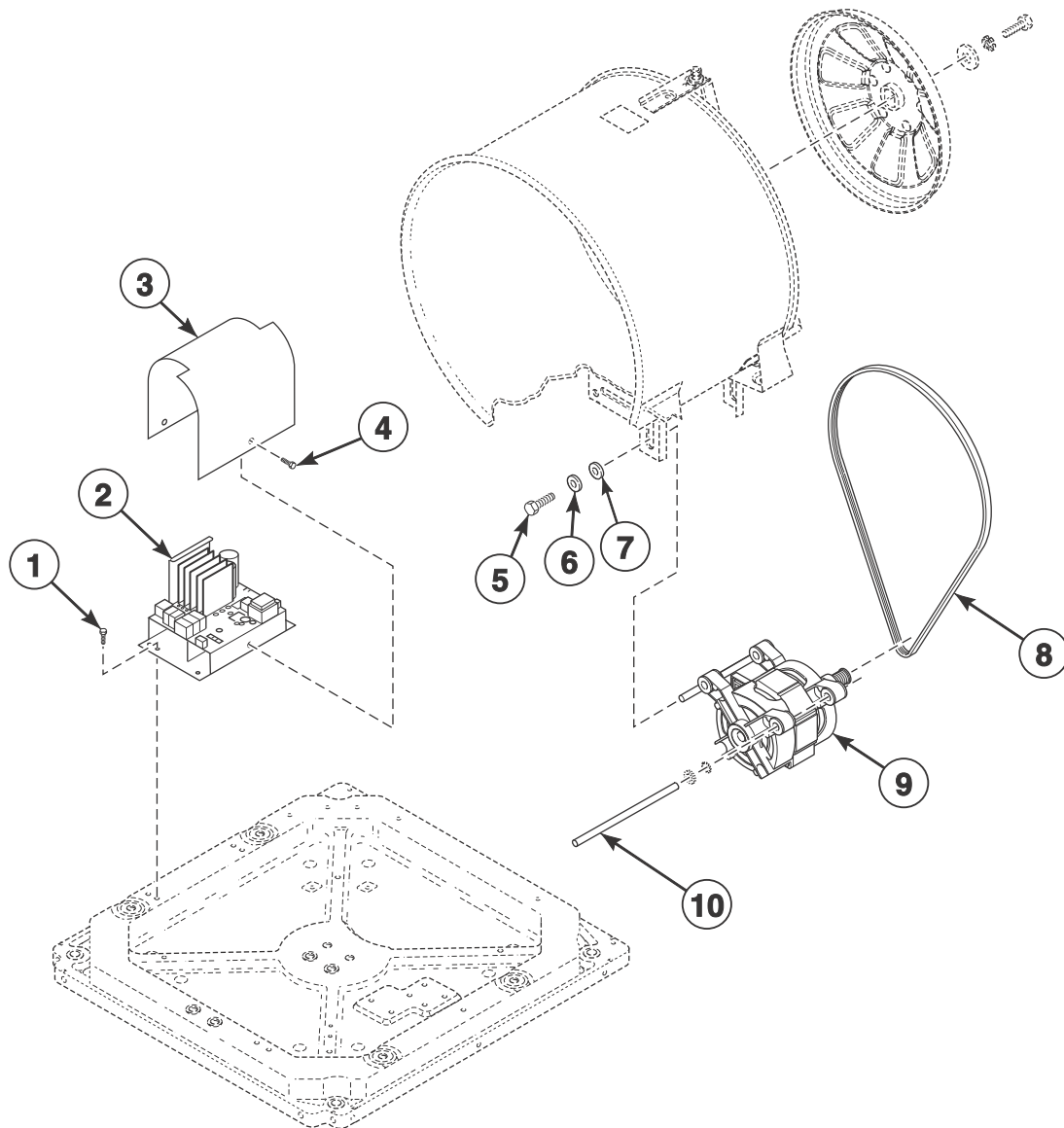


FLW1803P\_806093

## Inner Basket, Trunnion, Bearing Housing and Pulley

| REF       | PART NO. | DESCRIPTION               | COMMENTS                                     |
|-----------|----------|---------------------------|----------------------------------------------|
|           | 27604P   | Anti-Seize Compound       | Pulley to inner basket shaft                 |
| <b>1</b>  | 804418   | Nut                       |                                              |
| <b>2</b>  | 804393   | Balance Ring Assembly     |                                              |
| <b>3</b>  | 804382   | Lifter                    |                                              |
| <b>4</b>  | 804376P  | Inner Basket Assembly Kit | Includes items 1-3 and 5-9                   |
| <b>5</b>  | 804374P  | Inner Basket Assembly     |                                              |
| <b>6</b>  | 804699   | Screw                     |                                              |
| <b>7</b>  | 804405P  | Trunnion Shaft Kit        | Includes hardware and tool                   |
| <b>8</b>  | 804399   | Screw                     |                                              |
| <b>9</b>  | 800548   | Screw                     |                                              |
| <b>10</b> | 803974   | Pulley Assembly           |                                              |
| <b>11</b> | 800464   | Washer                    |                                              |
| <b>12</b> | 685831   | Screw                     | Left hand thread                             |
| <b>13</b> | M403958  | Washer                    | Used on models through Serial No. 1609046804 |
| <b>14</b> | M400043  | Screw                     |                                              |
| <b>15</b> | 800457   | Washer                    |                                              |
| <b>16</b> | 805525   | Bearing Housing Kit       | Includes hardware and tool                   |
| <b>17</b> | 800452   | Nut                       |                                              |

## Motor and Belt

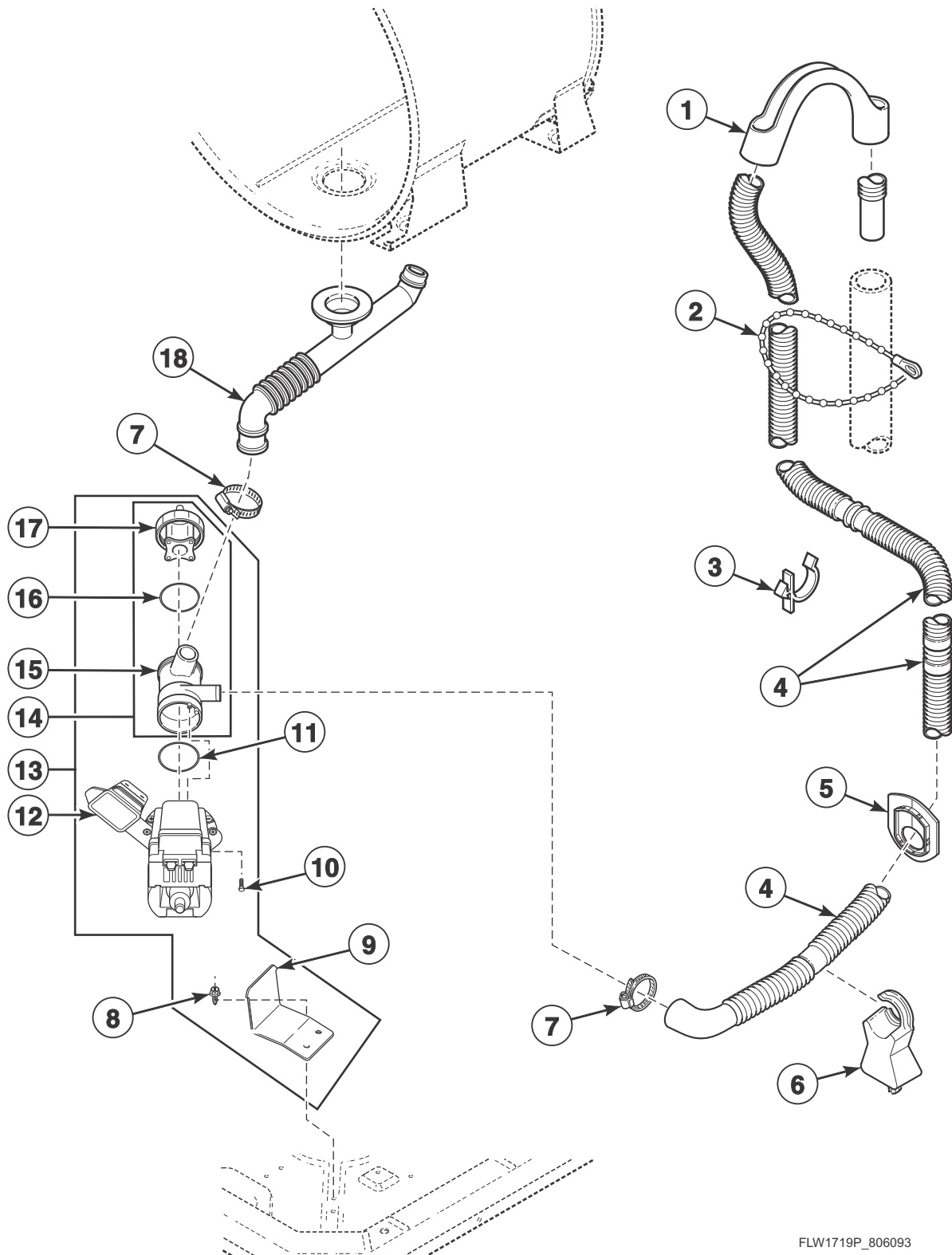


FLW1735P\_806093

## Motor and Belt

| REF | PART NO. | DESCRIPTION                | COMMENTS         |
|-----|----------|----------------------------|------------------|
| 1   | D503661  | Screw                      |                  |
| 2   | 803949P  | Inverter Control Assembly  |                  |
| 3   | 804878   | Motor Control Shield       |                  |
| 4   | D501524  | Screw                      |                  |
| 5   | M400057  | Screw                      |                  |
| 6   | 02834    | Washer                     |                  |
| 7   | M400080  | Washer                     |                  |
| 8   | 804985   | Drive Belt                 |                  |
| 9   | 805726P  | Motor and Rod Assembly Kit | Includes item 10 |
| 10  | 803861   | Motor Rod                  |                  |

# Drain Hose and Pump

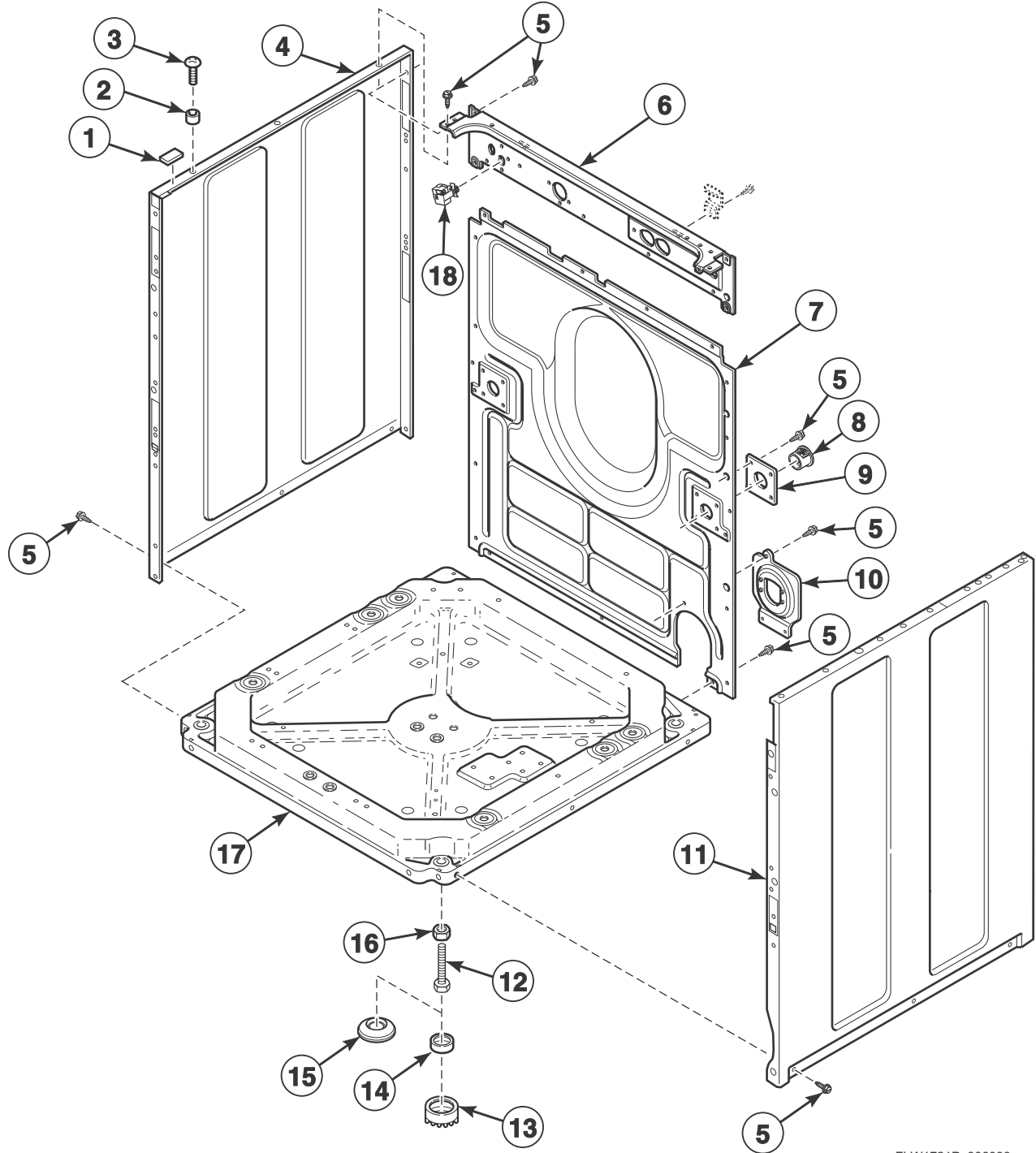


FLW1719P\_806093

## Drain Hose and Pump

| REF | PART NO. | DESCRIPTION           | COMMENTS                      |
|-----|----------|-----------------------|-------------------------------|
| 1   | 33615    | Drain Hose Sleeve     |                               |
| 2   | 33489    | Standpipe Strap       |                               |
| 3   | 36014    | Retainer Clip         |                               |
| 4   | 803976   | Drain Hose            |                               |
| 5   | 32219    | Strain Relief         |                               |
| 6   | 38732    | Hose Stand            |                               |
| 7   | F200204  | Hose Clamp            |                               |
| 8   | D503661  | Screw                 |                               |
| 9   | 803814   | Drain Base Bracket    |                               |
| 10  | 802431   | Screw                 |                               |
| 11  | 802429P  | O-Ring                |                               |
| 12  | 803815   | Drain Pump Isolator   |                               |
| 13  | 803921P  | Drain Pump Assembly   | Includes items 8-12 and 14-17 |
| 14  | 802434P  | Pump Housing Assembly | Includes items 15-17          |
| 15  | 802428   | Pump Housing          |                               |
| 16  | 802427   | Gasket                |                               |
| 17  | 802426P  | Lid Assembly          | Includes filter               |
| 18  | 803829   | Tub-to-Pump Hose      |                               |
|     | 27615P   | Sealant               | Tub-to-pump hose to outer tub |

## Base, Side Panels and Rear Panel

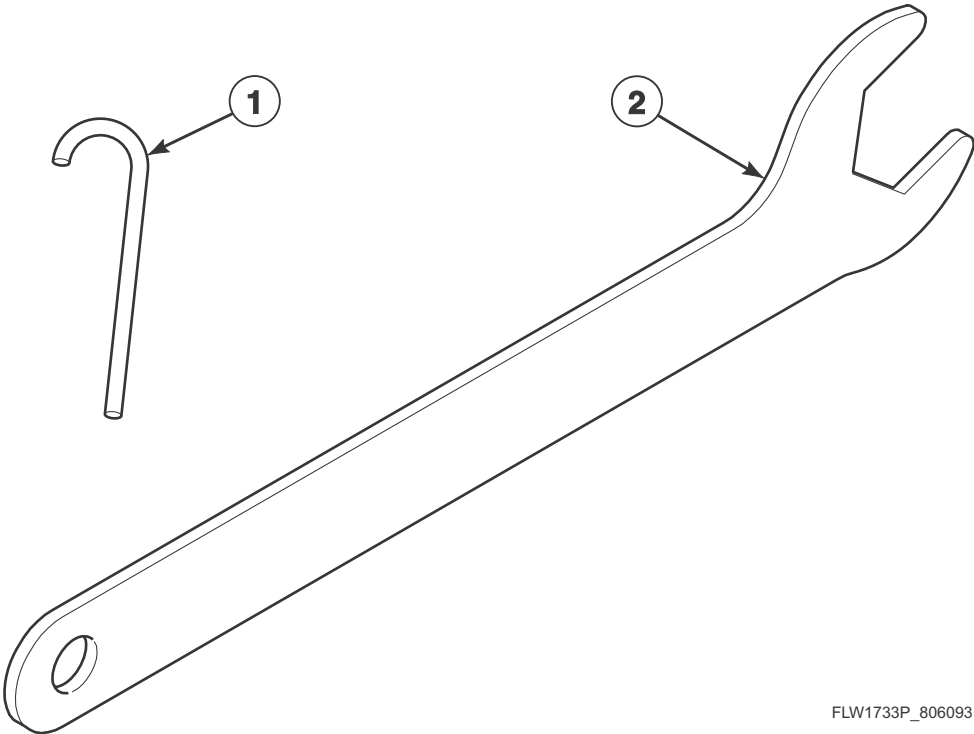


FLW1721P\_806093

## Base, Side Panels and Rear Panel

| REF | PART NO. | DESCRIPTION                 | COMMENTS                                                                                                         |
|-----|----------|-----------------------------|------------------------------------------------------------------------------------------------------------------|
|     | 122P4P   | Porcelain Touch-Up Paint    | White                                                                                                            |
| 1   | 36226    | Bumper Pad                  |                                                                                                                  |
| 2   | 56079    | Panel Locator               |                                                                                                                  |
| 3   | 39733    | Screw                       |                                                                                                                  |
| 4   | 800004WP | Cabinet Panel Kit           | Left; White; Includes corner gusset with hardware                                                                |
| 5   | D503661  | Screw                       |                                                                                                                  |
| 6   | 803790   | Rear Panel                  | Fixed                                                                                                            |
| 7   | 803789   | Rear Panel                  | Removable                                                                                                        |
| 8   | 803859   | Shipping Plug               |                                                                                                                  |
| 9   | 803851   | Shipping Plate              |                                                                                                                  |
| 10  | 803828   | Drain Hose Bracket          |                                                                                                                  |
| 11  | 806492   | Side Panel Kit              | Right; White                                                                                                     |
| 12  | 34319    | Leveling Leg                |                                                                                                                  |
| 13  | D501855  | Rubber Foot                 | Use to prevent movement on smooth surface floor coverings; Install over two existing front rubber feet (item 14) |
| 14  | 34318    | Rubber Foot                 |                                                                                                                  |
| 15  | 155P3    | Anchor                      | Includes 4 rubber discs with adhesive backing                                                                    |
|     | 802844P  | Anchor Floor Mount Assembly | Includes 2 rubber discs with adhesive backing                                                                    |
| 16  | 21899    | Nut                         |                                                                                                                  |
| 17  | 803876   | Base Assembly               |                                                                                                                  |
| 18  | 202470   | Pressure Sensor             |                                                                                                                  |

Special Tools

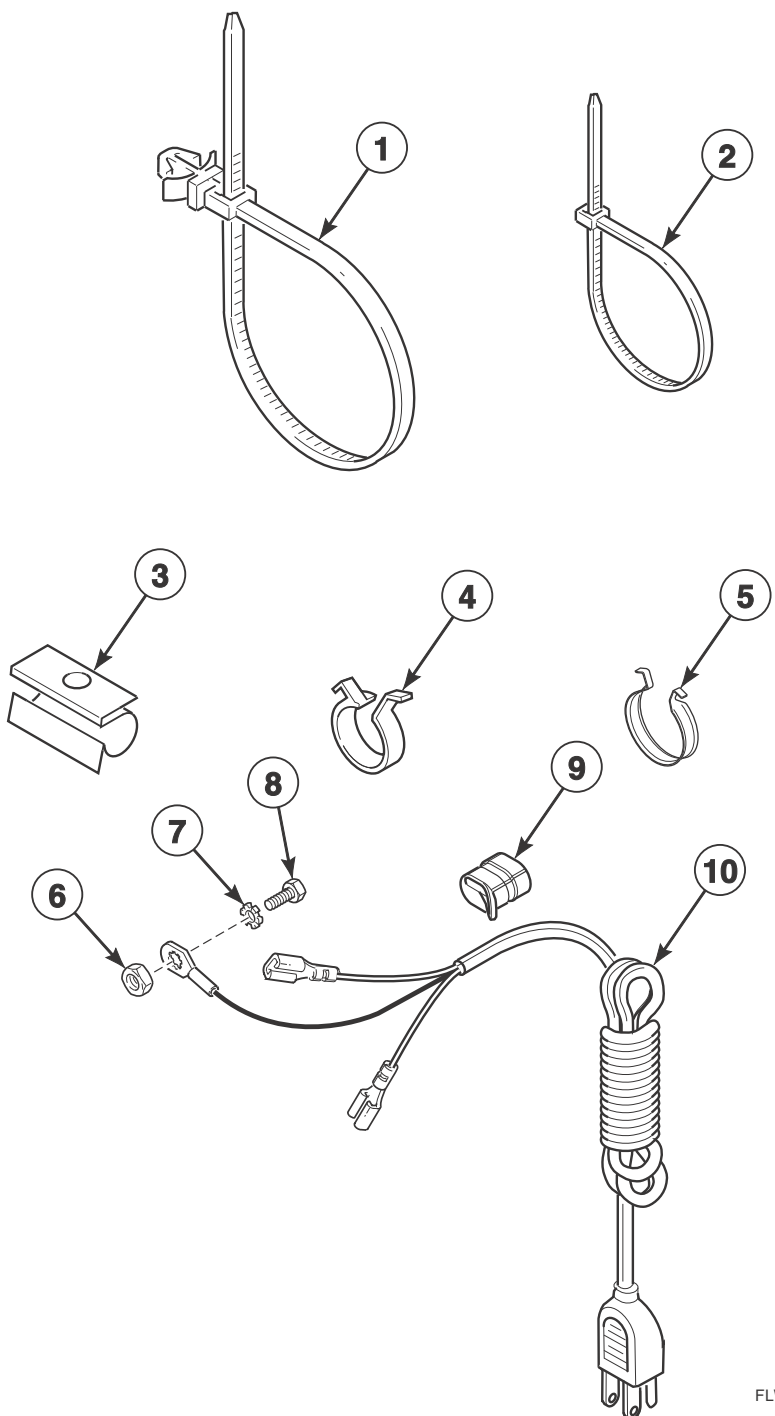


FLW1733P\_806093

## Special Tools

| REF | PART NO. | DESCRIPTION                    | COMMENTS                            |
|-----|----------|--------------------------------|-------------------------------------|
| 1   | 802336   | Pulley Bolt Tightening Fixture | Use to install inner basket         |
| 2   | 392P4    | Wrench                         | Use for adjusting leveling leg nuts |

# Washer Lead-In Cord, Wire Ties and Harness Clips

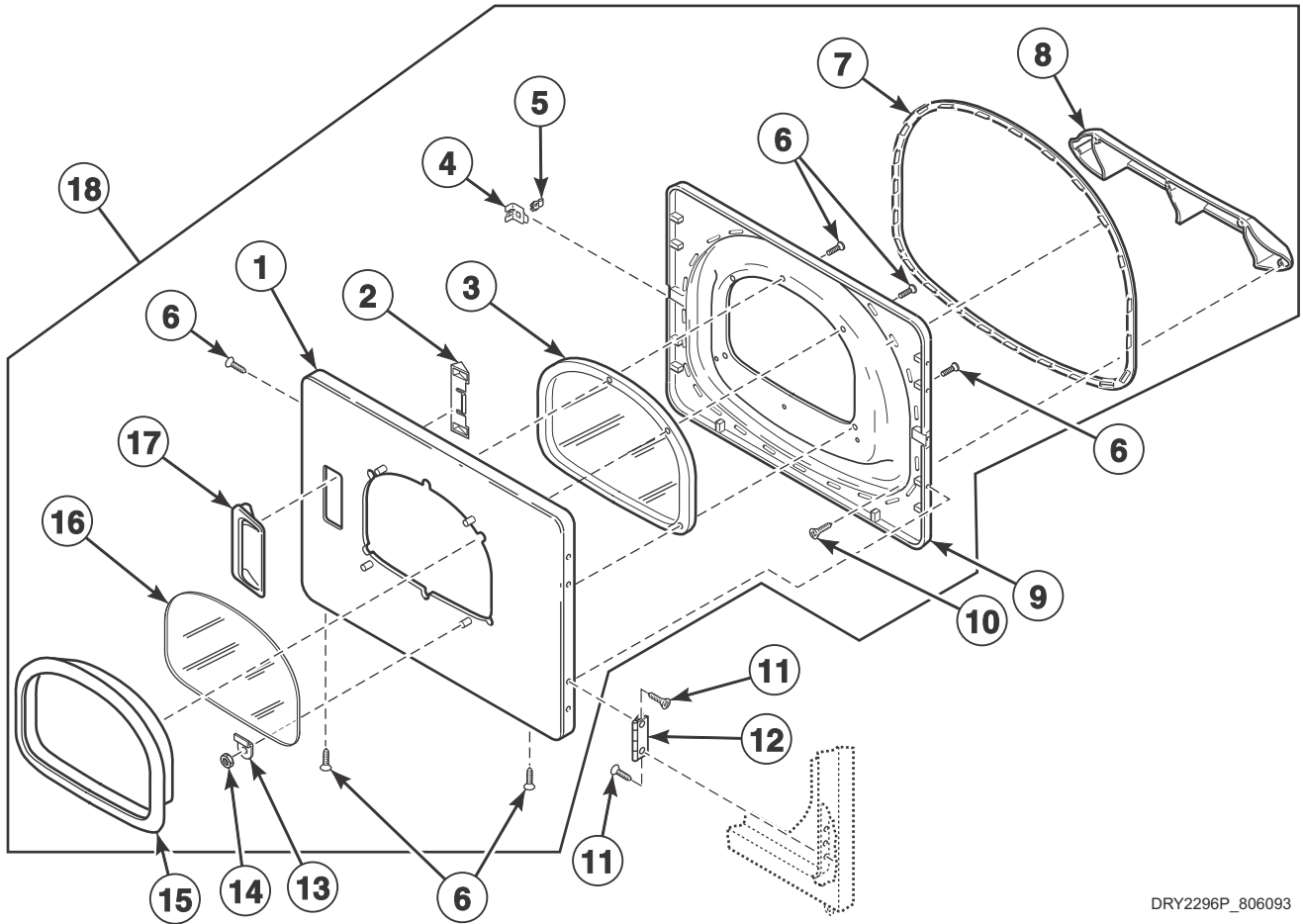


FLW823P\_806093

## Washer Lead-In Cord, Wire Ties and Harness Clips

| REF | PART NO. | DESCRIPTION   | COMMENTS |
|-----|----------|---------------|----------|
| 1   | 38663    | Wire Tie      |          |
| 2   | 55881    | Harness Strap |          |
| 3   | 36985    | Hose Clip     |          |
| 4   | D504034  | Wire Clip     | Small    |
| 5   | 687500   | Wire Clip     | Large    |
| 6   | 03673    | Nut           |          |
| 7   | 03815    | Washer        |          |
| 8   | 20530    | Screw         |          |
| 9   | 38384    | Strain Relief |          |
| 10  | 202777   | Lead-In Cord  |          |

# Dryer Loading Door

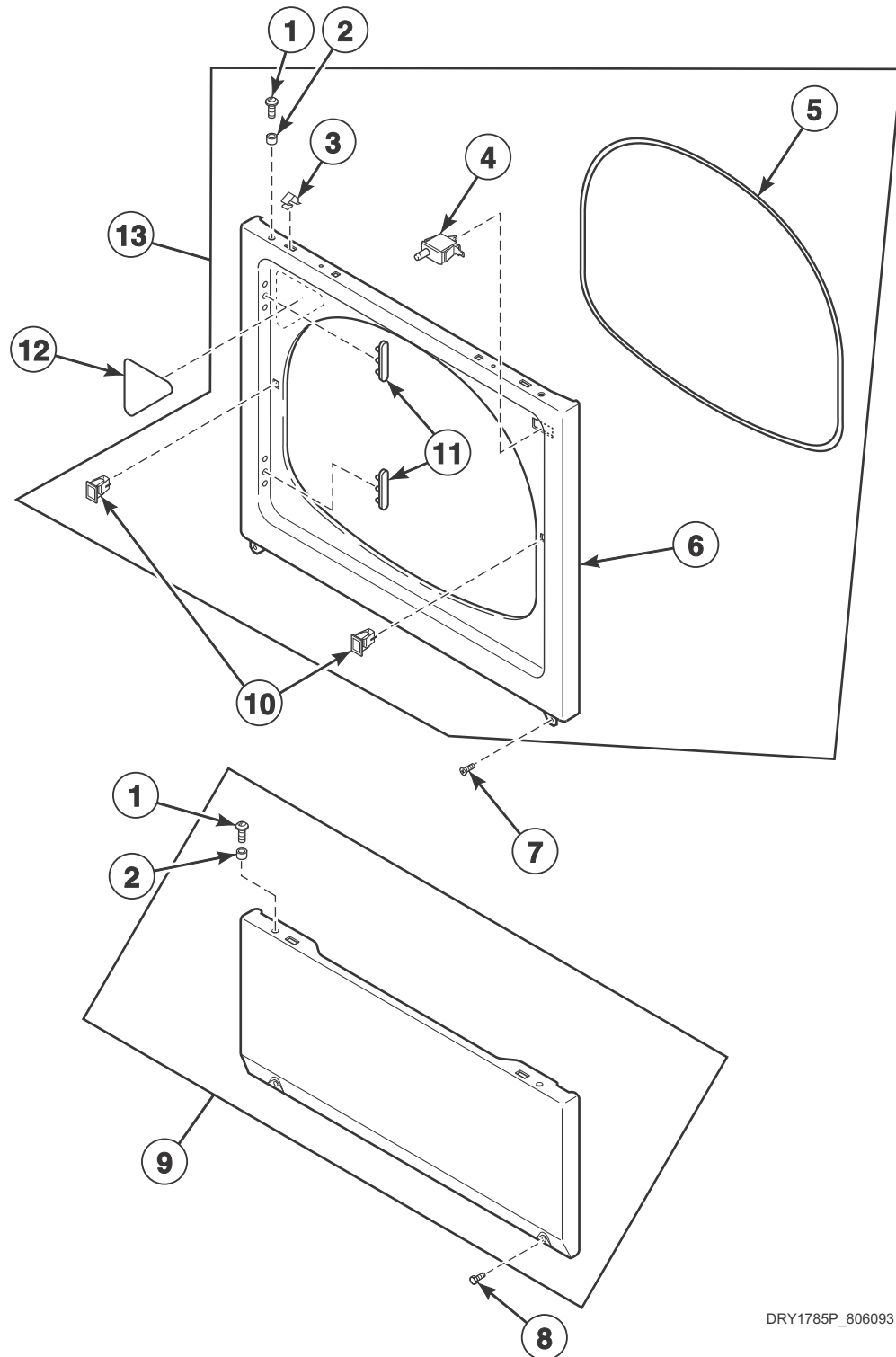


DRY2296P\_806093

# Dryer Loading Door

| REF | PART NO.  | DESCRIPTION             | COMMENTS                                                                                     |
|-----|-----------|-------------------------|----------------------------------------------------------------------------------------------|
| 1   | D514114W  | Dryer Door Assembly     | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                  |
|     | D510082WP | Dryer Door              | Model ATGE9AGP113TW01 through Serial No. 1606000838                                          |
| 2   | D510129   | Door Handle Wedge       |                                                                                              |
| 3   | D503982P  | Dryer Door Window       |                                                                                              |
| 4   | D510127   | Door Strike Mount       |                                                                                              |
| 5   | D510181   | Door Strike             |                                                                                              |
| 6   | D500226   | Screw                   | Model ATGE9AGP113TW01 through Serial No. 1606000838                                          |
|     | D515597   | Screw                   | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                  |
| 7   | D510147P  | Liner Door Seal         |                                                                                              |
| 8   | D503870LG | Door Liner Grill        | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                  |
|     | D503870W  | Door Liner Grill        | Model ATGE9AGP113TW01 through Serial No. 1606000838                                          |
| 9   | D510098LG | Liner and Seal Assembly | Includes item 7; Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839 |
|     | D510098W  | Liner and Seal Assembly | Includes item 7; Model ATGE9AGP113TW01 through Serial No. 1606000838                         |
| 10  | D505870   | Screw                   |                                                                                              |
| 11  | D505295   | Screw                   |                                                                                              |
| 12  | D511036   | Hinge                   |                                                                                              |
| 13  | D513958   | Window Clip             | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                  |
| 14  | 44071201  | Nut                     | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                  |
| 15  | D513960W  | Window Trim             | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                  |
|     | D503981W  | Window Trim             | Model ATGE9AGP113TW01 through Serial No. 1606000838                                          |
| 16  | D513910   | Glass Door Window       | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                  |
| 17  | D510103WP | Door Pull and Wedge Kit | Includes item 2; Model ATGE9AGP113TW01 through Serial No. 1606000838                         |
|     | D515950P  | Door Pull and Wedge Kit | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                  |
| 18  | D511636WP | Door and Liner Assembly | White; Includes items 1-10, 15 and 17; Model ATGE9AGP113TW01 through Serial No. 1606000838   |

## Access Panel, Front Panel and Seal

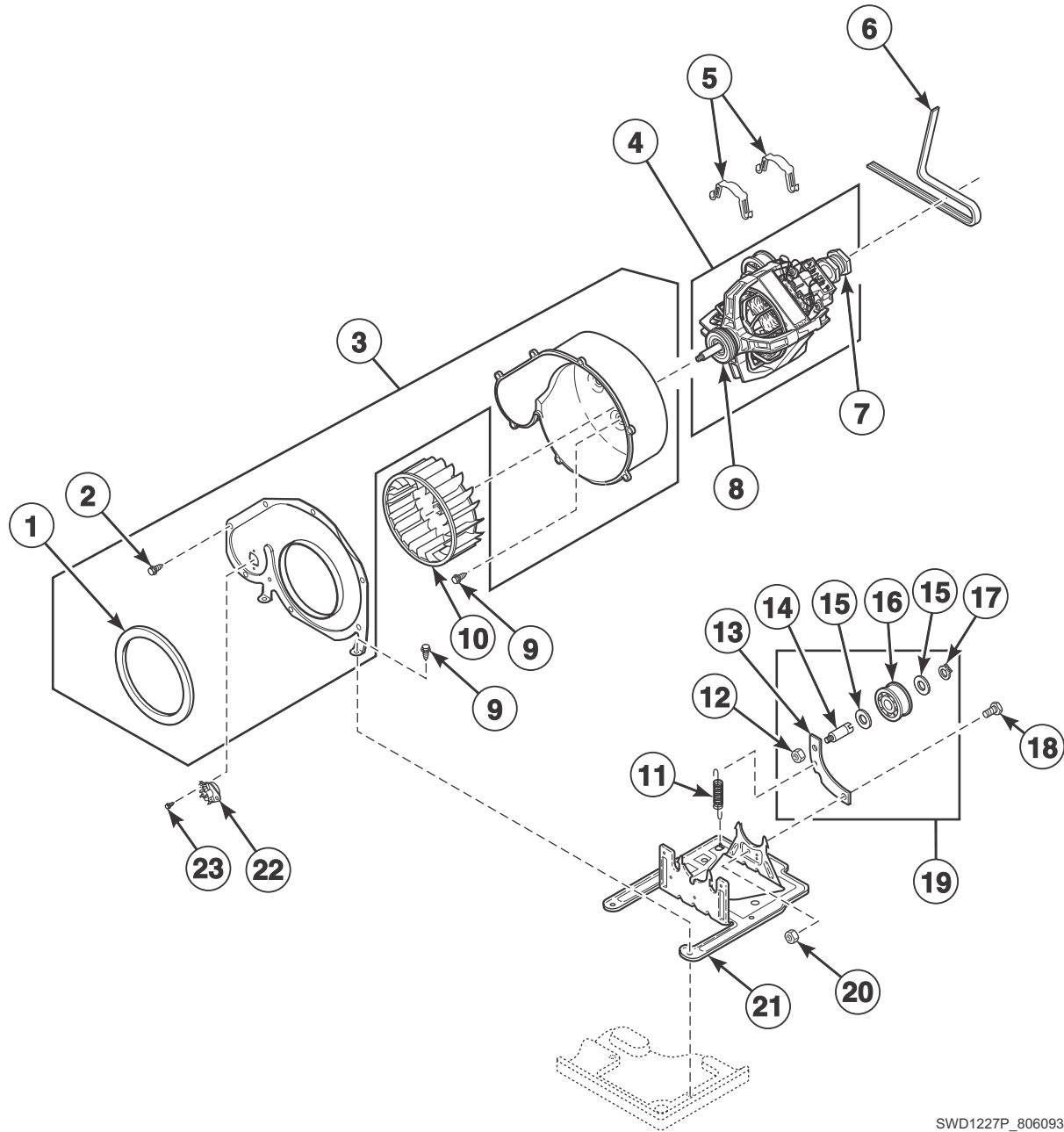


DRY1785P\_806093

## Access Panel, Front Panel and Seal

| REF | PART NO.  | DESCRIPTION                     | COMMENTS                                                                                     |
|-----|-----------|---------------------------------|----------------------------------------------------------------------------------------------|
| 1   | 39733     | Screw                           |                                                                                              |
| 2   | 56079     | Panel Locator                   |                                                                                              |
| 3   | 28835     | Speed Clip                      |                                                                                              |
| 4   | D512973   | Switch                          |                                                                                              |
| 5   | D511056   | Front Panel Seal                |                                                                                              |
| 6   | D510066WP | Front Panel                     |                                                                                              |
| 7   | D503688   | Screw                           |                                                                                              |
| 8   | 33562     | Screw                           |                                                                                              |
| 9   | D514252W  | Access Panel and Guard Assembly | White; Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839           |
|     | D514250WP | Access Panel Assembly           | White; Model ATGE9AGP113TW01 through Serial No. 1606000838                                   |
| 10  | D510177   | Door Catch Assembly             |                                                                                              |
| 11  | D510186   | Hinge Hole Plug                 |                                                                                              |
| 12  | D500281   | Warning/Caution Label           |                                                                                              |
| 13  | D513781WP | Front Panel Assembly            | Includes items 1-6, 10, 11, D511636WP Door Assembly, (2) D511036 Hinge and (8) D500226 Screw |

# Motor, Exhaust Fan and Belt

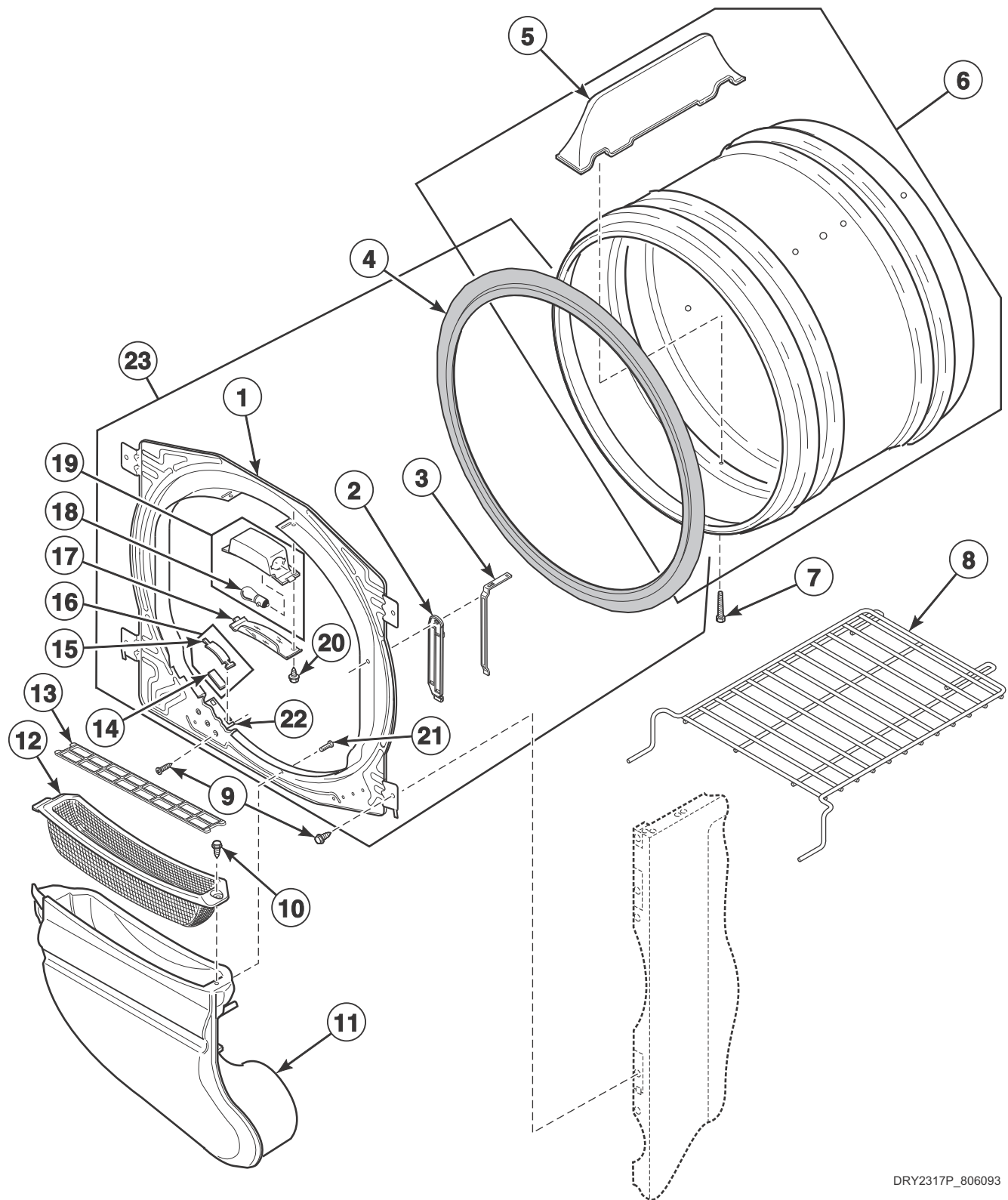


SWD1227P\_806093

## Motor, Exhaust Fan and Belt

| REF | PART NO.  | DESCRIPTION                      | COMMENTS                                                                                                                   |
|-----|-----------|----------------------------------|----------------------------------------------------------------------------------------------------------------------------|
|     | 27604P    | Anti-Seize Compound              | Apply to motor shaft when installing blower fan assembly                                                                   |
| 1   | D510238P  | Blower Housing Seal              |                                                                                                                            |
| 2   | 31260     | Screw                            |                                                                                                                            |
| 3   | D511969WP | Blower Housing                   | Includes items 1 and 2; Model ATGE9AGP113TW01 through Serial No. 1606000838                                                |
|     | D511969LG | Blower Housing                   | Includes items 1 and 2; Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                        |
| 4   | D511629P  | Motor and Pulley Assembly        | 120 Volt/60 Hertz; Includes items 5, 7 and 8; Apply anti-seize compound to motor shaft when installing blower fan assembly |
| 5   | D510180   | Motor Mount Clamp                |                                                                                                                            |
| 6   | D511255P  | Cylinder Belt                    |                                                                                                                            |
| 7   | D500011   | Motor Pulley                     | 60 Hertz                                                                                                                   |
| 8   | 590P3     | Motor Hub Ring Kit               |                                                                                                                            |
| 9   | D503688   | Screw                            |                                                                                                                            |
| 10  | D510139P  | Blower Fan Assembly              |                                                                                                                            |
| 11  | D510185   | Idler Spring                     |                                                                                                                            |
| 12  | 56156     | Nut                              |                                                                                                                            |
| 13  | D510133   | Idler Lever                      |                                                                                                                            |
| 14  | 56461P    | Shaft                            |                                                                                                                            |
| 15  | 52549     | Washer                           |                                                                                                                            |
| 16  | D510142P  | Idler Wheel and Bearing Assembly |                                                                                                                            |
| 17  | 23748     | Retaining Ring                   |                                                                                                                            |
| 18  | D500824   | Screw                            |                                                                                                                            |
| 19  | D510158   | Idler Lever and Wheel Assembly   | Includes items 12-17                                                                                                       |
| 20  | 52566     | Nut                              |                                                                                                                            |
| 21  | D510060   | Motor Mount                      |                                                                                                                            |
| 22  | D510523   | Thermistor Assembly              | Black                                                                                                                      |
| 23  | D502535   | Screw                            |                                                                                                                            |

# Front Bulkhead, Air Duct, Felt Seal and Cylinder

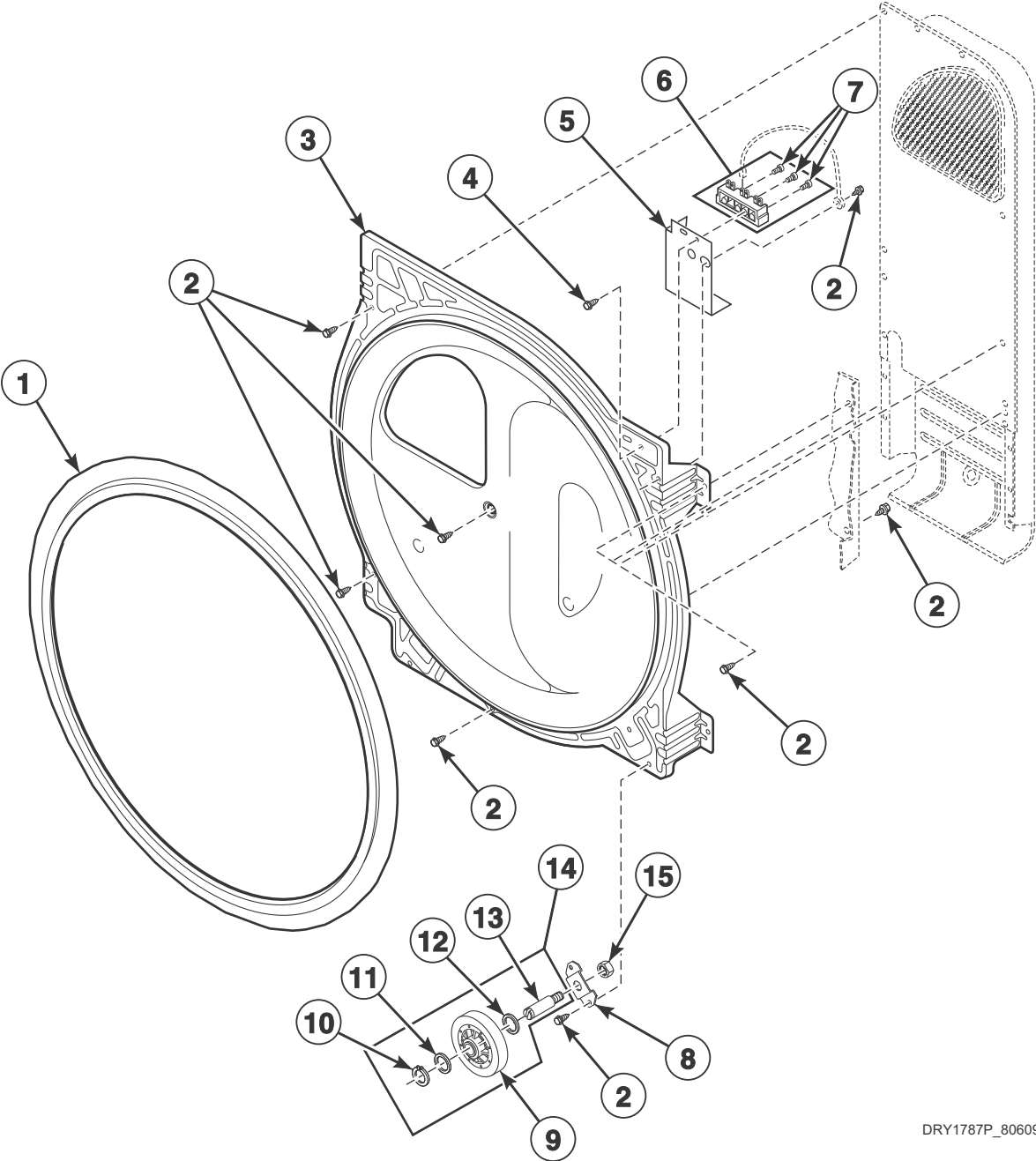


DRY2317P\_806093

## Front Bulkhead, Air Duct, Felt Seal and Cylinder

| REF | PART NO.   | DESCRIPTION             | COMMENTS                                                                                                                                                                                                  |
|-----|------------|-------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | D513641    | Front Bulkhead          | Galvanized                                                                                                                                                                                                |
|     | D513640W   | Front Bulkhead          | White; If black marks appear on clothes, replace front bulkhead with this part, cylinder with Cylinder Assembly and rear bulkhead with D510905WP Rear Bulkhead Assembly                                   |
| 2   | D513738    | Moisture Sensor Base    |                                                                                                                                                                                                           |
| 3   | D513737    | Bar Sensor              | 2 required                                                                                                                                                                                                |
| 4   | D510207P   | Cylinder Seal Assembly  |                                                                                                                                                                                                           |
|     | D511637P   | Adhesive                | Apply to cylinder seal                                                                                                                                                                                    |
|     | RB170001   | Seal Kit                | Includes 2 cylinder seals, D510238P Blower Housing Seal and Adhesive                                                                                                                                      |
| 5   | D510102W   | Cylinder Baffle         | 3 required                                                                                                                                                                                                |
| 6   | D510265LGP | Cylinder Assembly       | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                                                                                                                               |
|     | D510265WP  | Cylinder Assembly       | Includes item 3; Model ATGE9AGP113TW01 through Serial No. 1606000838                                                                                                                                      |
|     | D510159WP  | Cylinder Assembly       | White; If black marks appear on clothes, replace cylinder with this part, front bulkhead with Front Bulkhead and rear bulkhead with D510905WP Rear Bulkhead Assembly                                      |
| 7   | 62588      | Screw                   |                                                                                                                                                                                                           |
| 8   | D512082P   | Drying Rack             |                                                                                                                                                                                                           |
| 9   | D503688    | Screw                   |                                                                                                                                                                                                           |
| 10  | D501285    | Screw                   |                                                                                                                                                                                                           |
| 11  | D510151W   | Air Duct Assembly       | Model ATGE9AGP113TW01 through Serial No. 1606000838                                                                                                                                                       |
|     | D510151LG  | Air Duct Assembly       | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                                                                                                                               |
| 12  | D503980W   | Lint Filter             | Model ATGE9AGP113TW01 through Serial No. 1606000838                                                                                                                                                       |
|     | D503980LG  | Lint Filter             | Light gray; Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                                                                                                                   |
| 13  | D510502W   | Lint Filter Cover       | Model ATGE9AGP113TW01 through Serial No. 1606000838                                                                                                                                                       |
|     | D510502LG  | Lint Filter Cover       | Model ATEE9AGP173TW01; Model ATGE9AGP113TW01 starting Serial No. 1606000839                                                                                                                               |
| 14  | D510189    | Felt Pad                | 2 required                                                                                                                                                                                                |
| 15  | D513710    | Cylinder Glide          | 2 required                                                                                                                                                                                                |
| 16  | RB170003   | Glide Kit               | Includes items 14 and 15                                                                                                                                                                                  |
| 17  | D512106    | Cylinder Light Lens     |                                                                                                                                                                                                           |
| 18  | 60954      | Drum Light Lamp         |                                                                                                                                                                                                           |
| 19  | D512108    | Light Housing Assembly  | 120 Volt; Includes item 18                                                                                                                                                                                |
| 20  | D500227    | Screw                   |                                                                                                                                                                                                           |
| 21  | D501086    | Screw                   |                                                                                                                                                                                                           |
| 22  | D510145    | Cylinder Glide Bracket  | 2 required                                                                                                                                                                                                |
| 23  | D515533    | Front Bulkhead Assembly | Galvanized; Includes items 1-4, 14-20 and 22                                                                                                                                                              |
|     | D515544W   | Bulkhead Assembly       | White; Includes items 1-4, 9, 14, 15, 17, 19, 20 and 22; If black marks appear on clothes, replace front bulkhead assembly with Cylinder Assembly, and rear bulkhead with D10905WP Rear Bulkhead Assembly |

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block



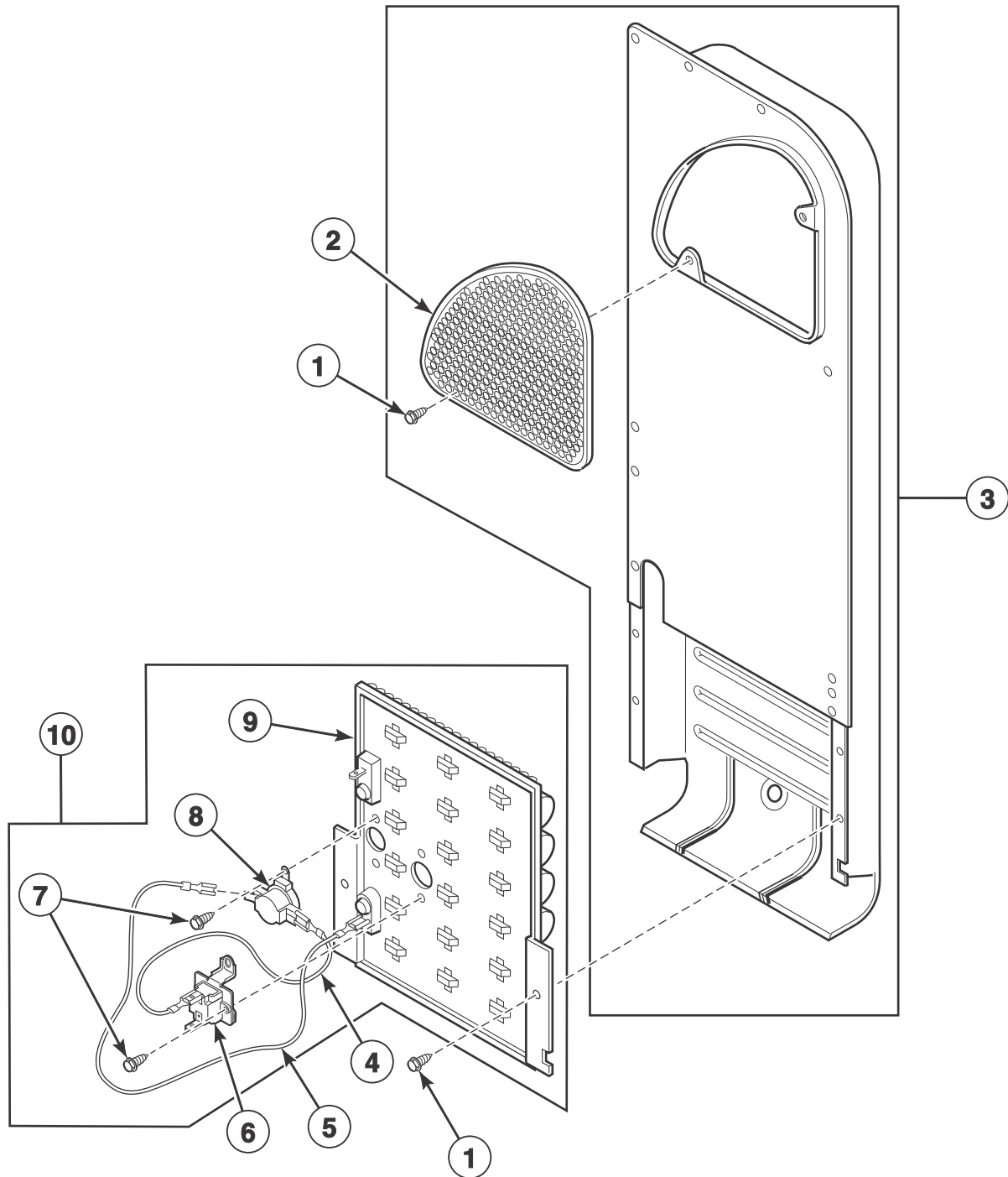
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## Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

| REF | PART NO.  | DESCRIPTION             | COMMENTS                                                                                                                                                                            |
|-----|-----------|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | D510207P  | Cylinder Seal Assembly  |                                                                                                                                                                                     |
|     | D511637P  | Adhesive                | Apply to cylinder seal                                                                                                                                                              |
|     | RB170001  | Seal Kit                | Includes 2 cylinder seals, D510238P Blower Housing Seal and Adhesive                                                                                                                |
| 2   | D503688   | Screw                   |                                                                                                                                                                                     |
| 3   | D511082P  | Rear Bulkhead Assembly  | Includes item 1                                                                                                                                                                     |
|     | D510905WP | Rear Bulkhead Assembly  | White; Includes item 1; If black marks appear on clothes, replace rear bulkhead with this part, cylinder with Cylinder Assembly and front bulkhead with D505899WP Bulkhead Assembly |
| 4   | D501285   | Screw                   | Electric models                                                                                                                                                                     |
| 5   | D510237   | Terminal Block Shield   | Electric models                                                                                                                                                                     |
| 6   | D510190P  | Terminal Block Assembly | Includes 3 of item 7; Electric models                                                                                                                                               |
| 7   | 61199     | Screw                   |                                                                                                                                                                                     |
| 8   | D510100   | Cylinder Roller Bracket |                                                                                                                                                                                     |
| 9   | D510708P  | Cylinder Roller         |                                                                                                                                                                                     |
| 10  | 23748     | Retaining Ring          |                                                                                                                                                                                     |
| 11  | 52549     | Washer                  |                                                                                                                                                                                     |
| 12  | D504082   | Washer                  |                                                                                                                                                                                     |
| 13  | 56461P    | Shaft                   |                                                                                                                                                                                     |
| 14  | RB170002  | Roller Kit              | Includes 2 each of items 9-13                                                                                                                                                       |
| 15  | 56156     | Nut                     |                                                                                                                                                                                     |

# Heater Duct and Element Assembly

Electric Models



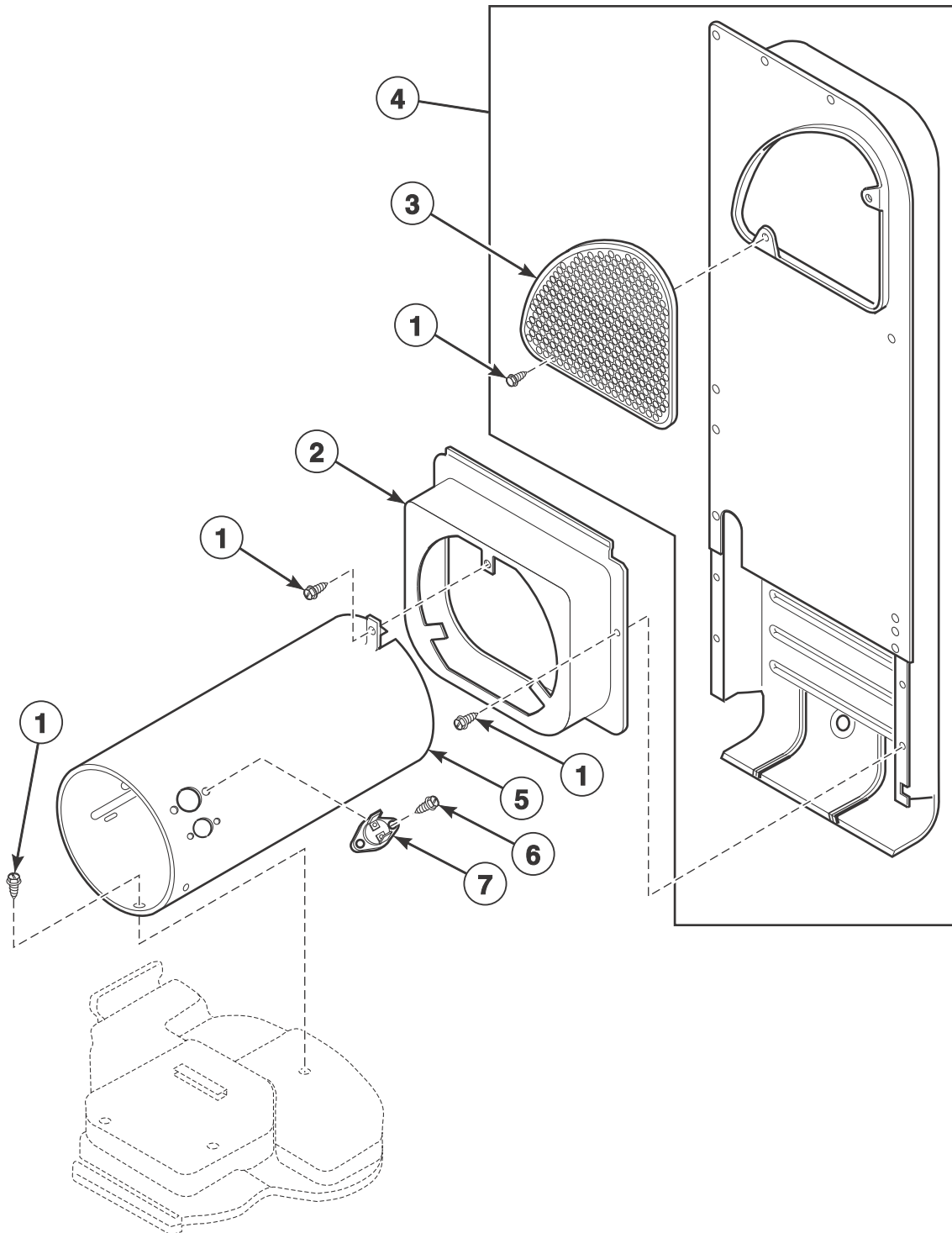
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## Heater Duct and Element Assembly

| REF | PART NO. | DESCRIPTION                    | COMMENTS                                               |
|-----|----------|--------------------------------|--------------------------------------------------------|
| 1   | D503688  | Screw                          |                                                        |
| 2   | D500820  | Outlet Cover                   |                                                        |
| 3   | D510025P | Heater Duct and Screw Assembly | Includes items 1 and 2                                 |
| 4   | D510528  | Wire Assembly                  | Orange; Thermostat jumper; Attaches to heater assembly |
| 5   | D510527  | Wire Assembly                  | Black; Fuse jumper; Attaches to heater assembly        |
| 6   | D511412  | Thermal Fuse Assembly          |                                                        |
| 7   | 23222    | Screw                          |                                                        |
| 8   | D510701  | Limit Thermostat               |                                                        |
| 9   | D510329P | Heater Assembly                | 5.35 kW; 240 Volt                                      |
| 10  | 61927    | Heater Kit Assembly            | 5 kW; 240 Volt/60 Hertz; Includes items 4-9            |
|     | 964P3    | Heater Kit                     | 5.35 kW; 240 Volt; Includes items 4-9                  |

# Heater Duct Assembly

Gas Models



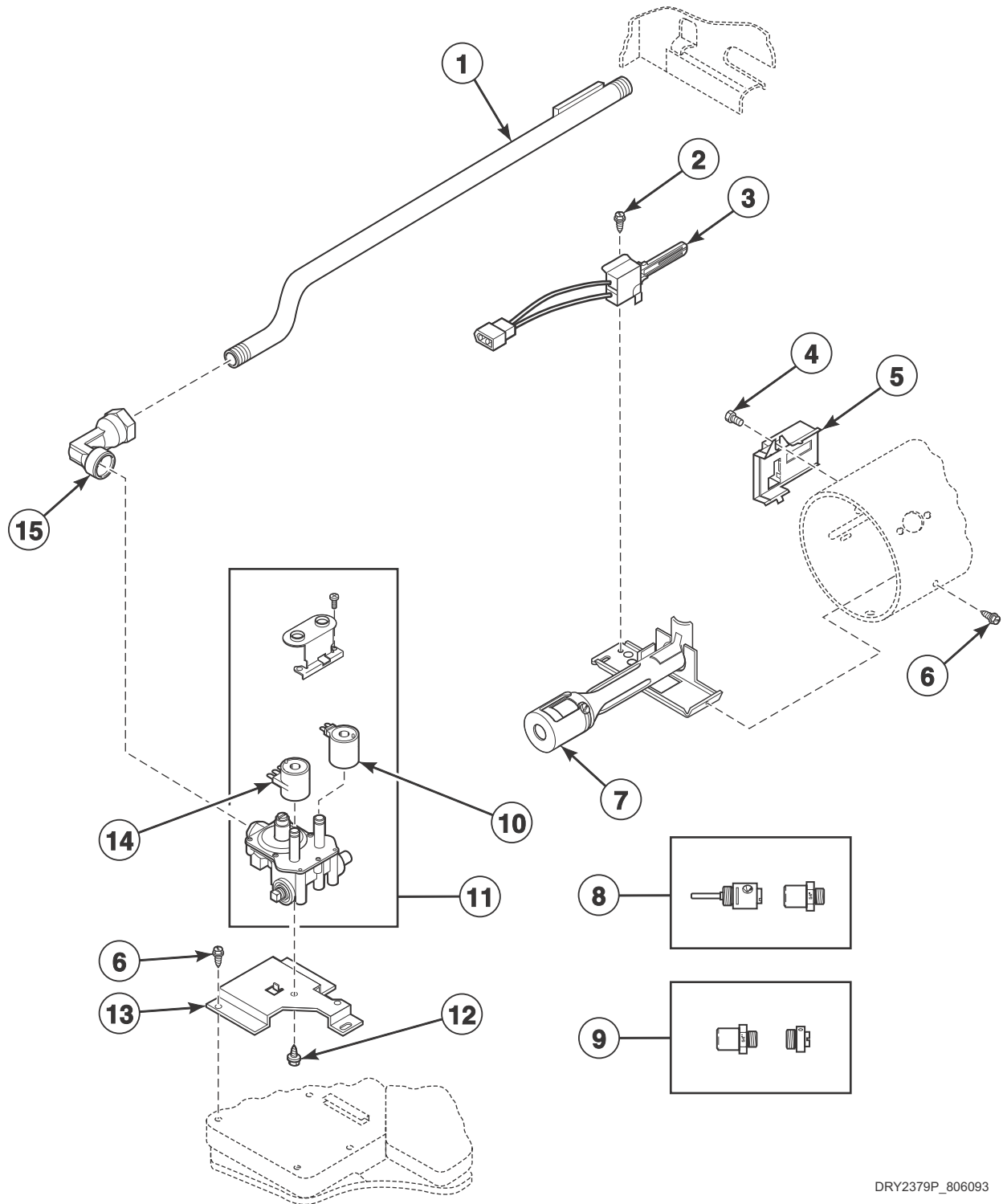
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## Heater Duct Assembly

| REF | PART NO. | DESCRIPTION                    | COMMENTS               |
|-----|----------|--------------------------------|------------------------|
| 1   | D503688  | Screw                          |                        |
| 2   | D510101  | Heat Duct Shroud               |                        |
| 3   | D500820  | Outlet Cover                   |                        |
| 4   | D510025P | Heater Duct and Screw Assembly | Includes items 1 and 3 |
| 5   | D510131  | Combustion Duct                |                        |
| 6   | 51782    | Screw                          |                        |
| 7   | D510702  | Limit Thermostat               | Black; Auto reset      |

# Gas Valve, Igniter and Gas Conversion Kits

Gas Models



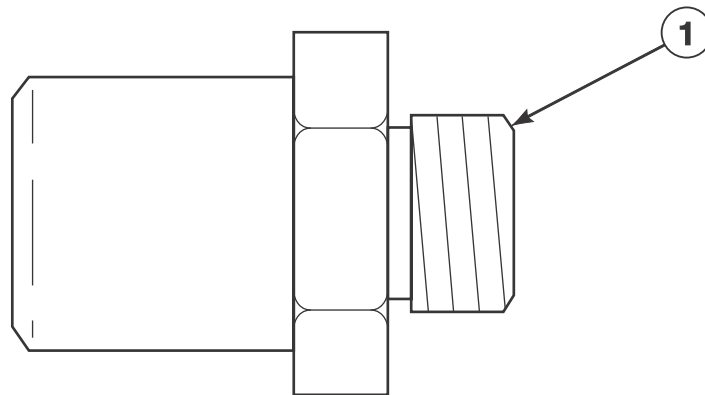
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## Gas Valve, Igniter and Gas Conversion Kits

| REF | PART NO. | DESCRIPTION                  | COMMENTS                                                                                               |
|-----|----------|------------------------------|--------------------------------------------------------------------------------------------------------|
| 1   | D510204  | Lead-In Pipe Assembly        |                                                                                                        |
| 2   | 51782    | Screw                        |                                                                                                        |
| 3   | D510184P | Igniter and Bracket Assembly |                                                                                                        |
| 4   | 23222    | Screw                        |                                                                                                        |
| 5   | D510213  | Sensor                       |                                                                                                        |
| 6   | D503688  | Screw                        |                                                                                                        |
| 7   | D510149P | Burner Assembly              |                                                                                                        |
| 8   | 649P3    | L.P. Conversion Kit          | Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.); 22,500 Btu |
| 9   | 650P3    | N.G. Conversion Kit          | Used to convert dryers from L.P. to N.G. or Mixed Gas; 22,500 Btu                                      |
| 10  | 58804B   | Secondary Coil               |                                                                                                        |
| 11  | D510506P | Gas Valve Assembly           | 22,500 Btu; Includes items 10 and 14                                                                   |
| 12  | 56124    | Screw                        |                                                                                                        |
| 13  | D510128  | Gas Valve Mounting Bracket   |                                                                                                        |
| 14  | 58804A   | Booster and Holding Coil     |                                                                                                        |
| 15  | D513072  | Elbow                        |                                                                                                        |

# Burner Orifice Spuds - For Higher Elevations

Gas Models

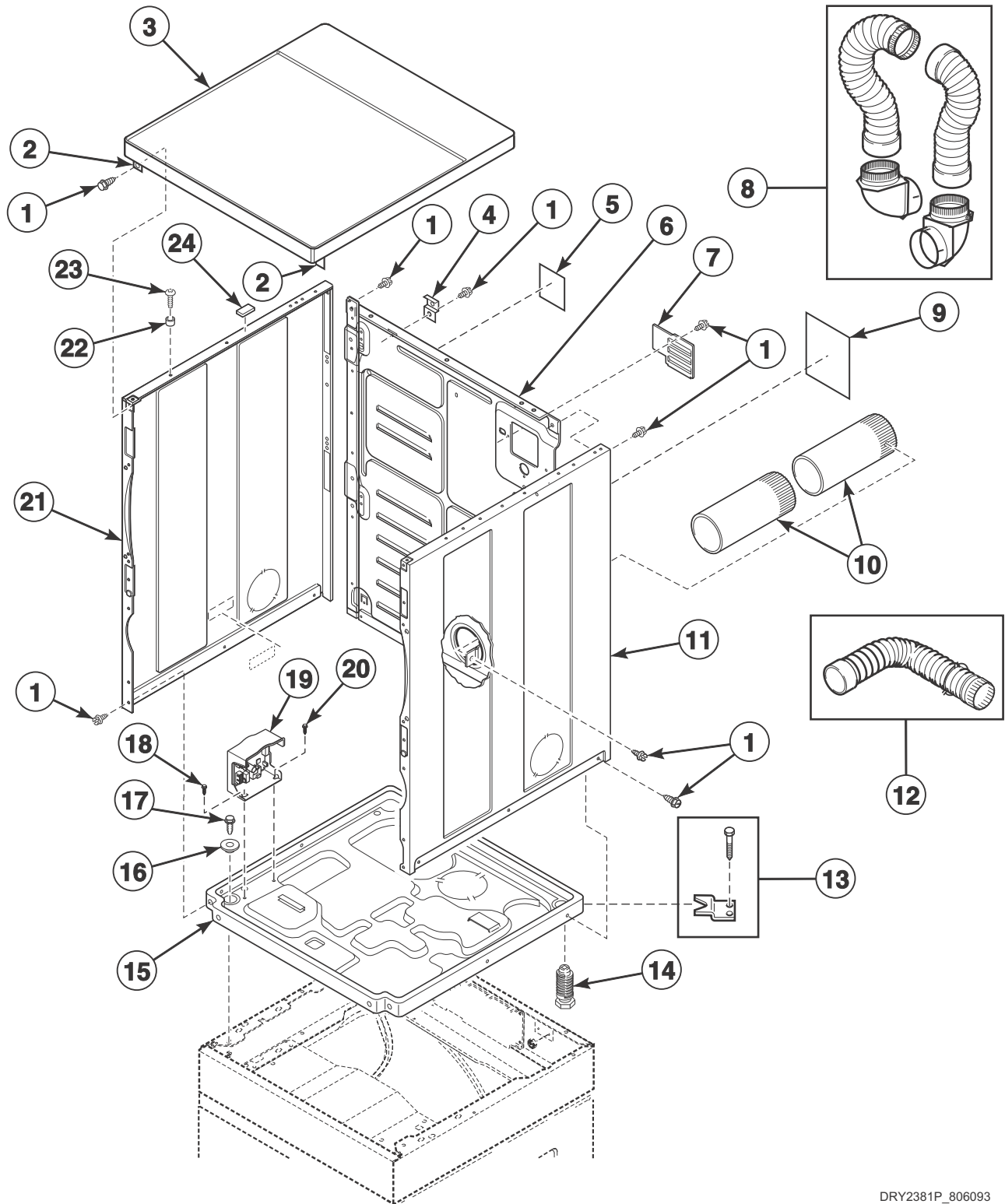


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## Burner Orifice Spuds - For Higher Elevations

| REF | PART NO. | DESCRIPTION   | COMMENTS                                       |
|-----|----------|---------------|------------------------------------------------|
| 1   | 58755    | L.P. Orifice  | 22,500 Btu; 3000-7999 feet (915-2439 m)        |
|     | D503786  | L.P. Orifice  | 22,500 Btu; 8000 feet (2440 m) and higher      |
|     | D503778  | N.G. Orifice  | 22,500 Btu; 3000-5999 feet (915-1829 m)        |
|     | 58719    | Screw Orifice | N.G.; 22,500 Btu; 6000-7999 feet (1830-2439 m) |
|     | D503779  | N.G. Orifice  | 22,500 Btu; 8000-8999 feet (2440-2739 m)       |
|     | D503780  | N.G. Orifice  | 22,500 Btu; 9000-9999 feet (2740-3049 m)       |
|     | D503781  | N.G. Orifice  | 22,500 Btu; 10,000 feet (3050 m) and higher    |

# Dryer Cabinet, Exhaust Duct and Base



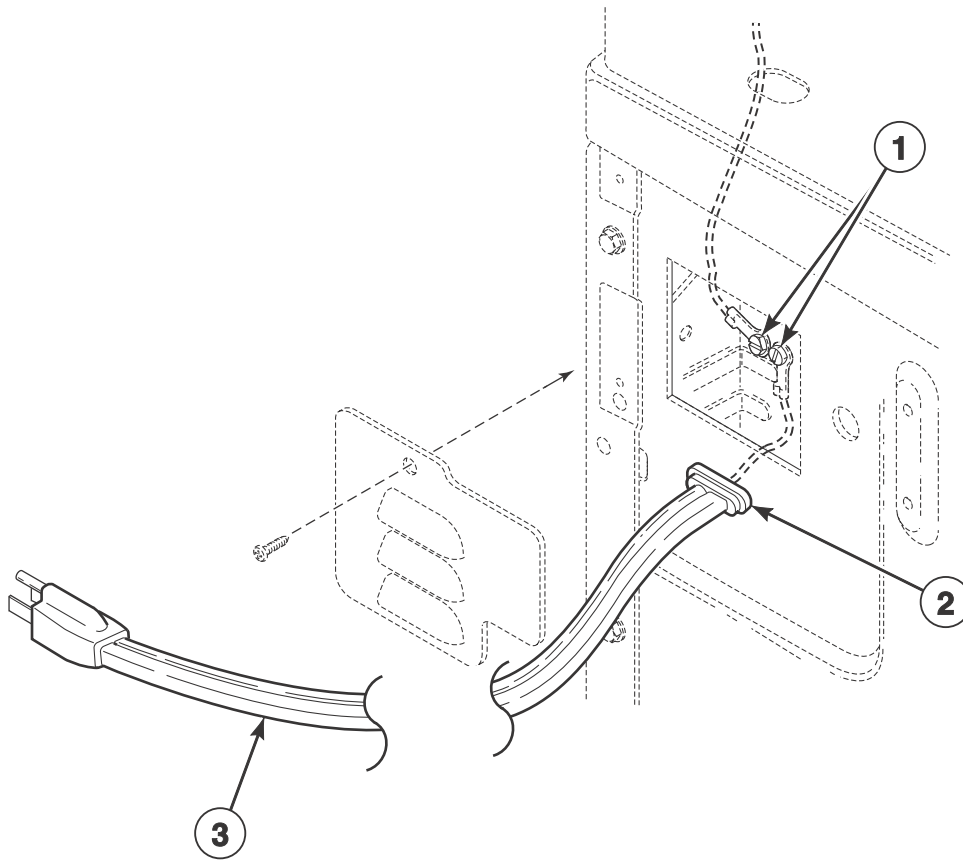
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## Dryer Cabinet, Exhaust Duct and Base

| REF | PART NO.  | DESCRIPTION              | COMMENTS                         |
|-----|-----------|--------------------------|----------------------------------|
|     | 122P4P    | Porcelain Touch-Up Paint | White                            |
| 1   | D503688   | Screw                    |                                  |
| 2   | D510146   | Bracket                  |                                  |
| 3   | D510032WP | Top Kit                  |                                  |
| 4   | D510136   | Top Hinge                |                                  |
| 5   | D511004   | Gas Clearance Label      | Model ATGE9AGP113TW01            |
| 6   | D514632P  | Cabinet Rear Panel       |                                  |
| 7   | D510903   | Access Panel Plate       |                                  |
| 8   | 521P3     | Flexible Venting Kit     |                                  |
| 9   | D511005   | Electric Clearance Label | Model ATEE9AGP173TW01            |
| 10  | D510137   | Exhaust Duct             | Each dryer requires 2 pieces     |
| 11  | D510002WP | Cabinet Side Panel       | Right                            |
| 12  | 528P3     | Directional Exhaust Kit  | Used to vent dryer out the sides |
| 13  | 526P3     | Hold Down Kit            | For mobile home installations    |
| 14  | D510135   | Leveling Leg             |                                  |
| 15  | D514245   | Dryer Base               |                                  |
| 16  | 26509     | Washer                   |                                  |
| 17  | 36048     | Screw                    |                                  |
| 18  | D514428   | Screw                    |                                  |
| 19  | D513797P  | Output Control Assembly  |                                  |
| 20  | 804667    | Screw                    |                                  |
| 21  | D510001WP | Cabinet Side Panel       | Left                             |
| 22  | 56079     | Panel Locator            |                                  |
| 23  | 39733     | Screw                    |                                  |
| 24  | 56128     | Bumper Pad               |                                  |

# Dryer Lead-In Cord

Gas Models

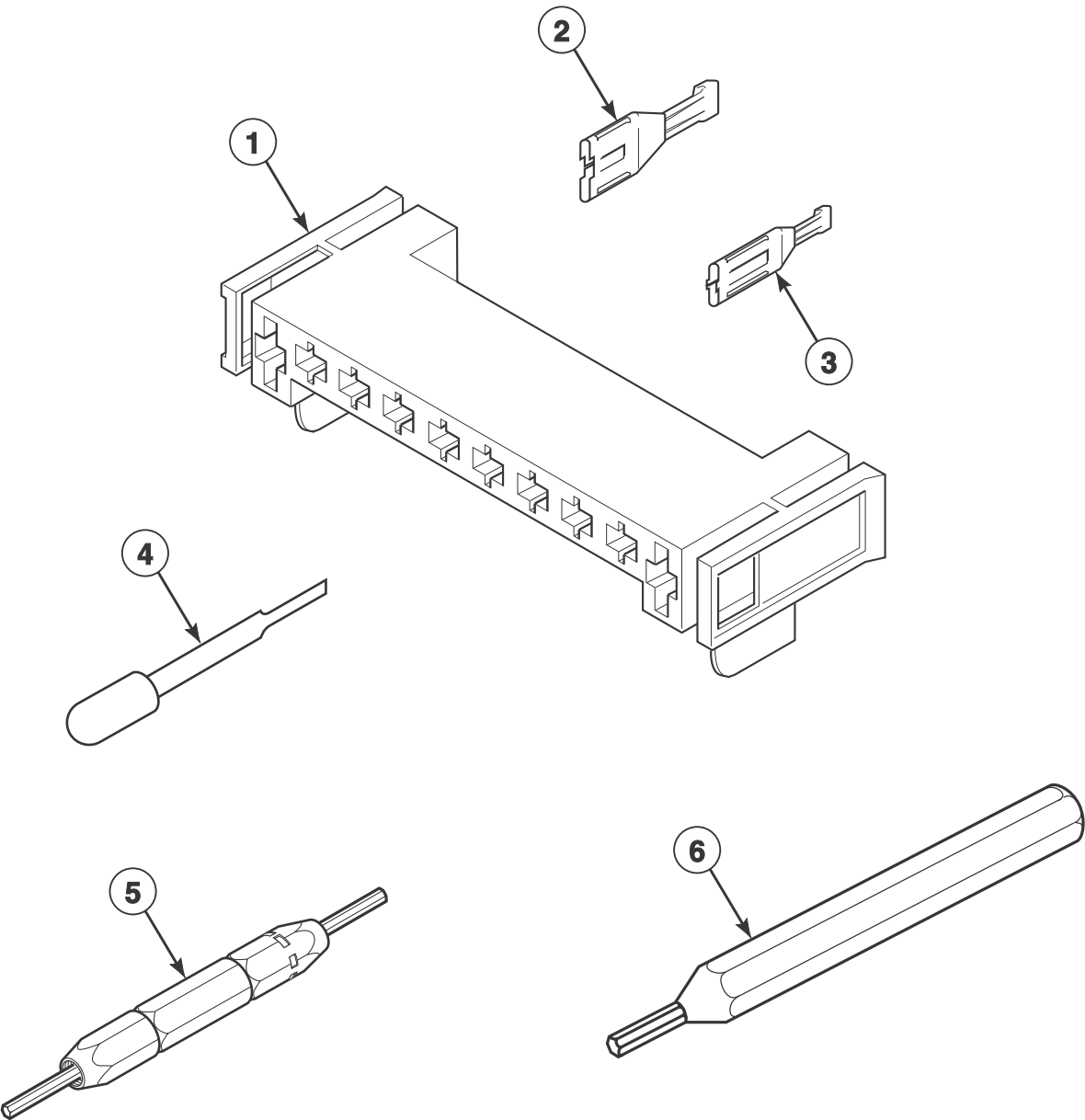


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## Dryer Lead-In Cord

| REF | PART NO. | DESCRIPTION   | COMMENTS |
|-----|----------|---------------|----------|
| 1   | 20530    | Screw         |          |
| 2   | 38384    | Strain Relief |          |
| 3   | 202777   | Lead-In Cord  |          |

Dryer Terminals and Terminal Extractor Tools

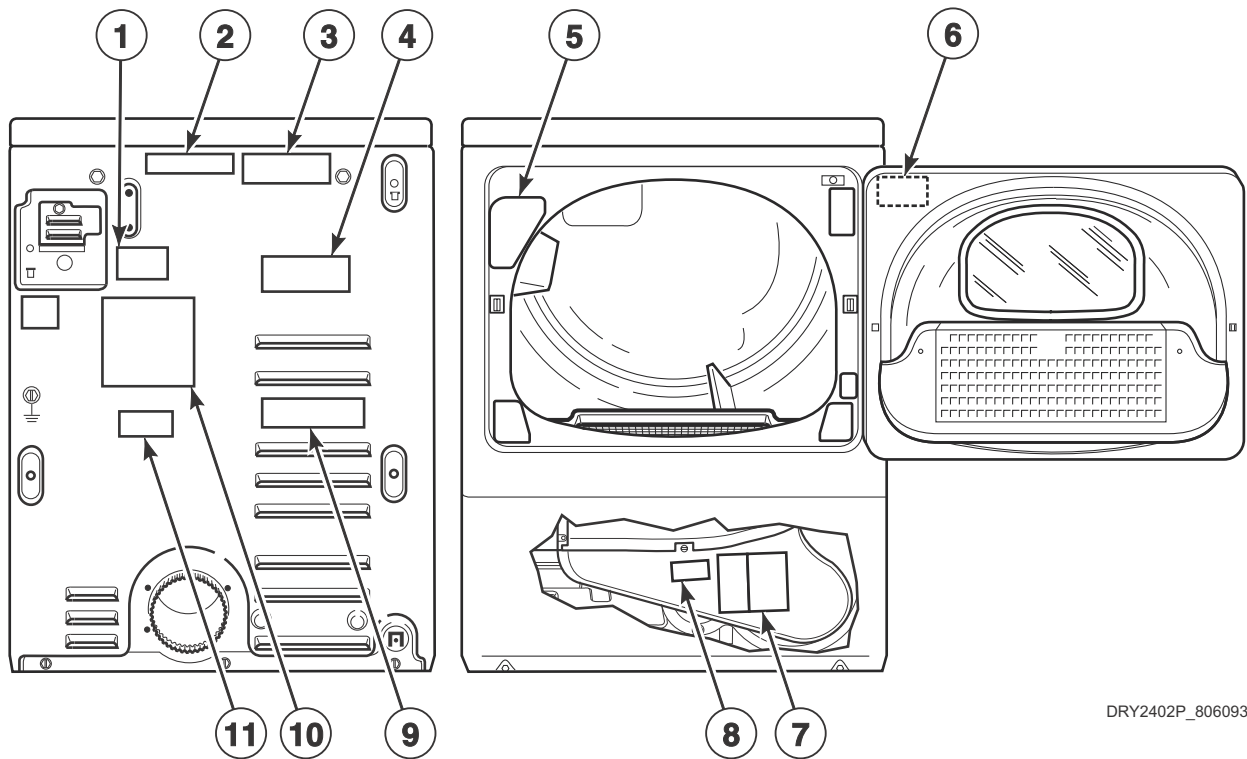


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## Dryer Terminals and Terminal Extractor Tools

| REF | PART NO. | DESCRIPTION             | COMMENTS                                        |
|-----|----------|-------------------------|-------------------------------------------------|
| 1   | D500338  | 10 Position Housing     |                                                 |
| 2   | 00255    | Female Terminal         | 1/4 inch; (1) 12 gauge wire; Electric models    |
|     | 00256    | Female Terminal         | 1/4 inch; (1) or (2) 18 gauge wires; Gas models |
| 3   | 00188    | Female Terminal         | For 1 or 2 wire application                     |
| 4   | 283P4    | Terminal Extractor Tool | For use on Molex connectors                     |
| 5   | 190P4    | Extractor Tool          | For use on electric dryer terminals             |
| 6   | 128P4    | Extractor Tool          | For use on gas dryer terminals                  |

# Dryer Labels

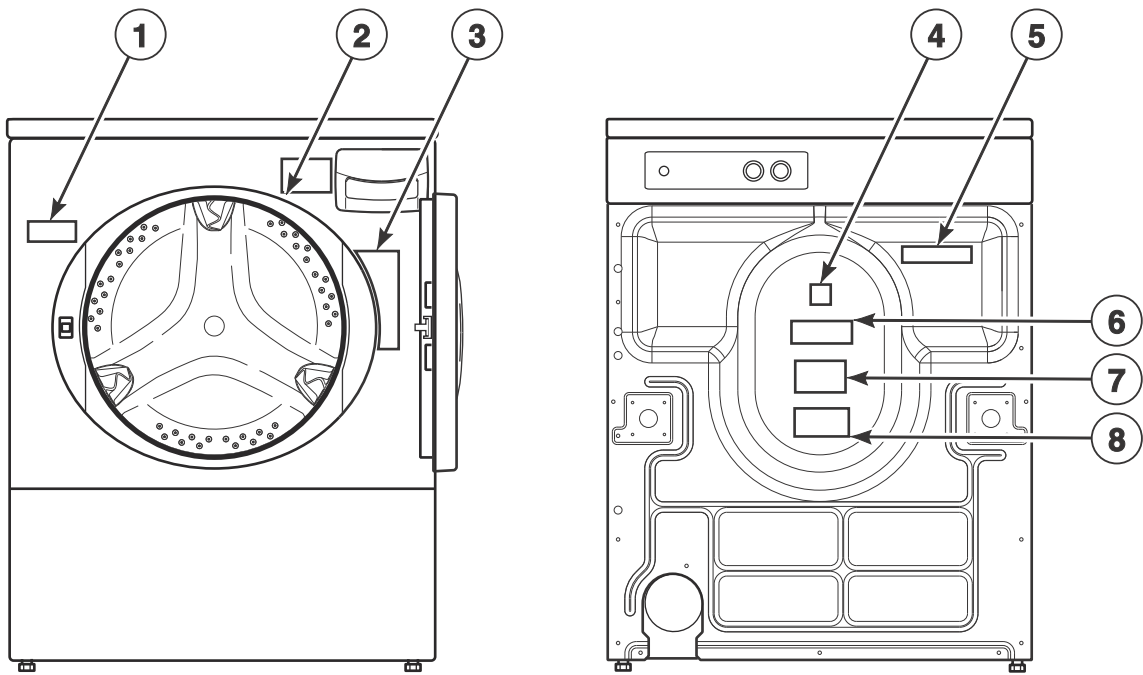


DRY2402P\_806093

## Dryer Labels

| REF | PART NO. | DESCRIPTION                    | COMMENTS                                                 |
|-----|----------|--------------------------------|----------------------------------------------------------|
| 1   | 803260   | Warning Label                  | Turn off controls                                        |
| 2   | D505281  | Disconnect Power Warning Label |                                                          |
| 3   | 44127701 | Warning Label                  | Electric shock                                           |
| 4   | D502791  | Venting Instruction Label      |                                                          |
| 5   | D500281  | Warning/Caution Label          |                                                          |
| 6   | 59414    | Remove Door Label              |                                                          |
| 7   | D511004  | Gas Clearance Label            | Model ATGE9AGP113TW01                                    |
| 8   | D500049  | Warning Label                  | Electric shock, rotating parts                           |
| 9   | D505215  | Gas Label                      | Stainless steel flexible gas line; Model ATGE9AGP113TW01 |
| 10  | D511005  | Electric Clearance Label       | Model ATEE9AGP173TW01                                    |
| 11  | D500497  | Exhaust Warning Label          |                                                          |

# Washer Labels

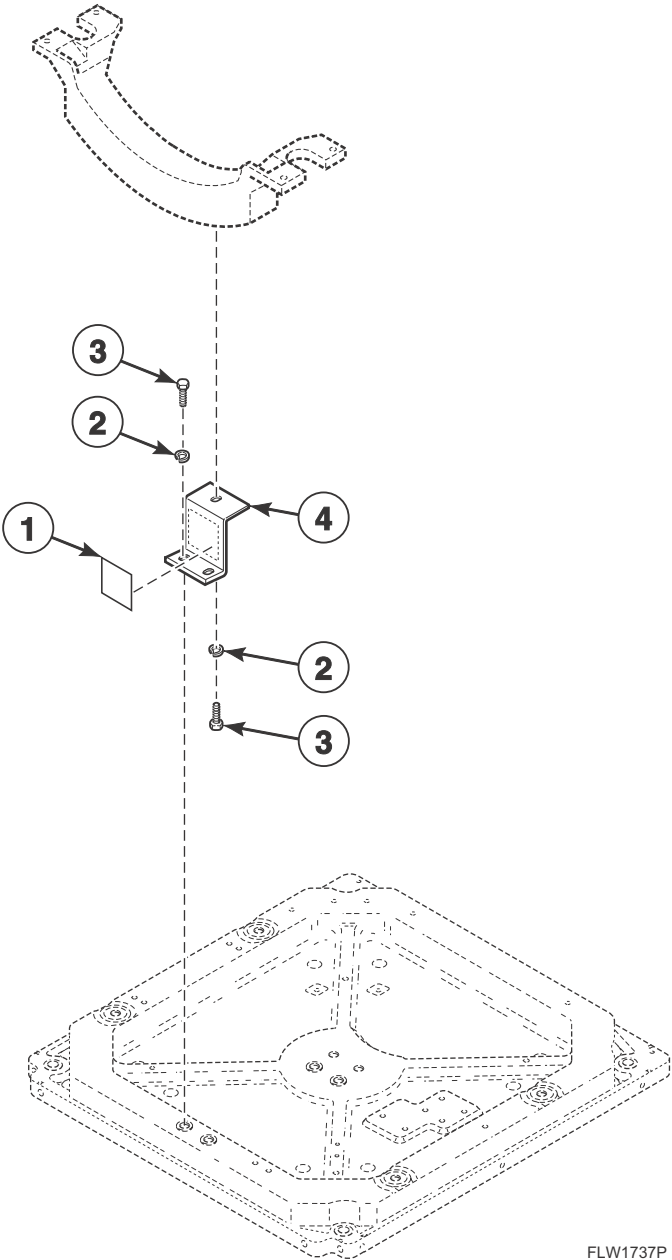


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## Washer Labels

| REF | PART NO. | DESCRIPTION                    | COMMENTS                      |
|-----|----------|--------------------------------|-------------------------------|
| 1   | 803011   | Notice Label                   |                               |
| 2   | 802074   | Oversudsing Label              | English                       |
|     | 802838   | Oversudsing Label              | Spanish                       |
| 3   | 802367   | Warning Label                  | Reduce fire risk; Door locked |
| 4   | D513371  | Read Instructions Label        |                               |
| 5   | D505281  | Disconnect Power Warning Label |                               |
| 6   | 685928   | Left Hand Thread Label         |                               |
| 7   | 803260   | Warning Label                  | Disconnect power              |
| 8   | D500314  | Warning Label                  |                               |

# Shipping Materials

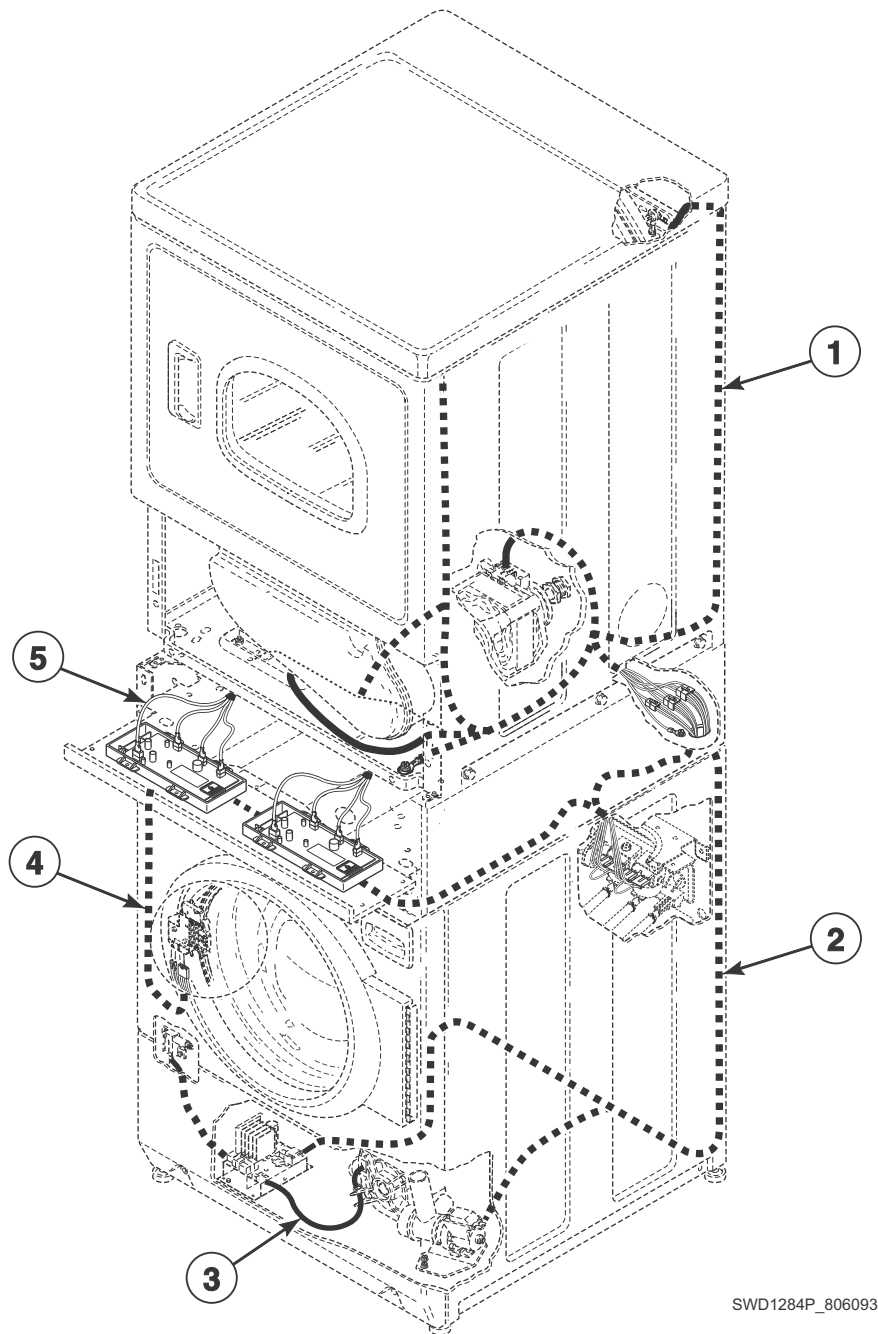


FLW1737P\_806093

## Shipping Materials

| REF | PART NO. | DESCRIPTION     | COMMENTS              |
|-----|----------|-----------------|-----------------------|
|     | 800462   | Screw           |                       |
|     | 803858   | Shipping Spacer |                       |
|     | 800624   | Washer          |                       |
| 1   | 804488   | Label           | Remove shipping brace |
| 2   | M400014  | Washer          |                       |
| 3   | M400043  | Screw           |                       |
| 4   | 804454   | Shipping Brace  |                       |

## Wire Harnesses and Wires



## Wire Harnesses and Wires

| REF | PART NO. | DESCRIPTION                | COMMENTS                                                 |
|-----|----------|----------------------------|----------------------------------------------------------|
|     | 45001    | 18 Gauge Wire              | Black; Order wire by the foot and terminals as required  |
|     | 45380    | 12 Gauge Wire              | Orange; Order wire by the foot and terminals as required |
|     | 804433   | Pressure Sensor Harness    |                                                          |
| 1   | D513972  | Electric Harness           | Dryer; Model ATEE9AGP173TW01                             |
|     | D513971  | Gas Harness                | Dryer; Model ATGE9AGP113TW01                             |
| 2   | 806031   | Front Control Harness      | Washer                                                   |
| 3   | 806029   | Motor Harness              |                                                          |
| 4   | 806028   | Door Lock Harness Assembly |                                                          |
| 5   | D513991  | Security Cabinet Harness   |                                                          |

**NOTE:** Individual wires are not available separately. Order complete wire harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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