



Liberty Furniture
INDUSTRIES, INC

LIBERTY FURNITURE

ASSEMBLY INSTRUCTION

ITEM # 417-BR13/BR14/BR90
417-BR15/BR16/BR90

DESCRIPTION Panel Bed

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Identify and count all parts and compare with the parts List Below.

Assembly steps:

Step 1. Assemble the Cross bar (G) to the Posts (L/R) (B) using Wood dowel (i), Bolt (e), spring washer (f), flat washer (g) and allen key (h).

Step 2. Assemble the Posts (B) to the Headboard (A) using Bolt (e), spring washer (f), flat washer (g) and allen key (h).

Step 3. Assemble the Side rails (D) to the Posts (B) and Footboard (C) using set-screw (a), washer (b), nut (c) and wrench (d).

Step 4. Attach the Slat support (F) to the Slat (E)

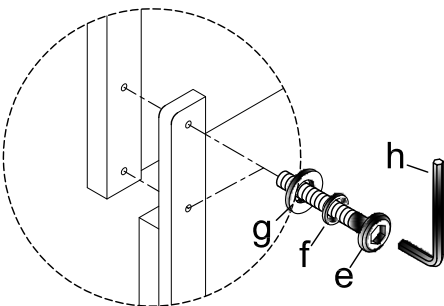
Step 5. Screw slats (E) in place using screws (j).

PARTS LIST

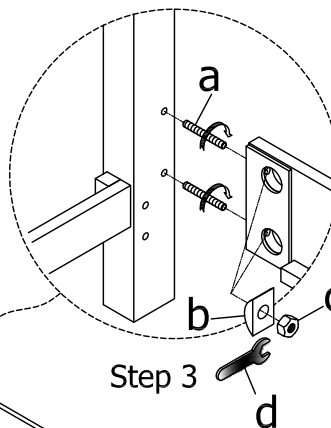
NO.	SKETCH	DESCRIPTION	Q'TY
A		Headboard	1pc
B		Post (L/R)	2pcs
C		Footboard	1pc
D		Side Rails	2pcs
E		Slats	Queen 4pcs King 5pcs
F		Slat support	Queen 8pcs King 10pcs
G		Cross bar	1pc

HARDWARE LIST

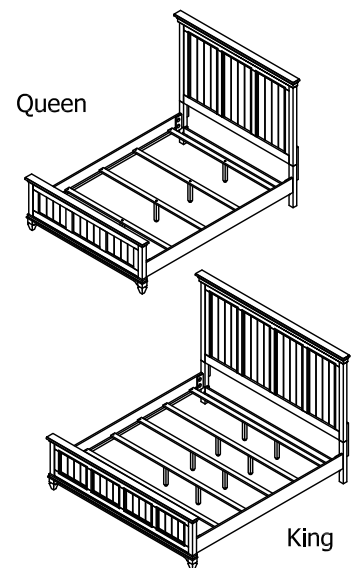
NO.	SKETCH	HARDWARE	Q'TY
a		5/16"x18x2-3/4"	8pcs
b			8pcs
c		5/16"	8pcs
d		12 mm	1pc
e		5/16"x18x2"	6pcs
f		5/16"x12 mm	6pcs
g		5/16"x19 mm	6pcs
h		4 mm	1pc
i		Ø8x30 mm	4pcs
j		#8x1"	Queen 8pcs King 10pcs



Step 2



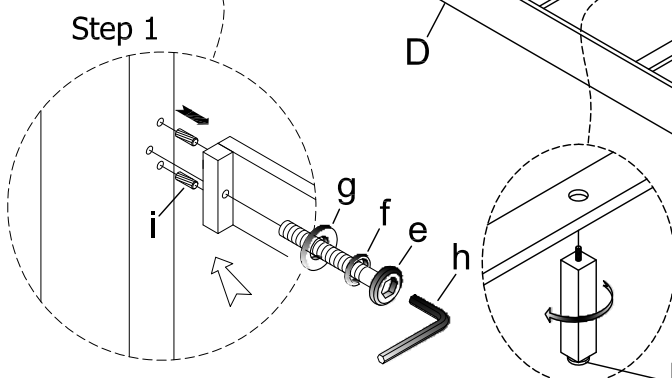
Step 3



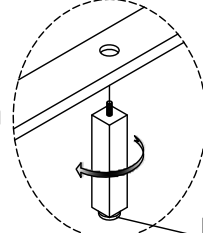
Queen

King

Complete Assembly

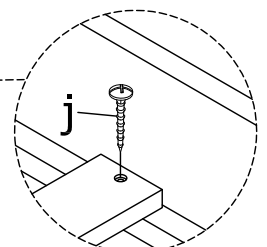


Step 1



Step 4

Leveler



Step 5

MADE IN VIETNAM