

15' IGT Safety Net Enclosure Adapter System

IGT suggests using JumpSports 480 XT Safety net system. Any safety net system should work as long as there are 8 poles that are 1 ½ inches in diameter. Please note this instruction manual is conceived and intended for use with the JumpSport system.

Safety net enclosure adapter system components:

8- 1 ½" x 20" PVC tubes.
8- 2" U-Bolts
8- Bolts
8- Nuts
16- Washers
8- Setscrews

Tools required:

Tape measure
Felt tip pen
Drill
5/16 drill bit
1/8 drill bit
1/2 " wrench or socket
5/16" wrench or socket

First, assemble the entire frame of the In-Ground Trampoline system following the IGT instructions



Using tape or a marker locate and mark the positions of all 8 adapter tubes. The adapter tubes will be positioned in between the spring holes and attached to the wall panels between the ribs.



Each following position is 15 spring holes away. Place a mark after the 15th spring hole. Repeat until all 8 positions are marked. They should be exactly spaced 15 spring holes apart.

Using a tape measure and felt tip pen mark a line 2 ½" below the top of the frame on all 8 attaching points.



Using one of the “U” bolts, mark a cross line that you will use to drill the holes for the “U” bolts.



Drill out the holes through the wall panel.



Push the “U” bolt through the holes, slide the backing plate on and thread the nuts on.



Slide an adapter tube down through the “U” bolt until it is about $\frac{1}{4}$ ” below the frame edge. Make sure the hole that is drilled through the tube is closest to the bottom. Be sure the hole in the tube is perpendicular to the frame. Snug the U bolt to hold the tube in place.



Make sure the tube is perfectly straight up and down.
Using the hole in the adapter tube as a guide, drill through the wall panel.



Insert the bolt with a washer through the adapter tube and wall panel and secure with a washer and nut on the inside of the wall. Tighten all hardware but do not over tighten the U bolt.



Tape over the top of the adapter tubes so dirt does not get inside when you are installing and backfilling.



Install IGT system following the IGT Instruction/Installation manual.

<http://www.in-groundtrampolines.com/wp-content/uploads/2016/06/Next-Gen-12-Installation.pdf>

Complete backfill and compaction. The safety net system can be installed at this time or after final landscaping. Do not remove the tape covering the top of the adapter sleeves until you are ready to install the netting poles.

Install jumping surface and springs.



The following photos show the IGT Gen III system above ground for demonstration purposes. The Next-Gen system differs slightly in appearance.

Using the instruction sheet supplied with the enclosure system, assemble the net support poles. You will be using the enclosure instructions AND these instructions simultaneously from this point. Slide the enclosure poles into the adapter tubes. Follow the enclosure instructions and make sure the pole caps are oriented properly BEFORE drilling the setscrew hole.



From the inside of the frame assembly, drill a hole through the wall panel, adapter tube and enclosure net pole. **Be sure the pole cap is correctly oriented.**



Insert and tighten the set screws on each pole.



The small bungees supplied in the enclosure net system need to be installed next. Insert one end of the bungee down between the wall panel and the top frame segment, under the protruding “U” bolts and then back up between the wall and frame segment as shown in the photo. You will have to lightly pry the wall panel away from the frame tube in order to feed the bungee through.



Join ends on the outside of the pole.

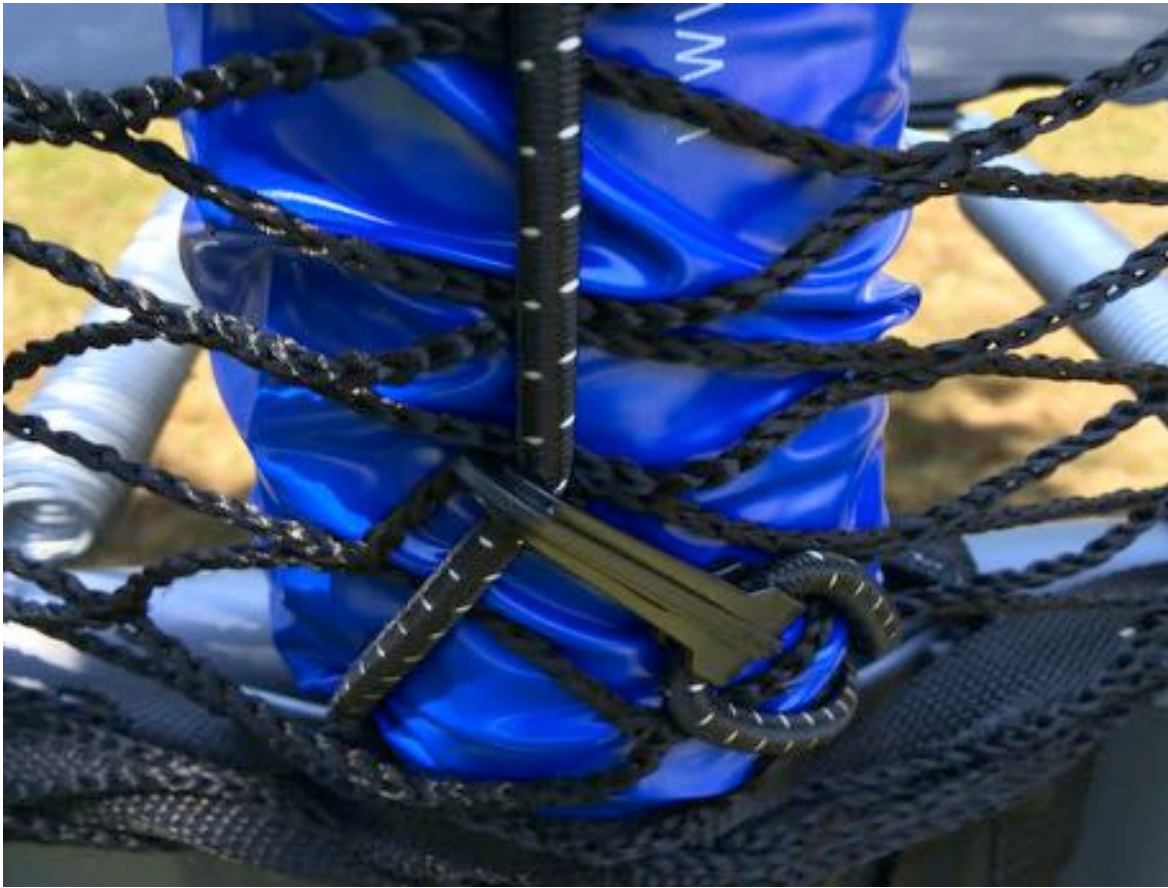


Follow the enclosure net instructions to hang the netting onto the poles. The bottom of the net will be secured with the bungees from the last step. The bottom netting strap is secured to the top tube of the trampoline by wrapping the 10.5' strap around the frame tube and bottom net strap. This will require first looping the strap around the netting pole and then feeding the strap between the wall panel and the frame tube, wrapping between each spring as the manual describes. Secure to the next netting pole with a strong knot.





Follow the instructions to attach the pole bungee to the top cap, lace through the net and secure to the upper frame tube by feeding the end down between the frame tube and wall panel just like you did with the first small bungee. You will first have to remove the plastic clip from the bungee end in order for it to fit between the wall and frame tube. Put the clip back on and clip it to itself.



Using the 10.5" straps supplied with the enclosure system, attach to the pole caps with the loop on top and rap 5-6 times around the poles, lacing through the netting and attach with a knot to the small bungees at the base of each pole.



Install the IGT frame/spring pad according to the IGT install manual.
Note: The pad will have an up-turn where it interferes with the netting poles.



The install is complete!

